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PERFORMANCE EVALUATION OF MISSOURI DOT DUAL-POST, U-CHANNEL SIGN SUPPORT ACCORDING TO MASH 2016

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16. Abstract The objective of this research was to evaluate the dual-post, U-channel sign support system according to the Test Level 3 (TL-3) safety performance evaluation criteria of the American Association of State Highway and Transportation Officials' (AASHTO) <i>Manual for Assessing Safety Hardware</i> (MASH). In test no. MOS-5, a 5,026-lb (2,280-kg) pickup truck impacted the dual-post, U-channel sign support at 62.7 mph (100.9 km/h) and an angle of 0 degrees. In test no. MOS-6, a 2,420-lb (1,098-kg) small car impacted the dual-post, U-channel sign support at 63.3 mph (101.9 km/h) and an angle of 0 degrees. In test no. MOS-7, a 2,435-lb (1,104-kg) small car impacted the dual-post, U-channel sign support at 20.0 mph (32.2 km/h) and an angle of 0 degrees. In all three tests, the impact was head-on to the vehicle, with the vehicle and system centerlines aligned. All three tests were determined to be successful according to MASH 2016 criteria. None of the systems showed potential for penetrating the occupant compartment. Minimal occupant compartment deformation occurred in all three tests. In each test, the system readily activated in a predictable manner and allowed the vehicle to continue travelling without any major obstruction of the windshield. Therefore, the dual-post, U-channel sign support system met all the TL-3 safety performance criteria of MASH 2016.			
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UNCERTAINTY OF MEASUREMENT STATEMENT

The Midwest Roadside Safety Facility (MwRSF) has determined the uncertainty of measurements for several parameters involved in standard full-scale crash testing and non-standard testing of roadside safety features. Information regarding the uncertainty of measurements for critical parameters is available upon request by the sponsor and the Federal Highway Administration.

INDEPENDENT APPROVING AUTHORITY

The Independent Approving Authority (IAA) for the data contained herein was Dr. Joshua Steelman, Associate Professor in the Department of Civil and Environmental Engineering

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1 INTRODUCTION

1.1 Background

U-channel posts, as shown in Figure 1, are one of three post mounting options that the Missouri Department of Transportation (MoDOT) utilizes for temporary traffic control devices. The other two options are perforated square steel tubes and wood posts. According to MoDOT's standard plans, these posts are to be utilized with rigid sign panels, which are mounted between 5 ft and 7 ft (1.5 and 2.1 m) above the ground. For the U-channel post option, MoDOT's standard plans state that only one splice is allowed per post and that four $\frac{5}{16}$ -in. (8-mm) diameter galvanized ASTM A449 bolts, nuts, and washers are to be used in the splice connection. Two posts are required if the sign is greater than 4 ft (1.2 m) in width unless it is a diamond-shaped sign. Further, the posts should be free from any bracing and should not extend above the sign panel, except as needed for warning light attachments. MoDOT desired to test the existing system as used in the field.

Limited testing of temporary, ground-mounted sign supports has been conducted according to the National Cooperative Highway Research Program (NCHRP) Report No. 350 [1] and the *Manual for Assessing Safety Hardware* (MASH) [2, 3] safety performance criteria. In test no. 474660-1-2, a single U-channel post met the MASH performance evaluation criteria when impacted with a 2270P pickup truck; in the same test, the single perforated square steel tube post failed MASH test designation no. 3-62 due to exceeding the windshield deformation threshold of 3 in. (76 mm) [4].



Figure 1. Ground-Mounted, Dual-Post, U-channel Sign System

1.2 Objective

The objective of this research included an evaluation of the safety performance of a temporary, ground-mounted, dual-post, U-channel sign support system. The system was evaluated according to the Test Level 3 (TL-3) criteria of MASH 2016 [3].

1.3 Scope

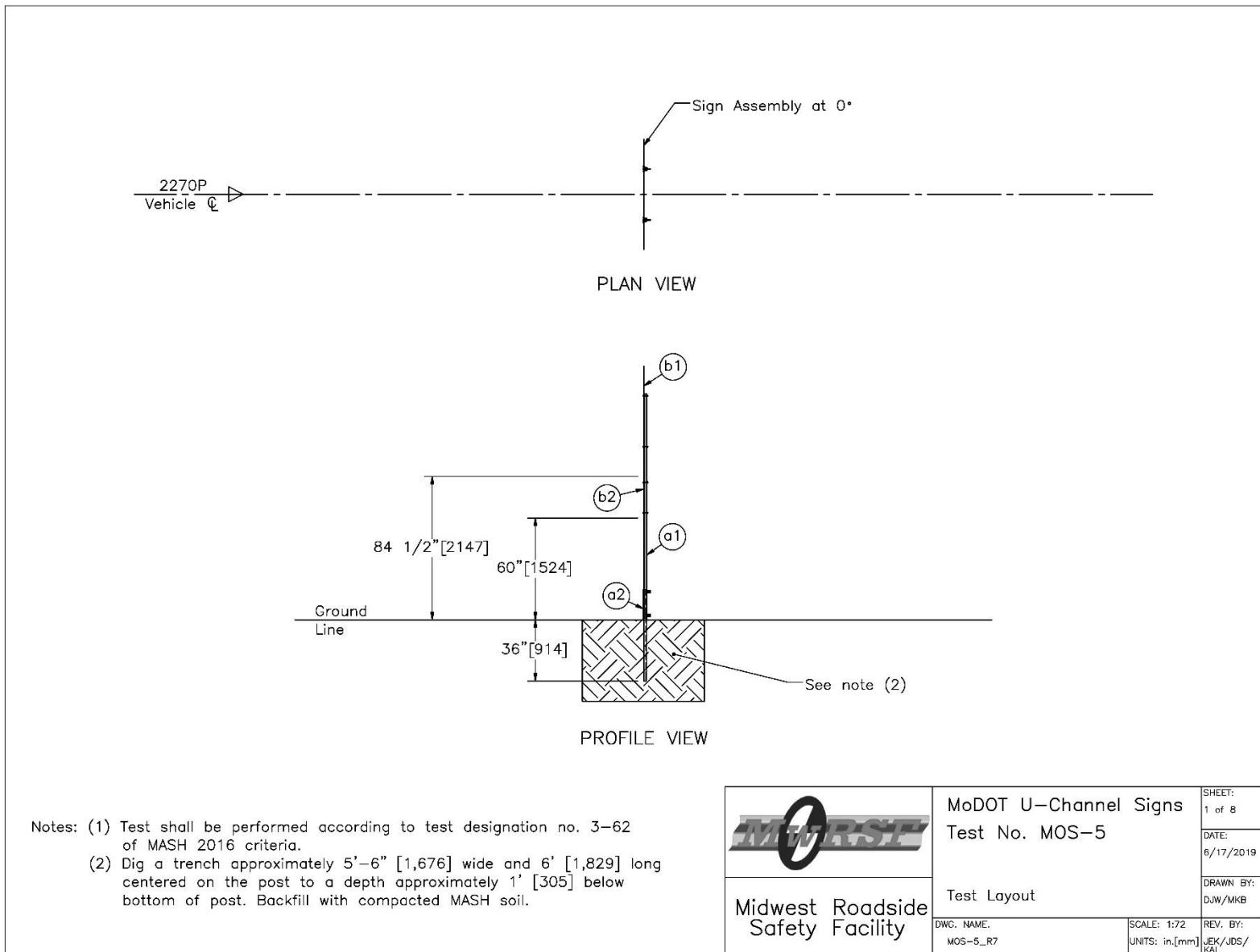
The research objective was achieved through the completion of several tasks. Three full-scale crash tests were conducted on the ground-mounted, dual-post, U-channel sign support system according to MASH 2016 test designation nos. 3-60, 3-61, and 3-62. Next, the full-scale vehicle crash test results were analyzed, evaluated, and documented. Conclusions and recommendations were then made pertaining to the safety performance of the ground-mounted, dual-post, U-channel sign support system.

2 DESIGN DETAILS

The sign support test installation consisted of a dual-post, U-channel sign support system, as shown in Figures 2 through 11. Photographs of the test installation are shown in Figures 12 through 15. Material specifications, mill certifications, and certificates of conformity for the system materials are shown in Appendix A.

The same system configuration was used in all three tests. Each post utilized a two-part assembly with a 3.0 lb/ft (4.5 kg/m) U-channel sign support and 3.0 lb/ft (4.5 kg/m) U-channel embedment stub attached by means of a lap splice. The lap slice consisted of four $\frac{5}{16}$ -in. diameter by 1 $\frac{3}{4}$ -in. long (8-mm x 44-mm) bolts and nuts with a $\frac{5}{16}$ -in. (8-mm) diameter plain washer under the nut and bolt head, as shown in Figures 5 and 6. The total length of the post assembly was 170 in. (4,318 mm). The posts were spaced 30 in. (762 mm) apart on center, and the stubs were embedded 36 in. (914 mm) into the ground.

This sign support system was configured with two sign panels. The larger 48-in. x 48-in. (1,219-mm x 1,219-mm) diamond-shaped sign was centered between and supported by both posts. Its orientation was 45 degrees from horizontal with its bottom corner 84 in. (2,134 mm) above the ground, as shown in Figure 5. The smaller 24-in. x 24-in. (610-mm x 610-mm) sign was centered and supported by the left post. It was oriented horizontally with its bottom edge 60 in. (1,524 mm) above the ground, as shown in Figure 5. The signs were connected to the U-channels with $\frac{5}{16}$ -in. diameter by 2 $\frac{1}{2}$ -in. long (8-mm x 64-mm) bolts and nuts with a $\frac{5}{16}$ -in. (8-mm) diameter plain washer under the nut and bolt head, as shown in Figures 5 and 6.



MwRSF	MoDOT U-Channel Signs Test No. MOS-5	SHEET: 1 of 8
		DATE: 6/17/2019
Test Layout		DRAWN BY: DJW/MKB
DWG. NAME: MOS-5_R7	SCALE: 1:72	REV. BY: JJK/JDS/ KAL
UNITS: in.[mm]		

Figure 2. Test Installation Layout, Test No. MOS-5

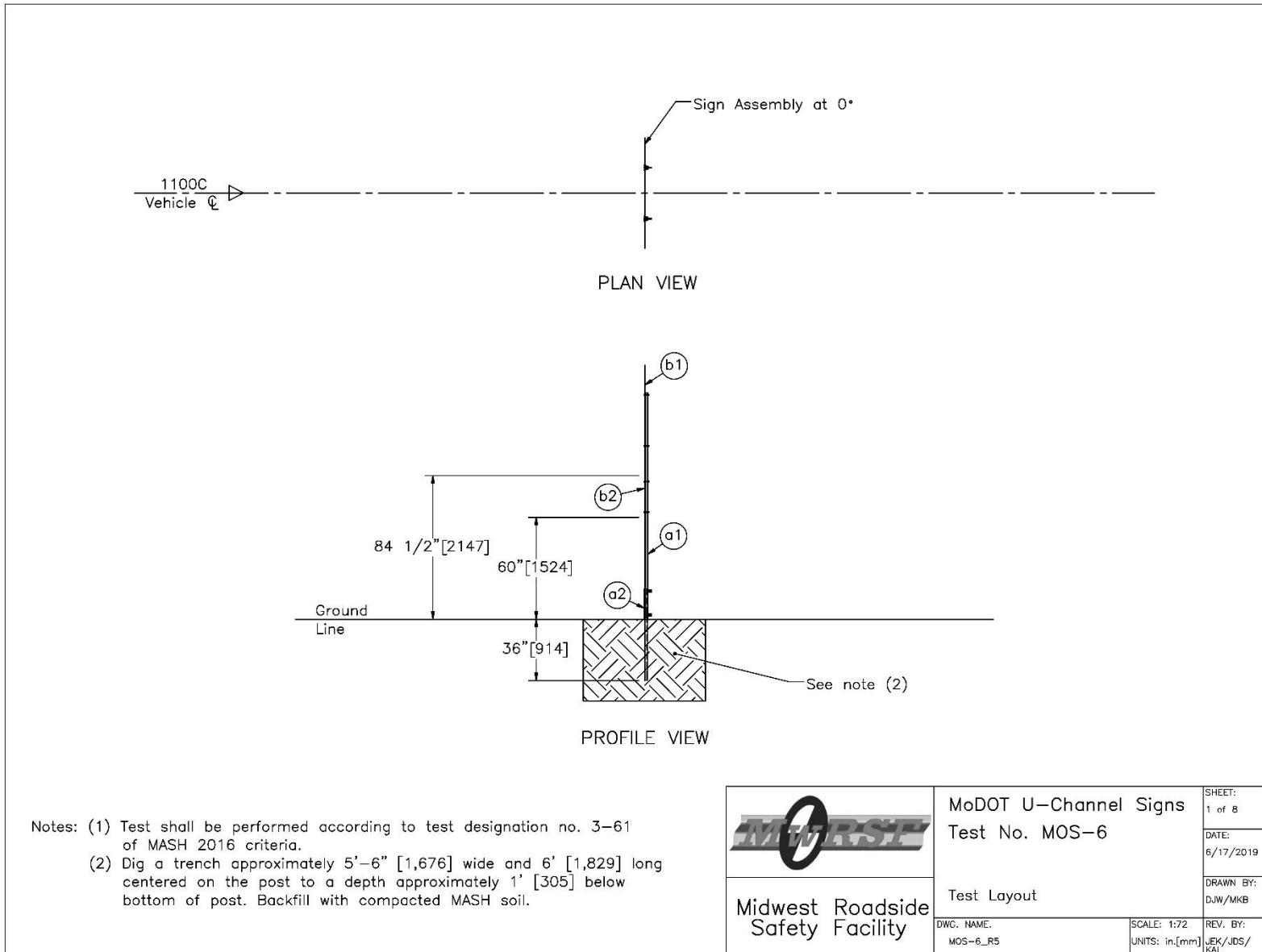


Figure 3. Test Installation Layout, Test No. MOS-6

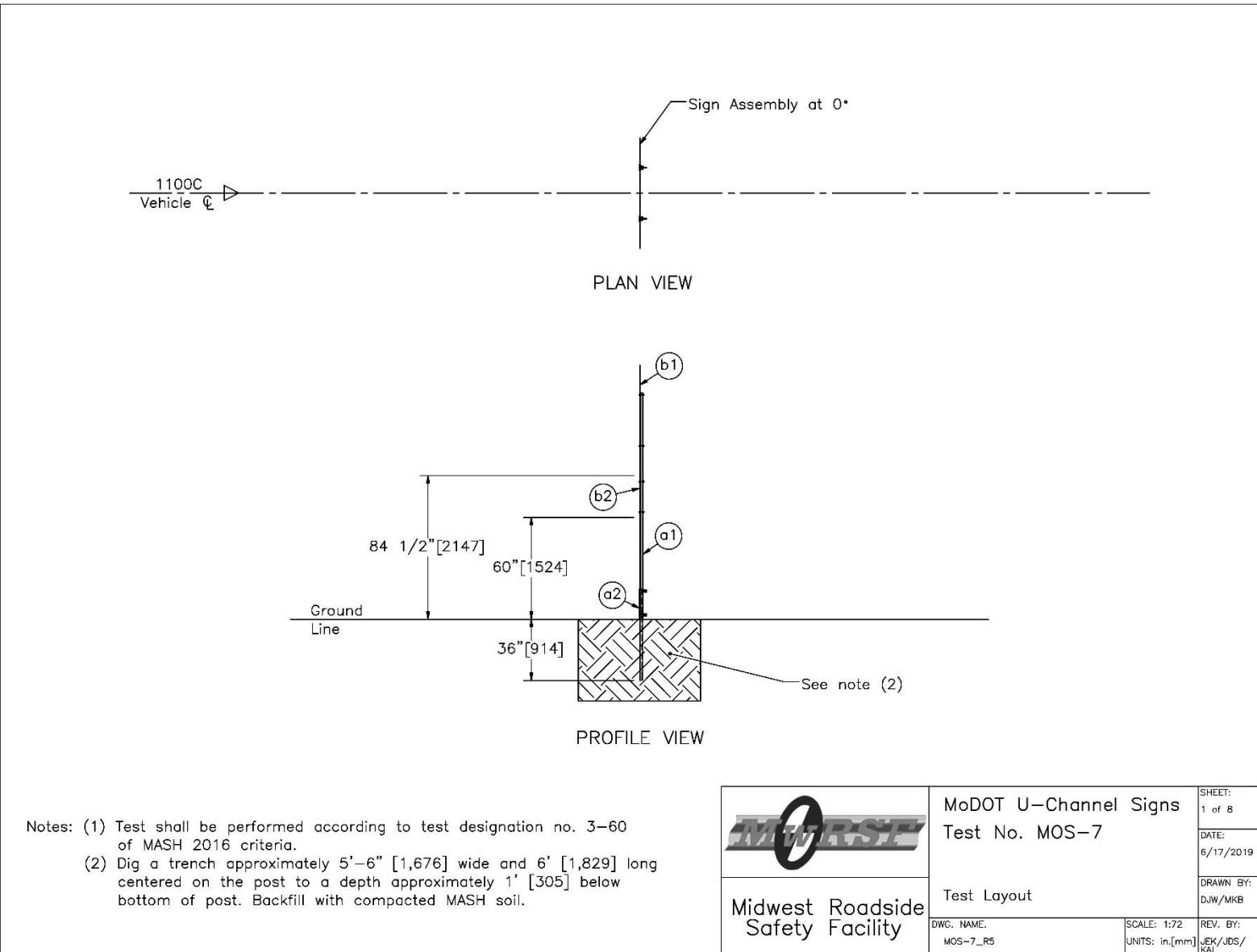


Figure 4. Test Installation Layout, Test No. MOS-7

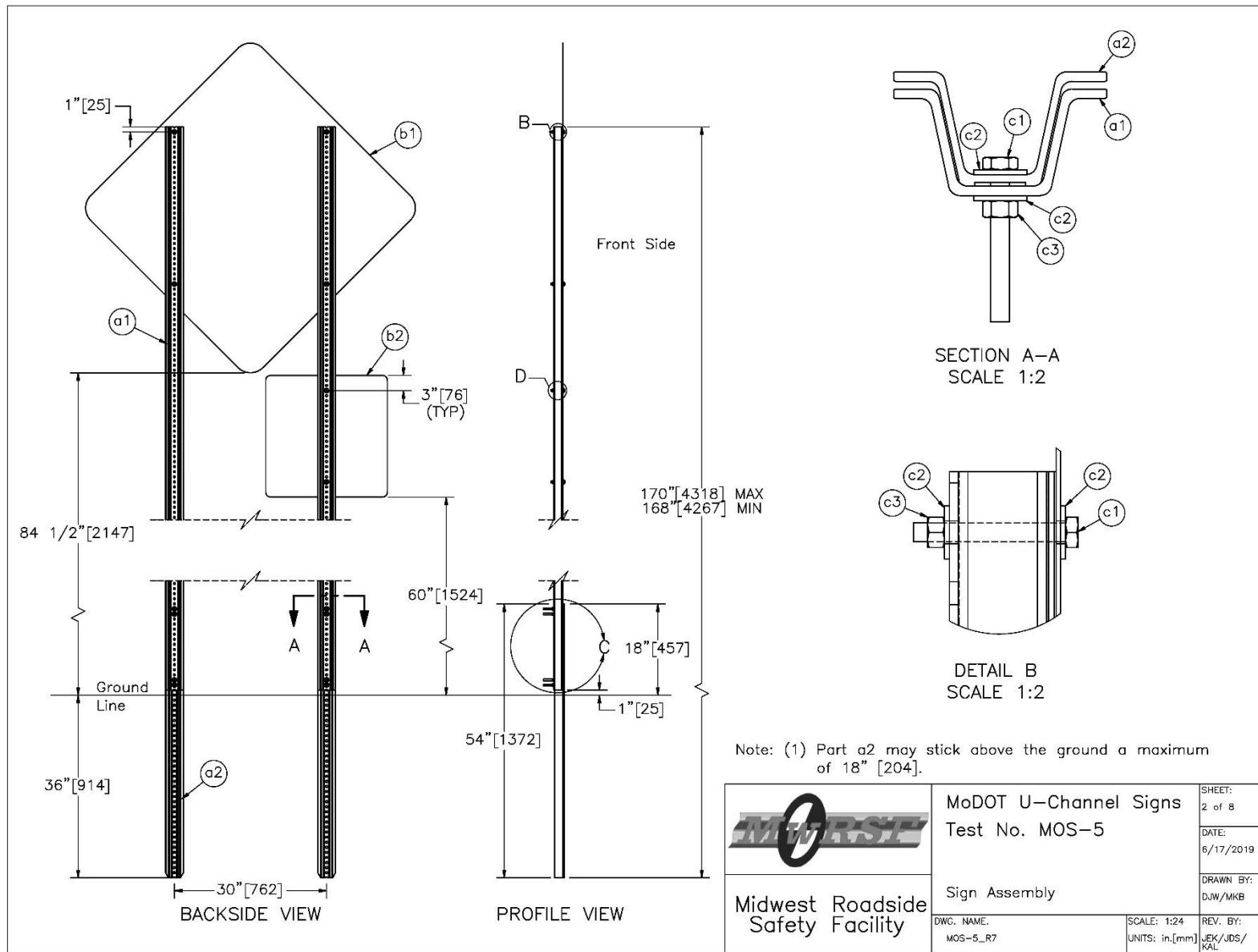


Figure 5. Sign Assembly Overview, Test Nos. MOS-5 through MOS-7

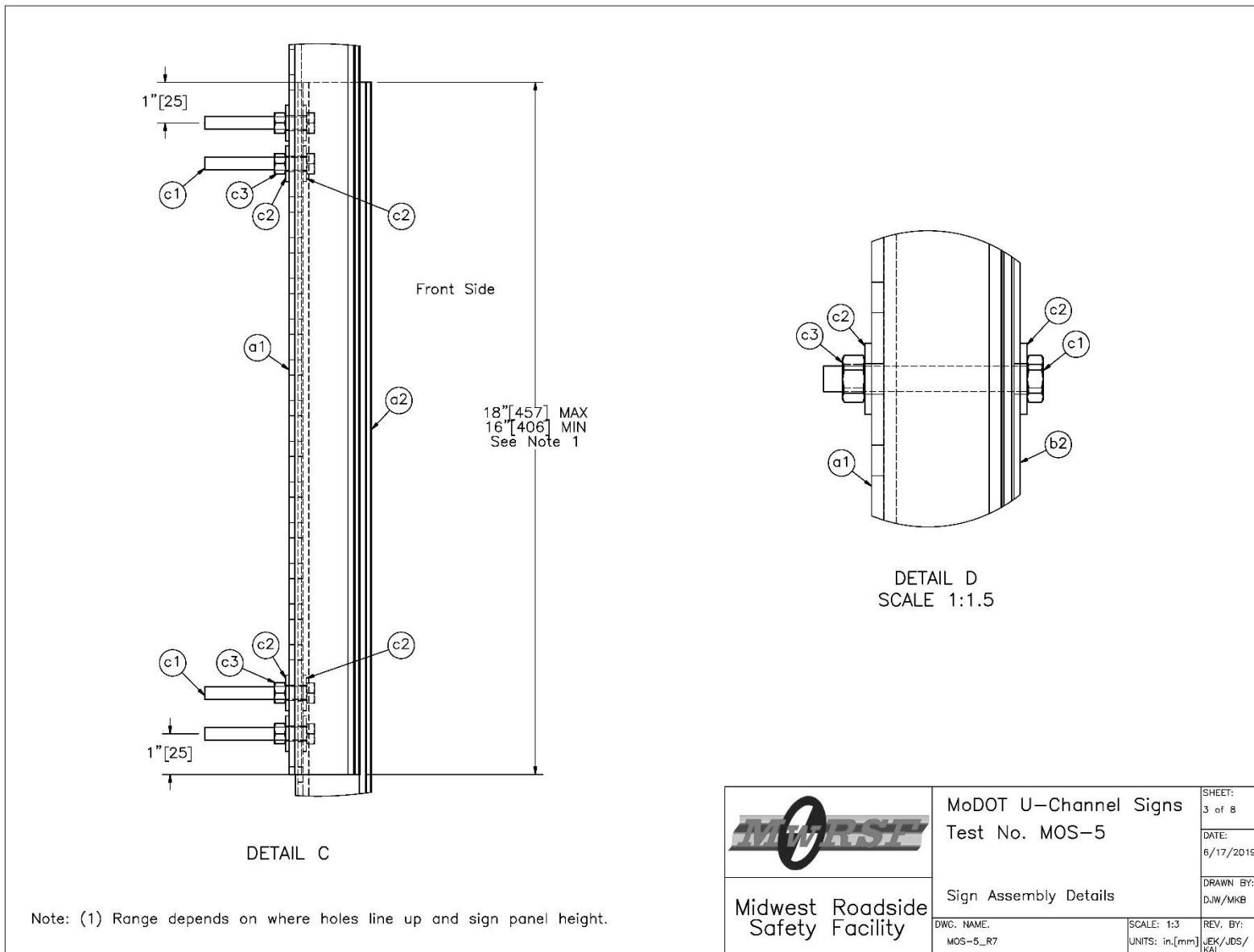


Figure 6. Sign Assembly Details, Test Nos. MOS-5 through MOS-7

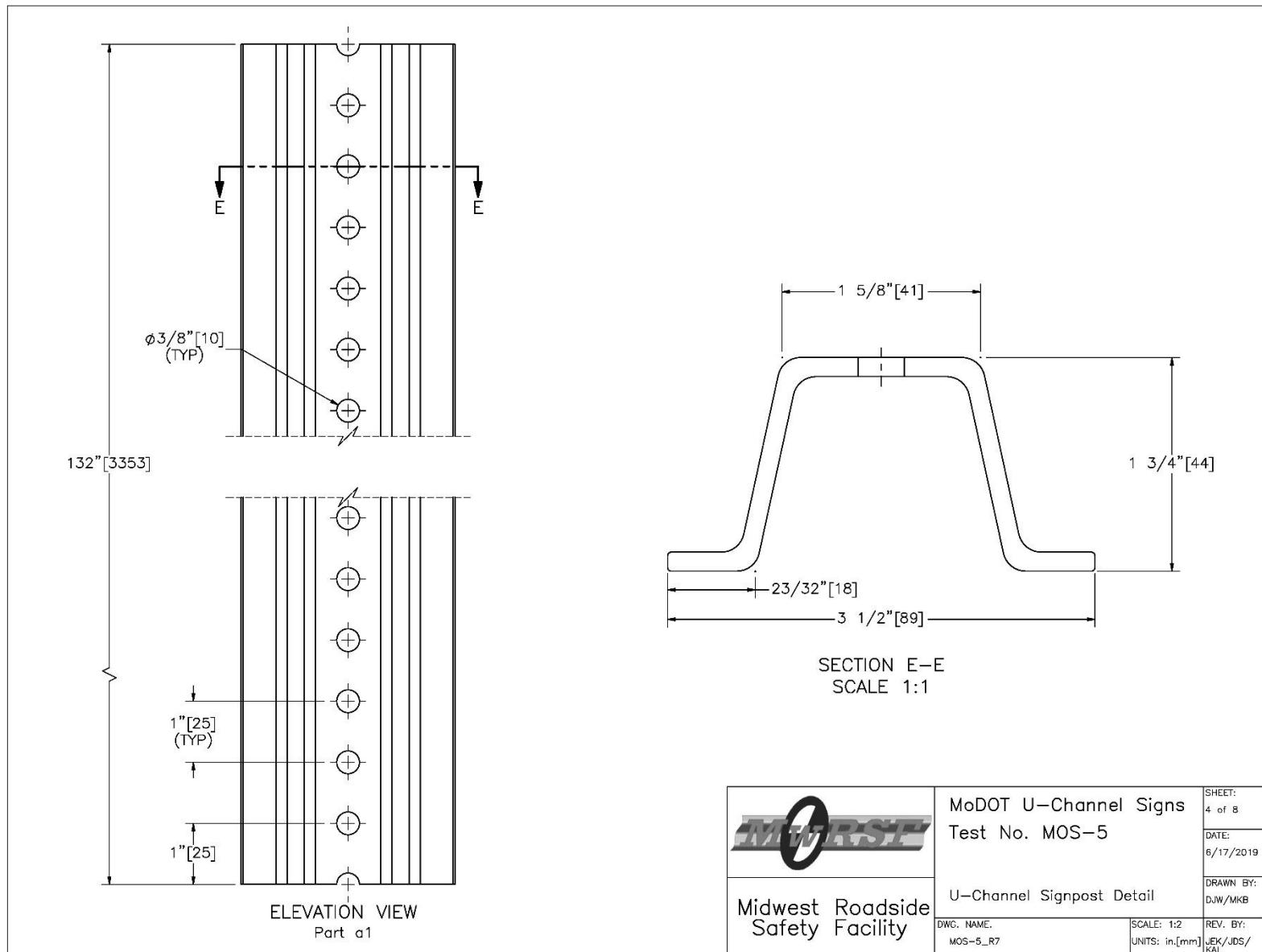


Figure 7. Post Details, Test Nos. MOS-5 through MOS-7

10

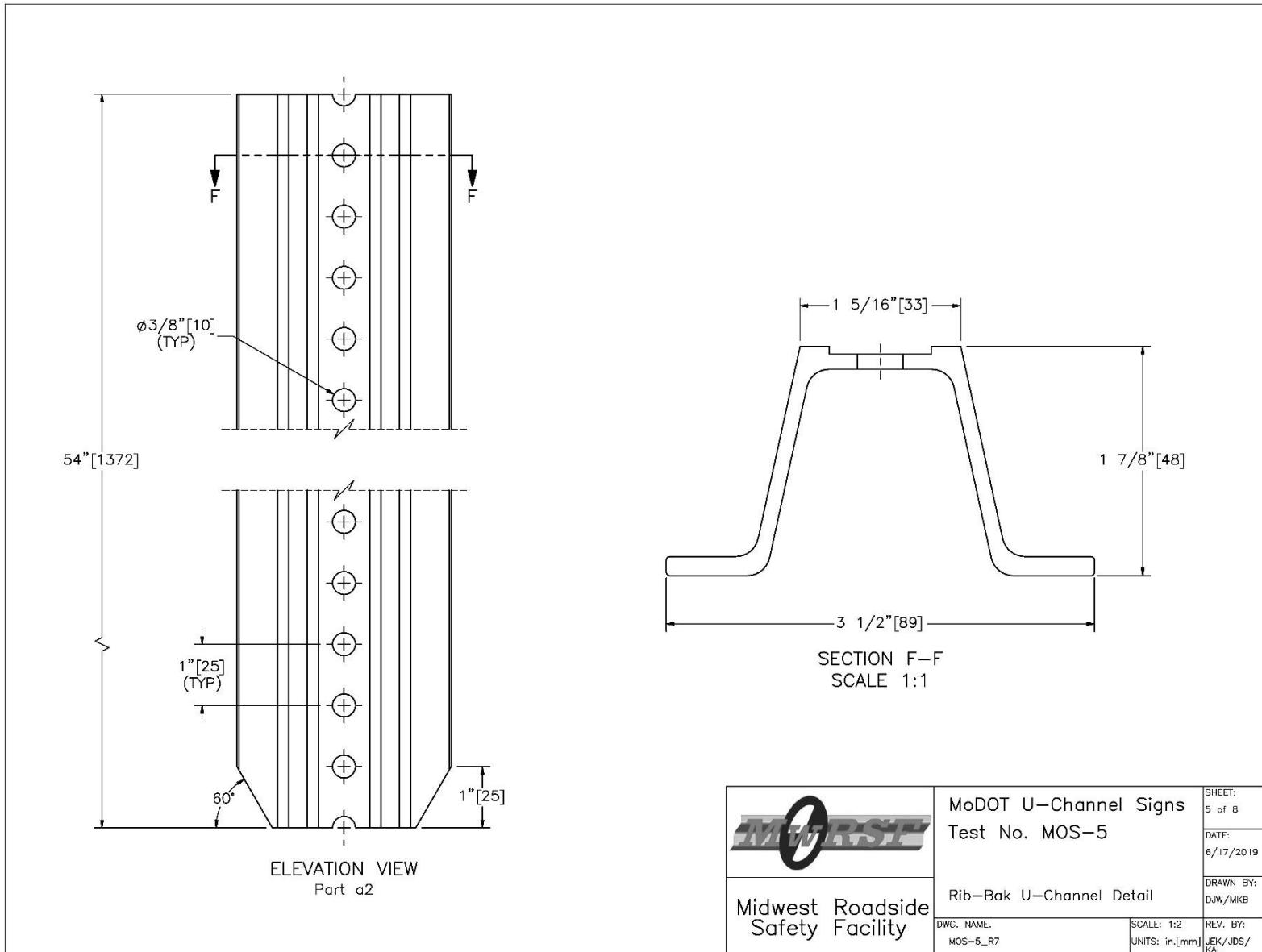


Figure 8. Post Details, Test Nos. MOS-5 through MOS-7

11

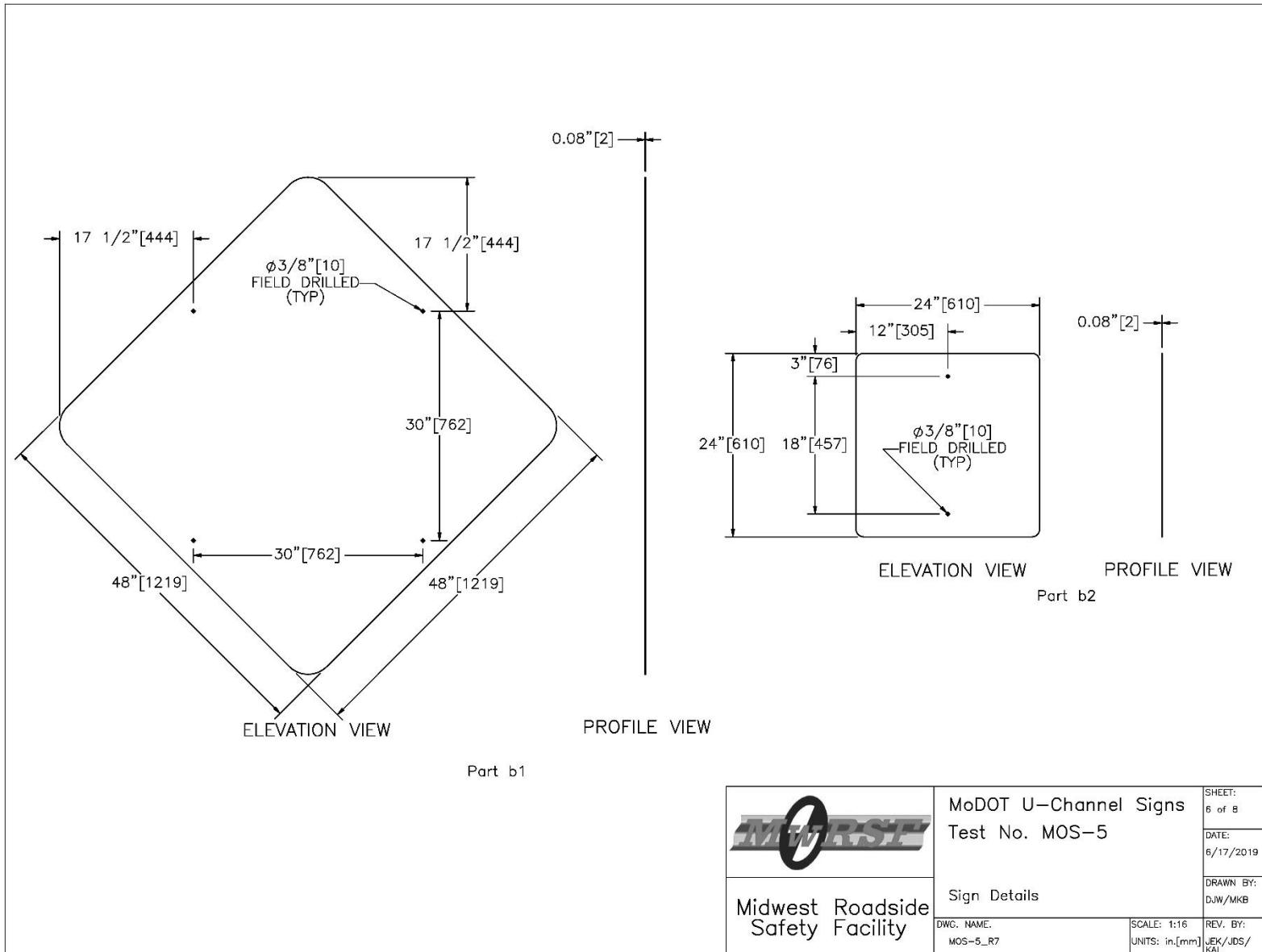


Figure 9. Sign Details, Test Nos. MOS-5 through MOS-7

MwRSF	MoDOT U-Channel Signs Test No. MOS-5	SHEET: 6 of 8
		DATE: 6/17/2019
Sign Details		DRAWN BY: DJW/MKB
DWG. NAME: MOS-5_R7	SCALE: 1:16	REV. BY: JJK/JDS/ KAL
UNITS: in.[mm]		

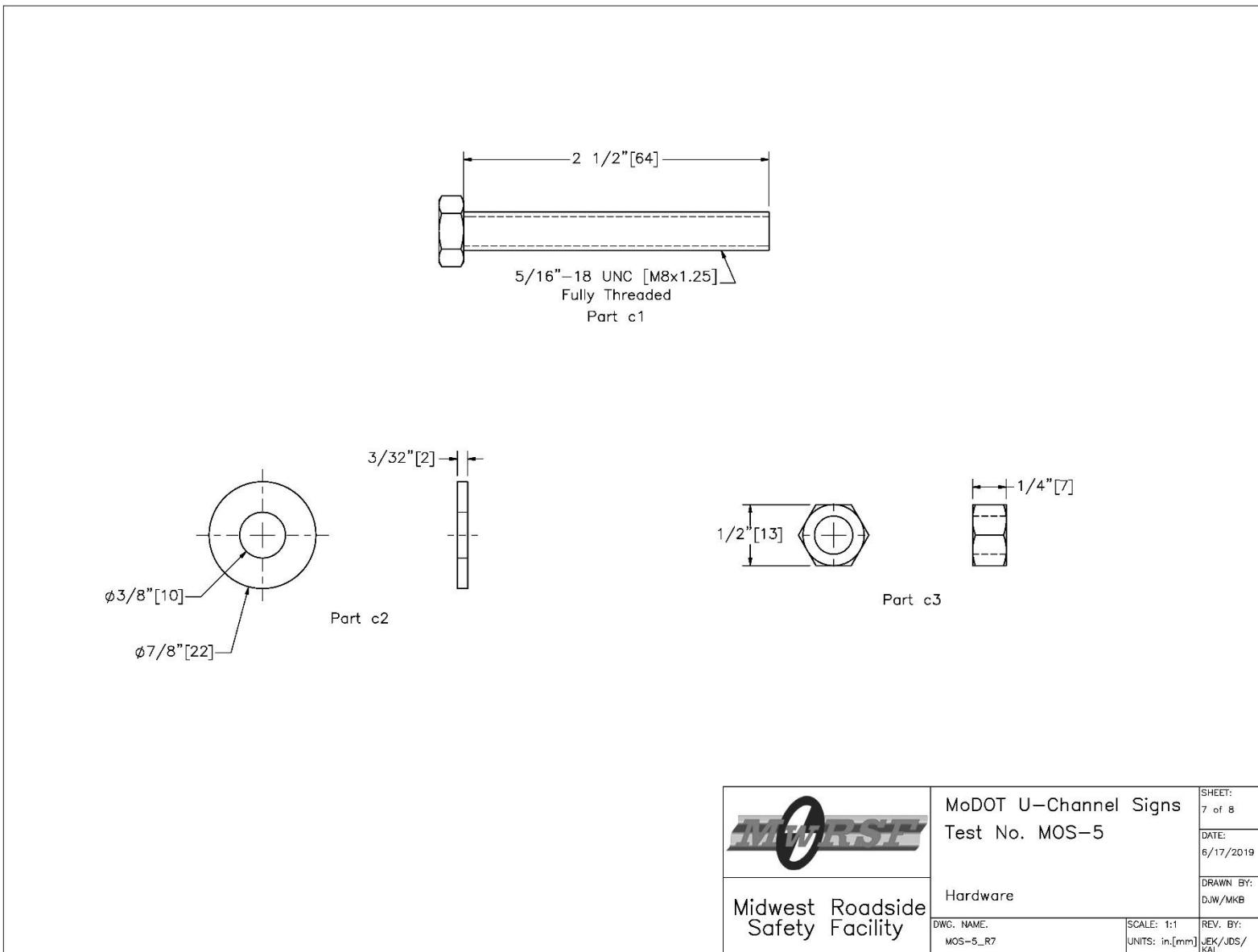


Figure 10. Hardware, Test Nos. MOS-5 through MOS-7

MwRSF	MoDOT U-Channel Signs Test No. MOS-5	SHEET: 7 of 8
		DATE: 6/17/2019
Midwest Roadside Safety Facility	Hardware	DRAWN BY: DJW/MKB
DWG. NAME: MOS-5_R7	SCALE: 1:1	REV. BY: JJK/JDS/ KAL
	UNITS: in.[mm]	

Item No.	QTY.	Description	Material Specification	Treatment Specification	Hardware Guide
a1	2	3.0 lb./ft [4.5 kg/m] U-Channel Sign Post, 132" [3,353] Long	ASTM A499 Gr. 60 Min. Yield = 60 ksi [414 Mpa]	ASTM A123	—
a2	2	3.0 lb./ft [4.5 kg/m] Rib-Bak U-Channel Base Post, 54" [1,372] Long	ASTM A499 Gr. 60 Min. Yield = 80 ksi [552 Mpa]	ASTM A123	—
b1	1	48"x48"x0.08" [1219x1219x2] Sign with Reflective Sheeting	Aluminum Alloy 5052 or Similar	—	—
b2	1	24"x24"x0.08" [610x610x2] Sign with Reflective Sheeting	Aluminum Alloy 5052 or Similar	—	—
c1	14	5/16"-18 UNC [M8x1.25], 2 1/2" [70] Long Fully Threaded Hex Bolt	SAE J429 Gr. 5 or equivalent	Fe/ZN 3AN per ASTM F1941	FBX08b
c2	28	5/16" [8] Dia. Plain USS Washer	ASTM F844	ASTM A123 or A153 or B695 Class 55	FWC08a
c3	14	5/16"-18 UNC [M8x1.25] Heavy Hex Nut	SAE J995 Gr. 5 or equivalent	Fe/Zn 3AN per ASTM F1941	FNX08b

 MwRSF Midwest Roadside Safety Facility	MoDOT U-Channel Signs Test No. MOS-5		SHEET: 8 of 8 DATE: 6/17/2019 DRAWN BY: DJW/MKB
	Bill of Materials		
DWG. NAME: MOS-5_R7	SCALE: None UNITS: in.[mm]	REV. BY: JEK/JDS/ KAL	

Figure 11. Bill of Materials, Test Nos. MOS-5 through MOS-7



Figure 12. Test Installation Photographs, Test Nos. MOS-5 through MOS-7



Figure 13. Test Installation Photographs, Test Nos. MOS-5 through MOS-7



Figure 14. Test Installation Photographs, Test Nos. MOS-5 through MOS-7

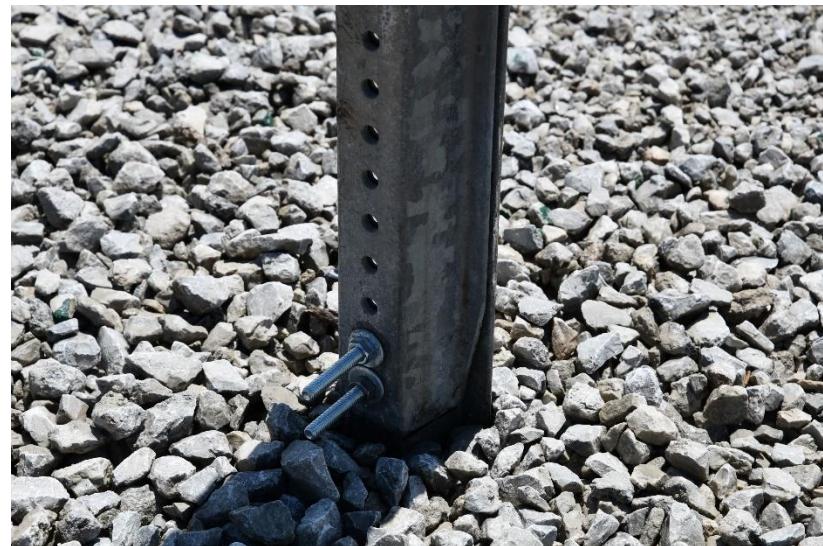
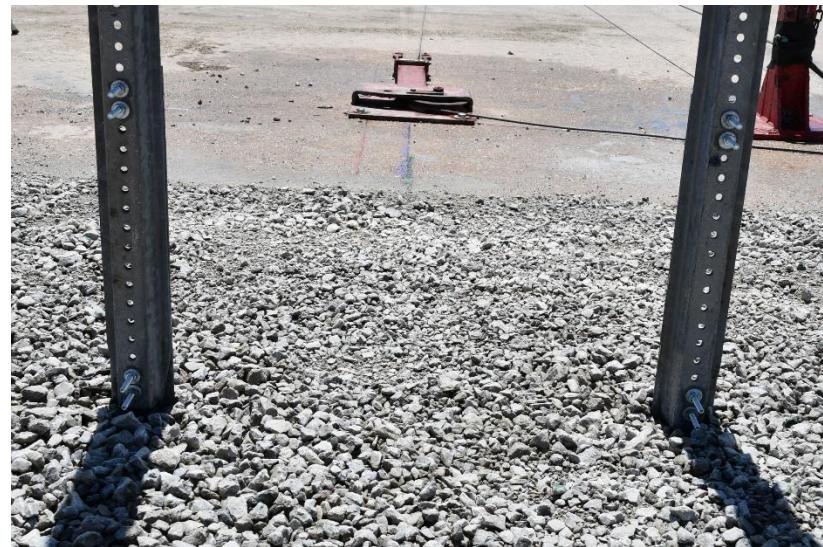


Figure 15. Test Installation Photographs, U-Channel Post and Stub Splice, Test Nos. MOS-5 through MOS-7

3 TEST REQUIREMENTS AND EVALUATION CRITERIA

3.1 Test Requirements

Support structures, such as U-channel sign supports, must satisfy impact safety standards to be declared eligible for federal reimbursement by the Federal Highway Administration for use on the National Highway System. For new hardware, these safety standards consist of the guidelines and procedures published in MASH 2016. According to TL-3 of MASH 2016, support structures must be subjected to three full-scale vehicle crash tests, as summarized in Table 1.

Table 1. MASH 2016 TL-3 Crash Test Conditions for Support Structures

Test Article	Test Designation No.	Test Vehicle	Vehicle Weight, lb (kg)	Impact Conditions		Evaluation Criteria ¹
				Speed, mph (km/h)	Impact Point	
Support Structures	3-60	1100C	2,425 (1,100)	19 (30)	CIA	B,D,F,H,I,N
	3-61	1100C	2,425 (1,100)	62 (100)	CIA	B,D,F,H,I,N
	3-62	2270P	5,000 (2,270)	62 (100)	CIA	B,D,F,H,I,N

¹ Evaluation criteria explained in Table 2.

CIA = Critical Impact Angle

Test designation nos. 3-60, 3-61, and 3-62 were conducted for the dual-post, U-channel sign support system. In each test, the system was contacted by the test vehicle at a 0-degree angle, or head-on to the vehicle, with the vehicle centerline aligned with the centerline of the system. MASH notes that the CIA should be selected to represent the highest risk for the system to fail any of the recommended evaluation criteria. Since these sign supports will not typically be installed 90 degrees from the normal direction of travel, a critical impact angle between 0 and 25 degrees is recommended. Impacting the sign systems at a 0-degree angle was believed to be the most critical in terms of maximizing the potential contact area of the sign panels with the windshield and roof.

3.2 Evaluation Criteria

Evaluation criteria for full-scale vehicle crash testing are based on three appraisal areas: (1) structural adequacy; (2) occupant risk; and (3) vehicle trajectory after collision. Criteria for structural adequacy are intended to evaluate the ability of the sign supports to readily activate in a predictable manner by breaking away, fracturing, or yielding. Occupant risk evaluates the degree of hazard to occupants in the impacting vehicle. Post-impact vehicle trajectory is a measure of the potential of the vehicle to result in a secondary collision with other vehicles and/or fixed objects, thereby increasing the risk of injury to the occupants of the impacting vehicle and/or other vehicles. These evaluation criteria are summarized in Table 2 and defined in greater detail in MASH 2016. The full-scale vehicle crash tests were conducted and reported in accordance with the procedures provided in MASH 2016.

In addition to the standard occupant risk measures, the Post-Impact Head Deceleration (PHD), the Theoretical Head Impact Velocity (THIV), and the Acceleration Severity Index (ASI) were determined and reported. Additional discussion on PHD, THIV and ASI is provided in MASH 2016.

Table 2. MASH 2016 Evaluation Criteria for Support Structures

Structural Adequacy	B. The test article should readily activate in a predictable manner by breaking away, fracturing, or yielding.																		
Occupant Risk	D. Detached elements, fragments or other debris from the test article should not penetrate or show potential for penetrating the occupant compartment, or present an undue hazard to other traffic, pedestrians, or personnel in a work zone. Deformations of, or intrusions into, the occupant compartment should not exceed limits set forth in Section 5.2.2 and Appendix E of MASH 2016. F. The vehicle should remain upright during and after collision. The maximum roll and pitch angles are not to exceed 75 degrees. H. Occupant Impact Velocity (OIV) (see Appendix A, Section A5.2.2 of MASH 2016 for calculation procedure) should satisfy the following limits: <table border="1" style="margin-left: 20px;"> <thead> <tr> <th colspan="3">Occupant Impact Velocity Limits</th> </tr> <tr> <th>Component</th> <th>Preferred</th> <th>Maximum</th> </tr> </thead> <tbody> <tr> <td>Longitudinal</td> <td>10 ft/s (3.0 m/s)</td> <td>16 ft/s (4.9 m/s)</td> </tr> </tbody> </table> I. The Occupant Ridedown Acceleration (ORA) (see Appendix A, Section A5.2.2 of MASH 2016 for calculation procedure) should satisfy the following limits: <table border="1" style="margin-left: 20px;"> <thead> <tr> <th colspan="3">Occupant Ridedown Acceleration Limits</th> </tr> <tr> <th>Component</th> <th>Preferred</th> <th>Maximum</th> </tr> </thead> <tbody> <tr> <td>Longitudinal and Lateral</td> <td>15.0 g's</td> <td>20.49 g's</td> </tr> </tbody> </table>	Occupant Impact Velocity Limits			Component	Preferred	Maximum	Longitudinal	10 ft/s (3.0 m/s)	16 ft/s (4.9 m/s)	Occupant Ridedown Acceleration Limits			Component	Preferred	Maximum	Longitudinal and Lateral	15.0 g's	20.49 g's
Occupant Impact Velocity Limits																			
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Occupant Ridedown Acceleration Limits																			
Component	Preferred	Maximum																	
Longitudinal and Lateral	15.0 g's	20.49 g's																	
Post-Impact Vehicular Response	N. Vehicle trajectory behind the test article is acceptable.																		

3.3 Soil Strength Requirements

In accordance with Chapter 3 and Appendix B of MASH 2016, foundation soil strength must be verified before any full-scale crash testing can occur. During the installation of a soil dependent system, W6x16 posts are installed near the impact region utilizing the same installation procedures as the system itself. Prior to full-scale testing, a dynamic impact test must be conducted to verify a minimum dynamic soil resistance of 7.5 kips (33.4 kN) at post deflections between 5 and 20 in. (127 and 508 mm) measured at a height of 25 in. (635 mm). If dynamic testing near the

system is not desired, MASH 2016 permits a static test to be conducted instead and compared against the results of a previously established baseline test. In this situation, the soil must provide a resistance of at least 90% of the static baseline test at deflections of 5, 10, and 15 in. (127, 254, and 381 mm). Further details can be found in Appendix B of MASH 2016.

4 TEST CONDITIONS

4.1 Test Facility

The Outdoor Test Site is located at the Lincoln Air Park on the northwest side of the Lincoln Municipal Airport and is approximately 5 miles (8.0 km) northwest of the University of Nebraska-Lincoln.

4.2 Vehicle Tow and Guidance System

A reverse-cable tow system with a 1:2 mechanical advantage was used to propel the test vehicle. The distance traveled and the speed of the tow vehicle were one-half that of the test vehicle. The test vehicle was released from the tow cable before impact with the sign support system. A digital speedometer on the tow vehicle increased the accuracy of the test vehicle impact speed.

A vehicle guidance system developed by Hinch [5] was used to steer the test vehicle. A guide flag, attached to the left-front wheel and the guide cable, was sheared off before impact with the sign support system. The $\frac{3}{8}$ -in. (9.5-mm) diameter guide cable was tensioned to approximately 3,500 lb (15.6 kN) and supported both laterally and vertically every 100 ft (30.5 m) by hinged stanchions. The hinged stanchions stood upright while holding up the guide cable, but as the vehicle was towed down the line, the guide flag struck and knocked each stanchion to the ground.

4.3 Test Vehicles

For test no. MOS-5, a 2011 Dodge Ram 1500 crew cab pickup truck was used as the test vehicle. The curb, test inertial, and gross static vehicle weights were 5,302 lb (2,405 kg), 5,026 lb (2,280 kg), and 5,191 lb (2,355 kg), respectively. The test vehicle is shown in Figures 16 and 17, and vehicle dimensions are shown in Figure 18. Note that pre-test photographs of the vehicle's undercarriage are not available.

For test no. MOS-6, a 2009 Kia Rio small car was used as the test vehicle. The curb, test inertial, and gross static vehicle weights were 2,510 lb (1,139 kg), 2,420 lb (1,098 kg), and 2,584 lb (1,172 kg), respectively. The test vehicle is shown in Figures 19 and 20 and vehicle dimensions are shown in Figure 21.

For test no. MOS-7, a 2009 Kia Rio small car was used as the test vehicle. The curb, test inertial, and gross static vehicle weights were 2,499 lb (1,134 kg), 2,435 lb (1,104 kg), and 2,593 lb (1,176 kg), respectively. The test vehicle is shown in Figures 22 and 23, and vehicle dimensions are shown in Figure 24.

MASH 2016 requires test vehicles used in crash testing to be no more than six model years old. Two 2009 models were used for test nos. MOS-6 and MOS-7 because the vehicle geometry of newer models did not comply with recommended vehicle dimension ranges specified in Table 4.1 of MASH 2016. The use of older test vehicles due to recent small car vehicle properties falling outside of MASH 2016 recommendations was allowed by FHWA and AASHTO in MASH implementation guidance dated May of 2018 [6].



Figure 16. Test Vehicle, Test No. MOS-5



Figure 17. Vehicle's Interior Floorboards, Test No. MOS-5

Date: <u>4/9/2019</u>	Test Name: <u>MOS-5</u>	VIN No: <u>1D7RB1CT2BS657795</u>																																
Year: <u>2011</u>	Make: <u>Dodge</u>	Model: <u>Ram 1500</u>																																
Tire Size: <u>P275/60R20</u>	Tire Inflation Pressure: <u>35 Psi</u>	Odometer: <u>211919</u>																																
Vehicle Geometry - in. (mm) <small>Target Ranges listed below</small>																																		
<table border="1"> <tr> <td>A: <u>77 1/8 (1959)</u></td> <td>B: <u>75 1/2 (1918)</u></td> </tr> <tr> <td colspan="2"><small>78±2 (1950±50)</small></td> </tr> <tr> <td>C: <u>229 1/4 (5823)</u></td> <td>D: <u>40 (1016)</u></td> </tr> <tr> <td colspan="2"><small>237±13 (6020±325)</small></td> </tr> <tr> <td>E: <u>140 1/4 (3562)</u></td> <td>F: <u>49 (1245)</u></td> </tr> <tr> <td colspan="2"><small>148±12 (3760±300)</small></td> </tr> <tr> <td>G: <u>29 5/16 (745)</u></td> <td>H: <u>60 1/16 (1526)</u></td> </tr> <tr> <td colspan="2"><small>59±28 (710)</small></td> </tr> <tr> <td>I: <u>13 1/4 (337)</u></td> <td>J: <u>27 1/2 (699)</u></td> </tr> <tr> <td>K: <u>21 1/2 (546)</u></td> <td>L: <u>30 1/2 (775)</u></td> </tr> <tr> <td>M: <u>68 1/8 (1730)</u></td> <td>N: <u>68 (1727)</u></td> </tr> <tr> <td colspan="2"><small>67±1.5 (1700±38)</small></td> </tr> <tr> <td>O: <u>45 1/4 (1149)</u></td> <td>P: <u>5 (127)</u></td> </tr> <tr> <td colspan="2"><small>43±4 (1100±75)</small></td> </tr> <tr> <td>Q: <u>31 1/2 (800)</u></td> <td>R: <u>21 1/2 (546)</u></td> </tr> <tr> <td>S: <u>14 1/2 (368)</u></td> <td>T: <u>77 (1956)</u></td> </tr> </table>			A: <u>77 1/8 (1959)</u>	B: <u>75 1/2 (1918)</u>	<small>78±2 (1950±50)</small>		C: <u>229 1/4 (5823)</u>	D: <u>40 (1016)</u>	<small>237±13 (6020±325)</small>		E: <u>140 1/4 (3562)</u>	F: <u>49 (1245)</u>	<small>148±12 (3760±300)</small>		G: <u>29 5/16 (745)</u>	H: <u>60 1/16 (1526)</u>	<small>59±28 (710)</small>		I: <u>13 1/4 (337)</u>	J: <u>27 1/2 (699)</u>	K: <u>21 1/2 (546)</u>	L: <u>30 1/2 (775)</u>	M: <u>68 1/8 (1730)</u>	N: <u>68 (1727)</u>	<small>67±1.5 (1700±38)</small>		O: <u>45 1/4 (1149)</u>	P: <u>5 (127)</u>	<small>43±4 (1100±75)</small>		Q: <u>31 1/2 (800)</u>	R: <u>21 1/2 (546)</u>	S: <u>14 1/2 (368)</u>	T: <u>77 (1956)</u>
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U (impact width): <u>38 9/16 (980)</u>																																		
Mass Distribution lb (kg)																																		
Gross Static LF <u>1457 (661)</u> RF <u>1518 (689)</u>																																		
LR <u>1106 (502)</u> RR <u>1110 (503)</u>																																		
Weights <table border="1"> <thead> <tr> <th>lb (kg)</th> <th>Curb</th> <th>Test Inertial</th> <th>Gross Static</th> </tr> </thead> <tbody> <tr> <td>W-front</td> <td><u>2944 (1335)</u></td> <td><u>2873 (1303)</u></td> <td><u>2975 (1349)</u></td> </tr> <tr> <td>W-rear</td> <td><u>2358 (1070)</u></td> <td><u>2153 (977)</u></td> <td><u>2216 (1005)</u></td> </tr> <tr> <td>W-total</td> <td><u>5302 (2405)</u></td> <td><u>5026 (2280)</u> <small>5000±110 (2270±50)</small></td> <td><u>5191 (2355)</u> <small>5165±110 (2343±50)</small></td> </tr> </tbody> </table>			lb (kg)	Curb	Test Inertial	Gross Static	W-front	<u>2944 (1335)</u>	<u>2873 (1303)</u>	<u>2975 (1349)</u>	W-rear	<u>2358 (1070)</u>	<u>2153 (977)</u>	<u>2216 (1005)</u>	W-total	<u>5302 (2405)</u>	<u>5026 (2280)</u> <small>5000±110 (2270±50)</small>	<u>5191 (2355)</u> <small>5165±110 (2343±50)</small>																
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Wheel Center Height (Front): <u>15 3/4 (400)</u> Wheel Center Height (Rear): <u>15 3/4 (400)</u> Wheel Well Clearance (Front) : <u>4 3/4 (121)</u> Wheel Well Clearance (Rear) : <u>7 1/8 (181)</u> Bottom Frame Height (Front) : <u>13 5/8 (346)</u> Bottom Frame Height (Rear) : <u>12 1/4 (311)</u>																																		
Engine Type : <u>Gasoline</u> Engine Size : <u>5.7l v8</u>																																		
GWRR Ratings lb																																		
Surrogate Occupant Data																																		
Front	<u>3700</u>	Type: <u>Hybrid II</u>																																
Rear	<u>3900</u>	Mass: <u>165 lb</u>																																
Total	<u>6800</u>	Seat Position: <u>Passenger</u>																																
Transmission Type : <u>Automatic</u> Drive Type : <u>RWD</u> Cab Style : <u>CrewCab</u> Bed Length : <u>67"</u>																																		
Note any damage prior to test: <u>Small hail dents in surface of hood. Dent in surface of roof.</u>																																		

Figure 18. Vehicle Dimensions, Test No. MOS-5



Figure 19. Test Vehicle, Test No. MOS-6



Figure 20. Test Vehicle's Interior Floorboards and Undercarriage, Test No. MOS-6

Date: <u>6/12/2019</u>	Test Name: <u>MOS-6</u>	VIN No: <u>KNADE223296512940</u>																																
Year: <u>2009</u>	Make: <u>Kia</u>	Model: <u>Rio</u>																																
Tire Size: <u>185/65R14</u>	Tire Inflation Pressure: <u>32 Psi</u>	Odometer: <u>138093</u>																																
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Figure 21. Vehicle Dimensions, Test No. MOS-6

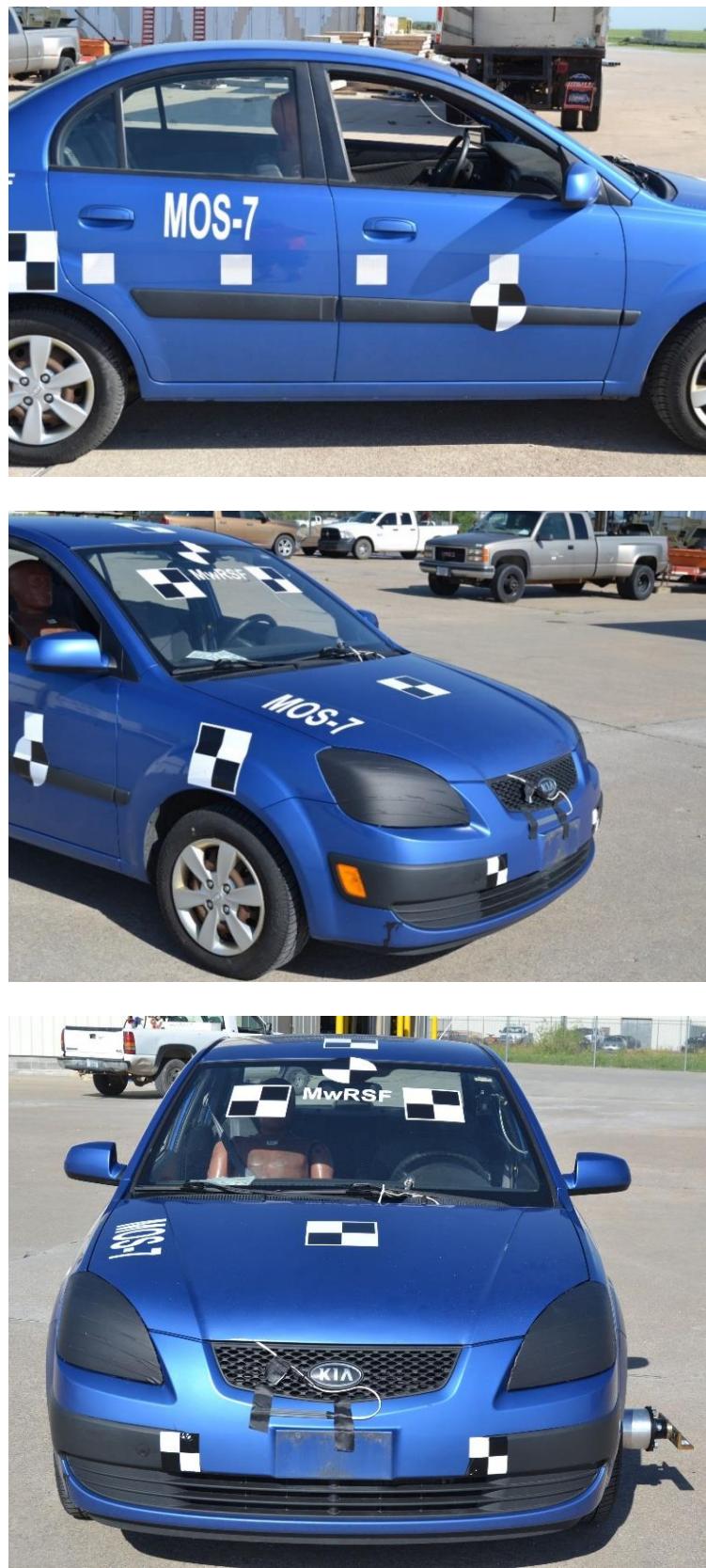


Figure 22. Test Vehicle, Test No. MOS-7



Figure 23. Vehicle's Interior Floorboards and Undercarriage, Test No. MOS-7

Date: <u>6/28/2019</u>	Test Name: <u>MOS-7</u>	VIN No: <u>KNADE223896580563</u>
Year: <u>2009</u>	Make: <u>Kia</u>	Model: <u>Rio</u>
Tire Size: <u>185/65 R14</u>	Tire Inflation Pressure: <u>32 psi</u>	Odometer: <u>269054</u>
Vehicle Geometry - in. (mm) <small>Target Ranges listed below</small>		
A: <u>66 3/8 (1686)</u> <small>65±3 (1650±75)</small>	B: <u>58 1/4 (1480)</u>	
C: <u>167 (4242)</u> <small>169±8 (4300±200)</small>	D: <u>34 1/2 (876)</u> <small>35±4 (900±100)</small>	
E: <u>98 1/2 (2502)</u> <small>98±5 (2500±125)</small>	F: <u>31 3/4 (806)</u>	
G: <u>22 13/16 (579)</u>	H: <u>35 15/16 (913)</u> <small>39±4 (990±100)</small>	
I: <u>15 1/2 (394)</u>	J: <u>21 (533)</u>	
K: <u>16 (406)</u>	L: <u>22 1/2 (572)</u>	
M: <u>57 3/8 (1457)</u> <small>56±2 (1425±50)</small>	N: <u>57 3/8 (1457)</u> <small>56±2 (1425±50)</small>	
O: <u>27 1/2 (699)</u> <small>24±4 (600±100)</small>	P: <u>1 1/4 (32)</u>	
Q: <u>22 3/4 (578)</u>	R: <u>15 3/8 (391)</u>	
S: <u>12 (305)</u>	T: <u>65 1/8 (1654)</u>	
U (impact width): <u>30 5/8 (778)</u>		
Top of radiator core support: <u>28 (711)</u> Wheel Center Height (Front): <u>10 3/4 (273)</u> Wheel Center Height (Rear): <u>11 1/8 (283)</u> Wheel Well Clearance (Front): <u>25 1/2 (648)</u> Wheel Well Clearance (Rear): <u>25 5/8 (651)</u> Bottom Frame Height (Front): <u>7 1/8 (181)</u> Bottom Frame Height (Rear): <u>11 (279)</u>		
Engine Type: <u>Gasoline</u> Engine Size: <u>1.6L 4 Cyl</u>		
Transmission Type: <u>Automatic</u> Drive Type: <u>FWD</u>		
Note any damage prior to test: _____ None		

Figure 24. Vehicle Dimensions, Test No. MOS-7

The longitudinal component of the center of gravity (c.g.) for all vehicles was determined using the measured axle weights. The Suspension Method [7] was used to determine the vertical component of the c.g. for the 2270P pickup truck. This method is based on the principle that the c.g. of any freely suspended body is in the vertical plane through the point of suspension. The vehicle was suspended successively in three positions, and the respective planes containing the c.g. were established. The intersection of these planes pinpointed the final c.g. location for the test inertial condition. The vertical component of the c.g. for the 1100C vehicles was determined utilizing a procedure published by SAE [8]. The final c.g. locations are shown in Figures 25 through 27. Data used to calculate the location of the c.g. and ballast information are shown in Appendix B.

Square, black-and-white checkered targets were placed on the vehicles, as shown in Figures 25 through 27, to serve as reference points in the high-speed digital video and aid in video analysis. Round, checkered targets were placed at the c.g. on the left-side door, the right-side door, and the roof of the vehicle.

The front wheels of the test vehicles were aligned to vehicle standards except the toe-in value was adjusted to zero such that the vehicles would track properly along the guide cable. A 5B flash bulb was mounted under the vehicle's right-side windshield wiper for test nos. MOS-5 and MOS-6 and the left-side windshield wiper for test no. MOS-7, and was fired by a pressure tape switch mounted at the right quarter point of the front bumper. The flash bulb was fired upon initial impact with the test article to create a visual indicator of the precise time of impact on the high-speed digital videos. A radio-controlled brake system was installed in each test vehicle so the vehicle could be brought safely to a stop after the test.

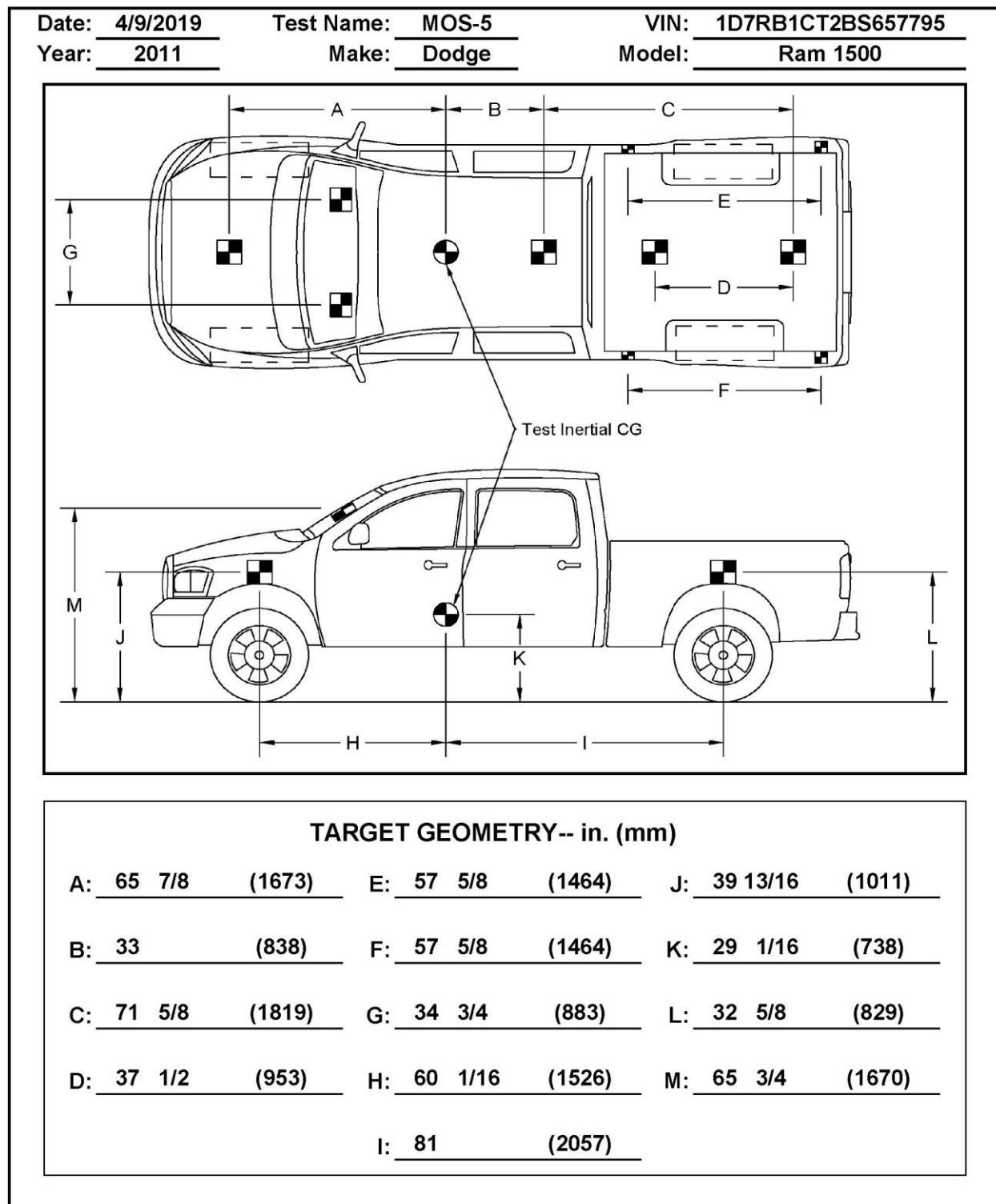


Figure 25. Target Geometry, Test No. MOS-5

Date: <u>6/12/2019</u>	Test Name: <u>MOS-6</u>	VIN: <u>KNADE223296512940</u>
Year: <u>2009</u>	Make: <u>Kia</u>	Model: <u>Rio</u>

TARGET GEOMETRY-- in. (mm)			
A: <u>22 3/8</u> (568)	F: <u>22 15/16</u> (583)	K: <u>48 7/8</u> (1241)	
Windshield Target			
B: <u>45 1/2</u> (1156)	G: <u>36 1/8</u> (918)	L: <u>52 1/2</u> (1334)	
Front round CG target			
C: <u>13</u> (330)	H: <u>23 7/16</u> (595)	M: <u>29 1/8</u> (740)	
D: <u>31 5/8</u> (803)	I: <u>62 1/4</u> (1581)	N: <u>52 7/16</u> (1332)	
Rear Round target			
E: <u>18 1/8</u> (460)	J: <u>29 1/4</u> (743)		

Figure 26. Target Geometry, Test No. MOS-6

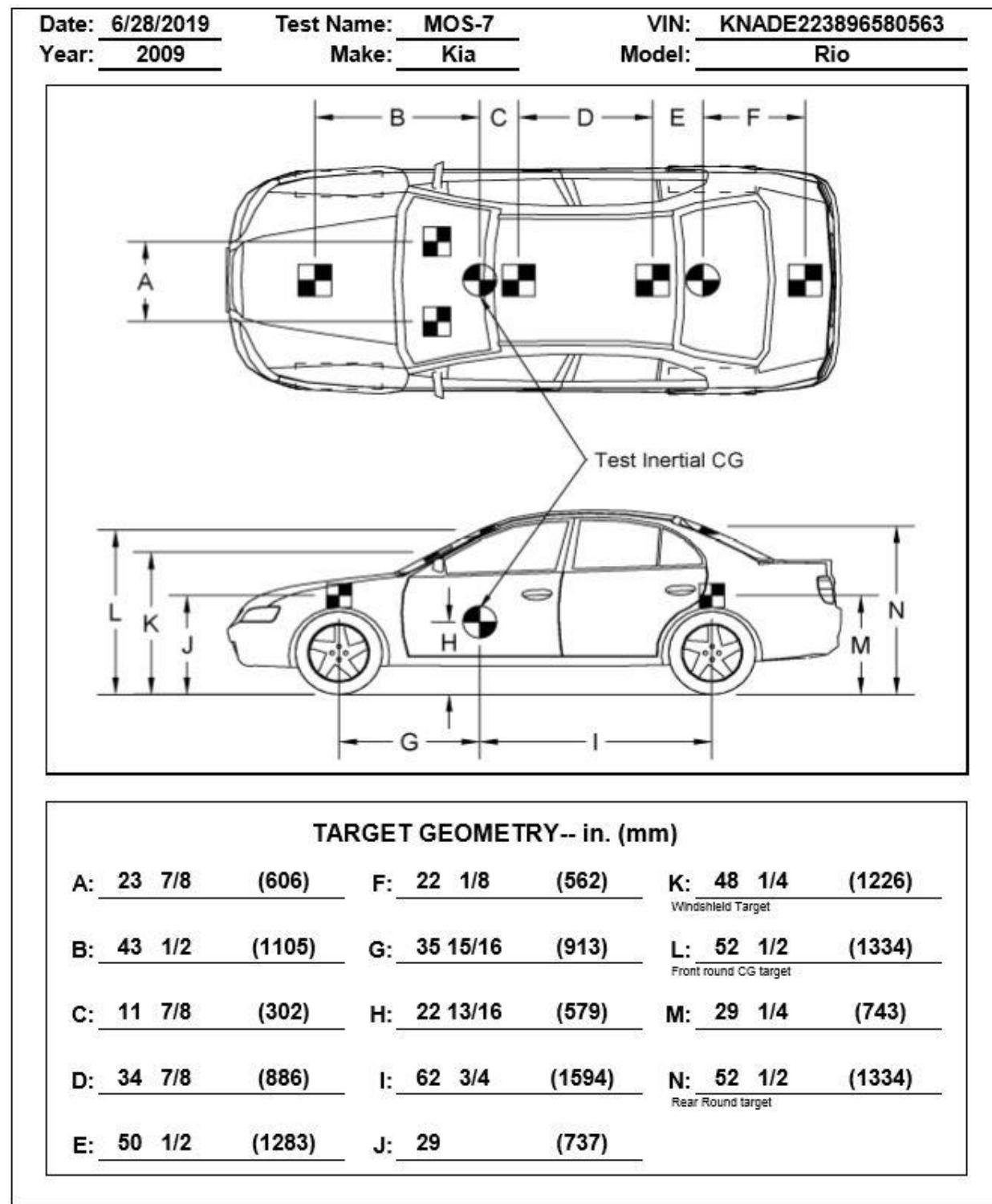


Figure 27. Target Geometry, Test No. MOS-7

4.4 Simulated Occupant

For test nos. MOS-5, MOS-6, and MOS-7, a Hybrid II 50th-Percentile, Adult Male Dummy, equipped with clothing and footwear, was placed in the right-front seat of the test vehicle with the seat belt fastened. The dummy had final weights of 165 lb (75 kg), 164 lb (74 kg), and 158 lb (72 kg) for test nos. MOS-5, MOS-6, and MOS-7, respectively. As recommended by MASH 2016, the dummy was not included in calculating the c.g. locations.

4.5 Data Acquisition Systems

4.5.1 Accelerometers

Two environmental shock and vibration sensor/recorder systems were used to measure the accelerations in the longitudinal, lateral, and vertical directions. Both accelerometer systems were mounted near the c.g. of the test vehicles. The electronic accelerometer data obtained in dynamic testing was filtered using the SAE Class 60 and the SAE Class 180 Butterworth filter conforming to the SAE J211/1 specifications [9].

The two systems, the SLICE-1 and SLICE-2 units, were modular data acquisition systems manufactured by Diversified Technical Systems, Inc. (DTS) of Seal Beach, California. The SLICE-1 unit was designated as the primary system in test nos. MOS-6 and MOS-7. In test no. MOS-5, the SLICE-2 unit was designated as the primary system. The acceleration sensors were mounted inside the bodies of custom-built, SLICE 6DX event data recorders and recorded data at 10,000 Hz to the onboard microprocessor. Each SLICE 6DX was configured with 7 GB of non-volatile flash memory, a range of ± 500 g's, a sample rate of 10,000 Hz, and a 1,650 Hz (CFC 1000) anti-aliasing filter. The "SLICEWare" computer software program and a customized Microsoft Excel worksheet were used to analyze and plot the accelerometer data.

4.5.2 Rate Transducers

Two identical angular rate sensor systems mounted inside the bodies of the SLICE-1 and SLICE-2 event data recorders were used to measure the rates of rotation of the test vehicle. Each SLICE MICRO Triax ARS had a range of 1,500 degrees/sec in each of the three directions (roll, pitch, and yaw) and recorded data at 10,000 Hz to the onboard microprocessors. The raw data measurements were then downloaded, converted to the proper Euler angles for analysis, and plotted. The "SLICEWare" computer software program and a customized Microsoft Excel worksheet were used to analyze and plot the angular rate sensor data.

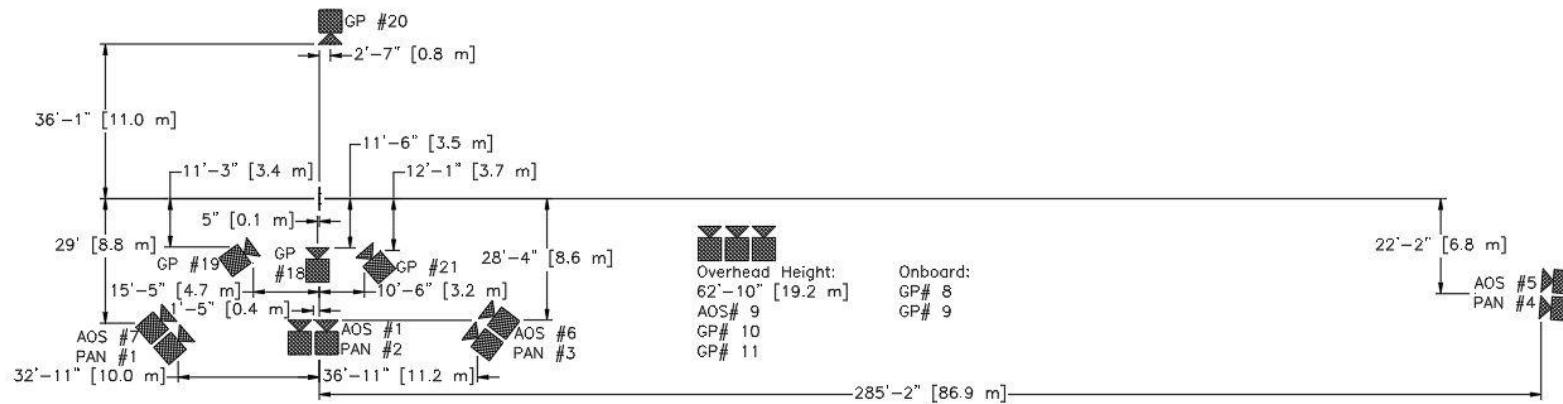
4.5.3 Retroreflective Optic Speed Trap

The retroreflective optic speed trap was used to determine the speed of the test vehicles before impact. Five retroreflective targets, spaced at approximately 18-in. (457-mm) intervals, were applied to the side of each vehicle. When the emitted beam of light was reflected by the targets and returned to the Emitter/Receiver, a signal was sent to the data acquisition computer, recording at 10,000 Hz, as well as the external LED box activating the LED flashes. The speed was then calculated using the spacing between the retroreflective targets and the time between the signals. LED lights and high-speed digital video analysis are used as a backup if vehicle speeds cannot be determined from the electronic data.

4.5.4 Digital Photography

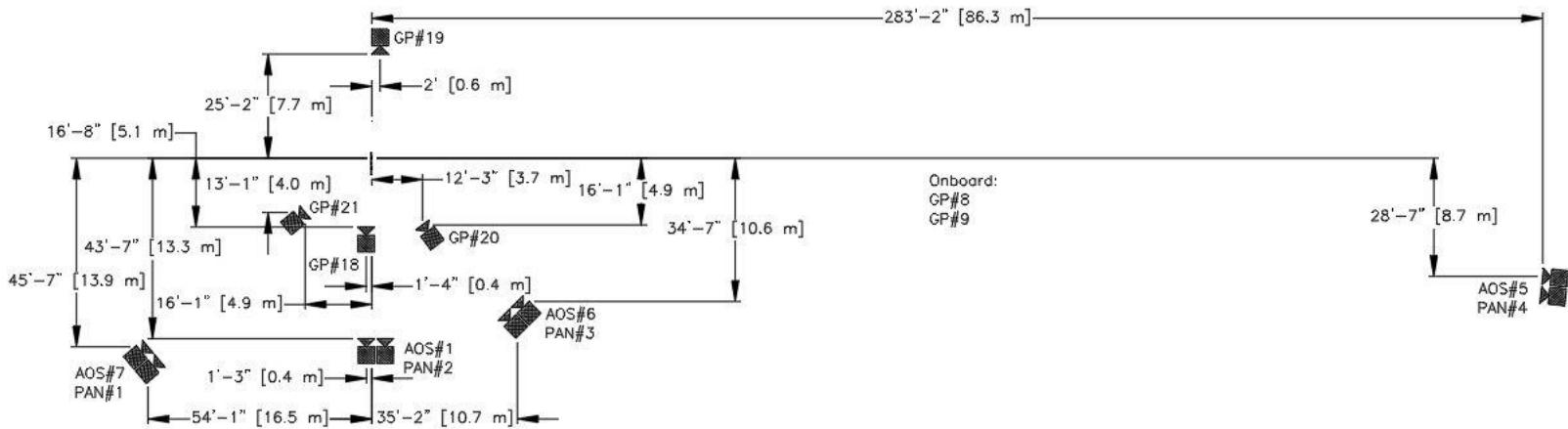
Five AOS high-speed digital video cameras, eight GoPro digital video cameras, and four Panasonic digital video cameras were utilized to film test no. MOS-5. Four AOS high-speed digital video cameras, six GoPro digital video cameras, and four Panasonic digital video cameras were utilized to film test nos. MOS-6 and MOS-7. Camera details, camera operating speeds, lens information, and a schematic of the camera locations relative to the systems are shown in Figures 28 through 30 for test nos. MOS-5, MOS-6, and MOS-7, respectively.

The high-speed videos were analyzed using TEMA Motion and Redlake MotionScope software programs. Actual camera speed and camera divergence factors were considered in the analysis of the high-speed videos. A digital still camera was also used to document pre- and post-test conditions for all tests.



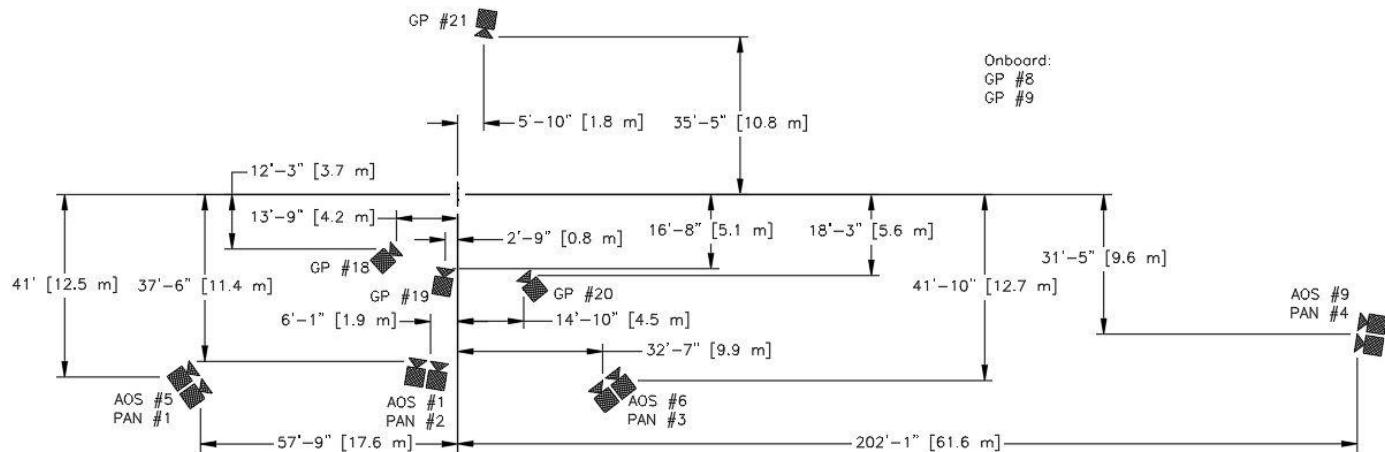
No.	Type	Operating Speed (frames/sec)	Lens	Lens Setting
AOS-1	AOS Vitcam CTM	500	KOWA 16 mm Fixed	-
AOS-5	AOS X-PRI Gigabit	500	100 mm Fixed	-
AOS-6	AOS X-PRI Gigabit	500	Fujinon 35 mm Fixed	-
AOS-7	AOS X-PRI Gigabit	500	KOWA 25 mm Fixed	-
AOS-9	AOS TRI-VIT	500	KOWA 12 mm Fixed	-
GP-8	GoPro Hero 4	120		
GP-9	GoPro Hero 4	120		
GP-10	GoPro Hero 4	120		
GP-11	GoPro Hero 4	240		
GP-18	GoPro Hero 6	240		
GP-19	GoPro Hero 6	240		
GP-20	GoPro Hero 6	240		
GP-21	GoPro Hero 6	240		
PAN-1	Panasonic HC-V770	120		
PAN-2	Panasonic HC-V770	120		
PAN-3	Panasonic HC-V770	120		
PAN-4	Panasonic HC-V770	120		

Figure 28. Camera Locations, Speeds, and Lens Settings, Test No. MOS-5



No.	Type	Operating Speed (frames/sec)	Lens	Lens Setting
AOS-1	AOS Vitcam CTM	500	KOWA 25 mm	-
AOS-5	AOS X-PRI	500	100 mm	-
AOS-6	AOS X-PRI	500	Fujinon 35 mm	-
AOS-7	AOS X-PRI	500	Fujinon 50 mm	-
GP-8	GoPro Hero 4	120		
GP-9	GoPro Hero 4	120		
GP-18	GoPro Hero 6	240		
GP-19	GoPro Hero 6	240		
GP-20	GoPro Hero 6	240		
GP-21	GoPro Hero 6	240		
PAN-1	Panasonic HC-V770	120		
PAN-2	Panasonic HC-V770	120		
PAN-3	Panasonic HC-V770	120		
PAN-4	Panasonic HC-V770	120		

Figure 29. Camera Locations, Speeds, and Lens Settings, Test No. MOS-6



No.	Type	Operating Speed (frames/sec)	Lens	Lens Setting
AOS-1	AOS Vitcam CTM	500	KOWA 16 mm	-
AOS-5	AOS X-PRI	500	Sigma 28-70 DG #2	-
AOS-6	AOS X-PRI	500	Sigma 28-70 DG #1	-
AOS-9	AOS TRI-VIT 2236	500	100 mm	-
GP-8	GoPro Hero 4	120		
GP-9	GoPro Hero 4	120		
GP-18	GoPro Hero 6	240		
GP-19	GoPro Hero 6	240		
GP-20	GoPro Hero 6	240		
GP-21	GoPro Hero 6	240		
PAN-1	Panasonic HC-V770	120		
PAN-2	Panasonic HC-V770	120		
PAN-3	Panasonic HC-V770	120		
PAN-4	Panasonic HC-V770	120		

Figure 30. Camera Locations, Speeds, and Lens Settings, Test No. MOS-7

5 FULL-SCALE CRASH TEST NO. MOS-5

5.1 Static Soil Test

Before full-scale crash test no. MOS-5 was conducted, the strength of the foundation soil was evaluated with a static test, as described in MASH 2016. The static test results, as shown in Appendix C, demonstrated a soil resistance above the baseline test limits. Thus, the soil provided adequate strength, and full-scale crash testing could be conducted on the sign support system.

5.2 Weather Conditions

Test no. MOS-5 was conducted on May 15, 2019 at approximately 11:45 a.m. The weather conditions as per the National Oceanic and Atmospheric Administration (station 14939/LNK) were reported and are shown in Table 3.

Table 3. Weather Conditions, Test No. MOS-5

Temperature	82°F
Humidity	40%
Wind Speed	11 mph
Wind Direction	110° from True North
Sky Conditions	Sunny
Visibility	10 Statute Miles
Pavement Surface	Dry
Previous 3-Day Precipitation	0.14 in.
Previous 7-Day Precipitation	1.09 in.

5.3 Test Description

Initial vehicle impact was to occur with the vehicle centerline aligned with the centerline of the system, as shown in Figure 31. The 5,026-lb (2,280-kg) pickup truck impacted the U-channel sign system oriented at 0 degrees, or head-on to the vehicle, at a speed of 62.7 mph (100.9 km/h). The vehicle came to rest 250 ft – 3 in. (76.3 m) longitudinally downstream and 8 ft – 6 in. (2.6 m) laterally to the right of the centerline after brakes were applied. A detailed description of the sequential impact events is contained in Table 4. Sequential photographs are shown in Figures 32 and 33. Documentary photographs of the crash test are shown in Figures 34 through 36. The vehicle trajectory and final position are shown in Figure 37.

Table 4. Sequential Description of Impact Events, Test No. MOS-5

TIME (sec)	EVENT
0.000	Vehicle's front bumper contacted left and right posts.
0.002	Vehicle's hood contacted left and right posts. Both posts deflected downstream.
0.004	Right post fractured just above the embedded stub.
0.006	Left post fractured just above the embedded stub.
0.008	Lower sign deformed due to post flexure.
0.012	Vehicle's front bumper deformed.
0.016	Upper sign deformed due to post movements.
0.030	Detached portion of system became airborne when it lost contact with vehicle.
0.094	Upper sign contacted vehicle's roof.
0.102	Vehicle's roof deformed.
0.156	System lost contact with vehicle.
0.752	Vehicle yawed left/counterclockwise.
2.446	Detached portion of system contacted ground.



Figure 31. Impact Location, Test No. MOS-5

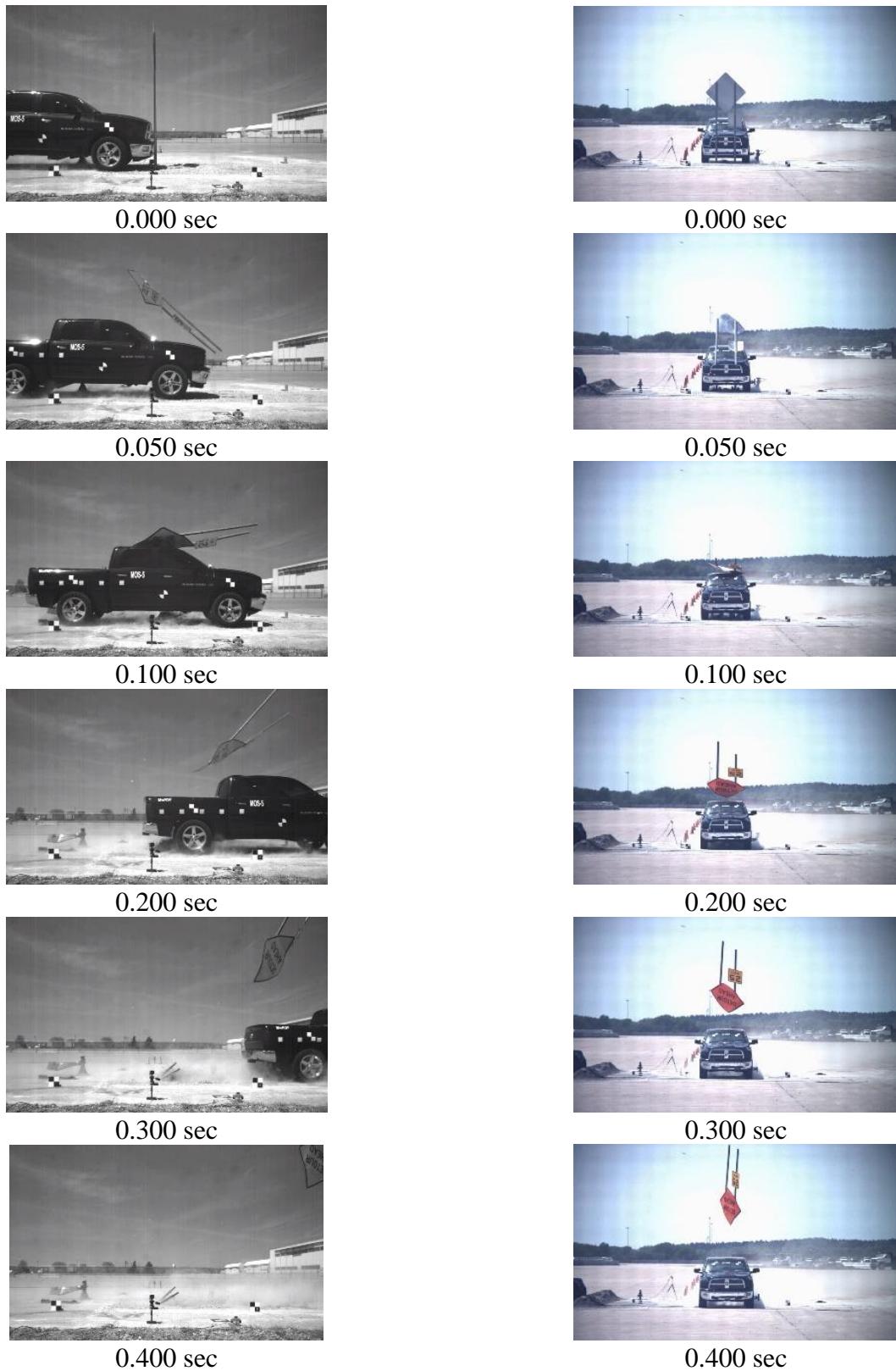


Figure 32. Sequential Photographs, Test No. MOS-5

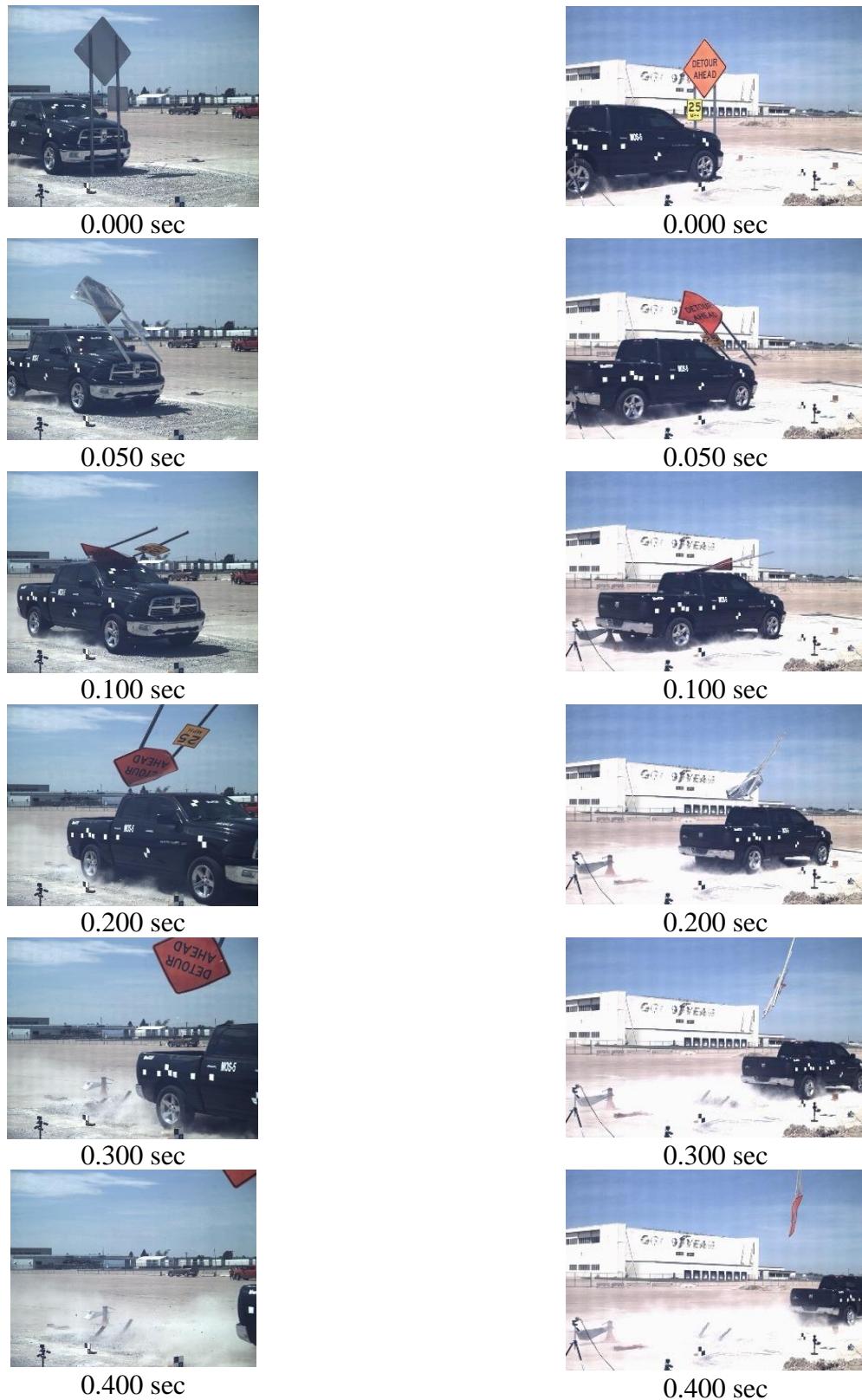


Figure 33. Additional Sequential Photographs, Test No. MOS-5



Figure 34. Documentary Photographs, Test No. MOS-5

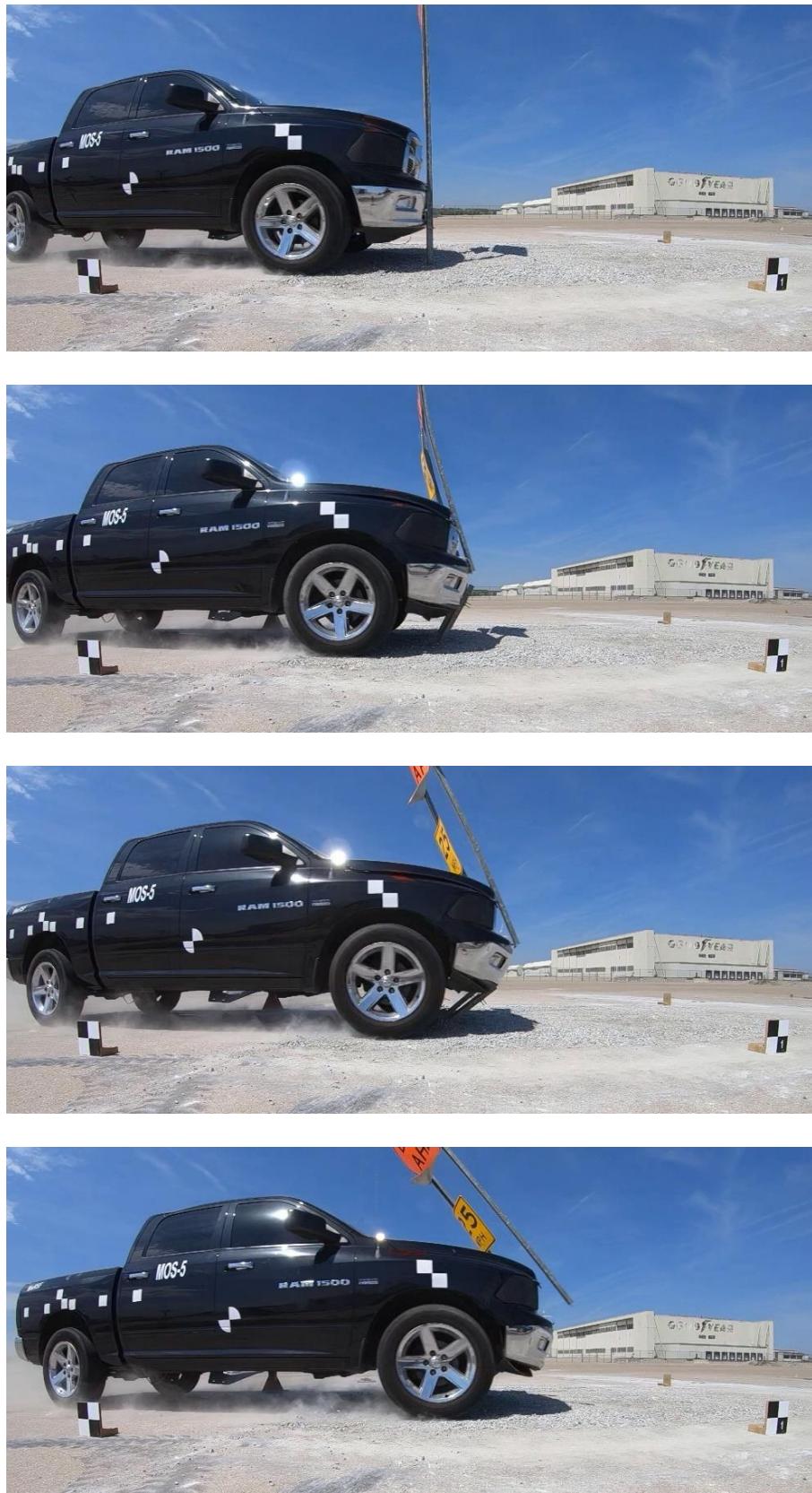


Figure 35. Documentary Photographs, Test No. MOS-5



Figure 36. Documentary Photographs, Test No. MOS-5



Figure 37. Vehicle Final Position and Trajectory Marks, Test No. MOS-5

5.4 System Damage

Damage to the system was severe, as shown in Figures 38 through 42. System damage consisted of contact marks, fracture and deformation of the posts, and bending of the upper sign panel.

The left and right edges of the upper sign panel bent in the downstream direction such that the left edge was 13 in. (330 mm) out of plane and the right edge was 7½ in. (191 mm) out of plane. The right post sheared 26½ in. (673 mm) above the ground line, and the left post sheared 27¾ in. (705 mm) above the ground line. The upper portion of both posts remained attached to the sign panels and the posts were minimally damaged.

Both embedded stubs bent at the ground line in the downstream direction, and the bending deformed the U-channel stub cross sections to a width of 4¾ in. (121 mm). Cracking along the centerline of both U-channel stubs was visible beginning at the ground line and extending up 3¾ in. (95 mm), stopping below the bolted connection to the post. The height of the remaining stub in its deformed state was greater than 4 in. (102 mm) above the ground line. Removing the stubs from the ground revealed that the left post had fractured below the ground line. Both stubs had additional centerline cracking along the embedded portion of the stub, extending approximately 6 in. below the ground line. The bolted connections between the embedded stubs and the U-channel posts remained intact. On the right post, 11-in. (279 mm) long contact marks started at the sheared top and extended down. Contact marks on the left edge of the left post started 21¾ in. (552 mm) from the sheared top and extended down. Additional contact marks on the right edge of the left post started 22¾ in. (578 mm) from the sheared top and extended down.



Figure 38. System Damage, Test No. MOS-5



Figure 39. System Damage, Sign Panels, Test No. MOS-5



Figure 40. System Damage, U-Channel Posts, Test No. MOS-5



Figure 41. System Damage, U-Channel Posts, Test No. MOS-5

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Figure 42. System Damage, Embedded Stubs, Test No. MOS-5

5.5 Vehicle Damage

The damage to the vehicle was minimal, as shown in Figures 43 and 44. The maximum occupant compartment intrusions are listed in Table 5 along with the intrusion limits established in MASH 2016 for various areas of the occupant compartment. Complete occupant compartment and vehicle deformations and the corresponding locations are provided in Appendix D. MASH 2016 defines intrusion or deformation as the occupant compartment being deformed and reduced in size with no observed penetration. There were no penetrations into the occupant compartment and none of the established MASH 2016 deformation limits were violated. Outward deformations, which are denoted as negative numbers in Appendix D are not considered crush toward the occupant and are not evaluated by MASH 2016 criteria.

The majority of damage was concentrated on the front of the vehicle where the impact occurred. The grille was cracked on both sides of the vehicle and was fractured on the left side. The front bumper was dented and bent downward. The hood of the vehicle was slightly ajar. Scrapes were observed along the undercarriage. The lower control arms and muffler were slightly dented. The roof was slightly dented. No damage was observed to the sides of the vehicle, and the windshield and windows remained intact.



Figure 43. Vehicle Damage, Test No. MOS-5



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Figure 44. Vehicle Undercarriage Damage, Test No. MOS-5

Table 5. Maximum Occupant Compartment Intrusion by Location, Test No. MOS-5

LOCATION	MAXIMUM INTRUSION in. (mm)	MASH 2016 ALLOWABLE INTRUSION in. (mm)
Wheel Well & Toe Pan	0.2 (5)	≤ 9 (229)
Floor Pan & Transmission Tunnel	0.2 (5)	≤ 12 (305)
A-Pillar	0.2 (5)	≤ 5 (127)
A-Pillar (Lateral)	0.0 (0)	≤ 3 (76)
B-Pillar	0.2 (5)	≤ 5 (127)
B-Pillar (Lateral)	0.0 (0)	≤ 3 (76)
Side Front Panel (in Front of A-Pillar)	0.0 (0)	≤ 12 (305)
Side Door (Above Seat)	0.0 (0)	≤ 9 (229)
Side Door (Below Seat)	0.0 (0)	≤ 12 (305)
Roof	0.1 (3)	≤ 4 (102)
Windshield	0.0 (0)	≤ 3 (76)
Side Window	Intact	No shattering resulting from contact with structural member of test article
Dash	0.2 (5)	N/A

N/A – No MASH 2016 criteria exist for this location

5.6 Occupant Risk

The calculated occupant impact velocities (OIVs) and maximum 0.010-sec average occupant ridedown accelerations (ORAs) in both the longitudinal and lateral directions, as determined from the accelerometer data, are shown in Table 6. The impulse on the vehicle was relatively small and of short duration. As a result, x and y in the flail-space model were less than 2 ft and 1 ft, respectively, during the period when the vehicle was in contact with the system. As specified in Section A5.2.2 of MASH 2016 in such cases, it is recommended that OIV be set equal to the vehicle's change in velocity during contact with the test article, or parts thereof. If parts of the test article remain in contact with the vehicle after impact, the vehicle's change in velocity should be computed at the time the vehicle clears the footing or foundation of the test article. For test no. MOS-5, OIV was reported as the vehicle's change in velocity at 0.5 sec after impact, at which point the vehicle had cleared the test article foundation and was no longer in contact with any portion of the test article. The OIVs were within suggested limits, as provided in MASH 2016, and ORA values were not applicable. The calculated ASI values are also shown in Table 6. THIV and PHD values were not applicable. The recorded data from the accelerometers and the rate transducers are shown graphically in Appendix E.

Table 6. Summary of OIV, ORA, THIV, PHD, and ASI Values, Test No. MOS-5

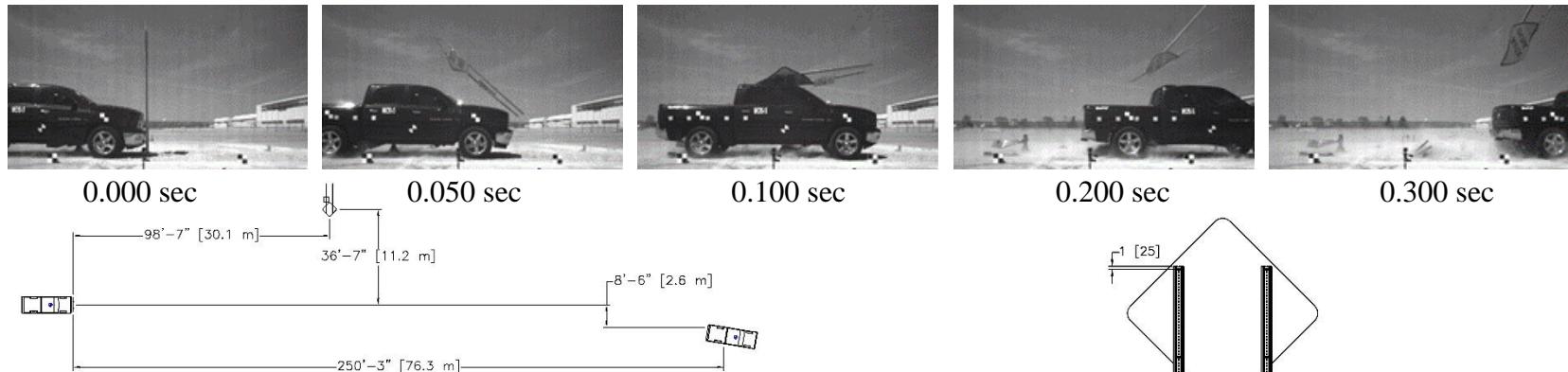
Evaluation Criteria		Transducer		MASH 2016 Limits
		SLICE-1	SLICE-2 (primary)	
OIV ft/s (m/s)	Longitudinal	-2.17 (-0.66)	-2.15 (-0.65)	±16 (4.9)
	Lateral	-1.03 (-0.31)	-1.11 (-0.34)	not required
ORA g's	Longitudinal	N/A	N/A	±20.49
	Lateral	N/A	N/A	±20.49
MAX. ANGULAR DISPL. deg.	Roll	1.5	-1.4	±75
	Pitch	0.8	0.8	±75
	Yaw	-1.0	-1.1	not required
THIV ft/s (m/s)	N/A	N/A	N/A	not required
PHD g's	N/A	N/A	N/A	not required
ASI	0.12	0.11	N/A	not required

Note: The vehicle cleared the test article foundation at 0.400 sec after impact for test no. MOS-5, which was used to determine vehicle change in velocity, denoted as OIV.

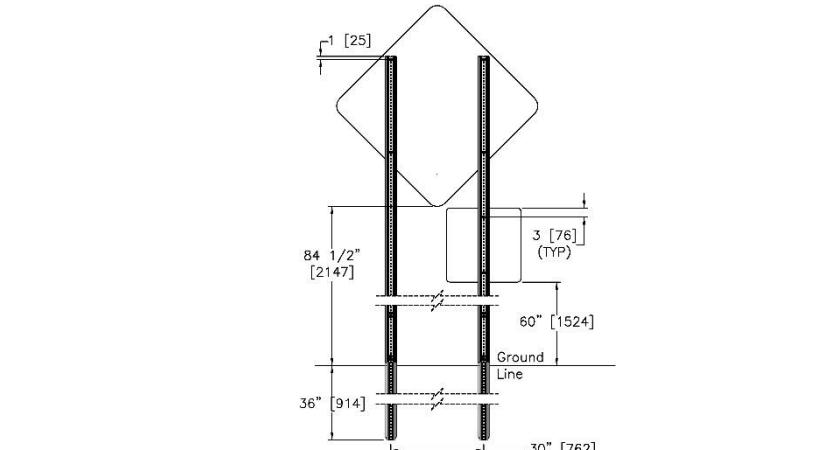
N/A = Not Applicable

5.7 Discussion

The analysis of the test results for test no. MOS-5 showed that the system readily activated in a predictable manner via post fracture and allowed the 2270P vehicle to continue travelling without any major obstruction of the windshield. A summary of the test results and sequential photographs are shown in Figure 45. Detached elements, fragments, or other debris from the test article did not penetrate or show potential for penetrating the occupant compartment, or present an undue hazard to other traffic, pedestrians, or work-zone personnel. Deformations of, or intrusions into, the occupant compartment that could have caused serious injury did not occur. Vehicle roll, pitch, and yaw angular displacements, as shown in Appendix E, were deemed acceptable because they did not adversely influence occupant risk nor cause rollover. After impact, the vehicle traversed the foundation and continued forward until it stopped downstream from the system. Therefore, test no. MOS-5 was determined to be acceptable according to the MASH 2016 safety performance criteria for test designation no. 3-62.



- Test Agency MwRSF
- Test Number MOS-5
- Date 5/15/2019
- MASH 2016 Test Designation No 3-62
- Test Article Dual-Post, U-Channel Sign Support
- Key Component – Upper Sign
 - Size 48 in. x 48 in. (1,219 mm x 1,219 mm)
 - Thickness 0.08 in. (2 mm)
 - Height to Bottom of Sign 7 ft (2.1 m)
- Key Component – Lower Sign
 - Size 24 in. x 24 in. (610 mm x 610 mm)
 - Thickness 0.08 in. (2 mm)
 - Height to Bottom of Sign 5 ft (1.5 m)
- Key Component – U-Channel Posts
 - Weight 3.0 lb/ft (4.5 kg/m)
 - Length 132 in (3,353 mm)
- Key Component – U-Channel Stub
 - Weight 3.0 lb/ft (4.5 kg/m)
 - Length 54 in. (1,372 mm)
- Soil Type Well-Graded Gravel
- Vehicle Make /Model 2011 Dodge Ram Crew Cab
- Curb 5,302 lb (2,405 kg)
- Test Inertial 5,026 lb (2,280 kg)
- Gross Static 5,191 lb (2,355 kg)
- Impact Conditions
 - Speed 62.7 mph (100.9 km/h)
 - Angle 0 degrees
 - Impact Location Centerline of front bumper
- Kinetic Energy 661.4 kip-ft (896.7 kJ) \geq 594 kip-ft (806 kJ) limit from MASH 2016
- Exit Box Criterion N/A
- Vehicle Stability Satisfactory
- Vehicle Stopping Distance 250 ft - 3 in. (76.3 m) longitudinally
8 ft - 6 in. (2.6 m) laterally to the right



- Vehicle Damage Minimal
 - VDS [10] 12-FC-1
 - CDC [11] 12-FCEN-1
 - Maximum Interior Deformation 0.2 in. (5 mm)
- Test Article Damage Severe
- Transducer Data

Evaluation Criteria		Transducer		MASH 2016 Limit
		SLICE-1	SLICE-2 (primary)	
OIV ft/s (m/s)	Longitudinal	-2.17 (-0.66)	-2.15 (-0.65)	\pm 16 (4.9)
	Lateral	-1.03 (-0.31)	-1.11 (-0.34)	not required
ORA g's	Longitudinal	N/A	N/A	\pm 20.49
	Lateral	N/A	N/A	\pm 20.49
MAX ANGULAR DISP. deg.	Roll	1.5	-1.4	\pm 75
	Pitch	0.8	0.8	\pm 75
	Yaw	-1.0	-1.1	not required
THIV – ft/s (m/s)		N/A	N/A	not required
PHD – g's		N/A	N/A	not required
ASI		0.12	0.11	not required

N/A – Not applicable

Figure 45. Summary of Test Results and Sequential Photographs, Test No. MOS-5

6 FULL-SCALE CRASH TEST NO. MOS-6

6.1 Static Soil Test

Before full-scale crash test no. MOS-6 was conducted, the strength of the foundation soil was evaluated with a static test, as described in MASH 2016. The static test results, as shown in Appendix C, demonstrated a soil resistance above the baseline test limits. Thus, the soil provided adequate strength, and full-scale crash testing could be conducted on the sign support system.

6.2 Weather Conditions

Test no. MOS-6 was conducted on June 12, 2019 at approximately 1:30 p.m. The weather conditions as per the National Oceanic and Atmospheric Administration (station 14939/LNK) were reported and are shown in Table 7.

Table 7. Weather Conditions, Test No. MOS-6

Temperature	73°F
Humidity	32%
Wind Speed	21 mph
Wind Direction	360° from True North
Sky Conditions	Sunny
Visibility	10.0 Statute Miles
Pavement Surface	Dry
Previous 3-Day Precipitation	0.35 in.
Previous 7-Day Precipitation	0.35 in.

6.3 Test Description

Initial vehicle impact was to occur with the vehicle centerline aligned with the centerline of the system, as shown in Figure 46. The 2,420-lb (1,098-kg) small car impacted the U-channel sign system oriented at 0 degrees, or head-on to the vehicle, at a speed of 63.3 mph (101.9 km/h). The vehicle came to rest 274 ft – 7 in. (83.7 m) longitudinally downstream and 18 ft (5.5 m) laterally to the right of the centerline after brakes were applied. A detailed description of the sequential impact events is contained in Table 8. Sequential photographs are shown in Figures 47 and 48. Documentary photographs of the crash test are shown in Figures 49 through 51. The vehicle trajectory and final position are shown in Figure 52.

Table 8. Sequential Description of Impact Events, Test No. MOS-6

TIME (sec)	EVENT
0.000	Vehicle's front bumper contacted left and right posts.
0.002	Vehicle's front bumper deformed. Lower half of system deflected downstream.
0.004	Vehicle's hood contacted left and right posts.
0.006	Vehicle's hood deformed. Upper half of system deflected downstream. Left post fractured. Soil heave formed on the downstream side of both posts.
0.008	Vehicle's hood flexed. Right post fractured. Both embedded stubs bent downstream.
0.024	Vehicle pitched upward.
0.032	Vehicle yawed counterclockwise.
0.042	Detached portion of system became airborne.
0.064	Both sign post stubs contacted vehicle's undercarriage.
0.146	Upper sign contacted vehicle's left C-pillar.
0.148	Upper sign contacted vehicle's trunk lid.
0.150	Vehicle's trunk lid deformed.
0.158	Vehicle rolled clockwise.
0.188	System lost contact with vehicle.
0.198	Vehicle pitched downward.
0.292	Vehicle rolled counterclockwise.
0.574	Vehicle pitched upward.
0.914	Vehicle pitched downward.
1.016	Detached portion of system contacted ground.



Figure 46. Impact Location, Test No. MOS-6

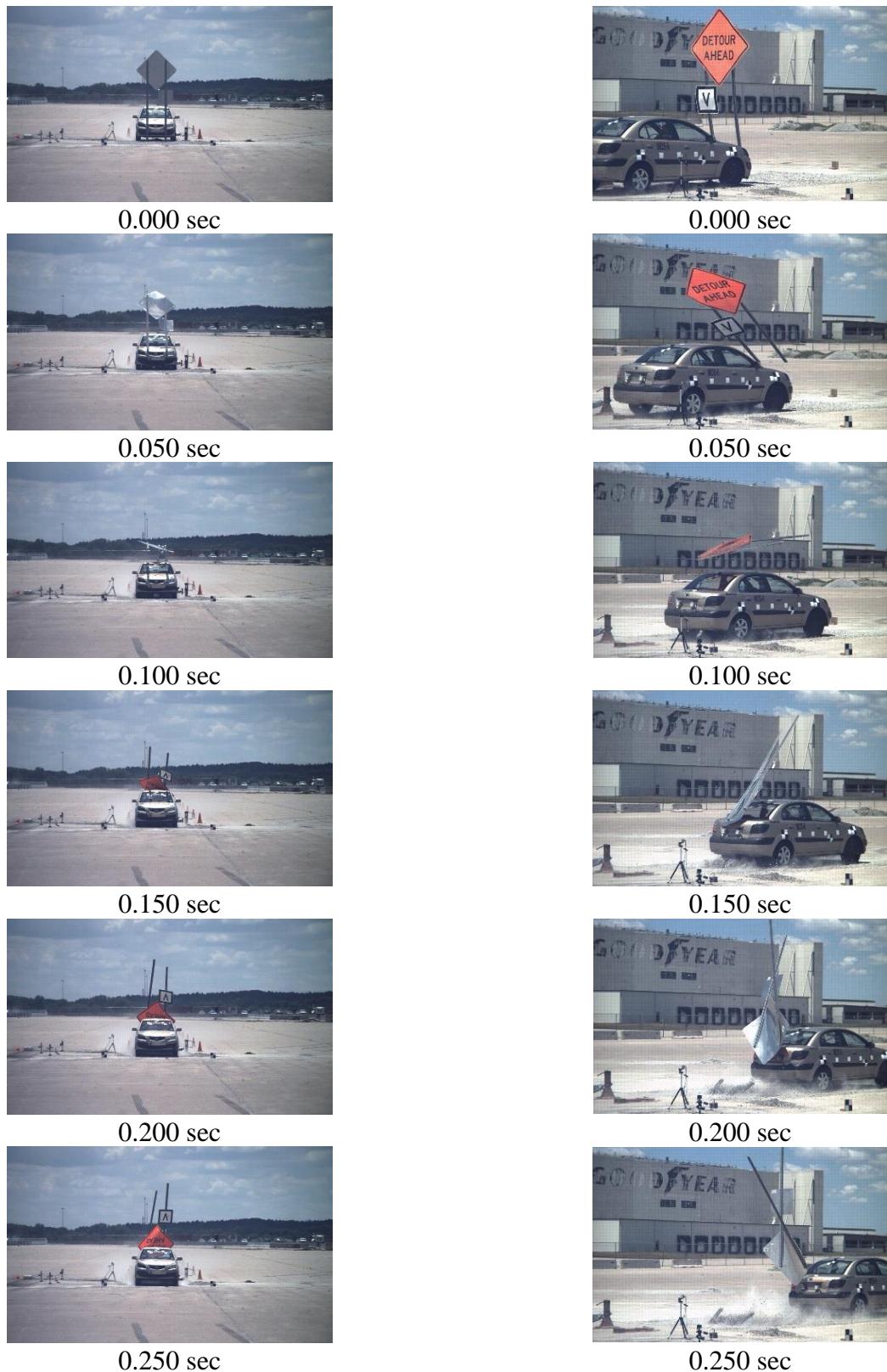


Figure 47. Sequential Photographs, Test No. MOS-6

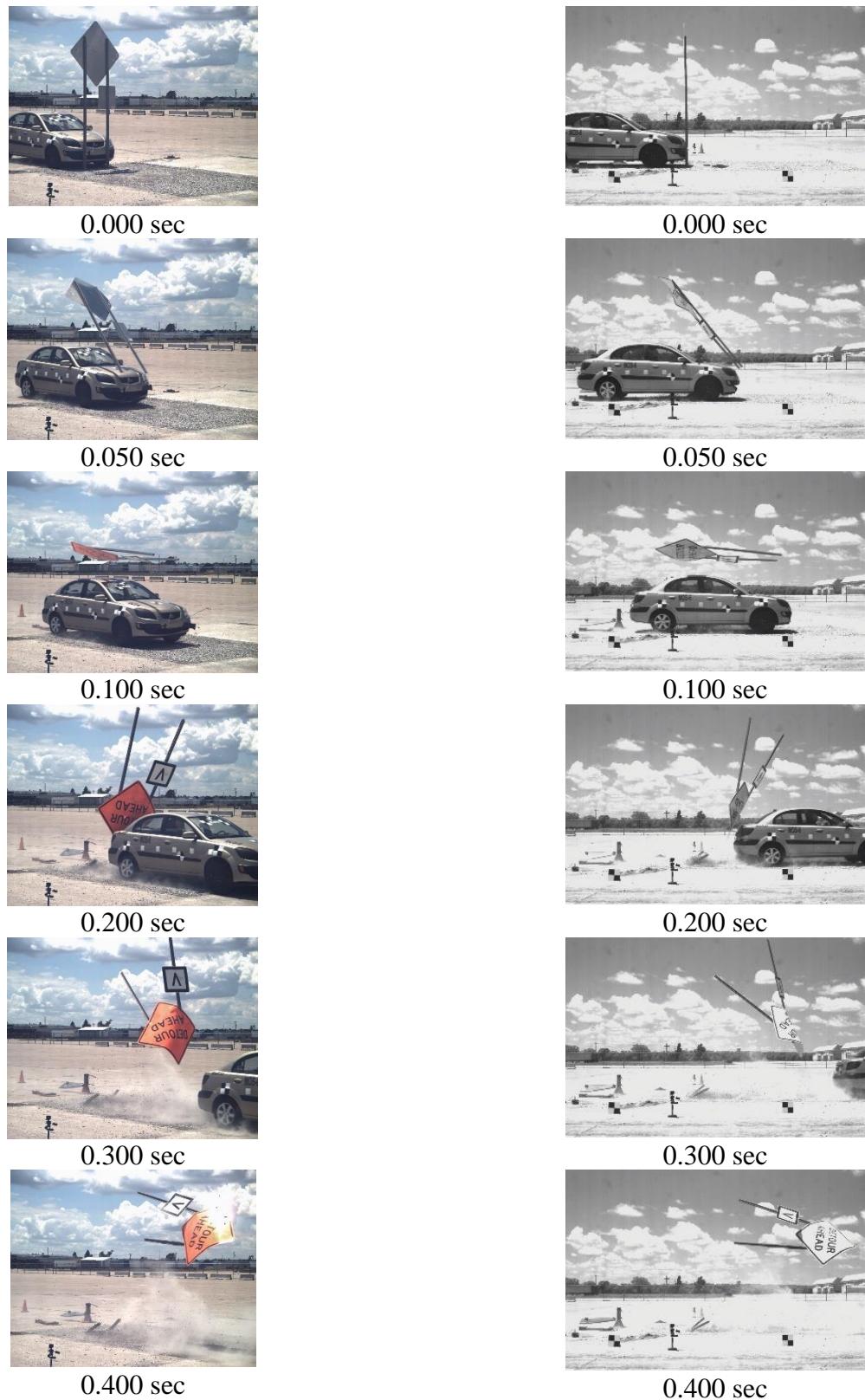


Figure 48. Additional Sequential Photographs, Test No. MOS-6

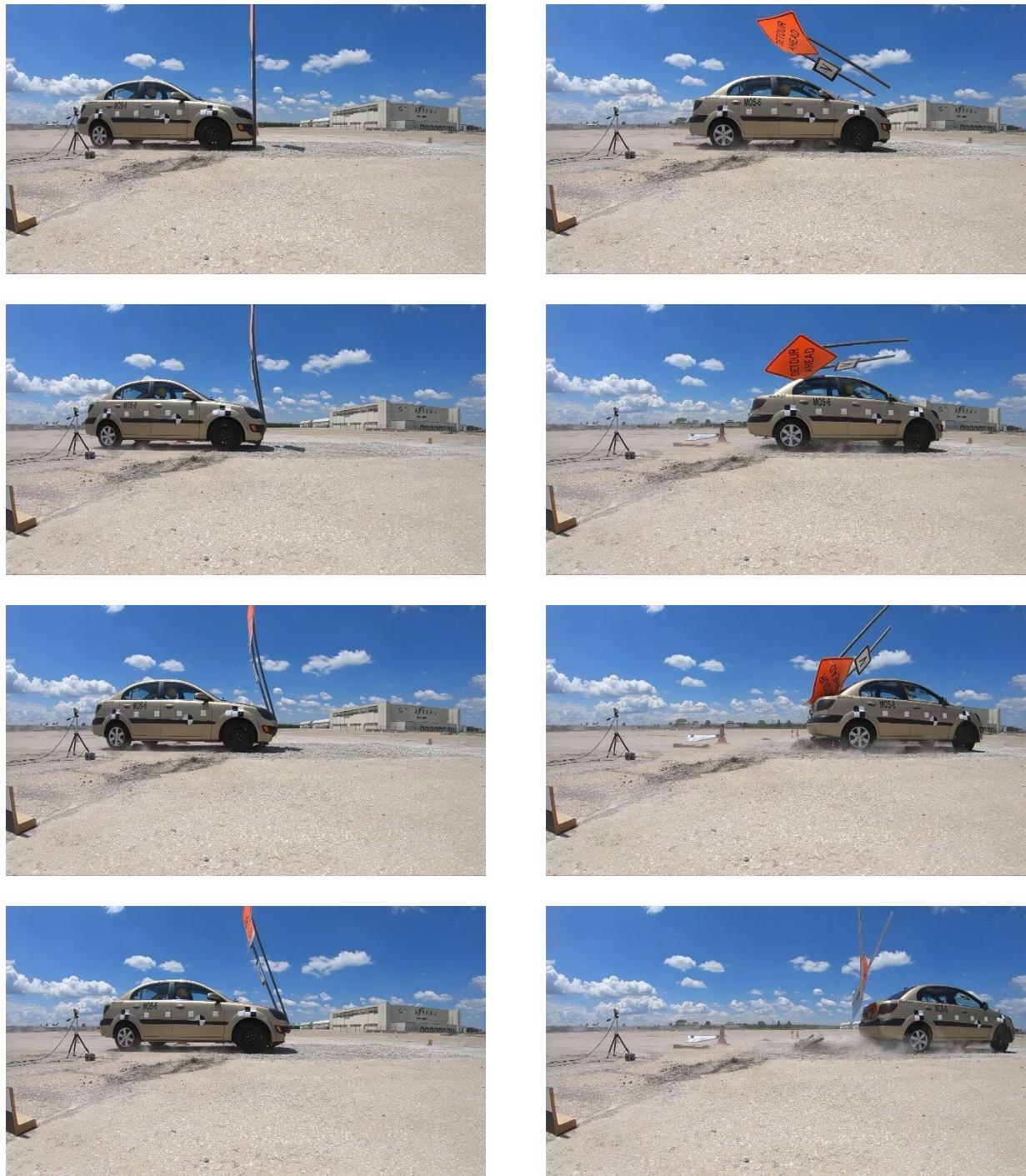


Figure 49. Documentary Photographs, Test No. MOS-6

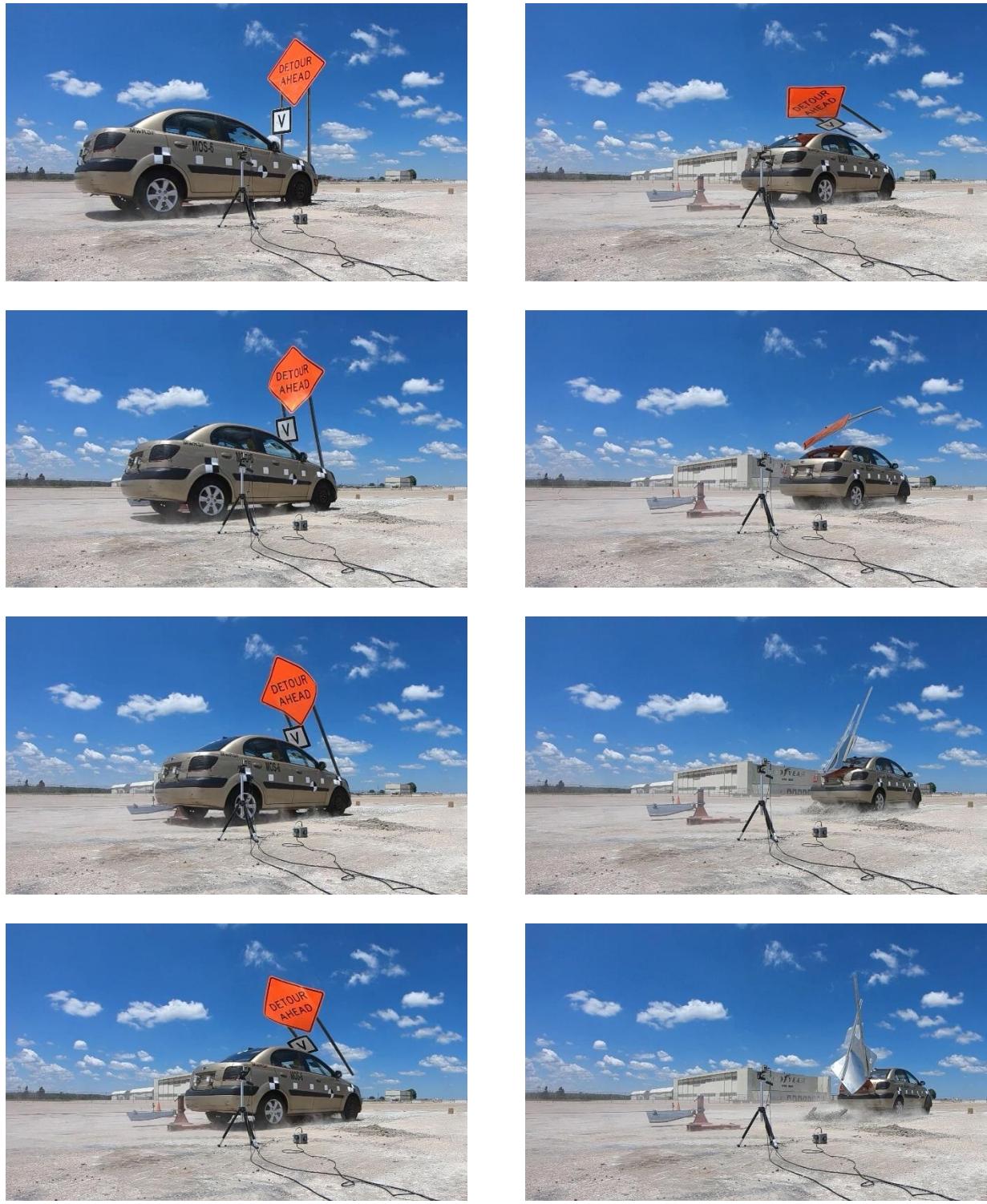


Figure 50. Documentary Photographs, Test No. MOS-6

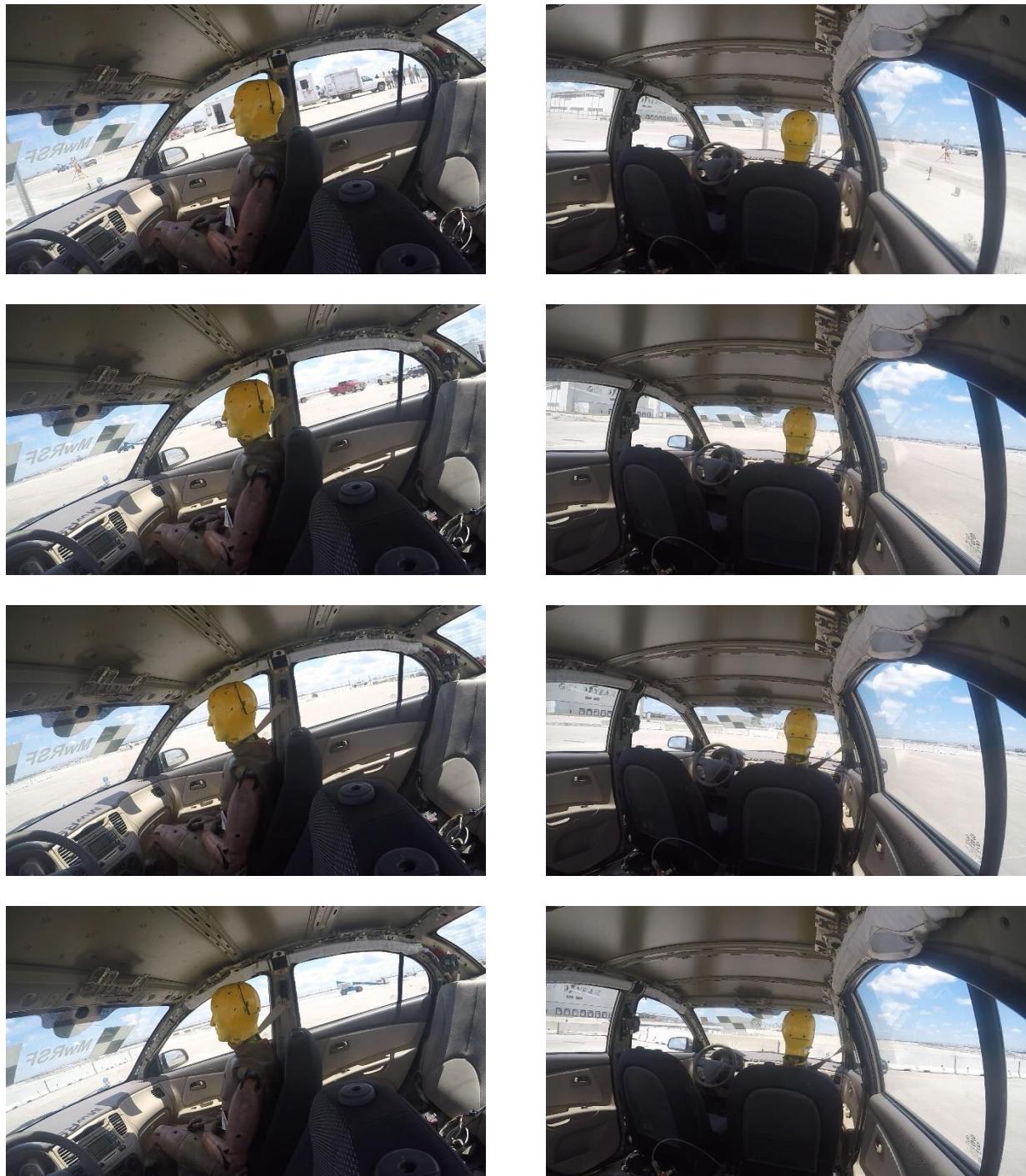


Figure 51. Documentary Photographs, Test No. MOS-6



Figure 52. Vehicle Final Position and Trajectory Marks, Test No. MOS-6

6.4 System Damage

Damage to the system was severe, as shown Figures 53 through 57. System damage consisted of contact marks, deformation, and fracture of the sign posts as well as deformation and cracking of the upper sign panel.

The left post sheared 23 in. (584 mm) above the ground line while the right post sheared 25½ in. (648 mm) above the ground line. The portion of the system above the shear plane became airborne, contacted the roof of the test vehicle, and landed upstream from the original system position. The sign panels remained attached to the posts. All four corners of the upper sign were bent slightly out of plane and a crack extended inward approximately 4 in. (102 mm) from the upper-right edge of the panel.

Both embedded stubs bent at the ground line in the downstream direction and the bending deformed the U-channel stub cross sections, increasing the section width to 5⅜ in. (149 mm) at the left stub and 5 in. (127 mm) at the right stub. Cracking along the centerline of both U-channel stubs was visible beginning at the ground line, extending 3½ in. (89 mm) up the left stub and 5½ in. (140 mm) up the right stub. In both stubs, the cracking stopped below the bolted connection to the post. The height of the remaining stub in its deformed state was greater than 4 in. (102 mm) above the ground line. Removing the stubs from the ground revealed that both stubs had additional centerline cracking along the embedded portion of the stub. The bolted connections between the embedded stubs and the U-channel posts remained intact, however, the left post had a centerline crack beginning at the bottom of the post and extending up approximately 4 in. (102 mm). The left post had contact marks on the front face starting 9 in. (229 mm) from the ground and measuring 13 in. (330 mm) long. The right post had contact marks starting 12 in. (305 mm) above the ground that measured 12 in. (305 mm) in length.



Figure 53. System Damage, Test No. MOS-6



Figure 54. System Damage, Sign Panels, Test No. MOS-6

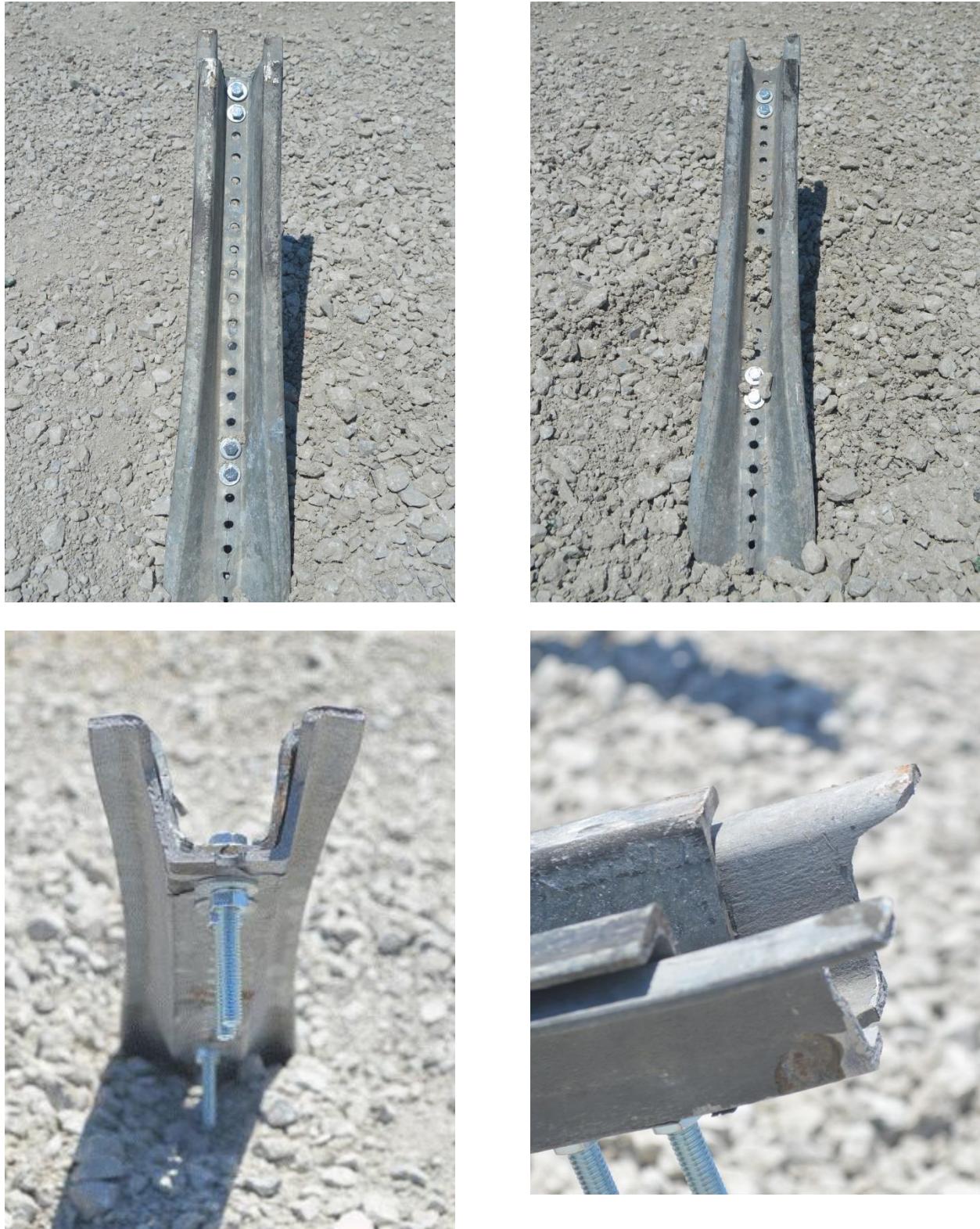


Figure 55. System Damage, U-Channel Posts, Test No. MOS-6



Figure 56. System Damage, U-Channel Posts, Test No. MOS-6



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Figure 57. System Damage, Embedded Stubs, Test No. MOS-6

6.5 Vehicle Damage

The damage to the vehicle was minimal, as shown in Figure 58. The maximum occupant compartment intrusions are listed in Table 9 along with the intrusion limits established in MASH 2016 for various areas of the occupant compartment. Complete occupant compartment and vehicle deformations and the corresponding locations are provided in Appendix D. MASH 2016 defines intrusion or deformation as the occupant compartment being deformed and reduced in size with no observed penetration. There were no penetrations into the occupant compartment and none of the established MASH 2016 deformation limits were violated. Outward deformations, which are denoted as negative numbers in Appendix D are not considered crush toward the occupant and are not evaluated by MASH 2016 criteria.

The majority of the damage was concentrated on the front of the vehicle where the impact occurred. The grille and hood were crushed inward. The left-side running light disengaged from the vehicle. The bumper insert disengaged from the top mounts. The right fender deformed outward at the middle. The left side of the trunk was crushed downward into the trunk compartment. The right frame horn was dented inward toward the engine compartment. The floor pan and gas tank experienced minor scraping. The windshield and side windows remained intact.



Figure 58. Vehicle Damage, Test No. MOS-6



Figure 59. Vehicle Damage, Test No. MOS-6



Figure 60. Vehicle Undercarriage Damage, Test No. MOS-6

Table 9. Maximum Occupant Compartment Intrusion by Location, Test No. MOS-6

LOCATION	MAXIMUM INTRUSION in. (mm)	MASH 2016 ALLOWABLE INTRUSION in. (mm)
Wheel Well & Toe Pan	0.7 (18)	≤ 9 (229)
Floor Pan & Transmission Tunnel	0.5 (13)	≤ 12 (305)
A-Pillar	0.9 (23)	≤ 5 (127)
A-Pillar (Lateral)	0.0 (0)	≤ 3 (76)
B-Pillar	0.3 (8)	≤ 5 (127)
B-Pillar (Lateral)	0.1 (3)	≤ 3 (76)
Side Front Panel (in Front of A-Pillar)	0.1 (3)	≤ 12 (305)
Side Door (Above Seat)	0.0 (0)	≤ 9 (229)
Side Door (Below Seat)	0.0 (0)	≤ 12 (305)
Roof	0.4 (10)	≤ 4 (102)
Windshield	0.0 (0)	≤ 3 (76)
Side Window	Intact	No shattering resulting from contact with structural member of test article
Dash	0.9 (23)	N/A

N/A – No MASH 2016 criteria exist for this location

6.6 Occupant Risk

The calculated occupant impact velocities (OIVs) and maximum 0.010-sec average occupant ridethrough accelerations (ORAs) in both the longitudinal and lateral directions, as determined from the accelerometer data, are shown in Table 10. The impulse on the vehicle was relatively small and of short duration. As a result, x and y in the flail-space model were less than 2 ft and 1 ft, respectively, during the period when the vehicle was in contact with the system. As specified in Section A5.2.2 of MASH 2016 in such cases, it is recommended that OIV be set equal to the vehicle's change in velocity during contact with the test article, or parts thereof. If parts of the test article remain in contact with the vehicle after impact, the vehicle's change in velocity should be computed at the time the vehicle clears the footing or foundation of the test article. For test no. MOS-6, OIV was reported as the vehicle's change in velocity at 0.3 sec after impact, at which point the vehicle had cleared the test article foundation and was no longer in contact with any portion of the test article. The OIVs were within suggested limits, as provided in MASH 2016, and ORA values were not applicable. The calculated ASI values are also shown in Table 10. THIV and PHD values were not applicable. The recorded data from the accelerometers and the rate transducers are shown graphically in Appendix F.

Table 10. Summary of OIV, ORA, THIV, PHD, and ASI Values, Test No. MOS-6

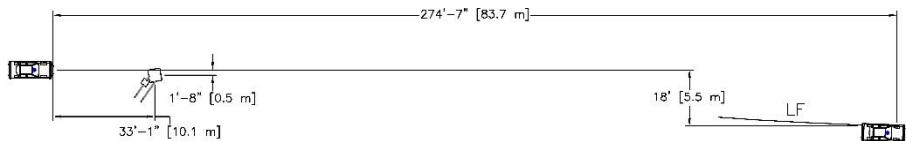
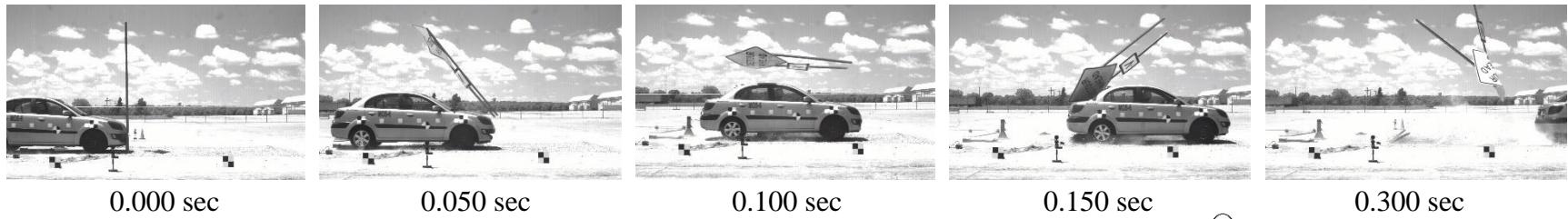
Evaluation Criteria		Transducer		MASH 2016 Limit
		SLICE-1 (primary)	SLICE-2	
OIV ft/s (m/s)	Longitudinal	-3.93 (-1.97)	-3.95 (-1.20)	±16 (4.9)
	Lateral	-0.19 (-0.06)	-0.41 (-0.12)	not required
ORA g's	Longitudinal	N/A	N/A	±20.49
	Lateral	N/A	N/A	±20.49
MAX. ANGULAR DISPL. deg.	Roll	1.1	1.1	±75
	Pitch	1.8	1.9	±75
	Yaw	-0.5	-0.7	not required
THIV ft/s (m/s)		N/A	N/A	not required
PHD g's		N/A	N/A	not required
ASI		0.16	0.15	not required

Note: The vehicle cleared the test article foundation at 0.300 sec after impact for test no. MOS-6, which was used to determine vehicle change in velocity, denoted as OIV

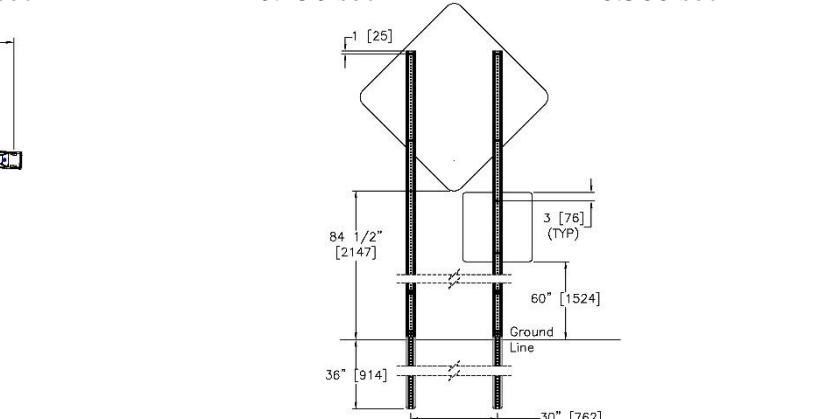
N/A = Not Applicable

6.7 Discussion

The analysis of the test results for test no. MOS-6 showed that the system readily activated in a predictable manner via post fracture and allowed the 1100C vehicle to continue travelling without any major obstruction of the windshield. A summary of the test results and sequential photographs is shown in Figure 61. Detached elements, fragments, or other debris from the test article did not penetrate or show potential for penetrating the occupant compartment, or present an undue hazard to other traffic, pedestrians, or work-zone personnel. Deformations of, or intrusions into, the occupant compartment that could have caused serious injury did not occur. Vehicle roll, pitch, and yaw angular displacements, as shown in Appendix E, were deemed acceptable because they did not adversely influence occupant risk nor cause rollover. After impact, the vehicle traversed the foundation and continued forward until it stopped downstream from the system. Therefore, test no. MOS-6 was determined to be acceptable according to the MASH 2016 safety performance criteria for test designation no. 3-61.



- Test Agency MwRSF
- Test Number MOS-6
- Date 6/12/2019
- MASH 2016 Test Designation No 3-61
- Test Article Dual Post, U-Channel Sign Support
- Key Component – Upper Sign
 - Size 48 in. x 48 in. (1,219 mm x 1,219 mm)
 - Thickness 0.08 in. (2 mm)
 - Height to Bottom of Sign 7 ft (2.1 m)
- Key Component – Lower Sign
 - Size 24 in. x 24 in. (610 mm x 610 mm)
 - Thickness 0.08 in. (2 mm)
 - Height to Bottom of Sign 5 ft (1.5 m)
- Key Component – U-Channel Posts
 - Weight 3.0 lb/ft (4.5 kg/m)
 - Length 132 in (3,353 mm)
- Key Component – U-Channel Stub
 - Weight 3.0 lb/ft (4.5 kg/m)
 - Length 54 in. (1,372 mm)
- Soil Type Well-Graded Gravel
- Vehicle Make /Model 2009 Kia Rio
 - Curb 2,510 lb (1,139 kg)
 - Test Inertial 2,420 lb (1,098 kg)
 - Gross Static 2,584 lb (1,172 kg)
- Impact Conditions
 - Speed 63.3 mph (101.9 km/h)
 - Angle 0 degrees
 - Impact Location Centerline of front bumper
- Kinetic Energy 324.2 kip-ft (439.6 kJ) ≥ 288 kip-ft (390 kJ) limit from MASH 2016
- Exit Box Criterion N/A
- Vehicle Stability Satisfactory
- Vehicle Stopping Distance 274 ft - 7 in. (83.7 m) longitudinally
18 ft (5.5 m) laterally to the right



- Vehicle Damage Moderate
 - VDS [10] 12-FC-2
 - CDC [11] 12-FCEN-1
 - Maximum Interior Deformation 0.9 in. (23 mm)
- Test Article Damage Severe
- Transducer Data

Evaluation Criteria		Transducer		MASH 2016 Limit
		SLICE-1 (primary)	SLICE-2	
OIV ft/s (m/s)	Longitudinal	-3.93 (-1.97)	-3.95 (-1.20)	±16 (4.9)
	Lateral	-0.19 (-0.06)	-0.41 (-0.12)	not required
ORA g's	Longitudinal	N/A	N/A	±20.49
	Lateral	N/A	N/A	±20.49
MAX ANGULAR DISP. deg.	Roll	1.1	1.1	±75
	Pitch	1.8	1.9	±75
	Yaw	-0.5	-0.7	not required
THIV – ft/s (m/s)		N/A	N/A	not required
PHD – g's		N/A	N/A	not required
ASI		0.16	0.15	not required

N/A – Not applicable

Figure 61. Summary of Test Results and Sequential Photographs, Test No. MOS-6

7 FULL-SCALE CRASH TEST NO. MOS-7

7.1 Static Soil Test

Before full-scale crash test no. MOS-7 was conducted, the strength of the foundation soil was evaluated with a static test, as described in MASH 2016. The static test results, as shown in Appendix C, demonstrated a soil resistance above the baseline test limits. Thus, the soil provided adequate strength, and full-scale crash testing could be conducted on the sign support system.

7.2 Weather Conditions

Test no. MOS-7 was conducted on June 28, 2019 at approximately 2:00 p.m. The weather conditions as per the National Oceanic and Atmospheric Administration (station 14939/LNK) were reported and are shown in Table 11.

Table 11. Weather Conditions, Test No. MOS-7

Temperature	93°F
Humidity	54%
Wind Speed	8 mph
Wind Direction	230° from True North
Sky Conditions	Sunny
Visibility	10.0 Statute Miles
Pavement Surface	Dry
Previous 3-Day Precipitation	0.40 in.
Previous 7-Day Precipitation	1.88 in.

7.3 Test Description

Initial vehicle impact was to occur with the vehicle centerline aligned with the centerline of the system, as shown in Figure 62. The 2,435-lb (1,104-kg) small car impacted the U-channel sign system oriented at 0 degrees, or head-on to the vehicle, at a speed of 20.0 mph (32.2 km/h). The vehicle came to rest 44 ft – 7 in. (13.6 m) longitudinally downstream and 5 ft – 7 in. (1.7 m) laterally to the right of the centerline after brakes were applied. A detailed description of the sequential impact events is contained in Table 12. Sequential photographs are shown in Figures 63 and 64. Documentary photographs of the crash test are shown in Figures 65 through 67. The vehicle trajectory and final position are shown in Figure 68.

Table 12. Sequential Description of Impact Events, Test No. MOS-7

TIME (sec)	EVENT
0.000	Vehicle's front bumper contacted left and right posts.
0.006	Vehicle's front bumper deformed.
0.008	Left and right posts bent downstream.
0.012	Lower sign deformed due to post flexure.
0.014	Upper sign deformed due to post movements.
0.016	Both posts deflected downstream.
0.062	Vehicle's hood deformed.
0.176	Vehicle's right-front tire became airborne.
0.182	Vehicle's left-front tire became airborne.
0.328	Vehicle pitched upward.
0.356	Vehicle pitched downward.
0.358	Top of sign contacted ground as vehicle began to traverse over system.
0.462	Vehicle's right-front tire regained contact with ground.
0.470	Vehicle's undercarriage contacted the system. Vehicle's left-front tire regained contact with ground.
0.540	Bottom corner of the upper sign bent.
2.474	System lost contact with vehicle.



Figure 62. Impact Location, Test No. MOS-7

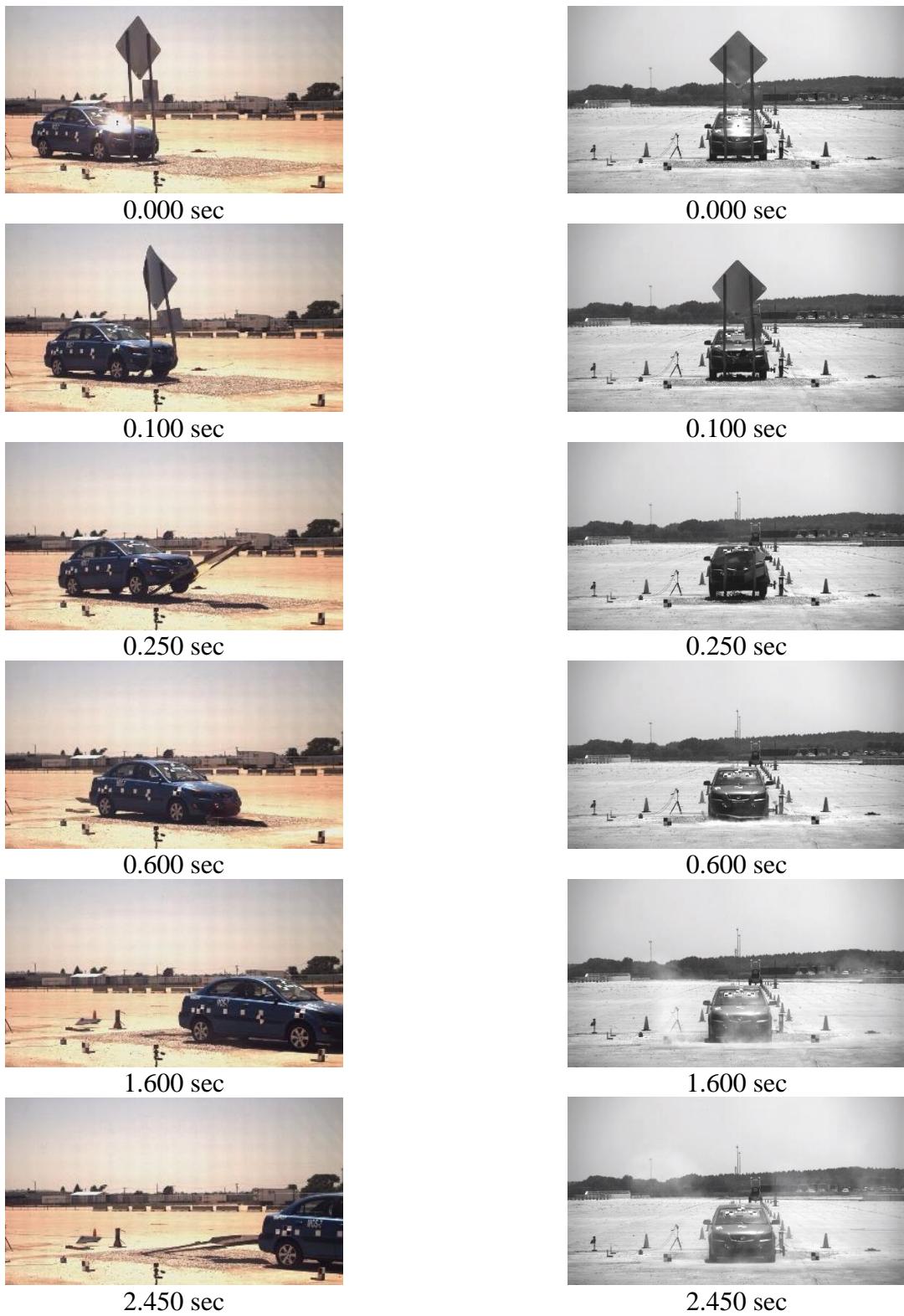


Figure 63. Sequential Photographs, Test No. MOS-7

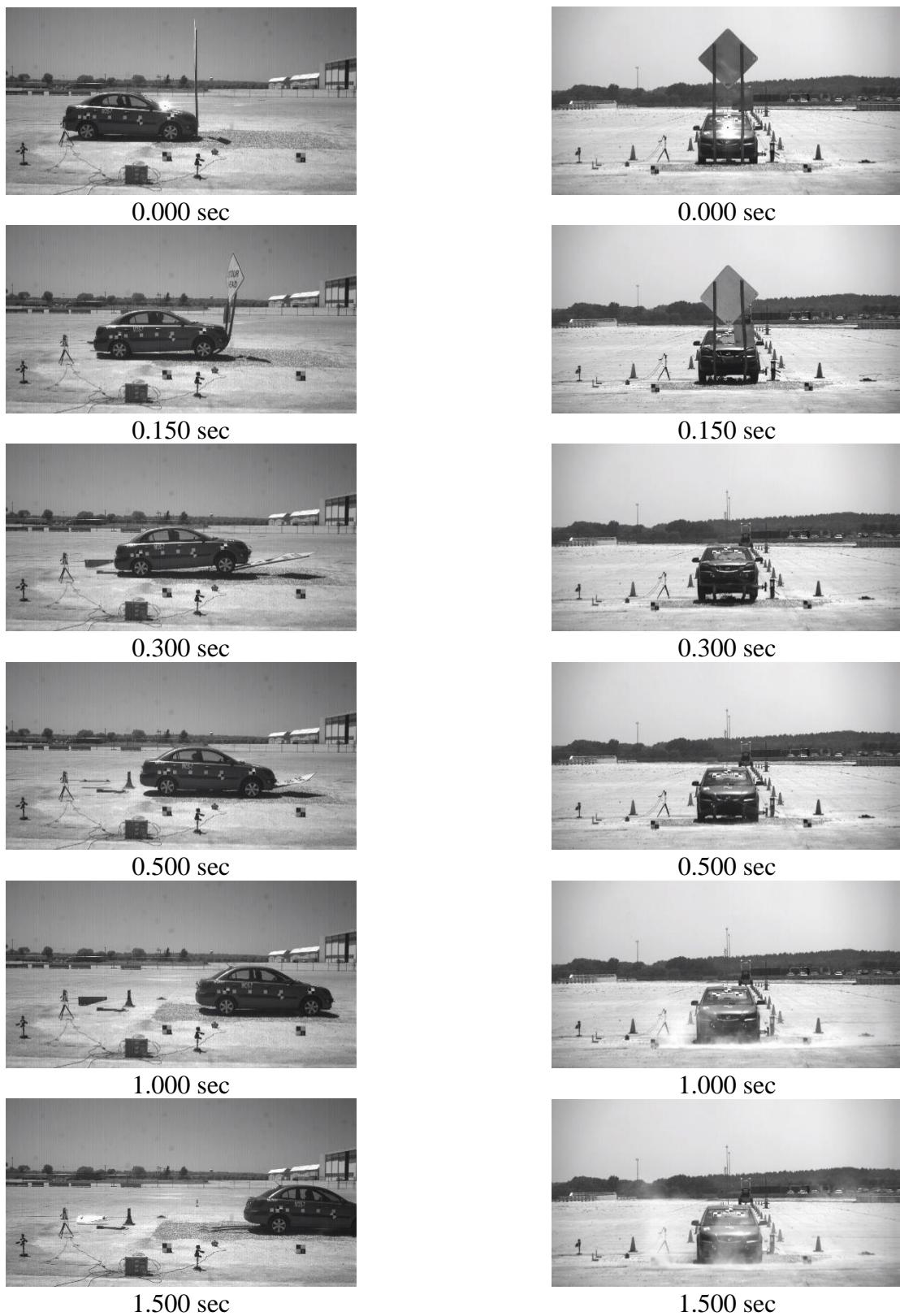


Figure 64. Additional Sequential Photographs, Test No. MOS-7



Figure 65. Documentary Photographs, Test No. MOS-7



Figure 66. Documentary Photographs, Test No. MOS-7



Figure 67. Documentary Photographs, Test No. MOS-7



Figure 68. Vehicle Final Position and Trajectory Marks, Test No. MOS-7

7.4 System Damage

Damage to the system was severe, as shown in Figures 69 through 72. System damage consisted of contact marks on the posts, bending of the posts, and bending of the upper sign panel.

The left and right posts bent downstream at the ground line and the bolted connections to the embedded stubs remained intact. The sign panels remained attached to the posts, and the bottom edge of the upper sign panel was bent. The system in its deformed state was greater than 4 in. (102 mm) above the ground line. Removing the embedded stubs from the ground revealed cracking along the centerline of the U-channel that extended several inches below the ground line. In addition, both embedded stubs were bent.

On the left post, a 21½-in. (546-mm) long contact mark on the left flange and a 39½ in. (1,003-mm) long contact mark on the right flange started 10 in. (254 mm) and 7½ in. (191 mm) from the ground line, respectively. Four contact marks were found on the right post. The left flange had 37½-in. (953-mm) and 24-in. (610-mm) long contact marks that started 10½ in. (267 mm) and 53 in. (1,346 mm) from the ground line, respectively. The right flange had a 24-in. (610-mm) long contact mark that started 9 in. (229 mm) from the ground line and a 26½-in. (673-mm) long contact mark that started 66 in. (1,676 mm) from the ground line. Over the lower portion of the system, both posts exhibited lateral deformation toward the centerline of the system and deformation of the left U-channel flange.



Figure 69. System Damage, Test No. MOS-7



Figure 70. System Damage, Sign Panels, Test No. MOS-7



Figure 71. System Damage, U-Channel Posts, Test No. MOS-7



Figure 72. System Damage, Embedded Stubs, Test No. MOS-7

7.5 Vehicle Damage

The damage to the vehicle was minimal, as shown in Figure 73. The maximum occupant compartment intrusions are listed in Table 13 along with the intrusion limits established in MASH 2016 for various areas of the occupant compartment. Complete occupant compartment and vehicle deformations and the corresponding locations are provided in Appendix D. MASH 2016 defines intrusion or deformation as the occupant compartment being deformed and reduced in size with no observed penetration. There were no penetrations into the occupant compartment and none of the established MASH 2016 deformation limits were violated. Outward deformations, which are denoted as negative numbers in Appendix D are not considered crush toward the occupant and are not evaluated by MASH 2016 criteria.

The majority of the damage was concentrated on the front of the vehicle where the impact occurred, and on the undercarriage of the vehicle where the system contacted the vehicle. The bumper was scraped and cracked at the two points where the bumper impacted the posts of the system. Scraping occurred along a majority of the undercarriage of the vehicle. The windshield, windows, and remainder of the vehicle remained undamaged.



Figure 73. Vehicle Damage, Test No. MOS-7



Figure 74. Vehicle Damage, Test No. MOS-7

100

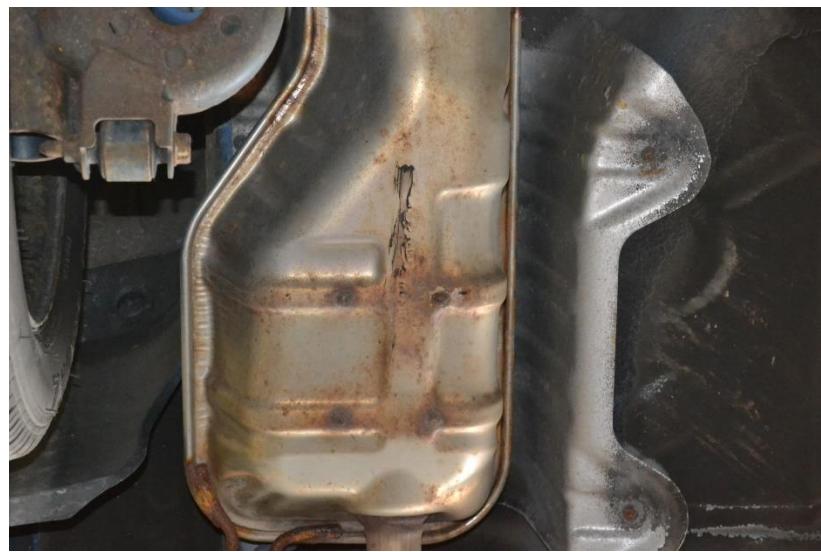


Figure 75. Vehicle Undercarriage Damage, Test No. MOS-7

Table 13. Maximum Occupant Compartment Intrusion by Location, Test No. MOS-7

LOCATION	MAXIMUM INTRUSION in. (mm)	MASH 2016 ALLOWABLE INTRUSION in. (mm)
Wheel Well & Toe Pan	0.1 (3)	≤ 9 (229)
Floor Pan & Transmission Tunnel	0.1 (3)	≤ 12 (305)
A-Pillar	0.9 (23)	≤ 5 (127)
A-Pillar (Lateral)	0.3 (8)	≤ 3 (76)
B-Pillar	0.2 (5)	≤ 5 (127)
B-Pillar (Lateral)	0.2 (5)	≤ 3 (76)
Side Front Panel (in Front of A-Pillar)	0.3 (8)	≤ 12 (305)
Side Door (Above Seat)	0.2 (5)	≤ 9 (229)
Side Door (Below Seat)	0.2 (5)	≤ 12 (305)
Roof	0.2 (5)	≤ 4 (102)
Windshield	0.0 (0)	≤ 3 (76)
Side Window	Intact	No shattering resulting from contact with structural member of test article
Dash	0.4 (10)	N/A

N/A – No MASH 2016 criteria exist for this location

7.6 Occupant Risk

The calculated occupant impact velocities (OIVs) and maximum 0.010-sec average occupant ridetop accelerations (ORAs) in both the longitudinal and lateral directions, as determined from the accelerometer data, are shown in Table 14. The OIVs and ORAs were within suggested limits, as provided in MASH 2016. The calculated THIV, PHD, and ASI values are also shown in Table 14. The recorded data from the accelerometers and the rate transducers are shown graphically in Appendix G.

Table 14. Summary of OIV, ORA, THIV, PHD, and ASI Values, Test No. MOS-7

Evaluation Criteria		Transducer		MASH 2016 Limit
		SLICE-1 (primary)	SLICE-2	
OIV ft/s (m/s)	Longitudinal	-15.03 (-4.58)	-14.90 (-4.54)	±16 (4.9)
	Lateral	-0.07 (-0.02)	0.08 (0.02)	not required
ORA g's	Longitudinal	-1.91	-1.79	±20.49
	Lateral	1.71	1.79	±20.49
MAX. ANGULAR DISPL. deg.	Roll	-0.9	-0.8	±75
	Pitch	5.4	5.6	±75
	Yaw	0.4	-0.2	not required
THIV ft/s (m/s)		15.03 (4.58)	14.90 (4.54)	not required
PHD g's		1.91	1.79	not required
ASI		0.33	0.31	not required

7.7 Discussion

The analysis of the test results for test no. MOS-7 showed that the system readily activated in a predictable manner by deforming to the ground and allowed the 1100C vehicle to continue travelling without any major obstruction of the windshield. A summary of the test results and sequential photographs is shown in Figure 76. Detached elements, fragments, or other debris from the test article did not penetrate or show potential for penetrating the occupant compartment, or present an undue hazard to other traffic, pedestrians, or work-zone personnel. Deformations of, or intrusions into, the occupant compartment that could have caused serious injury did not occur. Vehicle roll, pitch, and yaw angular displacements, as shown in Appendix G, were deemed acceptable because they did not adversely influence occupant risk nor cause rollover. After impact, the vehicle traversed the foundation and continued forward until it stopped downstream of the system. Therefore, test no. MOS-7 was determined to be acceptable according to the MASH 2016 safety performance criteria for test designation no. 3-60.

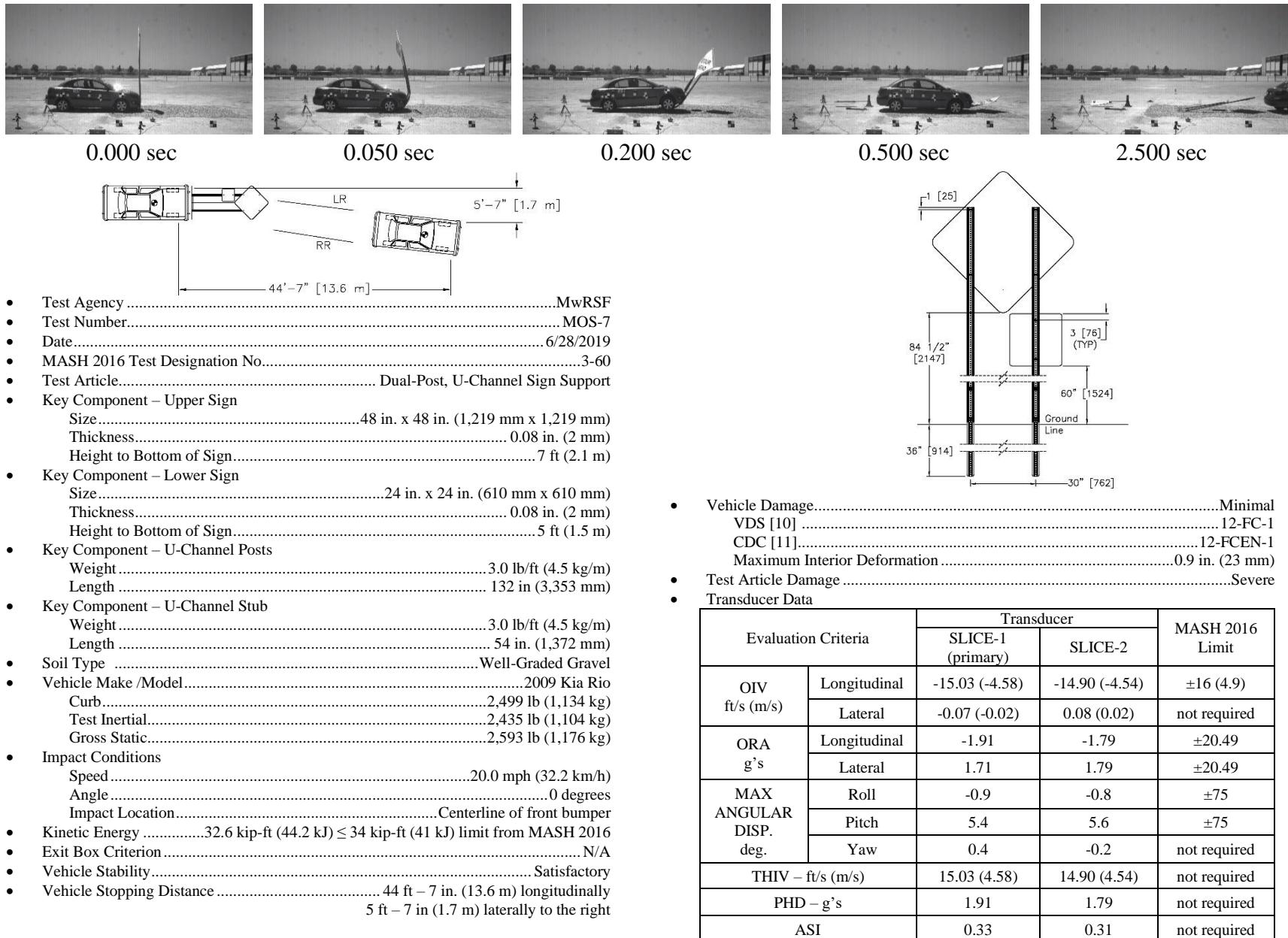


Figure 76. Summary of Test Results and Sequential Photographs, Test No. MOS-7

8 SUMMARY, CONCLUSIONS, AND RECOMMENDATIONS

The objective of this project was to evaluate the dual-post, U-channel sign support system in accordance with MASH 2016 TL-3 criteria. The test article utilized for full-scale crash testing consisted of two signs attached to two U-channel posts. The posts were embedded in the ground using a spliced U-channel configuration. Each crash test was to occur with the centerline of the vehicle aligned with the centerline of the system. A summary of the test evaluation is shown in Table 15.

In test no. MOS-5, the 5,026-lb (2,280-kg) pickup truck impacted the U-channel sign support system oriented at 0 degrees, or head-on to the vehicle, at a speed of 62.7 mph (100.9 km/h), resulting in a kinetic energy of 661.4 kip-ft (896.7 kJ). After impact, the system readily activated in a predictable manner via post fracture and allowed the vehicle to continue travelling without any major obstruction of the windshield. All vehicle decelerations, ORAs, and OIVs fell within the recommended safety limits established in MASH 2016. Therefore, test no. MOS-5 was successful according to the safety performance criteria of MASH 2016 test designation no. 3-62.

In test no. MOS-6, the 2,420-lb (1,098-kg) small car impacted the U-channel sign support system oriented at 0 degrees, or head-on to the vehicle, at a speed of 63.3 mph (101.9 km/h), resulting in a kinetic energy of 324.2 kip-ft (439.6 kJ). After impact, the system readily activated in a predictable manner via post fracture and allowed the vehicle to continue travelling without any major obstruction of the windshield. All vehicle decelerations, ORAs, and OIVs fell within the recommended safety limits established in MASH 2016. Therefore, test no. MOS-6 was successful according to the safety performance criteria of MASH 2016 test designation no. 3-61.

In test no. MOS-7, the 2,435-lb (1,104-kg) small car impacted the U-channel sign support system oriented at 0 degrees, or head-on to the vehicle, at a speed of 20.0 mph (32.2 km/h), resulting in an impact severity of 32.6 kip-ft. (44.1 kJ) After impact, the system readily activated in a predictable manner by deforming to the ground and allowed the vehicle to continue travelling without any major obstruction of the windshield or penetration of the occupant compartment. All vehicle decelerations, ORAs, and OIVs fell within the recommended safety limits established in MASH 2016. Therefore, test no. MOS-7 was successful according to the safety performance criteria of MASH 2016 test designation no. 3-60.

Table 15. Summary of Safety Performance Evaluation

Evaluation Factors	Evaluation Criteria			Test No. MOS-5	Test No. MOS-6	Test No. MOS-7
Structural Adequacy	B. The test article should readily activate in a predictable manner by breaking away, fracturing, or yielding.			S	S	S
Occupant Risk	D. 1. Detached elements, fragments or other debris from the test article should not penetrate or show potential for penetrating the occupant compartment, or present an undue hazard to other traffic, pedestrians, or personnel in a work zone. 2. Deformations of, or intrusions into, the occupant compartment should not exceed limits set forth in Section 5.2.2 and Appendix E of MASH 2016.			S	S	S
	F. The vehicle should remain upright during and after collision. The maximum roll and pitch angles are not to exceed 75 degrees.			S	S	S
	H. Occupant Impact Velocity (OIV) (see Appendix A, Section A5.2.2 of MASH 2016 for calculation procedure) should satisfy the following limits:	Occupant Impact Velocity Limits			S	S
	Component	Preferred	Maximum			
	Longitudinal	10 ft/s (3.0 m/s)	16 ft/s (4.9 m/s)			
Post-Impact Vehicular Response	I. The Occupant Ridedown Acceleration (ORA) (see Appendix A, Section A5.2.2 of MASH 2016 for calculation procedure) should satisfy the following limits:	Occupant Ridedown Acceleration Limits			S	S
	Component	Preferred	Maximum			
	Longitudinal and Lateral	15.0 g's	20.49 g's			
	N. Vehicle trajectory behind the test article is acceptable.				S	S
	MASH 2016 Test Designation No.			3-62	3-61	3-60
Final Evaluation (Pass or Fail)				Pass	Pass	Pass

S – Satisfactory

U – Unsatisfactory

NA - Not Applicable

9 MASH EVALUATION

The evaluation of Missouri DOT's dual-post, U-channel sign support system was conducted with four connection bolts. Two sign panels were attached to the U-channel masts. The bottom panel height was placed at 5 ft (1.5 m) from the ground line. The MoDOT dual-post, U-channel sign support system was subjected to three full-scale crash tests in accordance with MASH 2016 TL-3 evaluation criteria.

In test no. MOS-5, the 2270P pickup truck impacted the U-channel sign support system oriented at 0 degrees, or head-on to the vehicle, at a speed of 62.7 mph (100.9 km/h), resulting in a kinetic energy of 661.4 kip-ft (896.7 kJ). After impact, the system fractured as intended and the vehicle continued onward without major windshield damage. All occupant risk criteria were satisfied, and the test successfully met the safety performance criteria of MASH 2016 test designation no. 3-62.

In test no. MOS-6, the 1100C small car impacted the U-channel sign support system oriented at 0 degrees, or head-on to the vehicle, at a speed of 63.3 mph (101.9 km/h), resulting in a kinetic energy of 324.2 kip-ft (439.6 kJ). After impact, the system fractured as intended and the vehicle continued onward without major windshield damage. All occupant risk criteria were satisfied, and the test successfully met the safety performance criteria of MASH 2016 test designation no. 3-61.

In test no. MOS-7, the 1100C small car impacted the U-channel sign support system oriented at 0 degrees, or head-on to the vehicle, at a speed of 20.0 mph (32.2 km/h), resulting in an kinetic energy of 32.6 kip-ft. (44.1 kJ). After impact, the system deformed and the vehicle continued onward without major windshield damage occupant compartment penetration. All occupant risk criteria were satisfied, and the test successfully met the safety performance criteria of MASH 2016 test designation no. 3-60.

With the successful completion of all three crash tests within the TL-3 testing matrix, the MoDOT dual-post, U-channel sign support system with four connection bolts at the base was determined to be crashworthy to MASH 2016 TL-3 criteria. Any deviations to the system configuration can potentially lead to very different results. Therefore, the safety performance of variations can only be verified through the use of full-scale crash testing.

10 REFERENCES

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2. *Manual for Assessing Safety Hardware*, American Association of State Highway and Transportation Officials (AASHTO), Washington, D.C., 2009.
3. *Manual for Assessing Safety Hardware (MASH), Second Edition*, American Association of State Highway and Transportation Officials (AASHTO), Washington, D.C., 2016.
4. Bullard, Jr., D.L., Bligh, R.P., Menges, W.L., and Haug, R.R., *NCHRP Web-Only Document 157: Volume I: Evaluation of Existing Roadside Safety Hardware Using Updated Criteria – Technical Report*, National Cooperative Highway Research Program (NCHRP) Project 22-12(03), Transportation Research Board, Washington, D.C., 2010.
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6. *Clarifications on Implementing the AASHTO Manual for Assessing Safety Hardware*, 2016, FHWA and AASHTO, <https://design.transportation.org/wp-content/uploads/sites/21/2019/11/Clarifications-on-Implementing-MASH-2016-aka-MASH-QA-Updated-Nov-19-2019.pdf>, November 2019.
7. *Center of Gravity Test Code - SAE J874 March 1981*, SAE Handbook Vol. 4, Society of Automotive Engineers, Inc., Warrendale, Pennsylvania, 1986.
8. MacInnis, D., Cliff, W., and Ising, K., *A Comparison of the Moment of Inertia Estimation Techniques for Vehicle Dynamics Simulation*, SAE Technical Paper Series – 970951, Society of Automotive Engineers, Inc., Warrendale, Pennsylvania, 1997.
9. Society of Automotive Engineers (SAE), *Instrumentation for Impact Test – Part 1 – Electronic Instrumentation*, SAE J211/1 MAR95, New York City, NY, July, 2007.
10. *Vehicle Damage Scale for Traffic Investigators*, Second Edition, Technical Bulletin No. 1, Traffic Accident Data (TAD) Project, National Safety Council, Chicago, Illinois, 1971.
11. *Collision Deformation Classification – Recommended Practice J224 March 1980*, Handbook Volume 4, Society of Automotive Engineers (SAE), Warrendale, Pennsylvania, 1985.

11 APPENDICES

Appendix A. Material Specifications

Table A-1. Bill of Materials, Test Nos. MOS-5 through MOS-7

Item No.	Description	Material Specification	Reference No.
a1	3.0 lb/ft [4.5 kg/m] U-Channel Sign Post, 132" [3,353] Long	ASTM A499 Gr. 60 Min. Yield = 60 ksi [414 Mpa]	H#109058
a2	3.0 lb/ft [4.5 kg/m] U-Channel Sign Post, 54" [1,372] Long	ASTM A499 Gr. 60 Min. Yield = 60 ksi [414 Mpa]	H#109058
b1	48"x48"x0.08" [1219x1219x2] Sign with Reflective Sheeting	Aluminum Alloy 5052 or Similar	Lot#747503 Order#M69056 PO#1236657
b2	24"x24"x0.08" [610x610x2] Sign with Reflective Sheeting	Aluminum Alloy 5052 or Similar	Lot#747503 Order#M69056 PO#1236657
c1	5/16"-18 UNC [M8x1.25], 2 1/2" [70] Long Fully Threaded Hex Bolt	SAE J429 Gr. 5 or equivalent	P#13810 O#110249806 H#8201230BA
c2	5/16" [8] Dia. Plain USS Washer	ASTM F844	L#s54218015502 P#33181 PO#210166277
c3	5/16"-18 UNC [M8x1.25] Heavy Hex Nut	SAE J995 Gr. 5 or equivalent	P#36304 PO#210167611 H#370563



REPORT OF CHEMICAL AND PHYSICAL TESTS
CHICAGO HEIGHTS STEEL CHICAGO HEIGHTS, IL 60411

Page 1 of 1

11/7/2018

FOR 3# CHANNEL

HeatNumber	Tensile	Yield	C	Mn	P	S	Si	Cu	Ni	Mo	Cr
109058	178,900	112,700	.91	1.00	.009	.008	.34	.20	.07	.02	.23

111

Above material meets ASTM A1, A499 and A1075 requirements.
Galvanized material meets ATM A123 specs.
All material conforms to FHWA buy America Act 23-ERC23-635.410 requirements.
Melted and manufactured in the U.S.A.

WE HEREBY CERTIFY THAT THE STATED
FIGURES ARE CORRECT AS CONTAINED
IN THE RECORDS OF THE COMPANY

Carlton Smith

SUPERVISOR

Figure A-1. U-Channel Sign Post, Test Nos. MOS-5 through MOS-7



Arconic
Global Rolled Products, Inc.
Alumax Mill Products, Inc.
1480 Manchester Pike
Lancaster, Pa. 17601

Certification of Test Results

SOLD TO		SHIP TO		CERT NO 0002184288	
GRIMCO INC 1585 FENCORP FENTON, MO 63026		GRIMCO, INC. GRIMCO AKRON WAREHOUSE 861 E TALLMADGE AVE AKRON, OH 44310-3511		DATE 6/09/2018	
				SKID NO 876449	
				SKID WGT 9,175	
				PAGE 1 OF 1	
ORDER NO	M69056	PO NO	1236657		MILL FINISH
ITEM NO	1	PART NO	MCOIL84805		NON ANODIZE QUALITY
ALLOY	5052	TEMPER	H38	FORM	OUT: STANDARD MILL FINISH
GAUGE	.08000	WIDTH	48.0000	LENGTH	IN: STANDARD MILL FINISH
					NOT EMBOSSED
LOT: 747503 COIL: B01 DROP: 822652 Estimated Aluminum Content: 96.7726%					
INGOT SI FE CU MN MG CR NI ZN TI 8226523 0.12 0.27 0.06 0.08 2.5 0.18 0.005 0.01 0.03					
HEAD ULTIMATE STRENGTH LONG 43.1 KSI TAIL ULTIMATE STRENGTH LONG 43.4 KSI HEAD YIELD STRENGTH OFFSET=.2% LONG 37.6 KSI TAIL YIELD STRENGTH OFFSET=.2% LONG 37.2 KSI HEAD ELG IN 2 IN., AT FRACTURE 8 % TAIL ELG IN 2 IN., AT FRACTURE 8 %					
CHEMICAL COMPOSITION ACCORDING TO ASTM E-1251-11 CHEMISTRY EXPRESSED AS % W/W FOR EACH REPORTED ELEMENT MECHANICAL PROPERTIES ACCORDING TO ASTM B-557-15					
MECHANICAL AND CHEMICAL PROPERTIES MEET THE REQUIREMENTS OF: ASME SB209-11A 5052 H38, ASTM B209-14 5052 H38					
** END OF CERTIFICATION **					
We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition. Also, note that mercury is not a normal contaminant in aluminum alloys and neither is nor any of its compounds ever used in the manufacture of our products. Certification of test results shall not be reproduced except in full. This material was melted in the United States or a qualifying country (EU, JIS, DIN, SAE, TIAJ). It was manufactured in the United States.			These commodities, technology and software exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to U.S. law prohibited. This certification complies with 15 CFR 770.120(a).		
			Authorized By: Elizabeth High-Lab Supervisor		

Figure A-2. Sign Post with Reflective Sheeting, Test Nos. MOS-5 through MOS-7

QUALITY CERTIFICATE

NINGBO JINDING FASTENING PIECE CO., LTD

XIJINGTANG JIULONGHU NINGBO CHINA TEL:+86-574-86530122 FAX: +86-574-86530858

Customer:	FASTENAL COMPANY PURCHASING—IMPORT	Date :	2018-05-01
Product:	HEX TAP BOLT	Contract No:	17JDF778T
Class:	5	Invoice No:	18-00452710
Size:	5/16-18X2-1/2	Lot No:	3500880001
Marking:	JDF three radius	Order No.	110249806
Quantity:	26.825 mpc	Part No.	13810
		Production Date	2018-03-21

Dimensions Of SPEC: Certificate No. : 2018041500094

Inspection Items		Standard	Result	Sample	Pass
Visual Appearance		-----	OK	20	20
Body Diameter		0.307~0.313	0.307~0.313	20	20
Thread	Go	3A	OK	20	20
	No Go	2A	OK	20	20
Width Across Flats		0.500~0.484	0.492~0.493	20	20
Width Across Corners		0.577~0.552	0.562~0.563	20	20
Major Diameter		0.303~0.311	0.303~0.308	20	20
Head Height		0.235~0.195	0.204~0.208	20	20
Total Length		2.454~2.500	2.474~2.475	20	20
Thread Length		min 2.362	2.402~2.402	20	20
Mechanical Properties					
Characteristics		Standard	Result		
Core Hardness	[HRC]	25~34	28.5~30	10	10
Wedge Strength	[psi]	min 120000	124814~133377	8	8
Yield Strength	[psi]	min 92000	106818~107543	8	8
Elongation	[%]	min 14	16.9~17.0	8	8
Reduction Of area	[%]	min 35	46.6~47.3	8	8
Proof Load	[lb]	4500	4500	4	4

CHEMICAL COMPOSITION(%)										
Heat No	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	B
Spec. :	min	0.2500								
	max	0.5500		0.0250	0.0250					0.0030
35#	8201230BA	0.34	0.16	0.66	0.015	0.010	0.03	0.01	0.03	
Thickness	[UM]	min 5			5.03~5.6	20	20			
Surface Coating:	ZPCr3+ 5 μm (coating test method: X ray according to ASTM B568M 2007 standard test method for measurement of coating thickness by X-Ray spectrometry)									

Thread Specification: ASME B1.1 2008, UNIFIED TNCII SCREW THREADS(UN AND UNR THREAD FORM)

Sampling Dimension Specification: ASME B18.18-2017 inspection and quality assurance for high-volume machine assembly fasteners

Dimension Specification: ASME B18.2.1 2012, HEX CAP SCREWS

Sampling mechanical properties specification: ASTM F1470 2012 Standard Guide for Fastener Sampling for Specified Mechanical Properties and Performance Inspection

Mechanical Properties: SAE J429 2014, MECHANICAL AND MATERIAL REQUIREMENTS FOR EXTERNALLY THREADED FASTENERS

Surface Defect:ASTM F788/F788M-2013, SURFACE DISCONTINUITIES OF BOLTS, SCREWS, AND STUDS

Plating Specification: ASTM 1941 2012, Electrodeposited Coatings On Threaded Fasteners

this report is compliant with DIN EN 10204 3.1 certification

Quality Control Supervisor	Quality Control Manager	9
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沈健狄

Figure A-3. 5/16-in. (8-mm) Dia. Fully Threaded Hex Bolt, Test Nos. MOS-5 through MOS-7

FNL PART# 33181
FNL PO# 210166277



BRIGHTON-BEST INTERNATIONAL, INC.
940 ENTERPRISE ST
AURORA IL 60504-4906
630-898-9600

Certificate of Compliance

R31101
FASTENAL CO-WINONA PRODUCT
SUPPORT CENTER
1801 THEURER BLVD.
WINONA MN 55987

Date : 11/14/2018

This is to certify that the USS FLAT WASHER, HDG (INCH) stated below conforms to the requirements and specifications per

ASME B18.21.1, Type-A, ASTM F2329 H.D.G.

or the revision in effect at the time of manufacture.

Item code	Size	Description	Lot#	Country Of Origin
345002	5/16"	USS FLAT WASHER, HDG (INCH)	s54218015502	CHINA

Stephen McFalls
Quality Control Manager

Figure A-4. $\frac{5}{16}$ -in. (8-mm) Dia. Plain USS Washer, Test Nos. MOS-5 through MOS-7

SUPER CHENG INDUSTRIAL CO., LTD.

NO. 18 BEN-GONG 2nd ROAD., BEN CHOU INDUSTRIAL PARK, KAOHSIUNG COUNTY 820, TAIWAN R.O.C.
TEL : 886-7-6225326-30(5 LINES) FAX : 886-7-6215377/6212335/6235829

CERTIFICATE OF INSPECTION

CERT. # : P58180504	ISSUED DATE : 2018/8/10	PAGE 1 OF 1			
CLIENT : SUPER CHENG INDUSTRIAL CO., LTD.					
ADDRESS : NO. 18 BEN-GONG 2nd ROAD., BEN CHOU INDUSTRIAL PARK, KAOHSIUNG COUNTY 820, TAIWAN R.O.C.					
PURCHASER : FASTENAL COMPANY PURCHASING	PO # : 210167611				
PART # 36304	QTY SHIPPED : 162,000 PCS				
COMMODITY : GRADE 5 FIN HEX NUT	FINISH : TRIVALENT ZINC				
SIZE : 5/16-18	LOT# : P58180504	SAMPLING PLAN : ASME B18.18-17 / ASTM F1470-12			
QTY : 711157 PCS	MATERIAL : 1010AM	HEAT NO. : 370563			
MANUFACTURER : SUPER CHENG IND. CO., LTD.	MANU. DATE : 2018/6/29				
DIMENSIONAL INSPECTION	SPEC. : ASME B18.2.2-15	SAMPLED BY : YI FANG HSIEH			
ITEM	SAMPLE SIZE	SPECIFIED	ACTUAL RESULT	JUDGMENT	
APPEARANCE	29	ASTM F812-12	 GOOD	OK	
THREAD	15	ASME B1.1-03	PASS	OK	
W.A.F.	7	0.500 ~ 0.489 in	0.493 ~ 0.491 in.	OK	
W.A.C.	7	0.577 ~ 0.557 in	0.563 ~ 0.561 in.	OK	
THICKNESS	7	0.273 ~ 0.258 in	0.264 ~ 0.262 in.	OK	
MECHANICAL PROPERTIES	SPEC. : SAE J995-17	SAMPLED BY : YI FANG HSIEH			
ITEM	SAMPLE SIZE	TEST METHOD	SPECIFIED	ACTUAL RESULT	JUDGMENT
HARDNESS	7	ASTM F606/F606M-16	MAX HRC32	94 ~ 89 HRBW	PASS
PROOF LOAD	5	ASTM F606/F606M-16	MIN 6300 LB	6411 ~ 6407 LB	PASS
SURFACE FINISH	SPEC. : ASTM F1941/F1941M-16	SAMPLED BY : CHENG HSIEN SU			
ITEM	SAMPLE SIZE	TEST METHOD	SPECIFIED	ACTUAL RESULT	JUDGMENT
PLATING THICKNESS	15	ASTM B568-98	MIN 0.0001 in	0.00019 ~ 0.00014 in	PASS

REMARK :

- 1 · THIS REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL WITHOUT WRITTEN APPROVAL OF THE LAB.
- 2 · THIS INSPECTION CERTIFICATE IS FOR RESPONSIBILITY UNDER SAMPLE ONLY.
- 3 · ABOVE SAMPLES TESTED CONFORM TO THE FASTENER SPECIFICATION OR STANDARDS.
- 4 · THIS INSPECTION CERTIFICATE IS ISSUED ACCORDING TO DIN EN10204 TYPE 3.1

LAB. DIRECTOR(SIGNATORY) : 

表單編號 : LQC 10E Rev.0

Figure A-5. 5/16-in. (18-mm) Dia. Heavy Hex Nut, Test Nos. MOS-5 through MOS-7

Appendix B. Vehicle Center of Gravity Determination

Date: <u>4/9/2019</u>	Test Name: <u>MOS-5</u>	VIN: <u>1D7RB1CT2BS657795</u>
Year: <u>2011</u>	Make: <u>Dodge</u>	Model: <u>Ram 1500</u>

Vehicle CG Determination

VEHICLE	Equipment	Weight (lb.)	Vertical CG (in.)	Vertical M (lb.-in.)
+	Unballasted Truck (Curb)	5302	29.244059	155052
+	Hub	19	15.75	299.25
+	Brake activation cylinder & frame	8	30 7/8	247
+	Pneumatic tank (Nitrogen)	31	25 1/2	790.5
+	Strobe/Brake Battery	5	27 3/8	136.875
+	Brake Receiver/Wires	6	54	324
+	CG Plate including DAS	50	32 3/8	1618.75
-	Battery	-47	41 3/4	-1962.25
-	Oil	-6	17 1/4	-103.5
-	Interior	-114	40	-4560
-	Fuel	-169	18 7/8	-3189.875
-	Coolant	-9	38 1/2	-346.5
-	Washer fluid	0	0	0
+	Water Ballast (In Fuel Tank)	0	0	0
+	Onboard Supplemental Battery	13	26 1/4	341.25
-	Spare Tire	-84	24 1/2	-2058
+				0
Note: (+) is added equipment to vehicle, (-) is removed equipment from vehicle				146589.5
Estimated Total Weight (lb.)		5005		
Vertical CG Location (in.)		29.2886		

Vehicle Dimensions for C.G. Calculations

Wheel Base: <u>140.25</u> in.	Front Track Width: <u>68.125</u> in.
	Rear Track Width: <u>68</u> in.

Center of Gravity 2270P MASH Targets Test Inertial Difference

Test Inertial Weight (lb.)	5000 ± 110	5026	26.0
Longitudinal CG (in.)	63 ± 4	60.079238	-2.92076
Lateral CG (in.)	NA	-0.216673	NA
Vertical CG (in.)	28 or greater	29.29	1.28861

Note: Long. CG is measured from front axle of test vehicle
Note: Lateral CG measured from centerline - positive to vehicle right (passenger) side

CURB WEIGHT (lb.)	
Front	Left <u>1497</u> Right <u>1447</u>
Rear	Left <u>1191</u> Right <u>1167</u>
FRONT	<u>2944</u> lb.
REAR	<u>2358</u> lb.
TOTAL	<u>5302</u> lb.

TEST INERTIAL WEIGHT (lb.)	
Front	Left <u>1445</u> Right <u>1428</u>
Rear	Left <u>1084</u> Right <u>1069</u>
FRONT	<u>2873</u> lb.
REAR	<u>2153</u> lb.
TOTAL	<u>5026</u> lb.

Figure B-1. Vehicle Mass Distribution, Test No. MOS-5

Date: <u>6/12/2019</u>	Test Name: <u>MOS-6</u>	VIN: <u>KNADE223296512940</u>
Year: <u>2009</u>	Make: <u>Kia</u>	Model: <u>Rio</u>

Vehicle CG Determination

Vehicle Equipment	Weight (lb.)
+ Unballasted Car (Curb)	2510
+ Hub	19
+ Brake activation cylinder & frame	8
+ Pneumatic tank (Nitrogen)	22
+ Strobe/Brake Battery	5
+ Brake Receiver/Wires	6
+ CG Plate including DAS	22
- Battery	-31
- Oil	-5
- Interior	-63
- Fuel	-40
- Coolant	-7
- Washer fluid	-8
+ Water Ballast (In Fuel Tank)	0
+ Onboard Supplemental Battery	0

Note: (+) is added equipment to vehicle, (-) is removed equipment from vehicle

Estimated Total Weight (lb.) 2438

Vehicle Dimensions for C.G. Calculations

Wheel Base: <u>98.5</u> in.	Front Track Width: <u>57.75</u> in.
Roof Height: <u>57.5</u> in.	Rear Track Width: <u>57.5</u> in.

Center of Gravity 1100C MASH Targets Test Inertial Difference

Center of Gravity	1100C MASH Targets	Test Inertial	Difference
Test Inertial Weight (lb.)	2420 ± 55	2420	0.0
Longitudinal CG (in.)	39 ± 4	36.144	-2.856
Lateral CG (in.)	NA	-0.595	NA
Vertical CG (in.)	NA	22.73	NA

Note: Long. CG is measured from front axle of test vehicle

Note: Lateral CG measured from centerline - positive to vehicle right (passenger) side

CURB WEIGHT (lb.)	
	Left Right
Front	818 760
Rear	453 479
FRONT	1578 lb.
REAR	932 lb.
TOTAL	<u>2510</u> lb.

TEST INERTIAL WEIGHT (lb.)	
	Left Right
Front	821 711
Rear	414 474
FRONT	1532 lb.
REAR	888 lb.
TOTAL	<u>2420</u> lb.

Figure B-2. Vehicle Mass Distribution, Test No. MOS-6

Date: <u>6/28/2019</u>	Test Name: <u>MOS-7</u>	VIN: <u>KNADE223896580563</u>
Year: <u>2009</u>	Make: <u>Kia</u>	Model: <u>Rio</u>

Vehicle CG Determination

Vehicle Equipment	Weight (lb)
+ Unballasted Car (Curb)	2499
+ Hub	19
+ Brake activation cylinder & frame	7
+ Pneumatic tank (Nitrogen)	31
+ Strobe/Brake Battery	5
+ Brake Receiver/Wires	6
+ CG Plate including DAQ	22
- Battery	-35
- Oil	-11
- Interior	-78
- Fuel	-15
- Coolant	-6
- Washer fluid	-9
+ Water Ballast (In Fuel Tank)	
+ Onboard Supplemental Battery	0

Note: (+) is added equipment to vehicle, (-) is removed equipment from vehicle

Estimated Total Weight (lb) 2435

Vehicle Dimensions for C.G. Calculations

Wheel Base: <u>98.5</u> in.	Front Track Width: <u>57.375</u> in.
Roof Height: <u>58.25</u> in.	Rear Track Width: <u>57.375</u> in.

Center of Gravity	1100C MASH Targets	Test Inertial	Difference
Test Inertial Weight (lb)	2420 ± 55	2435	15.0
Longitudinal CG (in.)	39 ± 4	35.921	-3.079
Lateral CG (in.)	NA	-0.813	NA
Vertical CG (in.)	NA	22.783	NA

Note: Long. CG is measured from front axle of test vehicle

Note: Lateral CG measured from centerline - positive to vehicle right (passenger) side

CURB WEIGHT (lb)		
	Left	Right
Front	825	781
Rear	440	453
FRONT	1606	lb
REAR	893	lb
TOTAL	2499	lb

TEST INERTIAL WEIGHT (lb)		
	Left	Right
Front	807	740
Rear	445	443
FRONT	1547	lb
REAR	888	lb
TOTAL	2435	lb

Figure B-3. Vehicle Mass Distribution, Test No. MOS-7

Appendix C. Static Soil Tests

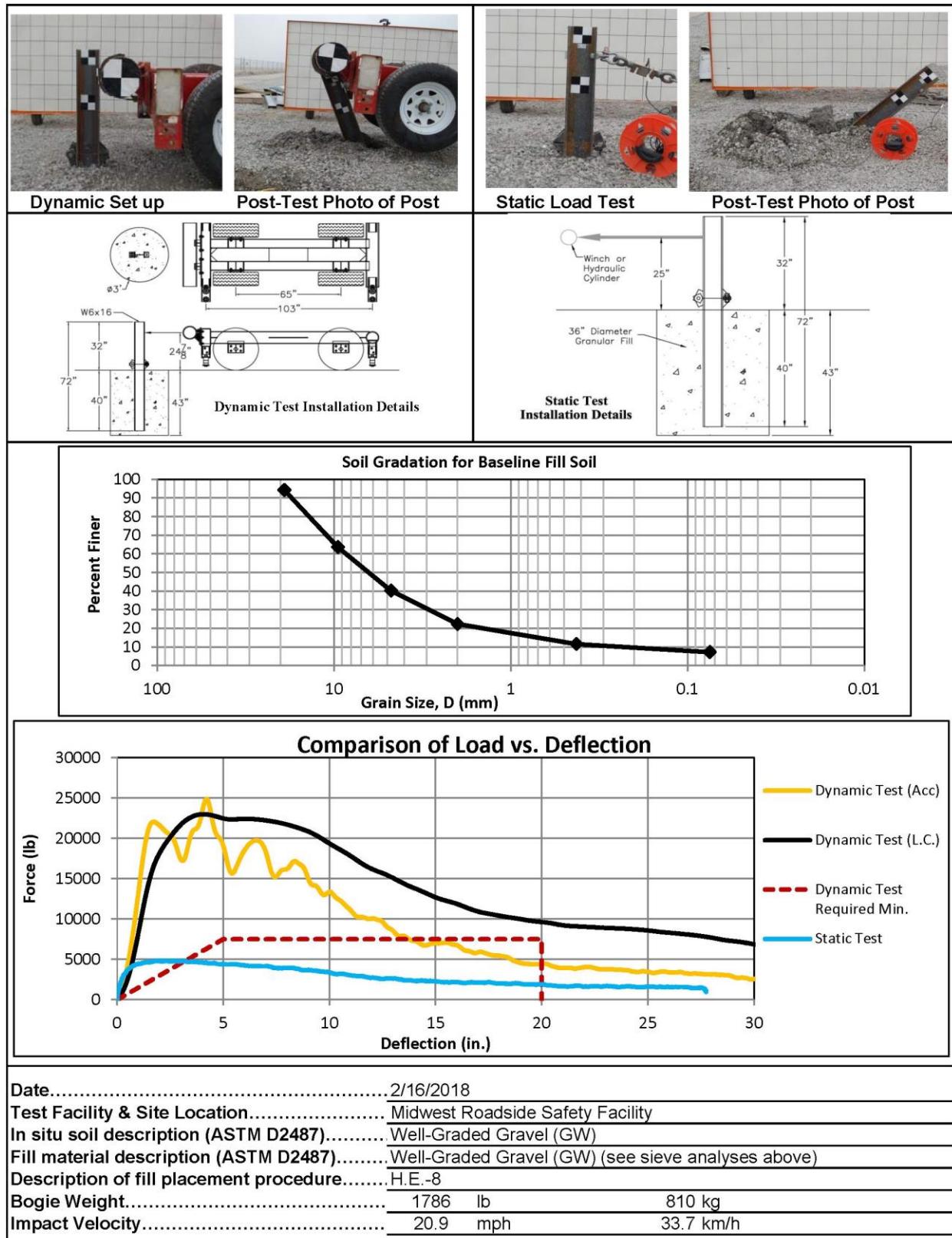


Figure C-1. Soil Strength, Initial Calibration Tests

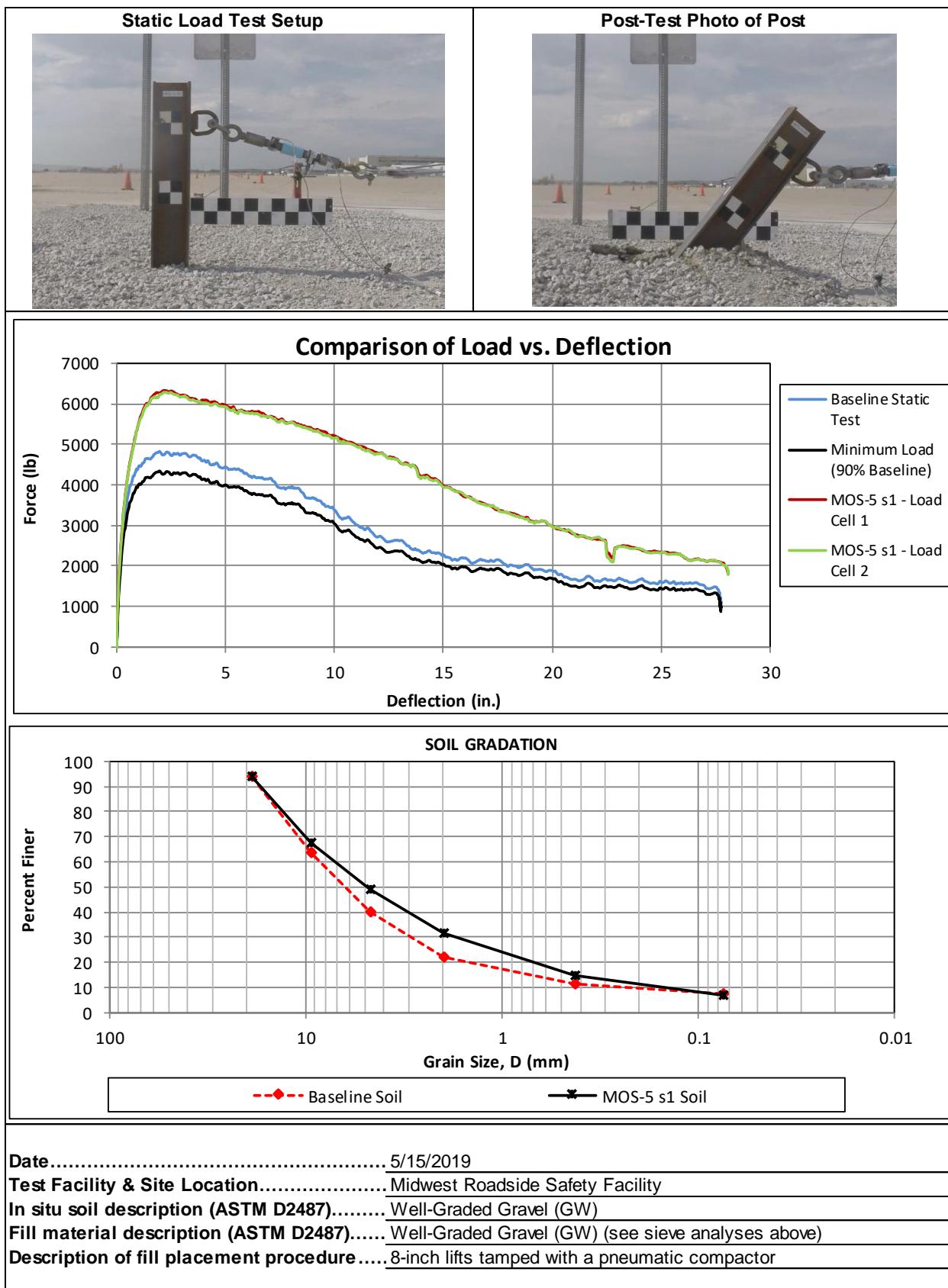


Figure C-2. Static Soil Test, Test No. MOS-5

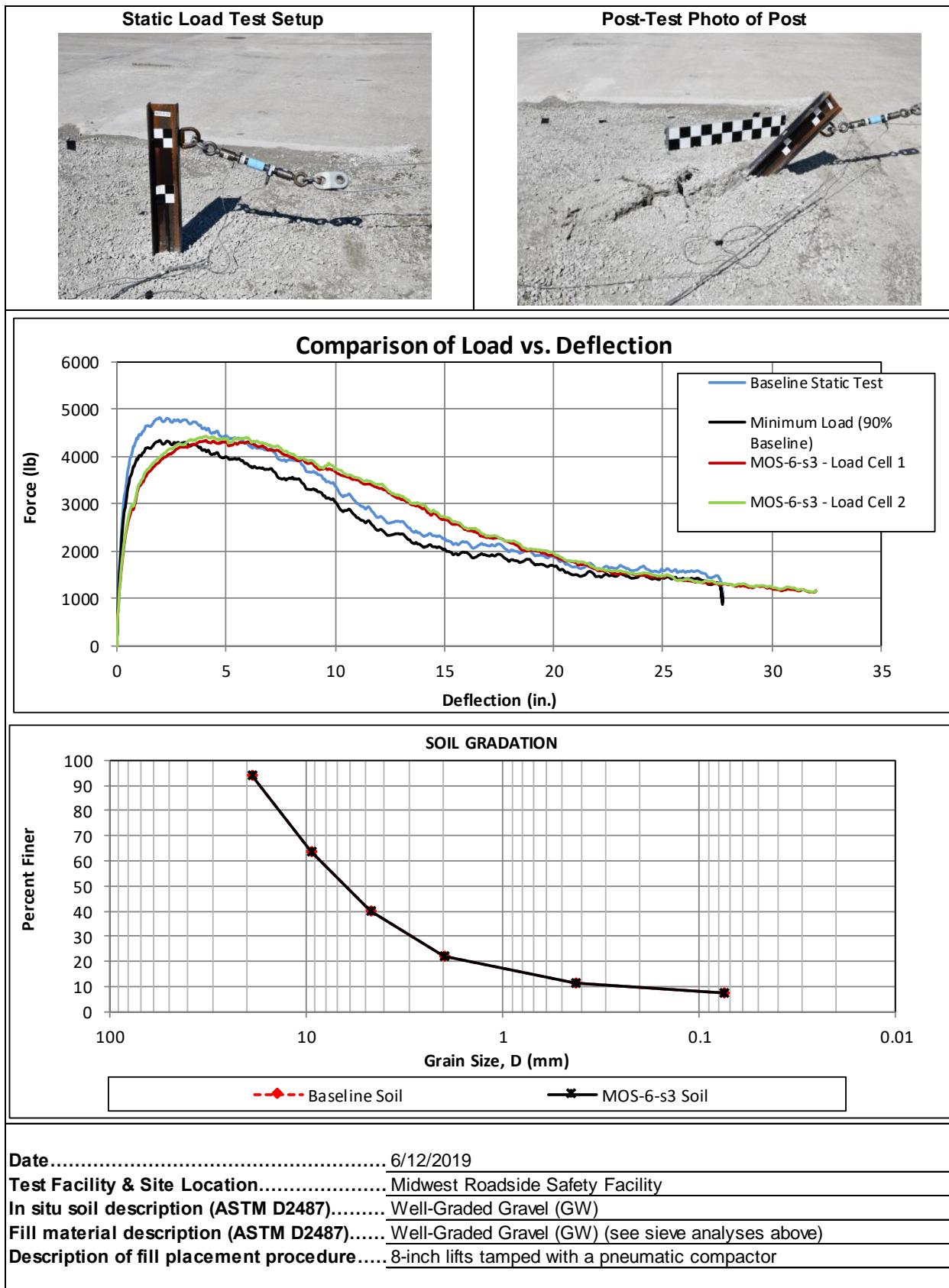


Figure C-3. Static Soil Test, Test No. MOS-6

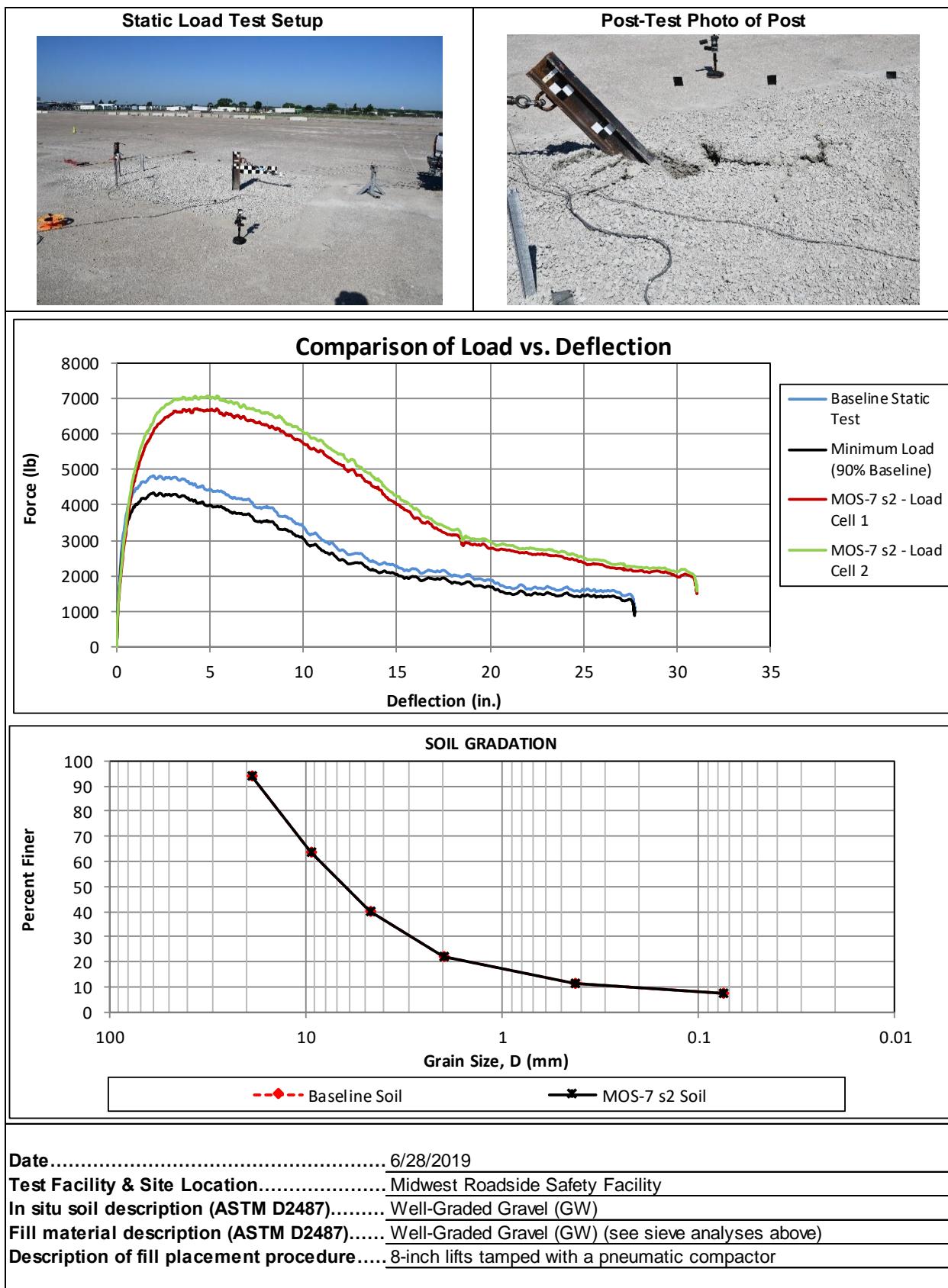


Figure C-4. Static Soil Test, Test No. MOS-7

Appendix D. Vehicle Deformation Records

Date:	4/9/2019	Test Name:	MOS-5	VIN:	1D7RB1CT2BS657795							
Year:	2011	Make:	Dodge	Model:	Ram 1500							
VEHICLE DEFORMATION DRIVER SIDE FLOOR PAN - SET 1												
POINT	Pretest X (in.)	Pretest Y (in.)	Pretest Z (in.)	Posttest X (in.)	Posttest Y (in.)	Posttest Z (in.)	ΔX^A (in.)	ΔY^A (in.)	ΔZ^A (in.)	Total Δ (in.)	Crush ^B (in.)	Directions for Crush ^C
TOE PAN - WHEEL WELL (X, Z)	1	58.8247	-8.0811	2.5687	58.8522	-8.0764	2.4094	-0.0275	0.0047	0.1593	0.1617	0.1593 Z
	2	58.9654	-11.3739	2.4761	58.9762	-11.3652	2.3209	-0.0108	0.0087	0.1552	0.1558	0.1552 Z
	3	58.8772	-14.3894	2.5138	58.9256	-14.4079	2.3331	-0.0484	-0.0185	0.1807	0.1880	0.1807 Z
	4	59.0089	-18.5161	2.4156	59.0240	-18.5006	2.2482	-0.0151	0.0155	0.1674	0.1688	0.1674 Z
	5	59.2016	-22.3820	2.2958	59.1903	-22.3731	2.1377	0.0113	0.0089	0.1581	0.1588	0.1585 X, Z
	6	55.5582	-7.4327	4.3032	55.5776	-7.4725	4.1592	-0.0194	-0.0398	0.1440	0.1507	0.1440 Z
	7	55.3908	-11.2818	4.3749	55.3728	-11.2893	4.2478	0.0180	-0.0075	0.1271	0.1286	0.1284 X, Z
	8	55.3296	-14.6091	4.3949	55.3173	-14.6186	4.2555	0.0123	-0.0095	0.1394	0.1403	0.1399 X, Z
	9	55.3922	-18.6557	4.3558	55.3879	-18.6640	4.2058	0.0043	-0.0083	0.1500	0.1503	0.1501 X, Z
	10	55.5165	-21.9944	4.2749	55.4741	-22.0291	4.1395	0.0424	-0.0347	0.1354	0.1461	0.1419 X, Z
FLOOR PAN (Z)	11	51.0127	-7.4067	5.3252	51.0069	-7.4427	5.1966	0.0058	-0.0360	0.1286	0.1337	0.1286 Z
	12	50.8475	-12.1410	5.3324	50.8294	-12.1708	5.1962	0.0181	-0.0298	0.1362	0.1406	0.1362 Z
	13	50.7587	-15.9494	5.3138	50.7861	-15.9644	5.1727	-0.0274	-0.0150	0.1411	0.1445	0.1411 Z
	14	50.8084	-19.2808	5.3058	50.8393	-19.3109	5.1617	-0.0309	-0.0301	0.1441	0.1504	0.1441 Z
	15	50.6741	-22.2995	5.2911	50.6867	-22.2974	5.1437	-0.0126	0.0021	0.1474	0.1480	0.1474 Z
	16	47.1445	-7.1174	5.2241	47.1686	-7.1244	5.1023	-0.0241	-0.0070	0.1218	0.1244	0.1218 Z
	17	46.8650	-10.9167	5.3336	46.8635	-10.8970	5.2102	0.0015	0.0197	0.1234	0.1250	0.1234 Z
	18	46.7273	-14.8412	5.3194	46.7078	-14.7792	5.1880	0.0195	0.0620	0.1314	0.1466	0.1314 Z
	19	46.4634	-19.0558	5.2990	46.4914	-19.0592	5.1649	-0.0280	-0.0034	0.1341	0.1370	0.1341 Z
	20	46.4586	-22.3894	5.3018	46.4714	-22.3718	5.1652	-0.0128	0.0176	0.1366	0.1383	0.1366 Z
	21	42.4086	-7.4804	5.2903	42.3973	-7.4984	5.1812	0.0113	-0.0180	0.1091	0.1112	0.1091 Z
	22	42.1295	-10.3296	5.3318	42.1487	-10.3488	5.2208	-0.0192	-0.0192	0.1110	0.1143	0.1110 Z
	23	41.7948	-13.9481	5.3029	41.8091	-13.9538	5.1849	-0.0143	-0.0057	0.1180	0.1190	0.1180 Z
	24	41.5918	-17.6280	5.2843	41.6034	-17.6358	5.1637	-0.0116	-0.0078	0.1206	0.1214	0.1206 Z
	25	41.3593	-21.8614	5.2945	41.3365	-21.8577	5.1715	0.0228	0.0037	0.1230	0.1252	0.1230 Z
	26	37.5873	-7.3319	4.3066	37.6291	-7.4019	4.2461	-0.0418	-0.0700	0.0605	0.1015	0.0605 Z
	27	37.4534	-12.1680	4.5480	37.4637	-12.1951	4.4534	-0.0103	-0.0271	0.0946	0.0989	0.0946 Z
	28	37.4069	-16.5447	4.5162	37.4256	-16.5483	4.4144	-0.0187	-0.0036	0.1018	0.1036	0.1018 Z
	29	37.2607	-19.8657	4.2820	37.2804	-19.8486	4.1748	-0.0197	0.0171	0.1072	0.1103	0.1072 Z
	30	37.3915	-23.5507	4.5129	37.3618	-23.5304	4.4007	0.0297	0.0203	0.1122	0.1178	0.1122 Z

^A Positive values denote deformation as inward toward the occupant compartment; negative values denote deformations outward away from the occupant compartment.

^B Crush calculations that use multiple directional components will disregard components that are negative and only include positive values where the component is deforming inward toward the occupant compartment.

^C Direction for Crush column denotes which directions are included in the crush calculations. If "NA" then no intrusion is recorded, and Crush will be 0.

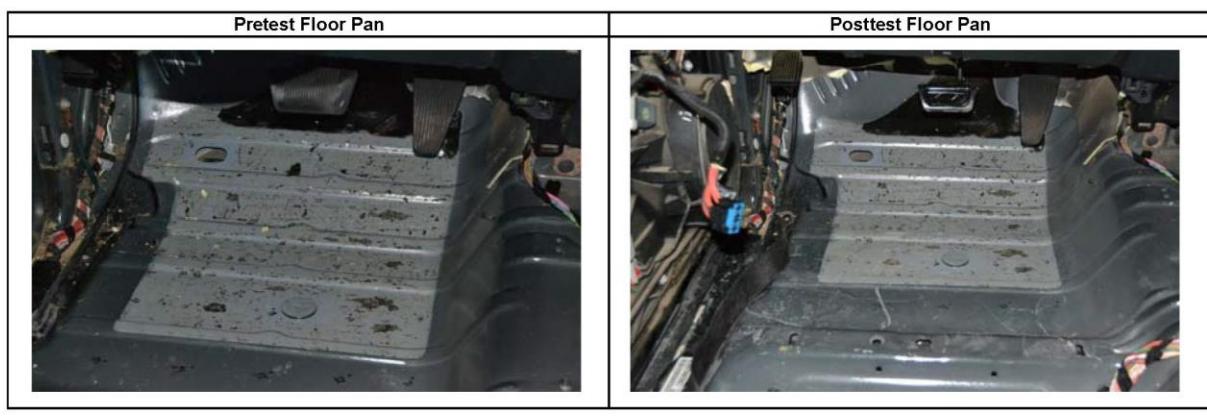


Figure D-1. Floor Pan Deformation Data – Set 1, Left, Test No. MOS-5

Date: 4/9/2019			Test Name: MOS-5			VIN: 1D7RB1CT2BS657795						
Year: 2011			Make: Dodge			Model: Ram 1500						
VEHICLE DEFORMATION PASSENGER SIDE FLOOR PAN - SET 1												
POINT	Pretest X (in.)	Pretest Y (in.)	Pretest Z (in.)	Posttest X (in.)	Posttest Y (in.)	Posttest Z (in.)	ΔX^A (in.)	ΔY^A (in.)	ΔZ^A (in.)	Total Δ (in.)	Crush ^B (in.)	Directions for Crush ^C
TOE PAN - WHEEL WELL (X, Z)	1	59.7658	19.9074	-2.2364	59.8216	19.8630	-2.4359	-0.0558	0.0444	0.1995	0.2119	0.1995 Z
	2	61.6115	22.1442	0.1495	61.6647	22.0895	-0.0620	-0.0532	0.0547	0.2115	0.2248	0.2115 Z
	3	62.0911	25.2892	0.5270	62.1274	25.2783	0.3292	-0.0363	0.0109	0.1978	0.2014	0.1978 Z
	4	62.2548	27.3387	0.4331	62.2675	27.2713	0.2453	-0.0127	0.0674	0.1878	0.1999	0.1878 Z
	5	62.3008	30.1726	-0.8080	62.2800	30.1792	-0.9888	0.0208	-0.0066	0.1808	0.1821	0.1820 X, Z
	6	55.2954	18.8247	-0.3768	55.2865	18.7835	-0.5186	0.0089	0.0412	0.1418	0.1479	0.1421 X, Z
	7	56.4376	22.0342	2.8382	56.5247	22.0663	2.7009	-0.0871	-0.0321	0.1373	0.1657	0.1373 Z
	8	56.6345	26.5916	3.3113	56.7029	26.5638	3.1164	-0.0684	0.0278	0.1949	0.2084	0.1949 Z
	9	56.6352	29.9495	3.3095	56.6796	29.9434	3.1273	-0.0444	0.0061	0.1822	0.1876	0.1822 Z
	10	56.6762	33.4173	3.2974	56.6924	33.3989	3.1334	-0.0162	0.0184	0.1640	0.1658	0.1640 Z
FLOOR PAN (Z)	11	50.2539	15.5428	1.5690	50.2653	15.5358	1.4693	-0.0114	0.0070	0.0997	0.1006	0.0997 Z
	12	51.0614	18.4835	4.3806	51.0893	18.4767	4.2656	-0.0279	0.0068	0.1150	0.1185	0.1150 Z
	13	51.4916	25.2227	5.3318	51.5541	25.2119	5.1710	-0.0625	0.0108	0.1608	0.1729	0.1608 Z
	14	51.4554	29.1022	5.3322	51.4841	29.1012	5.1711	-0.0287	0.0010	0.1611	0.1636	0.1611 Z
	15	51.3197	32.2301	5.3212	51.3893	32.2170	5.1584	-0.0696	0.0131	0.1628	0.1775	0.1628 Z
	16	47.0047	14.4301	3.2823	47.0572	14.3906	3.1163	-0.0525	0.0395	0.1660	0.1785	0.1660 Z
	17	47.9558	21.1767	5.3483	48.0464	21.1511	5.2008	-0.0906	0.0256	0.1475	0.1750	0.1475 Z
	18	47.8431	25.3673	5.3304	47.9268	25.2415	5.1868	-0.0837	0.1258	0.1436	0.2085	0.1436 Z
	19	47.8945	28.1906	5.3224	47.9207	28.1401	5.1767	-0.0262	0.0505	0.1457	0.1564	0.1457 Z
	20	47.9212	32.0678	5.3184	48.0149	32.1108	5.1723	-0.0937	-0.0430	0.1461	0.1788	0.1461 Z
	21	43.4358	14.6778	4.2357	43.5110	14.6594	4.1161	-0.0752	0.0184	0.1196	0.1425	0.1196 Z
	22	43.8104	20.6004	5.1087	43.8874	20.5605	4.9637	-0.0770	0.0399	0.1450	0.1690	0.1450 Z
	23	43.7806	24.5388	5.0921	43.8298	24.5167	4.9502	-0.0492	0.0221	0.1419	0.1518	0.1419 Z
	24	43.8510	27.9935	5.0901	43.8976	27.9635	4.9515	-0.0466	0.0300	0.1386	0.1493	0.1386 Z
	25	43.7699	32.4349	5.0916	43.8194	32.4182	4.9541	-0.0495	0.0167	0.1375	0.1471	0.1375 Z
	26	40.2150	17.6676	5.3467	40.2471	17.6359	5.2235	-0.0321	0.0317	0.1232	0.1312	0.1232 Z
	27	40.5257	24.5769	5.3137	40.5951	24.6269	5.1893	-0.0694	-0.0500	0.1244	0.1510	0.1244 Z
	28	40.6734	32.0721	5.3361	40.7553	32.0430	5.2043	-0.0819	0.0291	0.1318	0.1579	0.1318 Z
	29	33.6997	18.2398	1.3827	33.7246	18.1910	1.2727	-0.0249	0.0488	0.1100	0.1229	0.1100 Z
	30	33.6835	28.4127	1.3643	33.7478	28.4621	1.2471	-0.0643	-0.0494	0.1172	0.1425	0.1172 Z

^A Positive values denote deformation as inward toward the occupant compartment, negative values denote deformations outward away from the occupant compartment.

^B Crush calculations that use multiple directional components will disregard components that are negative and only include positive values where the component is deforming inward toward the occupant compartment.

^C Direction for Crush column denotes which directions are included in the crush calculations. If "NA" then no intrusion is recorded, and Crush will be 0.

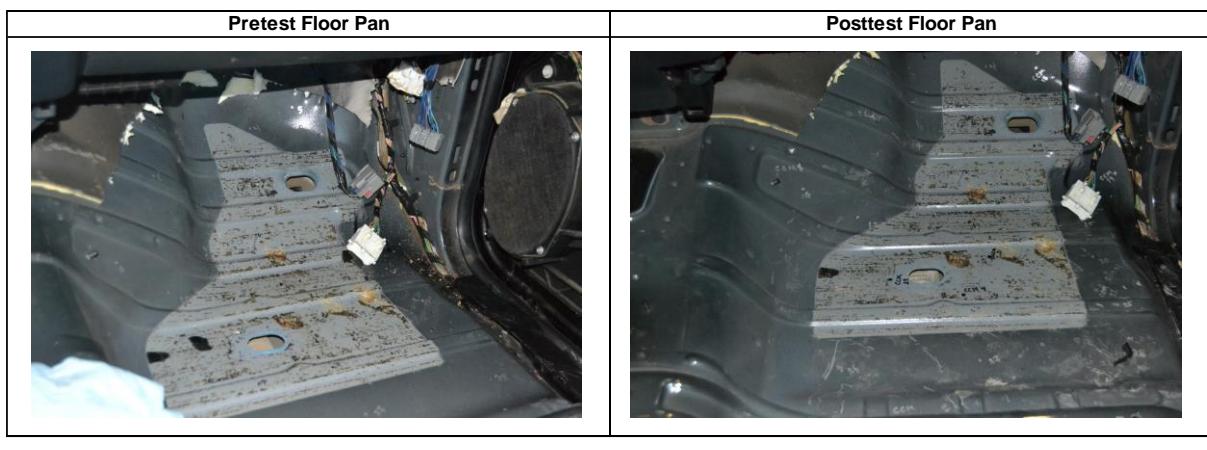


Figure D-2. Floor Pan Deformation Data – Set 1, Right, Test No. MOS-5

VEHICLE DEFORMATION DRIVER SIDE FLOOR PAN - SET 2													
POINT	Pretest X (in.)	Pretest Y (in.)	Pretest Z (in.)	Posttest X (in.)	Posttest Y (in.)	Posttest Z (in.)	ΔX^A (in.)	ΔY^A (in.)	ΔZ^A (in.)	Total Δ (in.)	Crush ^B (in.)	Directions for Crush ^C	
TOE PAN - WHEEL WELL (X, Z)	1	60.0988	-22.9724	-1.6210	60.1613	-22.9760	-1.6094	-0.0625	-0.0036	-0.0116	0.0637	0.0000	NA
	2	60.3877	-26.3024	-1.7356	60.3902	-26.2593	-1.6943	-0.0025	0.0431	-0.0413	0.0597	0.0000	NA
	3	60.4229	-29.3289	-1.7149	60.4364	-29.3020	-1.6794	-0.0135	0.0269	-0.0355	0.0465	0.0000	NA
	4	60.6704	-33.4276	-1.8027	60.6655	-33.3896	-1.7600	0.0049	0.0380	-0.0427	0.0574	0.0049	X
	5	60.9299	-37.2873	-1.8932	60.9554	-37.2550	-1.8663	-0.0255	0.0323	-0.0269	0.0492	0.0000	NA
	6	56.8443	-22.4429	0.0914	56.8629	-22.4752	0.1283	-0.0186	-0.0323	-0.0369	0.0524	0.0000	NA
	7	56.7221	-26.2977	0.2073	56.7794	-26.2966	0.2198	-0.0573	0.0011	-0.0125	0.0587	0.0000	NA
	8	56.8383	-29.6321	0.1854	56.8299	-29.6259	0.2304	0.0084	0.0062	-0.0450	0.0462	0.0084	X
	9	57.0101	-33.7342	0.1574	57.0294	-33.6671	0.1849	-0.0193	0.0671	-0.0275	0.0750	0.0000	NA
	10	57.2239	-37.0234	0.0833	57.2230	-37.0278	0.1221	0.0009	-0.0044	-0.0388	0.0391	0.0009	X
FLOOR PAN (Z)	11	52.3437	-22.6155	1.1146	52.2900	-22.5901	1.1495	0.0537	0.0254	-0.0349	0.0689	-0.0349	Z
	12	52.2701	-27.3552	1.1201	52.2630	-27.3215	1.1530	0.0071	0.0337	-0.0329	0.0476	-0.0329	Z
	13	52.3122	-31.1015	1.1020	52.3406	-31.1145	1.1329	-0.0284	-0.0130	-0.0309	0.0439	-0.0309	Z
	14	52.4904	-34.4490	1.0956	52.5004	-34.4576	1.1253	-0.0100	0.0086	-0.0297	0.0325	-0.0297	Z
	15	52.4381	-37.4740	1.0808	52.4430	-37.4475	1.1097	-0.0049	0.0265	-0.0289	0.0395	-0.0289	Z
	16	48.4305	-22.4038	1.0033	48.4438	-22.3942	1.0413	-0.0133	0.0096	-0.0380	0.0414	-0.0380	Z
	17	48.2343	-26.1700	1.1188	48.2586	-26.1746	1.1517	-0.0243	-0.0046	-0.0329	0.0412	-0.0329	Z
	18	48.2473	-30.1377	1.1067	48.2266	-30.0597	1.1327	0.0207	0.0780	-0.0260	0.0848	-0.0260	Z
	19	48.1071	-34.3862	1.0869	48.1466	-34.3445	1.1129	-0.0395	0.0417	-0.0260	0.0630	-0.0260	Z
	20	48.2278	-37.6721	1.0907	48.2322	-37.6560	1.1163	-0.0044	0.0161	-0.0256	0.0306	-0.0256	Z
	21	43.6783	-22.9048	1.0652	43.6866	-22.9199	1.1038	-0.0083	-0.0151	-0.0386	0.0423	-0.0386	Z
	22	43.5343	-25.7662	1.1131	43.5287	-25.7768	1.1452	0.0056	-0.0106	-0.0321	0.0343	-0.0321	Z
	23	43.2335	-29.4065	1.0856	43.3042	-29.3908	1.1115	-0.0707	0.0157	-0.0259	0.0769	-0.0259	Z
	24	43.2109	-33.0747	1.0663	43.2159	-33.0774	1.0931	-0.0050	-0.0027	-0.0268	0.0274	-0.0268	Z
	25	43.1103	-37.3261	1.0784	43.0835	-37.3057	1.1040	0.0268	0.0204	-0.0256	0.0423	-0.0256	Z
	26	38.8973	-22.9257	0.0985	38.9210	-22.9761	0.1517	-0.0237	-0.0504	-0.0532	0.0770	-0.0532	Z
	27	38.9475	-27.7663	0.3378	38.9076	-27.7719	0.3630	0.0399	-0.0056	-0.0252	0.0475	-0.0252	Z
	28	38.9843	-32.1139	0.3049	39.0083	-32.1242	0.3281	-0.0240	-0.0103	-0.0232	0.0349	-0.0232	Z
	29	38.9352	-35.4705	0.0703	38.9691	-35.4726	0.0911	-0.0339	0.0429	-0.0208	0.0585	-0.0208	Z
	30	39.1847	-39.0862	0.3030	39.1668	-39.1048	0.3208	0.0179	-0.0186	-0.0178	0.0314	-0.0178	Z

^A Positive values denote deformation as inward toward the occupant compartment, negative values denote deformations outward away from the occupant compartment.
^B Crush calculations that use multiple directional components will disregard components that are negative and only include positive values where the component is deforming inward toward the occupant compartment.
^C Direction for Crush column denotes which directions are included in the crush calculations. If "NA" then no intrusion is recorded, and Crush will be 0.

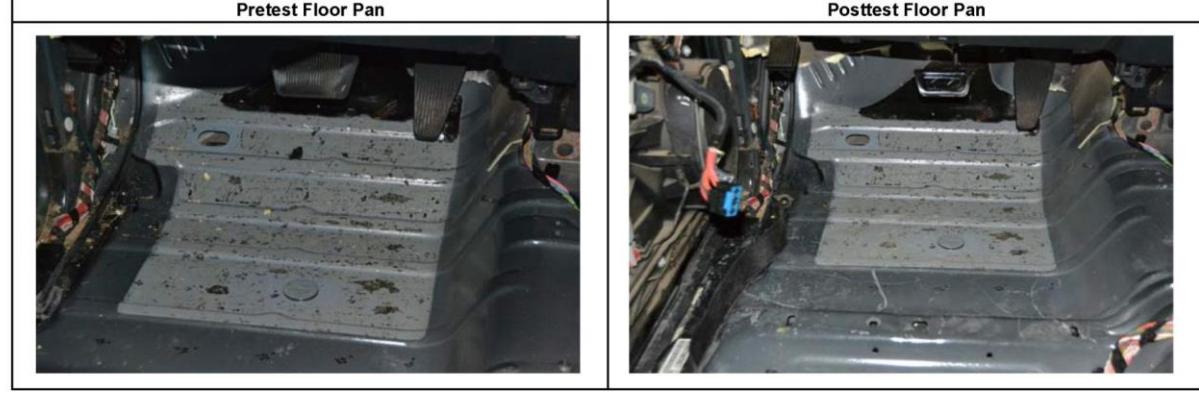


Figure D-3. Floor Pan Deformation Data – Set 2, Left, Test No. MOS-5

Date: 4/9/2019			Test Name: MOS-5			VIN: 1D7RB1CT2BS657795						
Year: 2011			Make: Dodge			Model: Ram 1500						
VEHICLE DEFORMATION PASSENGER SIDE FLOOR PAN - SET 2												
POINT	Pretest X (in.)	Pretest Y (in.)	Pretest Z (in.)	Posttest X (in.)	Posttest Y (in.)	Posttest Z (in.)	ΔX^A (in.)	ΔY^A (in.)	ΔZ^A (in.)	Total Δ (in.)	Crush ^B (in.)	Directions for Crush ^C
TOE PAN - WHEEL WELL (X, Z)	1	60.1977	4.9902	-6.4587	60.2227	5.0053	-6.4671	-0.0250	-0.0151	0.0084	0.0304	0.0084 Z
	2	61.9715	7.2840	-4.0725	61.9842	7.2913	-4.0877	-0.0127	-0.0073	0.0152	0.0211	0.0152 Z
	3	62.3521	10.4425	-3.6953	62.3419	10.4935	-3.6964	0.0102	-0.0510	0.0111	0.0520	0.0103 X, Z
	4	62.4516	12.4962	-3.7895	62.4175	12.4900	-3.7807	0.0341	0.0062	-0.0088	0.0358	0.0341 X
	5	62.4092	15.3300	-5.0310	62.3402	15.3963	-5.0161	0.0690	-0.0663	-0.0149	0.0968	0.0690 X
	6	55.7628	3.7682	-4.6006	55.7182	3.7800	-4.5653	0.0446	-0.0118	-0.0353	0.0581	0.0446 X
	7	56.8026	7.0123	-1.3856	56.8378	7.1024	-1.3430	-0.0352	-0.0901	-0.0426	0.1057	0.0000 NA
	8	56.8564	11.5737	-0.9132	56.8686	11.6034	-0.9290	-0.0122	-0.0297	0.0158	0.0358	0.0158 Z
	9	56.7518	14.9299	-0.9155	56.7357	14.9805	-0.9198	0.0161	-0.0506	0.0043	0.0533	0.0167 X, Z
	10	56.6842	18.3974	-0.9281	56.6365	18.4346	-0.9152	0.0477	-0.0372	-0.0129	0.0619	0.0477 X
FLOOR PAN (Z)	11	50.8259	0.3300	-2.6560	50.7979	0.3719	-2.5937	0.0280	-0.0419	-0.0623	0.0801	-0.0623 Z
	12	51.5398	3.2950	0.1553	51.5162	3.3389	0.2041	0.0236	-0.0439	-0.0488	0.0698	-0.0488 Z
	13	51.7582	10.0445	1.1057	51.7591	10.0860	1.1080	-0.0009	-0.0415	-0.0023	0.0416	-0.0023 Z
	14	51.6004	13.9210	1.1055	51.5631	13.9710	1.1060	0.0373	-0.0500	-0.0005	0.0624	-0.0005 Z
	15	51.3668	17.0431	0.9040	51.3673	17.0821	0.9195	-0.0005	-0.0390	0.0025	0.0391	0.0025 Z
	16	47.6126	-0.8837	-0.9438	47.6228	-0.8762	-0.9575	-0.0102	0.0075	0.0137	0.0187	0.0137 Z
	17	48.3509	5.8897	1.1216	48.3849	5.9136	1.1272	-0.0340	-0.0239	-0.0056	0.0419	-0.0056 Z
	18	48.1070	10.0748	1.1029	48.1327	9.9980	1.1110	-0.0257	0.0768	-0.0081	0.0814	-0.0081 Z
	19	48.0699	12.8983	1.0945	48.0327	12.8949	1.0994	0.0372	0.0034	-0.0049	0.0377	-0.0049 Z
	20	47.9750	16.7744	1.0900	47.9981	16.8665	1.0935	-0.0231	-0.0921	-0.0035	0.0950	-0.0035 Z
	21	44.0373	-0.7478	0.0083	44.0663	-0.7222	0.0297	-0.0290	0.0256	-0.0214	0.0442	-0.0214 Z
	22	44.2257	5.1837	0.8805	44.2481	5.1884	0.8757	-0.0224	-0.0047	0.0048	0.0234	0.0048 Z
	23	44.0725	9.1192	0.8633	44.0623	9.1406	0.8602	0.0102	-0.0214	0.0031	0.0239	0.0031 Z
	24	44.0346	12.5745	0.8608	44.0182	12.5878	0.8601	0.0164	-0.0133	0.0007	0.0211	0.0007 Z
	25	43.8143	17.0111	0.8616	43.7957	17.0376	0.8603	0.0186	-0.0265	0.0013	0.0324	0.0013 Z
	26	40.7239	2.1397	1.1177	40.7037	2.1473	1.1241	0.0202	-0.0076	-0.0064	0.0225	-0.0064 Z
	27	40.8179	9.0553	1.0837	40.8249	9.1459	1.0878	-0.0070	-0.0906	-0.0041	0.0910	-0.0041 Z
	28	40.7306	16.5515	1.1051	40.7445	16.5633	1.0999	-0.0139	-0.0118	0.0052	0.0190	0.0052 Z
	29	34.1954	2.5069	-2.8487	34.1807	2.4892	-2.8500	0.0147	0.0177	0.0013	0.0230	0.0013 Z
	30	33.8603	12.6743	-2.8687	33.8708	12.7556	-2.8805	-0.0105	-0.0813	0.0118	0.0828	0.0118 Z

^A Positive values denote deformation as inward toward the occupant compartment, negative values denote deformations outward away from the occupant compartment.

^B Crush calculations that use multiple directional components will disregard components that are negative and only include positive values where the component is deforming inward toward the occupant compartment.

^C Direction for Crush column denotes which directions are included in the crush calculations. If "NA" then no intrusion is recorded, and Crush will be 0.

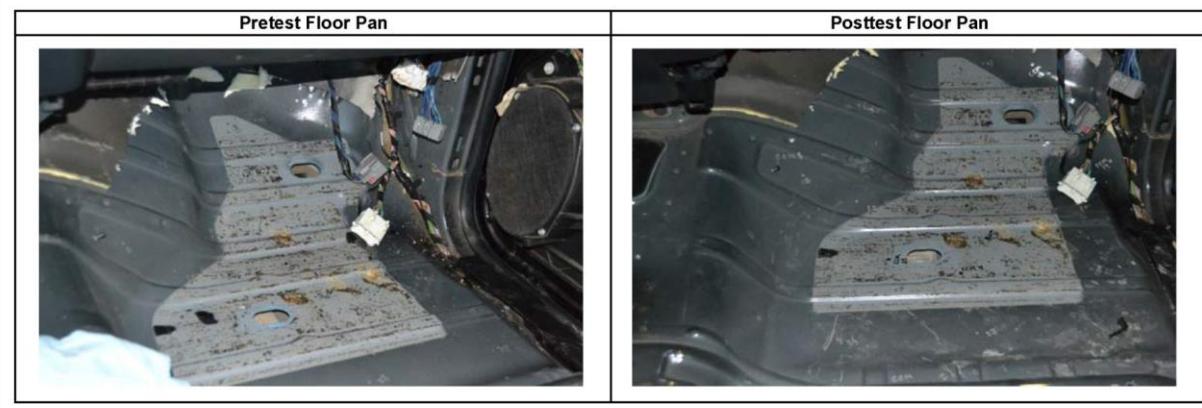


Figure D-4. Floor Pan Deformation Data – Set 2, Right Test No. MOS-5

Date: 4/9/2019		Test Name: MOS-5			VIN: 1D7RB1CT2BS657795		
Year: 2011		Make: Dodge			Model: Ram 1500		
VEHICLE DEFORMATION DRIVER SIDE INTERIOR CRUSH - SET 2							
	POINT	Pretest X (in.)	Pretest Y (in.)	Pretest Z (in.)	Posttest X (in.)	Posttest Y (in.)	Posttest Z (in.)
DASH (X, Y, Z)	1	50.2519	-13.6551	-32.1002	50.3413	-13.6587	-32.0586
SIDE PANEL (Y)	2	49.2516	-26.4831	-33.6129	49.3261	-26.5697	-33.5773
IMPACT SIDE DOOR (Y)	3	50.3673	-35.5662	-32.7730	50.3023	-35.6828	-32.6991
ROOF - (Z)	4	43.2631	-14.9399	-21.2958	43.2737	-14.9776	-21.2875
A-PILLAR Maximum (X, Y, Z)	5	45.1811	-29.8448	-18.5103	45.1935	-29.8690	-18.4910
B-PILLAR Maximum (X, Y, Z)	6	47.0391	-40.5562	-19.8631	47.0417	-40.5848	-19.8528
DASH (X, Y, Z)	7	56.0662	-43.0659	-8.2356	56.0550	-43.0752	-8.2477
SIDE PANEL (Y)	8	56.1507	-43.0545	-4.9939	56.1338	-43.0636	-5.0600
IMPACT SIDE DOOR (Y)	9	59.7720	-42.8611	-6.3620	59.7484	-42.8676	-6.4045
ROOF - (Z)	10	45.5528	-45.3725	-24.3118	45.5439	-45.3839	-24.2676
A-PILLAR Maximum (X, Y, Z)	11	35.9966	-45.6137	-23.9598	35.9686	-45.6220	-23.8907
B-PILLAR Maximum (X, Y, Z)	12	24.4487	-46.1108	-23.8232	24.4662	-46.1420	-23.7989
ROOF - (Z)	13	45.8026	-44.5172	-10.6099	45.8092	-44.4843	-10.6263
A-PILLAR Maximum (X, Y, Z)	14	35.8372	-47.0075	-8.4122	35.7904	-47.0118	-8.3863
B-PILLAR Maximum (X, Y, Z)	15	25.6357	-46.4957	-7.3496	25.6856	-46.5075	-7.3462
ROOF - (Z)	16	38.9387	-13.5216	-47.3694	38.9636	-13.5077	-47.3349
A-PILLAR Maximum (X, Y, Z)	17	38.8955	-17.3147	-47.3108	38.7993	-17.3304	-47.3156
B-PILLAR Maximum (X, Y, Z)	18	38.4380	-21.5940	-47.2868	38.4286	-21.6051	-47.2728
ROOF - (Z)	19	37.7338	-26.3066	-47.1909	37.6399	-26.2932	-47.2148
A-PILLAR Maximum (X, Y, Z)	20	37.9117	-31.3285	-47.0189	37.9039	-31.3363	-47.0078
B-PILLAR Maximum (X, Y, Z)	21	32.5662	-13.8774	-50.2109	32.5418	-13.8151	-50.1669
ROOF - (Z)	22	32.5795	-18.4307	-50.1473	32.6474	-18.4244	-50.0961
A-PILLAR Maximum (X, Y, Z)	23	32.2072	-22.8851	-50.0606	32.1896	-22.9346	-50.0271
B-PILLAR Maximum (X, Y, Z)	24	31.5261	-27.4227	-49.9259	31.5001	-27.5189	-49.9881
ROOF - (Z)	25	30.6418	-31.8260	-49.7300	30.6369	-31.9210	-49.7055
A-PILLAR Maximum (X, Y, Z)	26	26.5821	-13.8498	-50.7892	26.5844	-13.7620	-50.6575
B-PILLAR Maximum (X, Y, Z)	27	26.4681	-18.8196	-50.7274	26.4606	-18.7941	-50.6138
ROOF - (Z)	28	26.2549	-24.4252	-50.5534	26.1680	-24.4495	-50.4811
A-PILLAR Maximum (X, Y, Z)	29	25.9315	-28.4948	-50.4348	25.8731	-28.5076	-50.3914
B-PILLAR Maximum (X, Y, Z)	30	25.3748	-32.4742	-50.2105	25.3656	-32.5545	-50.1871
ROOF - (Z)	31	55.9768	-41.8352	-32.7903	55.9987	-41.8330	-32.7714
A-PILLAR Maximum (X, Y, Z)	32	53.1751	-41.2809	-34.7266	53.2985	-41.3081	-34.6889
B-PILLAR Maximum (X, Y, Z)	33	50.8575	-40.7695	-36.5377	50.9852	-40.7905	-36.4725
ROOF - (Z)	34	47.5917	-40.1594	-38.6275	47.6476	-40.1626	-38.6287
A-PILLAR Maximum (X, Y, Z)	35	44.7381	-39.3338	-40.5869	44.8457	-39.3613	-40.5528
B-PILLAR Maximum (X, Y, Z)	36	40.1421	-38.9762	-43.6166	40.1869	-38.9703	-43.5576
ROOF - (Z)	37	13.1731	-40.3620	-43.5817	13.1964	-40.3827	-43.5898
A-PILLAR Maximum (X, Y, Z)	38	11.1750	-42.4347	-36.2764	11.2149	-42.4516	-36.3492
B-PILLAR Maximum (X, Y, Z)	39	15.4712	-43.3491	-33.5691	15.4641	-43.3649	-33.5903
ROOF - (Z)	40	12.2201	-44.0708	-29.0559	12.2579	-44.0803	-29.1099

^a Positive values denote deformation as inward toward the occupant compartment, negative values denote deformations outward away from the occupant compartment.

^b Crush calculations that use multiple directional components will disregard components that are negative and only include positive values where the component is deforming inward toward the occupant compartment.

^c Direction for Crush column denotes which directions are included in the crush calculations. If "NA" then no intrusion is recorded, and Crush will be 0.

Figure D-7. Occupant Compartment Deformation Data – Set 2, Left, Test No. MOS-5

Date: <u>5/17/2019</u>	Test Name: <u>MOS-5</u>	VIN: <u>1D7RB1CT2BS657795</u>																																																																																										
Year: <u>2011</u>	Make: <u>Dodge</u>	Model: <u>Ram 1500</u>																																																																																										
<p>in. (mm)</p> <p>Distance from C.G. to reference line - L_{REF}: <u>104 (2642)</u></p> <p>Total Vehicle Width: <u>77 1/8 (1959)</u> Width of contact and induced crush - Field L: <u>77 1/8 (1959)</u> Crush measurement spacing interval ($L/5$) - I: <u>15 3/8 (391)</u></p> <p>Distance from center of vehicle to center of Field L - D_L: <u>0 ()</u> Width of Contact Damage: <u>34 1/4 (870)</u></p> <p>Distance from center of vehicle to center of contact damage - C_c: <u>0 ()</u></p>																																																																																												
<p>NOTE: Enter "NA" for crush measurement if distance can not be measured (i.e., side of vehicle has been pushed inward) NOTE: All values must be filled out above before crush measurements are filled out.</p>																																																																																												
<table border="1"> <thead> <tr> <th colspan="2">Crush Measurement</th> <th colspan="2">Lateral Location</th> <th colspan="2">Original Profile Measurement</th> <th colspan="2">Dist. Between Ref. Lines</th> <th colspan="2">Actual Crush</th> </tr> <tr> <th></th> <th>in. (mm)</th> </tr> </thead> <tbody> <tr> <td>C_1</td> <td>N/A #VALUE!</td> <td></td> <td>-38 5/8 -(981)</td> <td></td> <td>22 1/2 (572)</td> <td></td> <td>-1/3 -(8)</td> <td></td> <td>#VALUE! #VALUE!</td> </tr> <tr> <td>C_2</td> <td>5 5/8 (143)</td> <td></td> <td>-23 1/4 -(591)</td> <td></td> <td>6 1/2 (165)</td> <td></td> <td>-4/7 -(14)</td> <td></td> <td>-4/7 -(14)</td> </tr> <tr> <td>C_3</td> <td>3 7/8 (98)</td> <td></td> <td>-7 7/8 -(200)</td> <td></td> <td>4 1/4 (108)</td> <td></td> <td>-0 -(2)</td> <td></td> <td>-0 -(2)</td> </tr> <tr> <td>C_4</td> <td>3 7/8 (98)</td> <td></td> <td>7 1/2 (191)</td> <td></td> <td>4 1/4 (108)</td> <td></td> <td>-4/9 -(11)</td> <td></td> <td>-4/9 -(11)</td> </tr> <tr> <td>C_5</td> <td>5 3/8 (137)</td> <td></td> <td>22 7/8 (581)</td> <td></td> <td>6 1/8 (156)</td> <td></td> <td>#VALUE! #VALUE!</td> <td></td> <td>#VALUE! #VALUE!</td> </tr> <tr> <td>C_6</td> <td>N/A #VALUE!</td> <td></td> <td>38 1/4 (972)</td> <td></td> <td>20 1/2 (521)</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>C_{MAX}</td> <td>5 5/8 (143)</td> <td></td> <td>-23 1/4 -(591)</td> <td></td> <td>6 1/2 (165)</td> <td></td> <td>-4/7 -(14)</td> <td></td> <td>-4/7 -(14)</td> </tr> </tbody> </table>			Crush Measurement		Lateral Location		Original Profile Measurement		Dist. Between Ref. Lines		Actual Crush			in. (mm)	C_1	N/A #VALUE!		-38 5/8 -(981)		22 1/2 (572)		-1/3 -(8)		#VALUE! #VALUE!	C_2	5 5/8 (143)		-23 1/4 -(591)		6 1/2 (165)		-4/7 -(14)		-4/7 -(14)	C_3	3 7/8 (98)		-7 7/8 -(200)		4 1/4 (108)		-0 -(2)		-0 -(2)	C_4	3 7/8 (98)		7 1/2 (191)		4 1/4 (108)		-4/9 -(11)		-4/9 -(11)	C_5	5 3/8 (137)		22 7/8 (581)		6 1/8 (156)		#VALUE! #VALUE!		#VALUE! #VALUE!	C_6	N/A #VALUE!		38 1/4 (972)		20 1/2 (521)					C_{MAX}	5 5/8 (143)		-23 1/4 -(591)		6 1/2 (165)		-4/7 -(14)		-4/7 -(14)								
Crush Measurement		Lateral Location		Original Profile Measurement		Dist. Between Ref. Lines		Actual Crush																																																																																				
	in. (mm)		in. (mm)		in. (mm)		in. (mm)		in. (mm)																																																																																			
C_1	N/A #VALUE!		-38 5/8 -(981)		22 1/2 (572)		-1/3 -(8)		#VALUE! #VALUE!																																																																																			
C_2	5 5/8 (143)		-23 1/4 -(591)		6 1/2 (165)		-4/7 -(14)		-4/7 -(14)																																																																																			
C_3	3 7/8 (98)		-7 7/8 -(200)		4 1/4 (108)		-0 -(2)		-0 -(2)																																																																																			
C_4	3 7/8 (98)		7 1/2 (191)		4 1/4 (108)		-4/9 -(11)		-4/9 -(11)																																																																																			
C_5	5 3/8 (137)		22 7/8 (581)		6 1/8 (156)		#VALUE! #VALUE!		#VALUE! #VALUE!																																																																																			
C_6	N/A #VALUE!		38 1/4 (972)		20 1/2 (521)																																																																																							
C_{MAX}	5 5/8 (143)		-23 1/4 -(591)		6 1/2 (165)		-4/7 -(14)		-4/7 -(14)																																																																																			

Figure D-9. Exterior Vehicle Crush (NASS) – Front, Test No. MOS-5

Date:	4/9/2019	Test Name:	MOS-5	VIN:	1D7RB1CT2BS657795		
Year:	2011	Make:	Dodge	Model:	Ram 1500		
Driver Side Maximum Deformation							
Reference Set 1			Reference Set 2				
Location	Maximum Deformation ^{A,B} (in.)	MASH Allowable Deformation (in.)	Directions of Deformation ^C	Location	Maximum Deformation ^{A,B} (in.)	MASH Allowable Deformation (in.)	Directions of Deformation ^C
Roof	0.1	≤ 4	Z	Roof	0.1	≤ 4	Z
Windshield ^D	0.0	≤ 3	X, Z	Windshield ^D	NA	≤ 3	X, Z
A-Pillar Maximum	0.1	≤ 5	X	A-Pillar Maximum	0.1	≤ 5	Z
A-Pillar Lateral	-0.1	≤ 3	Y	A-Pillar Lateral	0.0	≤ 3	Y
B-Pillar Maximum	0.1	≤ 5	X	B-Pillar Maximum	0.0	≤ 5	X
B-Pillar Lateral	-0.1	≤ 3	Y	B-Pillar Lateral	0.0	≤ 3	Y
Toe Pan - Wheel Well	0.2	≤ 9	Z	Toe Pan - Wheel Well	0.0	≤ 9	X
Side Front Panel	0.0	≤ 12	Y	Side Front Panel	0.0	≤ 12	Y
Side Door (above seat)	-0.1	≤ 9	Y	Side Door (above seat)	0.0	≤ 9	Y
Side Door (below seat)	0.0	≤ 12	Y	Side Door (below seat)	0.0	≤ 12	Y
Floor Pan	0.1	≤ 12	Z	Floor Pan	0.0	≤ 12	Z
Dash - no MASH requirement	0.2	NA	X, Y, Z	Dash - no MASH requirement	0.2	NA	X, Y, Z

^A Items highlighted in red do not meet MASH allowable deformations.

^B Positive values denote deformation as inward toward the occupant compartment, negative values denote deformations outward away from the occupant compartment.

^C For Toe Pan - Wheel Well the direction of defromation may include X and Z direction. For A-Pillar Maximum and B-Pillar Maximum the direction of deformation may include X, Y, and Z directions. The direction of deformation for Toe Pan -Wheel Well, A-Pillar Maximum, and B-Pillar Maximum only include components where the deformation is positive and intruding into the occupant compartment. If direction of deformation is "NA" then no intrusion is recorded and deformation will be 0.

^D If deformation is observed for the windshield then the windshield deformation is measured posttest with an exemplar vehicle, therefore only one set of reference is measured and recorded.

Notes on vehicle interior crush:

Figure D-10. Maximum Occupant Compartment Deformation, Left, Test No. MOS-5

Date:	4/9/2019	Test Name:	MOS-5	VIN:	1D7RB1CT2BS657795		
Year:	2011	Make:	Dodge	Model:	Ram 1500		
Passenger Side Maximum Deformation							
Reference Set 1			Reference Set 2				
Location	Maximum Deformation ^{A,B} (in.)	MASH Allowable Deformation (in.)	Directions of Deformation ^C	Location	Maximum Deformation ^{A,B} (in.)	MASH Allowable Deformation (in.)	Directions of Deformation ^C
Roof	0.0	≤ 4	Z	Roof	0.1	≤ 4	Z
Windshield ^D	0.0	≤ 3	X, Z	Windshield ^D	NA	≤ 3	X, Z
A-Pillar Maximum	0.2	≤ 5	X, Y	A-Pillar Maximum	0.1	≤ 5	X, Y
A-Pillar Lateral	0.0	≤ 3	Y	A-Pillar Lateral	0.0	≤ 3	Y
B-Pillar Maximum	0.2	≤ 5	X	B-Pillar Maximum	0.2	≤ 5	X
B-Pillar Lateral	0.0	≤ 3	Y	B-Pillar Lateral	0.0	≤ 3	Y
Toe Pan - Wheel Well	0.2	≤ 9	Z	Toe Pan - Wheel Well	0.1	≤ 9	X
Side Front Panel	0.0	≤ 12	Y	Side Front Panel	0.0	≤ 12	Y
Side Door (above seat)	0.0	≤ 9	Y	Side Door (above seat)	0.0	≤ 9	Y
Side Door (below seat)	0.0	≤ 12	Y	Side Door (below seat)	0.0	≤ 12	Y
Floor Pan	0.2	≤ 12	Z	Floor Pan	0.0	≤ 12	Z
Dash - no MASH requirement	0.2	NA	X, Y, Z	Dash - no MASH requirement	0.2	NA	X, Y, Z

^A Items highlighted in red do not meet MASH allowable deformations.

^B Positive values denote deformation as inward toward the occupant compartment, negative values denote deformations outward away from the occupant compartment.

^C For Toe Pan - Wheel Well the direction of defromation may include X and Z direction. For A-Pillar Maximum and B-Pillar Maximum the direction of deformation may include X, Y, and Z directions. The direction of deformation for Toe Pan -Wheel Well, A-Pillar Maximum, and B-Pillar Maximum only include components where the deformation is positive and intruding into the occupant compartment. If direction of deformation is "NA" then no intrusion is recorded and deformation will be 0.

^D If deformation is observed for the windshield then the windshield deformation is measured posttest with an exemplar vehicle, therefore only one set of reference is measured and recorded.

Notes on vehicle interior crush:

Figure D-11. Maximum Occupant Compartment Deformation, Right, Test No. MOS-5

Date:	6/12/2019	Test Name:	MOS-6	VIN:	KNADE223296512940							
Year:	2009	Make:	Kia	Model:	Rio							
VEHICLE DEFORMATION DRIVER SIDE FLOOR PAN - SET 1												
POINT	Pretest X (in.)	Pretest Y (in.)	Pretest Z (in.)	Posttest X (in.)	Posttest Y (in.)	Posttest Z (in.)	ΔX^A (in.)	ΔY^A (in.)	ΔZ^A (in.)	Total Δ (in.)	Crush ^B (in.)	Directions for Crush ^C
TOE PAN - WHEEL WELL (X, Z)	1	61.8128	-11.7593	7.2038	61.6657	-11.7489	7.0962	0.1471	0.0104	0.1076	0.1825	0.1823 X, Z
	2	62.0064	-16.3188	7.0223	61.9722	-16.3461	6.8316	0.0342	-0.0273	0.1907	0.1957	0.1937 X, Z
	3	62.3112	-19.5915	6.9105	62.2351	-19.5627	6.7209	0.0761	0.0288	0.1896	0.2063	0.2043 X, Z
	4	62.3161	-21.7595	6.6248	62.2367	-21.7892	6.4727	0.0794	-0.0297	0.1521	0.1741	0.1716 X, Z
	5	62.4873	-24.4572	6.8508	62.3859	-24.4856	6.7240	0.1014	-0.0284	0.1268	0.1648	0.1624 X, Z
	6	59.7978	-12.0193	8.3810	59.8460	-11.9959	8.1879	-0.0482	0.0234	0.1931	0.2004	0.1931 Z
	7	59.6291	-16.7326	8.3959	59.5722	-16.6630	8.2673	0.0569	0.0696	0.1286	0.1569	0.1406 X, Z
	8	59.7817	-19.1878	8.3361	59.7394	-19.2077	8.1994	0.0423	-0.0199	0.1367	0.1445	0.1431 X, Z
	9	59.6272	-22.6077	8.4202	59.5398	-22.6257	8.3492	0.0874	-0.0180	0.0710	0.1140	0.1126 X, Z
	10	59.6037	-24.8317	8.5327	59.5524	-24.8856	8.4816	0.0513	-0.0539	0.0511	0.0903	0.0724 X, Z
FLOOR PAN (Z)	11	54.5480	-12.7430	8.9774	54.5603	-12.7113	8.8467	-0.0123	0.0317	0.1307	0.1351	0.1307 Z
	12	54.7525	-16.1974	9.1428	54.7523	-16.1919	8.9681	0.0002	0.0085	0.1747	0.1748	0.1747 Z
	13	54.4357	-19.2360	9.1195	54.4279	-19.1863	9.0294	0.0078	0.0497	0.0901	0.1032	0.0901 Z
	14	54.5653	-23.3340	9.0670	54.5701	-23.3638	8.9969	-0.0048	-0.0298	0.0701	0.0763	0.0701 Z
	15	54.4178	-28.0799	9.1454	54.3122	-28.0372	9.0694	0.1056	0.0427	0.0760	0.1369	0.0760 Z
	16	51.2540	-12.1059	9.5253	51.2752	-12.0471	9.4030	-0.0212	0.0588	0.1223	0.1373	0.1223 Z
	17	51.1514	-15.8263	9.5432	51.0857	-15.7492	9.4157	0.0657	0.0771	0.1275	0.1628	0.1275 Z
	18	51.1496	-19.4233	9.0922	51.0984	-19.3888	9.0446	0.0512	0.0345	0.0476	0.0780	0.0476 Z
	19	51.0456	-25.1297	9.2921	51.0477	-25.1182	9.2187	-0.0021	0.0115	0.0734	0.0743	0.0734 Z
	20	50.5631	-29.3529	9.4062	50.5799	-29.3280	9.3549	-0.0168	0.0249	0.0513	0.0594	0.0513 Z
	21	46.0457	-12.2138	9.6147	46.1093	-12.2154	9.5453	-0.0636	-0.0016	0.0694	0.0941	0.0694 Z
	22	45.8762	-16.0321	9.6286	45.8558	-15.9996	9.5715	0.0204	0.0325	0.0571	0.0688	0.0571 Z
	23	45.8427	-19.3494	9.0445	45.8270	-19.3263	9.0142	0.0157	0.0231	0.0303	0.0412	0.0303 Z
	24	46.1013	-23.9310	9.0151	46.0269	-23.9332	9.0026	0.0744	-0.0022	0.0125	0.0755	0.0125 Z
	25	46.3118	-29.3862	9.4645	46.3381	-29.3666	9.3605	-0.0263	0.0196	0.1040	0.1090	0.1040 Z
	26	41.3811	-12.6581	9.3365	41.3355	-12.5249	9.2659	0.0456	0.1332	0.0706	0.1575	0.0706 Z
	27	41.1590	-16.5367	9.2133	41.1642	-16.5156	9.1961	-0.0052	0.0211	0.0172	0.0277	0.0172 Z
	28	41.0802	-20.8120	8.8823	41.0675	-20.7933	8.8617	0.0127	0.0187	0.0206	0.0306	0.0206 Z
	29	41.0037	-24.6704	8.9820	41.0094	-24.6674	8.9849	-0.0057	0.0030	-0.0029	0.0071	-0.0029 Z
	30	41.0149	-28.0699	9.1375	40.9861	-28.0818	9.0735	0.0288	-0.0119	0.0640	0.0712	0.0640 Z

^A Positive values denote deformation as inward toward the occupant compartment, negative values denote deformations outward away from the occupant compartment.

^B Crush calculations that use multiple directional components will disregard components that are negative and only include positive values where the component is deforming inward toward the occupant compartment.

^C Direction for Crush column denotes which directions are included in the crush calculations. If "NA" then no intrusion is recorded, and Crush will be 0.

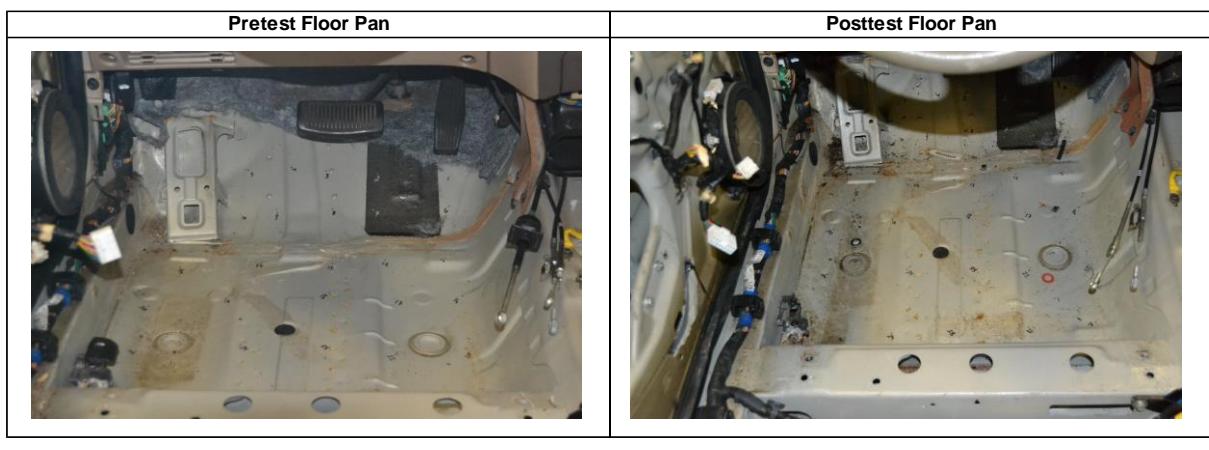


Figure D-12. Floor Pan Deformation – Set 1, Left, Test No. MOS-6

Date: <u>6/12/2019</u>			Test Name: <u>MOS-6</u> Make: <u>Kia</u>			VIN: <u>KNADE223296512940</u> Model: <u>Rio</u>								
VEHICLE DEFORMATION PASSENGER SIDE FLOOR PAN - SET 1														
POINT	Pretest X (in.)	Pretest Y (in.)	Pretest Z (in.)	Posttest X (in.)	Posttest Y (in.)	Posttest Z (in.)	ΔX^A (in.)	ΔY^A (in.)						
TOE PAN - WHEEL WELL (X, Z)	1	61.3264	0.9264	7.3827	61.2473	0.8861	7.1817	0.0791						
	2	61.2017	5.2537	7.3066	61.0331	5.1970	7.0518	0.1686						
	3	60.9344	8.7567	7.4571	60.7798	8.6941	7.2401	0.1546						
	4	60.7751	12.4369	7.5204	60.6581	12.3923	7.3204	0.1170						
	5	60.4151	16.5302	7.1835	60.2598	16.4944	7.1364	0.1553						
	6	59.0255	0.9341	8.6986	58.9355	0.8808	8.5699	0.0900						
	7	59.3825	5.3460	8.3319	59.2399	5.2899	8.1320	0.1426						
	8	59.5417	8.9801	8.2519	59.4163	8.9281	8.1099	0.1254						
	9	59.2882	12.5157	8.3733	59.1940	12.4927	8.2515	0.0942						
	10	59.1963	18.0783	8.3107	58.9378	17.9302	8.1774	0.2585						
FLOOR PAN (Z)	11	54.2931	0.8197	9.0594	54.2430	0.7441	8.9335	0.0501						
	12	54.2384	5.2474	9.2950	54.2094	5.1668	9.1449	0.0290						
	13	54.3339	10.5190	9.1274	54.3149	10.4646	9.0807	0.0190						
	14	54.2053	14.7389	9.3974	54.1990	14.7106	9.2675	0.0063						
	15	54.1313	18.9783	9.4353	54.1633	18.9542	9.3860	-0.0320						
	16	49.9326	1.0167	9.7297	49.8795	0.9534	9.6221	0.0531						
	17	49.5251	5.0024	9.6192	49.4702	4.9842	9.4853	0.0549						
	18	49.5406	9.4250	9.2256	49.4620	9.4041	9.2647	0.0786						
	19	48.9191	13.5072	9.5421	48.9085	13.4703	9.5193	0.0106						
	20	48.7576	18.5576	9.6541	48.7686	18.5354	9.6145	-0.0110						
	21	44.1425	0.8896	9.7232	44.1186	0.8850	9.6438	0.0239						
	22	43.9058	5.4437	9.4629	43.8415	5.3923	9.4545	0.0643						
	23	43.7895	9.3371	9.1915	43.7381	9.2816	9.1832	0.0514						
	24	43.8204	14.0515	9.7289	43.8046	14.0461	9.7686	0.0158						
	25	43.8893	18.7517	9.5030	43.8402	18.7564	9.4072	0.0491						
	26	39.7382	0.4289	8.9984	39.7341	0.4684	8.9689	0.0041						
	27	39.8576	5.4898	9.2376	39.8424	5.4532	9.2553	0.0152						
	28	39.7664	10.5440	9.2266	39.7368	10.4832	9.2627	0.0296						
	29	39.6307	14.2367	9.3853	39.5881	14.2028	9.4071	0.0426						
	30	39.5079	18.6549	9.3136	39.4933	18.6406	9.2400	0.0146						

^A Positive values denote deformation as inward toward the occupant compartment, negative values denote deformations outward away from the occupant compartment.

^B Crush calculations that use multiple directional components will disregard components that are negative and only include positive values where the component is deforming inward toward the occupant compartment.

^C Direction for Crush column denotes which directions are included in the crush calculations. If "NA" then no intrusion is recorded, and Crush will be 0.

Pretest Floor Pan



Posttest Floor Pan



Figure D-13. Floor Pan Deformation – Set 1, Right, Test No. MOS-6

Date: 6/12/2019	Test Name: MOS-6	VIN: KNADE223296512940										
Year: 2009	Make: Kia	Model: Rio										
VEHICLE DEFORMATION DRIVER SIDE FLOOR PAN - SET 2												
POINT	Pretest X (in.)	Pretest Y (in.)	Pretest Z (in.)	Posttest X (in.)	Posttest Y (in.)	Posttest Z (in.)	ΔX^A (in.)	ΔY^A (in.)	ΔZ^A (in.)	Total Δ (in.)	Crush ^B (in.)	Directions for Crush ^C
TOE PAN - WHEEL WELL (X, Z)	1	61.3187	5.2292	6.2274	60.9815	4.9466	5.7928	0.3372	0.2826	0.4346	0.6184	0.5501 X, Z
	2	61.4955	0.6672	6.0984	61.2648	0.3454	5.5785	0.2307	0.3218	0.5199	0.6535	0.5688 X, Z
	3	61.7985	-2.6075	6.0214	61.5132	-2.8734	5.5018	0.2753	-0.2659	0.5196	0.6454	0.5880 X, Z
	4	61.7820	-4.7789	5.7623	61.5009	-5.1028	5.2814	0.2811	-0.3239	0.4809	0.6444	0.5570 X, Z
	5	61.9490	-7.4742	6.0183	61.6461	-7.7964	5.5628	0.3029	-0.3222	0.4555	0.6349	0.5470 X, Z
	6	59.3240	4.9901	7.4429	59.1870	4.7204	6.9300	0.1370	0.2697	0.5129	0.5955	0.5309 X, Z
	7	59.1417	0.2778	7.5187	58.8982	0.0558	7.0740	0.2435	0.2220	0.4447	0.5535	0.5070 X, Z
	8	59.2858	-2.1784	7.4863	59.0543	-2.4903	7.0340	0.2315	-0.3119	0.4523	0.5962	0.5081 X, Z
	9	59.1226	-5.5965	7.6151	58.8458	-5.9053	7.2311	0.2768	-0.3088	0.3840	0.5652	0.4734 X, Z
	10	59.0946	-7.8188	7.7552	58.8533	-8.1633	7.3913	0.2413	-0.3445	0.3639	0.5562	0.4366 X, Z
FLOOR PAN (Z)	11	54.0835	4.2904	8.1406	53.9158	4.0341	7.7216	0.1677	0.2563	0.4190	0.5190	0.4190 Z
	12	54.2806	0.8377	8.3448	54.0978	0.5546	7.8819	0.1828	0.2831	0.4629	0.5726	0.4629 Z
	13	53.9544	-2.1999	8.3644	53.7640	-2.4375	7.9882	0.1904	-0.2376	0.3762	0.4840	0.3762 Z
	14	54.0708	-6.2987	8.3599	53.8900	-6.6157	8.0044	0.1808	-0.3170	0.3555	0.5095	0.3555 Z
	15	53.9106	-11.0428	8.4991	53.6168	-11.2867	8.1413	0.2938	-0.2439	0.3578	0.5233	0.3578 Z
	16	50.8016	4.9447	8.7387	50.6471	4.7182	8.3465	0.1545	0.2265	0.3922	0.4785	0.3922 Z
	17	50.6882	1.2252	8.8040	50.4444	1.0173	8.4099	0.2438	0.2079	0.3941	0.5079	0.3941 Z
	18	50.6678	-2.3771	8.3974	50.4350	-2.6267	8.0840	0.2328	-0.2496	0.3134	0.4634	0.3134 Z
	19	50.5503	-8.0802	8.6690	50.3675	-8.3532	8.3308	0.1828	-0.2730	0.3382	0.4715	0.3382 Z
	20	50.0574	-12.3002	8.8434	49.8876	-12.5591	8.5305	0.1698	-0.2589	0.3129	0.4402	0.3129 Z
	21	45.5954	4.8546	8.9213	45.4854	4.5721	8.6121	0.1100	0.2825	0.3092	0.4330	0.3092 Z
	22	45.4148	1.0372	8.9850	45.2187	0.7896	8.6915	0.1961	0.2476	0.2935	0.4312	0.2935 Z
	23	45.3611	-2.2868	8.4423	45.1646	-2.5437	8.1766	0.1965	-0.2569	0.2657	0.4186	0.2657 Z
	24	45.6055	-6.8692	8.4646	45.3473	-7.1512	8.2178	0.2582	-0.2820	0.2468	0.4551	0.2468 Z
	25	45.8076	-12.3192	8.9771	45.6469	-12.5809	8.6362	0.1607	-0.2617	0.3409	0.4588	0.3409 Z
	26	40.9253	4.4218	8.7308	40.7052	4.2780	8.4488	0.2201	0.1438	0.2820	0.3855	0.2820 Z
	27	40.6895	0.5426	8.6592	40.5177	0.2875	8.4329	0.1718	0.2551	0.2263	0.3818	0.2263 Z
	28	40.5922	-3.7360	8.3821	40.3975	-3.9936	8.1543	0.1947	-0.2576	0.2278	0.3952	0.2278 Z
	29	40.5060	-7.5927	8.5305	40.3281	-7.8656	8.3272	0.1779	-0.2729	0.2033	0.3840	0.2033 Z
	30	40.5098	-10.9901	8.7274	40.2944	-11.2785	8.4589	0.2154	-0.2884	0.2685	0.4491	0.2685 Z

^A Positive values denote deformation as inward toward the occupant compartment, negative values denote deformations outward away from the occupant compartment.

^B Crush calculations that use multiple directional components will disregard components that are negative and only include positive values where the component is deforming inward toward the occupant compartment.

^C Direction for Crush column denotes which directions are included in the crush calculations. If "NA" then no intrusion is recorded, and Crush will be 0.

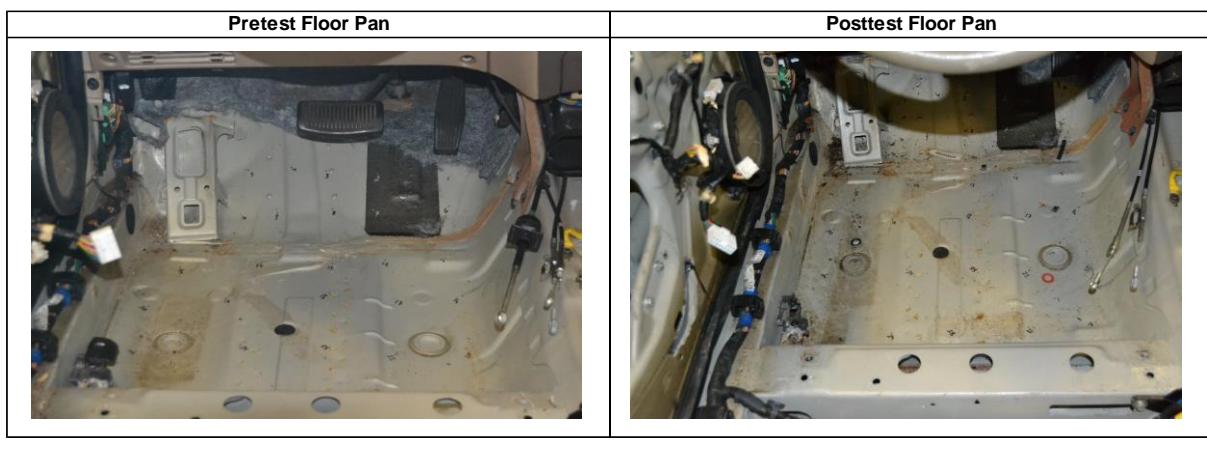


Figure D-14. Floor Pan Deformation – Set 2, Left, Test No. MOS-6

Date: 6/12/2019			Test Name: MOS-6				VIN: KNADE223296512940					
Year: 2009			Make: Kia				Model: Rio					
VEHICLE DEFORMATION PASSENGER SIDE FLOOR PAN - SET 2												
POINT	Pretest X (in.)	Pretest Y (in.)	Pretest Z (in.)	Posttest X (in.)	Posttest Y (in.)	Posttest Z (in.)	ΔX^A (in.)	ΔY^A (in.)	ΔZ^A (in.)	Total Δ (in.)	Crush ^B (in.)	Directions for Crush ^C
TOE PAN - WHEEL WELL (X, Z)	1	60.8586	17.9115	6.3637	60.8433	17.8197	5.7592	0.0153	0.0918	0.6045	0.6116	0.6047 X, Z
	2	60.7451	22.2381	6.2435	60.6416	22.1296	5.5834	0.1035	0.1085	0.6601	0.6769	0.6682 X, Z
	3	60.4905	25.7433	6.3609	60.4053	25.6296	5.7363	0.0852	0.1137	0.6246	0.6406	0.6304 X, Z
	4	60.3428	29.4245	6.3875	60.2989	29.3289	5.7757	0.0439	0.0956	0.6118	0.6208	0.6134 X, Z
	5	59.9891	33.5150	6.0129	59.9112	33.4301	5.5526	0.0779	0.0849	0.4603	0.4745	0.4668 X, Z
	6	58.5795	17.9402	7.7168	58.5643	17.8397	7.2006	0.0152	0.1005	0.5162	0.5261	0.5164 X, Z
	7	58.9432	22.3469	7.2972	58.8744	22.2421	6.7038	0.0688	0.1048	0.5934	0.6065	0.5974 X, Z
	8	59.1116	25.9794	7.1759	59.0633	25.8791	6.6346	0.0483	0.1003	0.5413	0.5526	0.5435 X, Z
	9	58.8702	29.5168	7.2637	58.8572	29.4459	6.7393	0.0130	0.0709	0.5244	0.5293	0.5246 X, Z
	10	58.7934	35.0787	7.1432	58.6189	34.8831	6.6070	0.1745	0.1956	0.5362	0.5968	0.5639 X, Z
FLOOR PAN (Z)	11	53.8533	17.8441	8.1559	53.8810	17.7254	7.6745	-0.0277	0.1187	0.4814	0.4966	0.4814 Z
	12	53.8152	22.2742	8.3451	53.8683	22.1504	7.8344	-0.0531	0.1238	0.5107	0.5282	0.5107 Z
	13	53.9232	27.5434	8.1197	53.9914	27.4466	7.7052	-0.0682	0.0968	0.4145	0.4311	0.4145 Z
	14	53.8112	31.7663	8.3467	53.8952	31.6949	7.8446	-0.0840	0.0714	0.5021	0.5141	0.5021 Z
	15	53.7500	36.0061	8.3406	53.8775	35.9397	7.9137	-0.1275	0.0664	0.4269	0.4505	0.4269 Z
	16	49.5049	18.0615	8.8951	49.5356	17.9596	8.4616	-0.0307	0.1019	0.4335	0.4464	0.4335 Z
	17	49.1072	22.0470	8.7487	49.1377	21.9902	8.2868	-0.0305	0.0568	0.4619	0.4664	0.4619 Z
	18	49.1290	26.4652	8.3077	49.1402	26.4071	8.0142	-0.0112	0.0581	0.2935	0.2994	0.2935 Z
	19	48.5245	30.5523	8.5907	48.6074	30.4782	8.2336	-0.0829	0.0741	0.3571	0.3740	0.3571 Z
	20	48.3794	35.6041	8.6514	48.4880	35.5445	8.2722	-0.1086	0.0596	0.3792	0.3989	0.3792 Z
	21	43.7152	17.9521	8.9843	43.7764	17.9138	8.6177	-0.0612	0.0383	0.3666	0.3736	0.3666 Z
	22	43.4874	22.5038	8.6793	43.5113	22.4196	8.3817	-0.0239	0.0842	0.2976	0.3102	0.2976 Z
	23	43.3779	26.3945	8.3683	43.4156	26.3059	8.0670	-0.0377	0.0886	0.3013	0.3163	0.3013 Z
	24	43.4311	31.1142	8.8548	43.5129	31.0766	8.5943	-0.0818	0.0376	0.2605	0.2756	0.2605 Z
	25	43.5099	35.8115	8.5777	43.5570	35.7821	8.1767	-0.0471	0.0294	0.4010	0.4048	0.4010 Z
	26	39.2983	17.4971	8.3364	39.3760	17.5064	8.0496	-0.0777	-0.0093	0.2868	0.2973	0.2868 Z
	27	39.4362	22.5599	8.5196	39.5088	22.4937	8.2745	-0.0726	0.0662	0.2451	0.2641	0.2451 Z
	28	39.3593	27.6139	8.4561	39.4216	27.5238	8.2250	-0.0623	0.0901	0.2311	0.2557	0.2311 Z
	29	39.2369	31.3085	8.5776	39.2897	31.2454	8.3290	-0.0528	0.0631	0.2486	0.2619	0.2486 Z
	30	39.1257	35.7261	8.4608	39.2070	35.6812	8.1117	-0.0813	0.0449	0.3491	0.3612	0.3491 Z

^A Positive values denote deformation as inward toward the occupant compartment, negative values denote deformations outward away from the occupant compartment.

^B Crush calculations that use multiple directional components will disregard components that are negative and only include positive values where the component is deforming inward toward the occupant compartment.

^C Direction for Crush column denotes which directions are included in the crush calculations. If "NA" then no intrusion is recorded, and Crush will be 0.

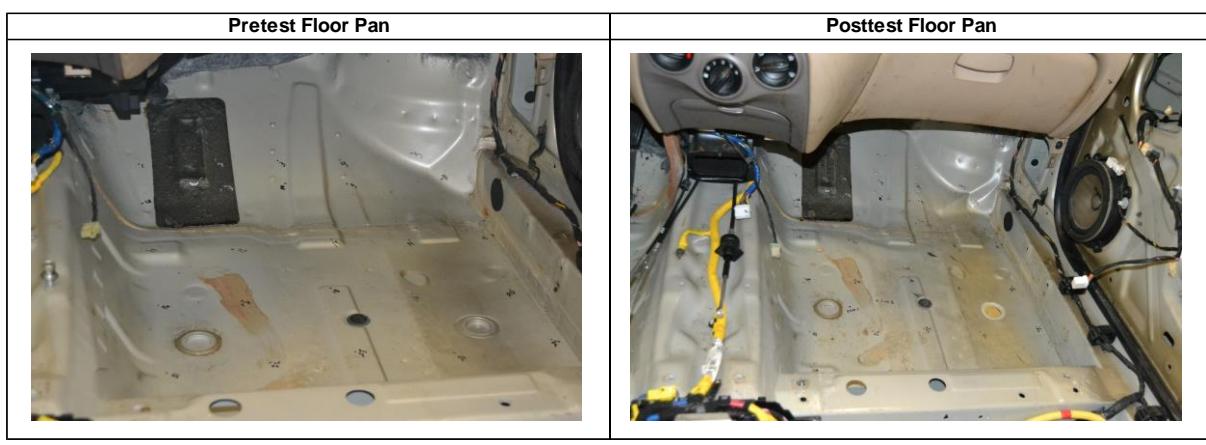


Figure D-15. Floor Pan Deformation – Set 2, Right, Test No. MOS-6

Date: <u>6/12/2019</u>	Test Name: <u>MOS-6</u>	VIN: <u>KNADE223296512940</u>																																																									
Year: <u>2009</u>	Make: <u>Kia</u>	Model: <u>Rio</u>																																																									
<p style="text-align: center;"> in. (mm) Distance from C.G. to reference line - L_{REF}: <u>67 1/4 (1708)</u> </p> <table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td>Total Width of Vehicle:</td> <td><u>66 1/4 (1683)</u></td> </tr> <tr> <td>Width of contact and induced crush - Field L:</td> <td><u>66 1/4 (1683)</u></td> </tr> <tr> <td>Crush measurement spacing interval ($L/5$) - I:</td> <td><u>13 1/4 (337)</u></td> </tr> <tr> <td>Distance from center of vehicle to center of Field L - D_{FL}:</td> <td><u>0 ()</u></td> </tr> <tr> <td>Width of Contact Damage:</td> <td><u>34 (864)</u></td> </tr> <tr> <td>Distance from center of vehicle to center of contact damage - D_c:</td> <td><u>0 ()</u></td> </tr> </table> <p>NOTE: Enter "NA" for crush measurement if distance can not be measured (i.e., side of vehicle has been pushed inward) NOTE: All values must be filled out above before crush measurements are filled out.</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left;">Crush Measurement</th> <th style="text-align: left;">Lateral Location</th> <th style="text-align: left;">Original Profile Measurement</th> <th style="text-align: left;">Dist. Between Ref. Lines</th> <th style="text-align: left;">Actual Crush</th> </tr> <tr> <th style="text-align: left;">in. (mm)</th> </tr> </thead> <tbody> <tr> <td><u>C₁</u> N/A NA</td> <td><u>-33 1/8 (-841)</u></td> <td><u>24 (610)</u></td> <td><u>-7 7/8 (-200)</u></td> <td><u>NA NA</u></td> </tr> <tr> <td><u>C₂</u> 3 3/4 (95)</td> <td><u>-19 7/8 (-505)</u></td> <td><u>8 1/2 (216)</u></td> <td></td> <td><u>3 1/8 (79)</u></td> </tr> <tr> <td><u>C₃</u> 3 5/8 (92)</td> <td><u>-6 5/8 (-168)</u></td> <td><u>6 1/8 (156)</u></td> <td></td> <td><u>5 3/8 (137)</u></td> </tr> <tr> <td><u>C₄</u> 4 1/8 (105)</td> <td><u>6 5/8 (168)</u></td> <td><u>6 1/8 (156)</u></td> <td></td> <td><u>5 7/8 (149)</u></td> </tr> <tr> <td><u>C₅</u> 5 1/8 (130)</td> <td><u>19 7/8 (505)</u></td> <td><u>8 1/2 (216)</u></td> <td></td> <td><u>4 1/2 (114)</u></td> </tr> <tr> <td><u>C₆</u> N/A NA</td> <td><u>33 1/8 (841)</u></td> <td><u>24 (610)</u></td> <td></td> <td><u>NA NA</u></td> </tr> <tr> <td><u>C_{MAX}</u> 5 1/2 (140)</td> <td><u>14 (356)</u></td> <td><u>7 1/8 (181)</u></td> <td></td> <td><u>6 1/4 (159)</u></td> </tr> </tbody> </table>			Total Width of Vehicle:	<u>66 1/4 (1683)</u>	Width of contact and induced crush - Field L:	<u>66 1/4 (1683)</u>	Crush measurement spacing interval ($L/5$) - I:	<u>13 1/4 (337)</u>	Distance from center of vehicle to center of Field L - D_{FL} :	<u>0 ()</u>	Width of Contact Damage:	<u>34 (864)</u>	Distance from center of vehicle to center of contact damage - D_c :	<u>0 ()</u>	Crush Measurement	Lateral Location	Original Profile Measurement	Dist. Between Ref. Lines	Actual Crush	in. (mm)	<u>C₁</u> N/A NA	<u>-33 1/8 (-841)</u>	<u>24 (610)</u>	<u>-7 7/8 (-200)</u>	<u>NA NA</u>	<u>C₂</u> 3 3/4 (95)	<u>-19 7/8 (-505)</u>	<u>8 1/2 (216)</u>		<u>3 1/8 (79)</u>	<u>C₃</u> 3 5/8 (92)	<u>-6 5/8 (-168)</u>	<u>6 1/8 (156)</u>		<u>5 3/8 (137)</u>	<u>C₄</u> 4 1/8 (105)	<u>6 5/8 (168)</u>	<u>6 1/8 (156)</u>		<u>5 7/8 (149)</u>	<u>C₅</u> 5 1/8 (130)	<u>19 7/8 (505)</u>	<u>8 1/2 (216)</u>		<u>4 1/2 (114)</u>	<u>C₆</u> N/A NA	<u>33 1/8 (841)</u>	<u>24 (610)</u>		<u>NA NA</u>	<u>C_{MAX}</u> 5 1/2 (140)	<u>14 (356)</u>	<u>7 1/8 (181)</u>		<u>6 1/4 (159)</u>				
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Figure D-20. Exterior Vehicle Crush (NASS) – Front, Test No. MOS-6

Date: 6/12/2019	Test Name: MOS-6	VIN: KNADE223296512940	
Year: 2009	Make: Kia	Model: Rio	
Driver Side Maximum Deformations			
Reference Set 1			
Location	Maximum Deformation ^{A,B} (in.)	MASH Allowable Deformation (in.)	Directions of Deformation ^C
Roof	0.3	≤ 4	Z
Windshield ^D	0.0	≤ 3	X, Z
A-Pillar Maximum	0.5	≤ 5	Z
A-Pillar Lateral	0.0	≤ 3	Y
B-Pillar Maximum	0.1	≤ 5	Y
B-Pillar Lateral	0.1	≤ 3	Y
Toe Pan - Wheel Well	0.2	≤ 9	X, Z
Side Front Panel	-0.3	≤ 12	Y
Side Door (above seat)	-0.1	≤ 9	Y
Side Door (below seat)	-0.3	≤ 12	Y
Floor Pan	0.2	≤ 12	Z
Dash - no MASH requirement	0.7	NA	X, Y, Z
Location	Maximum Deformation ^{A,B} (in.)	MASH Allowable Deformation (in.)	Directions of Deformation ^C
Roof	-0.1	≤ 4	Z
Windshield ^D	NA	≤ 3	X, Z
A-Pillar Maximum	0.1	≤ 5	X
A-Pillar Lateral	-0.2	≤ 3	Y
B-Pillar Maximum	0.2	≤ 5	X
B-Pillar Lateral	-0.2	≤ 3	Y
Toe Pan - Wheel Well	0.6	≤ 9	X, Z
Side Front Panel	-0.2	≤ 12	Y
Side Door (above seat)	-0.3	≤ 9	Y
Side Door (below seat)	-0.2	≤ 12	Y
Floor Pan	0.5	≤ 12	Z
Dash - no MASH requirement	0.7	NA	X, Y, Z

^A Items highlighted in red do not meet MASH allowable deformations.

^B Positive values denote deformation as inward toward the occupant compartment, negative values denote deformations outward away from the occupant compartment.

^C For Toe Pan - Wheel Well the direction of defromation may include X and Z direction. For A-Pillar Maximum and B-Pillar Maximum the direction of deformation may include X, Y, and Z directions. The direction of deformation for Toe Pan -Wheel Well, A-Pillar Maximum, and B-Pillar Maximum only include components where the deformation is positive and intruding into the occupant compartment. If direction of deformation is "NA" then no intrusion is recorded and deformation will be 0.

^D If deformation is observed for the windshield then the windshield deformation is measured posttest with an exemplar vehicle, therefore only one set of reference is measured and recorded.

Notes on vehicle interior crush:

Figure D-21. Maximum Occupant Compartment Deformation, Left, Test No. MOS-6

Date: 6/12/2019	Test Name: MOS-6	VIN: KNADE223296512940	
Year: 2009	Make: Kia	Model: Rio	
Passenger Side Maximum Deformations			
Reference Set 1			
Location	Maximum Deformation ^{A,B} (in.)	MASH Allowable Deformation (in.)	Directions of Deformation ^C
Roof	0.4	≤ 4	Z
Windshield ^D	0.0	≤ 3	X, Z
A-Pillar Maximum	0.9	≤ 5	Z
A-Pillar Lateral	-0.2	≤ 3	Y
B-Pillar Maximum	0.3	≤ 5	Z
B-Pillar Lateral	-0.2	≤ 3	Y
Toe Pan - Wheel Well	0.3	≤ 9	X, Z
Side Front Panel	0.1	≤ 12	Y
Side Door (above seat)	-0.1	≤ 9	Y
Side Door (below seat)	0.0	≤ 12	Y
Floor Pan	0.2	≤ 12	Z
Dash - no MASH requirement	0.9	NA	X, Y, Z
Location	Maximum Deformation ^{A,B} (in.)	MASH Allowable Deformation (in.)	Directions of Deformation ^C
Roof	-0.1	≤ 4	Z
Windshield ^D	NA	≤ 3	X, Z
A-Pillar Maximum	0.0	≤ 5	NA
A-Pillar Lateral	-0.1	≤ 3	Y
B-Pillar Maximum	0.1	≤ 5	X
B-Pillar Lateral	-0.1	≤ 3	Y
Toe Pan - Wheel Well	0.7	≤ 9	X, Z
Side Front Panel	-0.3	≤ 12	Y
Side Door (above seat)	-0.2	≤ 9	Y
Side Door (below seat)	-0.2	≤ 12	Y
Floor Pan	0.5	≤ 12	Z
Dash - no MASH requirement	0.9	NA	X, Y, Z

^A Items highlighted in red do not meet MASH allowable deformations.

^B Positive values denote deformation as inward toward the occupant compartment, negative values denote deformations outward away from the occupant compartment.

^C For Toe Pan - Wheel Well the direction of defromation may include X and Z direction. For A-Pillar Maximum and B-Pillar Maximum the direction of deformation may include X, Y, and Z directions. The direction of deformation for Toe Pan -Wheel Well, A-Pillar Maximum, and B-Pillar Maximum only include components where the deformation is positive and intruding into the occupant compartment. If direction of deformation is "NA" then no intrusion is recorded and deformation will be 0.

^D If deformation is observed for the windshield then the windshield deformation is measured posttest with an exemplar vehicle, therefore only one set of reference is measured and recorded.

Notes on vehicle interior crush:

Figure D-22. Maximum Occupant Compartment Deformation, Right, Test No. MOS-6

Date: 6/28/2019	Test Name: MOS-7	VIN: KNADE223896580563										
Year: 2009	Make: Kia	Model: Rio										
VEHICLE DEFORMATION DRIVER SIDE FLOOR PAN - SET 1												
POINT	Pretest X (in.)	Pretest Y (in.)	Pretest Z (in.)	Posttest X (in.)	Posttest Y (in.)	Posttest Z (in.)	ΔX^A (in.)	ΔY^A (in.)	ΔZ^A (in.)	Total Δ (in.)	Crush ^B (in.)	Directions for Crush ^C
TOE PAN - WHEEL WELL (X, Z)	1	61.1909	-28.4860	4.5783	61.1870	-28.5136	4.7017	0.0039	-0.0276	-0.1234	0.1265	0.0039 X
	2	61.6807	-23.3711	6.0481	61.6469	-23.3903	6.2276	0.0338	-0.0192	-0.1795	0.1837	0.0338 X
	3	61.2850	-17.4446	6.1176	61.2433	-17.3741	6.3085	0.0417	0.0705	-0.1909	0.2077	0.0417 X
	4	60.5833	-11.4799	6.3429	60.5790	-11.4855	6.5230	0.0043	-0.0056	-0.1801	0.1802	0.0043 X
	5	58.5788	-7.9013	5.3805	58.6094	-7.8938	5.5619	-0.0306	0.0075	-0.1814	0.1841	0.0000 NA
	6	58.7630	-28.2712	7.7132	58.6933	-28.3044	7.8865	0.0697	-0.0332	-0.1733	0.1897	0.0697 X
	7	58.0239	-23.6108	7.8377	57.9761	-23.6411	8.0046	0.0478	-0.0303	-0.1669	0.1762	0.0478 X
	8	57.5583	-17.8989	7.7502	57.4785	-17.8717	7.9299	0.0798	0.0272	-0.1797	0.1985	0.0798 X
	9	56.7553	-12.2504	7.8188	56.7487	-12.2380	7.9937	0.0066	0.0124	-0.1749	0.1755	0.0066 X
	10	55.5706	-8.1527	5.3965	55.5687	-8.1403	5.5581	0.0019	0.0124	-0.1616	0.1621	0.0019 X
FLOOR PAN (Z)	11	54.4274	-28.5697	7.9601	54.3795	-28.5988	8.1001	0.0479	-0.0291	-0.1400	0.1508	-0.1400 Z
	12	53.7818	-23.8555	8.1013	53.7160	-23.8761	8.2523	0.0658	-0.0206	-0.1510	0.1660	-0.1510 Z
	13	52.8816	-18.0998	7.9552	52.8346	-18.0608	8.1081	0.0470	0.0390	-0.1529	0.1646	-0.1529 Z
	14	52.2219	-12.4914	8.3433	52.2034	-12.4562	8.4963	0.0185	0.0352	-0.1530	0.1581	-0.1530 Z
	15	51.5646	-8.2823	5.7883	51.5167	-8.2748	5.9356	0.0479	0.0075	-0.1473	0.1551	-0.1473 Z
	16	50.7900	-28.6721	8.1837	50.7553	-28.7047	8.3020	0.0347	-0.0326	-0.1183	0.1275	-0.1183 Z
	17	50.3641	-23.9360	8.3456	50.3691	-23.9833	8.4938	-0.0050	0.0473	-0.1482	0.1556	-0.1482 Z
	18	49.7640	-17.8825	7.9992	49.6956	-17.8827	8.1421	0.0684	-0.0002	-0.1429	0.1584	-0.1429 Z
	19	49.4687	-12.6148	8.6554	49.4256	-12.6035	8.8052	0.0431	0.0113	-0.1498	0.1563	-0.1498 Z
	20	49.5898	-8.4968	5.5697	49.5899	-8.5067	5.7516	-0.0001	-0.0099	-0.1819	0.1822	-0.1819 Z
	21	47.9240	-28.7991	8.2817	47.8932	-28.8337	8.3804	0.0308	-0.0346	-0.0987	0.1090	-0.0987 Z
	22	47.4639	-23.9090	8.4373	47.4337	-23.8905	8.5517	0.0302	0.0185	-0.1144	0.1198	-0.1144 Z
	23	47.1490	-18.3623	8.0599	47.0943	-18.3910	8.1922	0.0547	-0.0287	-0.1323	0.1460	-0.1323 Z
	24	46.6393	-11.6437	8.7436	46.5823	-11.6084	8.8741	0.0570	0.0353	-0.1305	0.1467	-0.1305 Z
	25	46.6958	-8.6699	5.6516	46.6707	-8.6619	5.7813	0.0251	0.0080	-0.1297	0.1323	-0.1297 Z
	26	40.5278	-27.6576	8.2916	40.5199	-27.6641	8.3831	0.0079	-0.0065	-0.0915	0.0921	-0.0915 Z
	27	40.6480	-23.9530	8.2500	40.6488	-23.9093	8.3459	-0.0008	0.0437	-0.0959	0.1054	-0.0959 Z
	28	40.9227	-18.7769	8.1618	40.8591	-18.7243	8.2697	0.0636	0.0526	-0.1079	0.1358	-0.1079 Z
	29	41.0541	-11.6562	8.3419	40.9816	-11.6445	8.4376	0.0725	0.0117	-0.0957	0.1206	-0.0957 Z
	30	41.0901	-8.9378	5.7064	41.0390	-8.9915	5.9246	0.0511	-0.0537	-0.2182	0.2304	-0.2182 Z

^A Positive values denote deformation as inward toward the occupant compartment, negative values denote deformations outward away from the occupant compartment.

^B Crush calculations that use multiple directional components will disregard components that are negative and only include positive values where the component is deforming inward toward the occupant compartment.

^C Direction for Crush column denotes which directions are included in the crush calculations. If "NA" then no intrusion is recorded, and Crush will be 0.

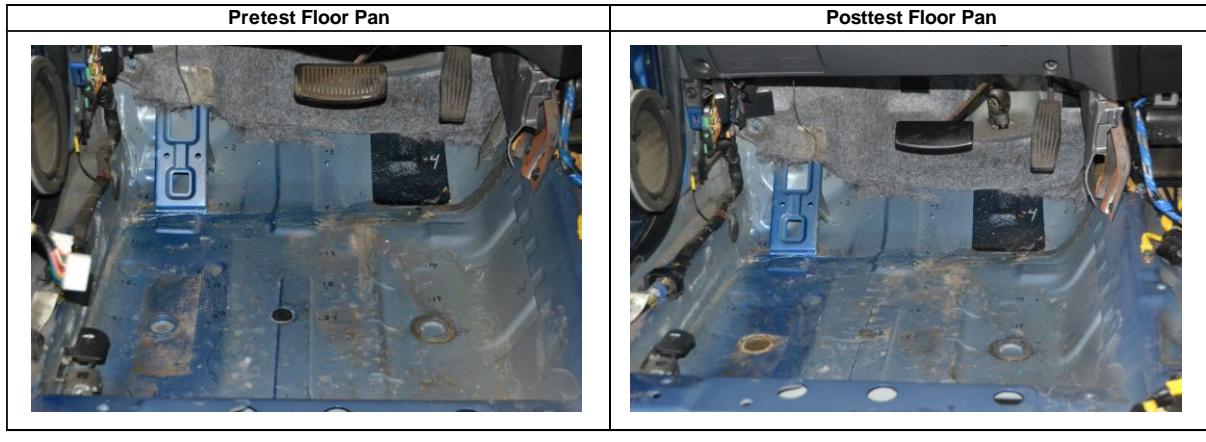


Figure D-23. Floor Pan Deformation Data – Set 1, Left, Test No. MOS-7

Date: <u>6/28/2019</u>	Test Name: <u>MOS-7</u>	VIN: <u>KNADE223896580563</u>																																																																		
Year: <u>2009</u>	Make: <u>Kia</u>	Model: <u>Rio</u>																																																																		
<p style="text-align: center;">in. (mm)</p> <p>Distance from C.G. to reference line - L_{REF}: <u>76</u> (1930)</p> <table border="0"> <tr> <td>Total Width of Vehicle:</td> <td><u>66 3/8</u> (1686)</td> </tr> <tr> <td>Width of contact and induced crush - Field L:</td> <td><u>66 3/8</u> (1686)</td> </tr> <tr> <td>Crush measurement spacing interval (L/5) - I:</td> <td><u>13 1/4</u> (337)</td> </tr> <tr> <td>Distance from center of vehicle to center of Field L - D_{FL}:</td> <td><u>0</u> ()</td> </tr> <tr> <td>Width of Contact Damage:</td> <td><u>36</u> (914)</td> </tr> <tr> <td>Distance from center of vehicle to center of contact damage - D_c:</td> <td><u>0</u> ()</td> </tr> </table> <p>NOTE: Enter "NA" for crush measurement if distance can not be measured (i.e., side of vehicle has been pushed inward) NOTE: All values must be filled out above before crush measurements are filled out.</p> <table border="1"> <thead> <tr> <th colspan="2">Crush Measurement</th> <th>Lateral Location</th> <th>Original Profile Measurement</th> <th>Dist. Between Ref. Lines</th> <th>Actual Crush</th> </tr> <tr> <th></th> <th></th> <th>in. (mm)</th> <th>in. (mm)</th> <th>in. (mm)</th> <th>in. (mm)</th> </tr> </thead> <tbody> <tr> <td>C_1</td> <td>N/a NA</td> <td>-33 1/4 -(845)</td> <td>24 (610)</td> <td>1 (27)</td> <td>NA NA</td> </tr> <tr> <td>C_2</td> <td>9 7/8 (251)</td> <td>-20 -(508)</td> <td>8 1/2 (216)</td> <td></td> <td>1/3 (8)</td> </tr> <tr> <td>C_3</td> <td>7 3/8 (187)</td> <td>-6 3/4 -(171)</td> <td>6 1/8 (156)</td> <td></td> <td>1/5 (5)</td> </tr> <tr> <td>C_4</td> <td>7 3/8 (187)</td> <td>6 1/2 (165)</td> <td>6 1/8 (156)</td> <td></td> <td>1/5 (5)</td> </tr> <tr> <td>C_5</td> <td>8 3/4 (222)</td> <td>19 3/4 (502)</td> <td>8 1/2 (216)</td> <td></td> <td>- 4/5 -(21)</td> </tr> <tr> <td>C_6</td> <td>N/a NA</td> <td>33 (838)</td> <td>24 (610)</td> <td></td> <td>NA NA</td> </tr> <tr> <td>C_{MAX}</td> <td>9 7/8 (251)</td> <td>-20 -(508)</td> <td>8 1/2 (216)</td> <td></td> <td>1/3 (8)</td> </tr> </tbody> </table>			Total Width of Vehicle:	<u>66 3/8</u> (1686)	Width of contact and induced crush - Field L:	<u>66 3/8</u> (1686)	Crush measurement spacing interval (L/5) - I:	<u>13 1/4</u> (337)	Distance from center of vehicle to center of Field L - D_{FL} :	<u>0</u> ()	Width of Contact Damage:	<u>36</u> (914)	Distance from center of vehicle to center of contact damage - D_c :	<u>0</u> ()	Crush Measurement		Lateral Location	Original Profile Measurement	Dist. Between Ref. Lines	Actual Crush			in. (mm)	in. (mm)	in. (mm)	in. (mm)	C_1	N/a NA	-33 1/4 -(845)	24 (610)	1 (27)	NA NA	C_2	9 7/8 (251)	-20 -(508)	8 1/2 (216)		1/3 (8)	C_3	7 3/8 (187)	-6 3/4 -(171)	6 1/8 (156)		1/5 (5)	C_4	7 3/8 (187)	6 1/2 (165)	6 1/8 (156)		1/5 (5)	C_5	8 3/4 (222)	19 3/4 (502)	8 1/2 (216)		- 4/5 -(21)	C_6	N/a NA	33 (838)	24 (610)		NA NA	C_{MAX}	9 7/8 (251)	-20 -(508)	8 1/2 (216)		1/3 (8)
Total Width of Vehicle:	<u>66 3/8</u> (1686)																																																																			
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Distance from center of vehicle to center of contact damage - D_c :	<u>0</u> ()																																																																			
Crush Measurement		Lateral Location	Original Profile Measurement	Dist. Between Ref. Lines	Actual Crush																																																															
		in. (mm)	in. (mm)	in. (mm)	in. (mm)																																																															
C_1	N/a NA	-33 1/4 -(845)	24 (610)	1 (27)	NA NA																																																															
C_2	9 7/8 (251)	-20 -(508)	8 1/2 (216)		1/3 (8)																																																															
C_3	7 3/8 (187)	-6 3/4 -(171)	6 1/8 (156)		1/5 (5)																																																															
C_4	7 3/8 (187)	6 1/2 (165)	6 1/8 (156)		1/5 (5)																																																															
C_5	8 3/4 (222)	19 3/4 (502)	8 1/2 (216)		- 4/5 -(21)																																																															
C_6	N/a NA	33 (838)	24 (610)		NA NA																																																															
C_{MAX}	9 7/8 (251)	-20 -(508)	8 1/2 (216)		1/3 (8)																																																															

Figure D-31. Exterior Vehicle Crush (NASS) – Front, Test No. MOS-7

Date: 6/28/2019	Test Name: MOS-7	VIN: KNADE223896580563	
Year: 2009	Make: Kia	Model: Rio	
Driver Side Maximum Deformations			
Reference Set 1			
Location	Maximum Deformation ^{A,B} (in.)	MASH Allowable Deformation (in.)	Directions of Deformation ^C
Roof	0.2	≤ 4	Z
Windshield ^D	0.0	≤ 3	X, Z
A-Pillar Maximum	0.9	≤ 5	Z
A-Pillar Lateral	-0.3	≤ 3	Y
B-Pillar Maximum	0.0	≤ 5	Z
B-Pillar Lateral	-0.3	≤ 3	Y
Toe Pan - Wheel Well	0.1	≤ 9	X
Side Front Panel	0.0	≤ 12	Y
Side Door (above seat)	0.0	≤ 9	Y
Side Door (below seat)	0.0	≤ 12	Y
Floor Pan	-0.2	≤ 12	Z
Dash - no MASH requirement	0.3	NA	X, Y, Z
Location	Maximum Deformation ^{A,B} (in.)	MASH Allowable Deformation (in.)	Directions of Deformation ^C
Roof	0.1	≤ 4	Z
Windshield ^D	NA	≤ 3	X, Z
A-Pillar Maximum	0.8	≤ 5	Z
A-Pillar Lateral	-0.4	≤ 3	Y
B-Pillar Maximum	0.0	≤ 5	Z
B-Pillar Lateral	-0.1	≤ 3	Y
Toe Pan - Wheel Well	0.1	≤ 9	Z
Side Front Panel	0.1	≤ 12	Y
Side Door (above seat)	0.0	≤ 9	Y
Side Door (below seat)	0.0	≤ 12	Y
Floor Pan	0.0	≤ 12	Z
Dash - no MASH requirement	0.3	NA	X, Y, Z

^A Items highlighted in red do not meet MASH allowable deformations.

^B Positive values denote deformation as inward toward the occupant compartment, negative values denote deformations outward away from the occupant compartment.

^C For Toe Pan - Wheel Well the direction of defromation may include X and Z direction. For A-Pillar Maximum and B-Pillar Maximum the direction of deformation may include X, Y, and Z directions. The direction of deformation for Toe Pan -Wheel Well, A-Pillar Maximum, and B-Pillar Maximum only include components where the deformation is positive and intruding into the occupant compartment. If direction of deformation is "NA" then no intrusion is recorded and deformation will be 0.

^D If deformation is observed for the windshield then the windshield deformation is measured posttest with an exemplar vehicle, therefore only one set of reference is measured and recorded.

Notes on vehicle crush:

Figure D-32. Maximum Occupant Compartment Deformation, Left, Test No. MOS-7

Date:	6/28/2019	Test Name:	MOS-7	VIN:	KNADE223896580563		
Year:	2009	Make:	Kia	Model:	Rio		
Passenger Side Maximum Deformations							
Reference Set 1			Reference Set 2				
Location	Maximum Deformation ^{A,B} (in.)	MASH Allowable Deformation (in.)	Directions of Deformation ^C	Location	Maximum Deformation ^{A,B} (in.)	MASH Allowable Deformation (in.)	Directions of Deformation ^C
Roof	0.1	≤ 4	Z	Roof	0.0	≤ 4	Z
Windshield ^D	0.0	≤ 3	X, Z	Windshield ^D	NA	≤ 3	X, Z
A-Pillar Maximum	0.3	≤ 5	Y, Z	A-Pillar Maximum	0.1	≤ 5	Y
A-Pillar Lateral	0.3	≤ 3	Y	A-Pillar Lateral	0.1	≤ 3	Y
B-Pillar Maximum	0.2	≤ 5	Y	B-Pillar Maximum	0.1	≤ 5	Y
B-Pillar Lateral	0.2	≤ 3	Y	B-Pillar Lateral	0.1	≤ 3	Y
Toe Pan - Wheel Well	0.0	≤ 9	X	Toe Pan - Wheel Well	0.1	≤ 9	Z
Side Front Panel	0.3	≤ 12	Y	Side Front Panel	0.0	≤ 12	Y
Side Door (above seat)	0.2	≤ 9	Y	Side Door (above seat)	0.0	≤ 9	Y
Side Door (below seat)	0.2	≤ 12	Y	Side Door (below seat)	0.0	≤ 12	Y
Floor Pan	-0.2	≤ 12	Z	Floor Pan	0.1	≤ 12	Z
Dash - no MASH requirement	0.4	NA	X, Y, Z	Dash - no MASH requirement	0.1	NA	X, Y, Z

^A Items highlighted in red do not meet MASH allowable deformations.

^B Positive values denote deformation as inward toward the occupant compartment, negative values denote deformations outward away from the occupant compartment.

^C For Toe Pan - Wheel Well the direction of defromation may include X and Z direction. For A-Pillar Maximum and B-Pillar Maximum the direction of deformation may include X, Y, and Z directions. The direction of deformation for Toe Pan -Wheel Well, A-Pillar Maximum, and B-Pillar Maximum only include components where the deformation is positive and intruding into the occupant compartment. If direction of deformation is "NA" then no intrusion is recorded and deformation will be 0.

^D If deformation is observed for the windshield then the windshield deformation is measured posttest with an exemplar vehicle, therefore only one set of reference is measured and recorded.

Notes on vehicle crush:

Figure D-33. Maximum Occupant Compartment Deformation, Right, Test No. MOS-7

Appendix E. Accelerometer and Rate Transducer Data Plots, Test No. MOS-5

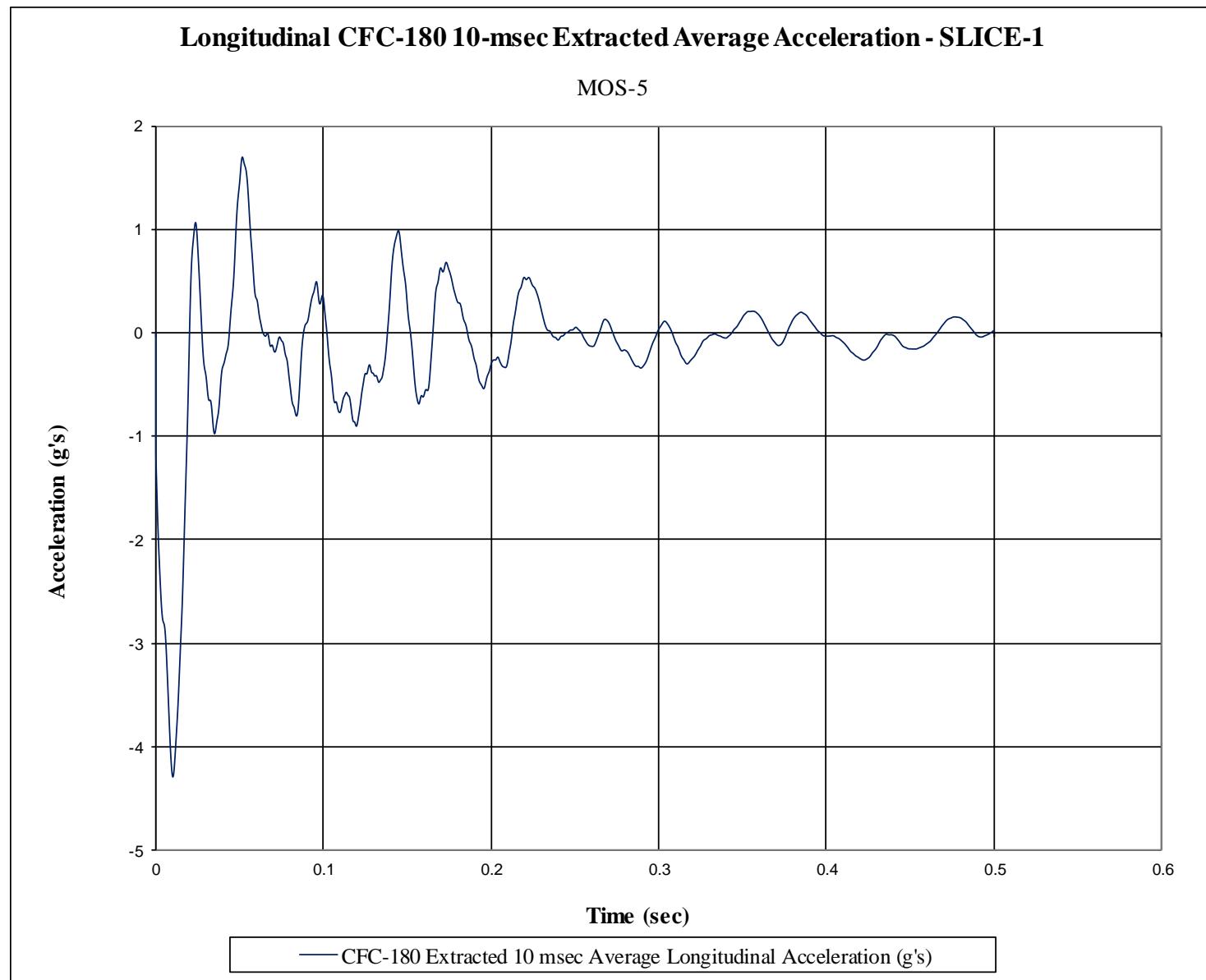


Figure E-1. 10-ms Average Longitudinal Deceleration (SLICE-1), Test No. MOS-5

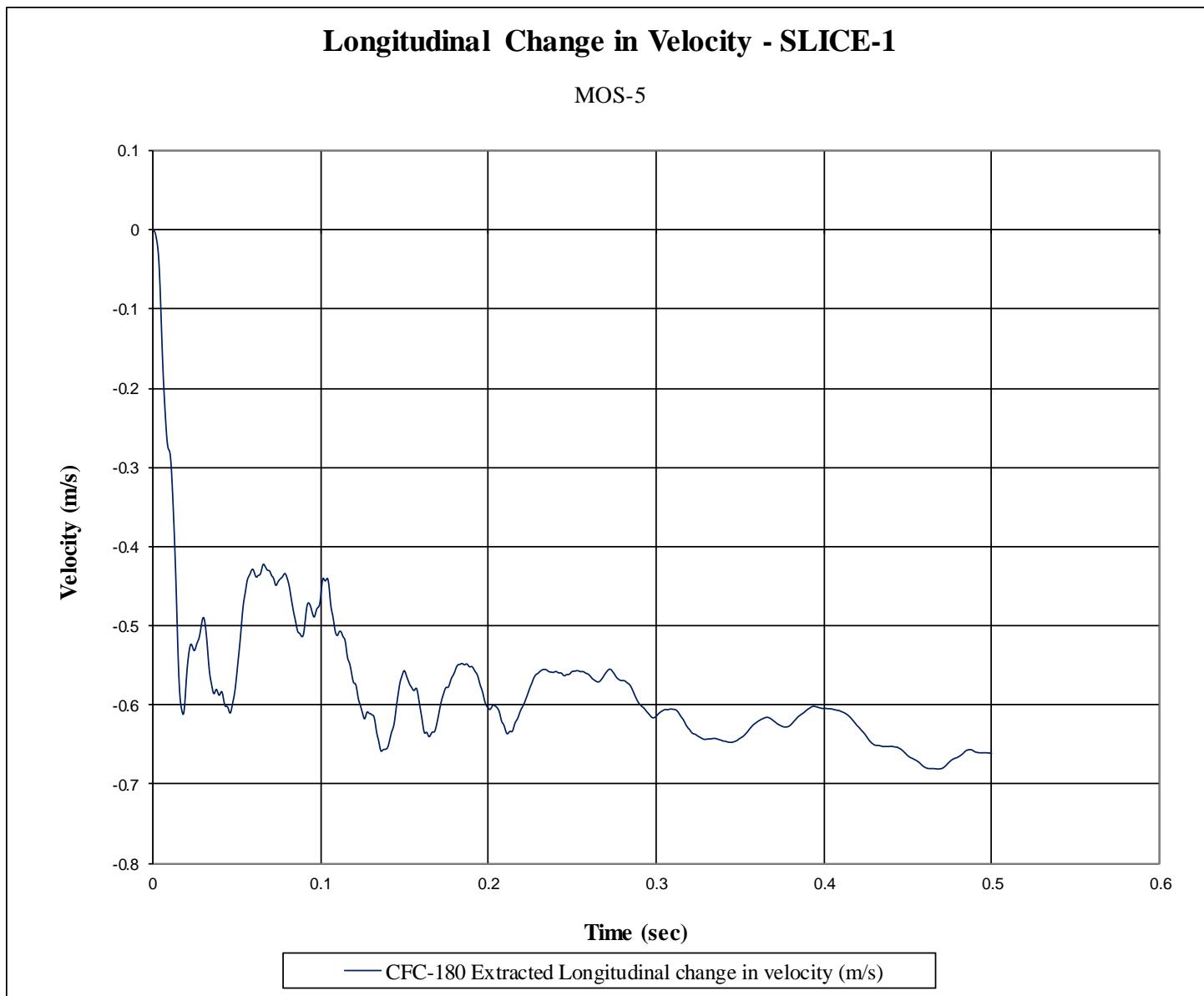


Figure E-2. Longitudinal Occupant Impact Velocity (SLICE-1), Test No. MOS-5

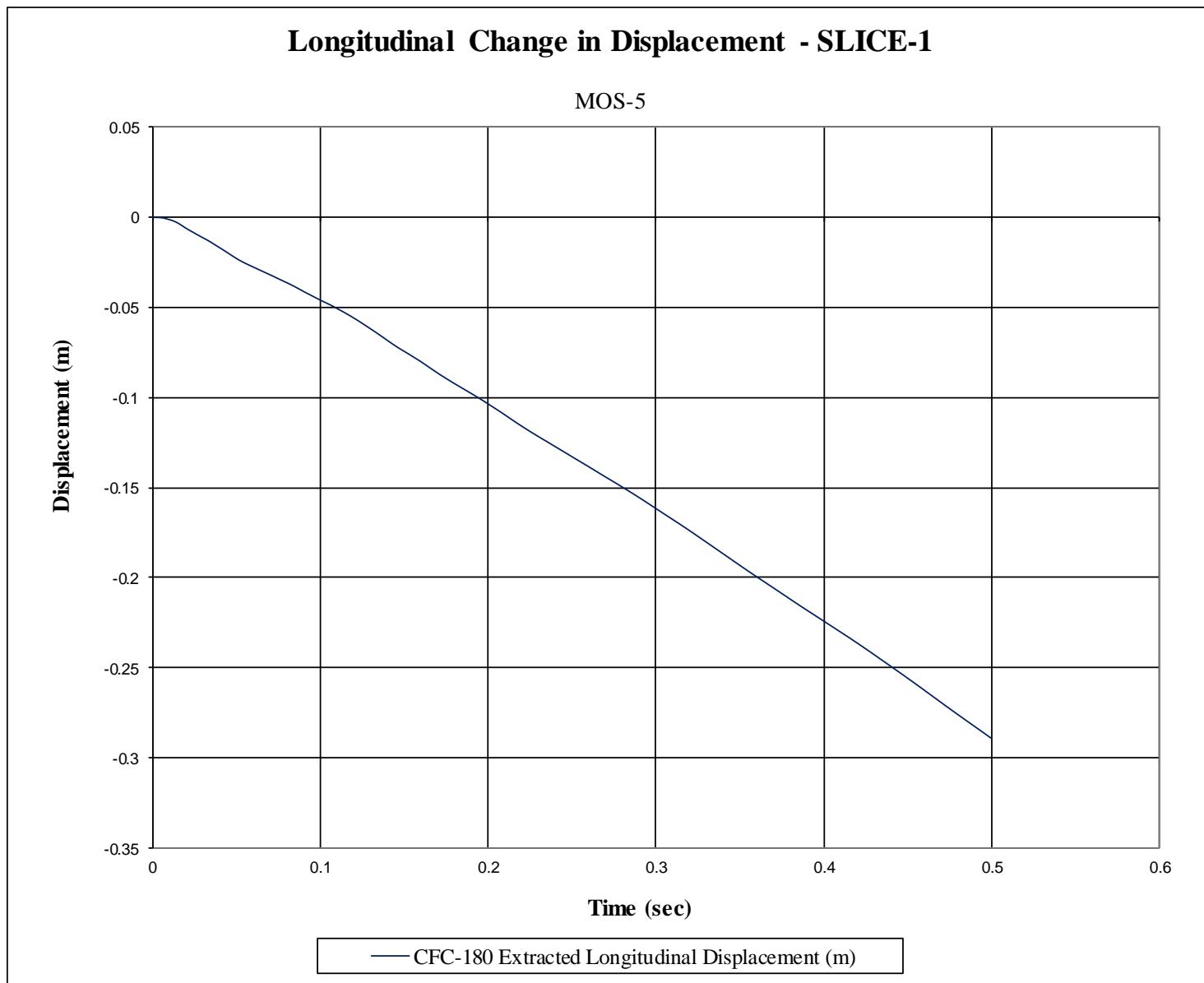


Figure E-3. Longitudinal Occupant Displacement (SLICE-1), Test No. MOS-5

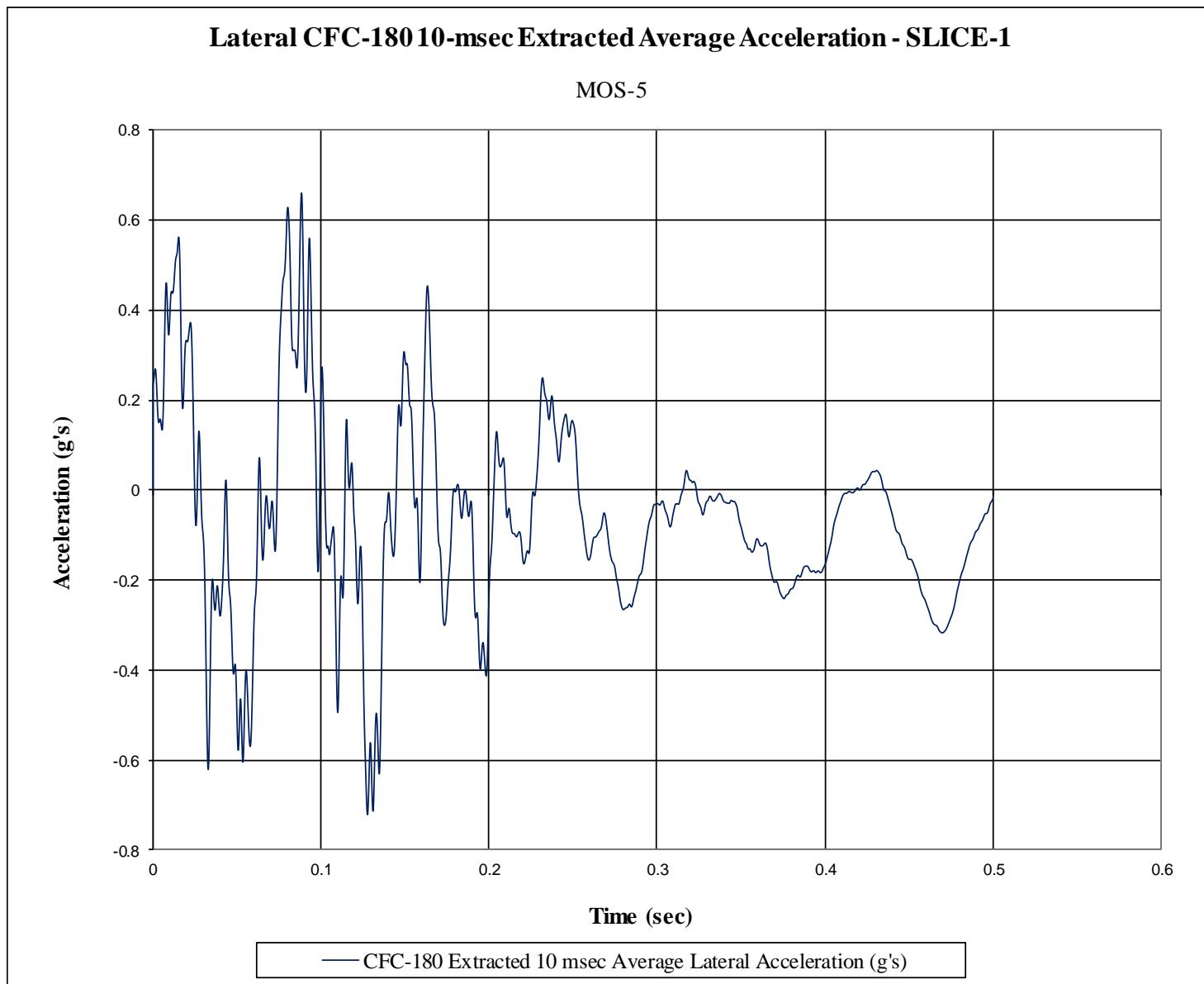


Figure E-4. 10-ms Average Lateral Deceleration (SLICE-1), Test No. MOS-5

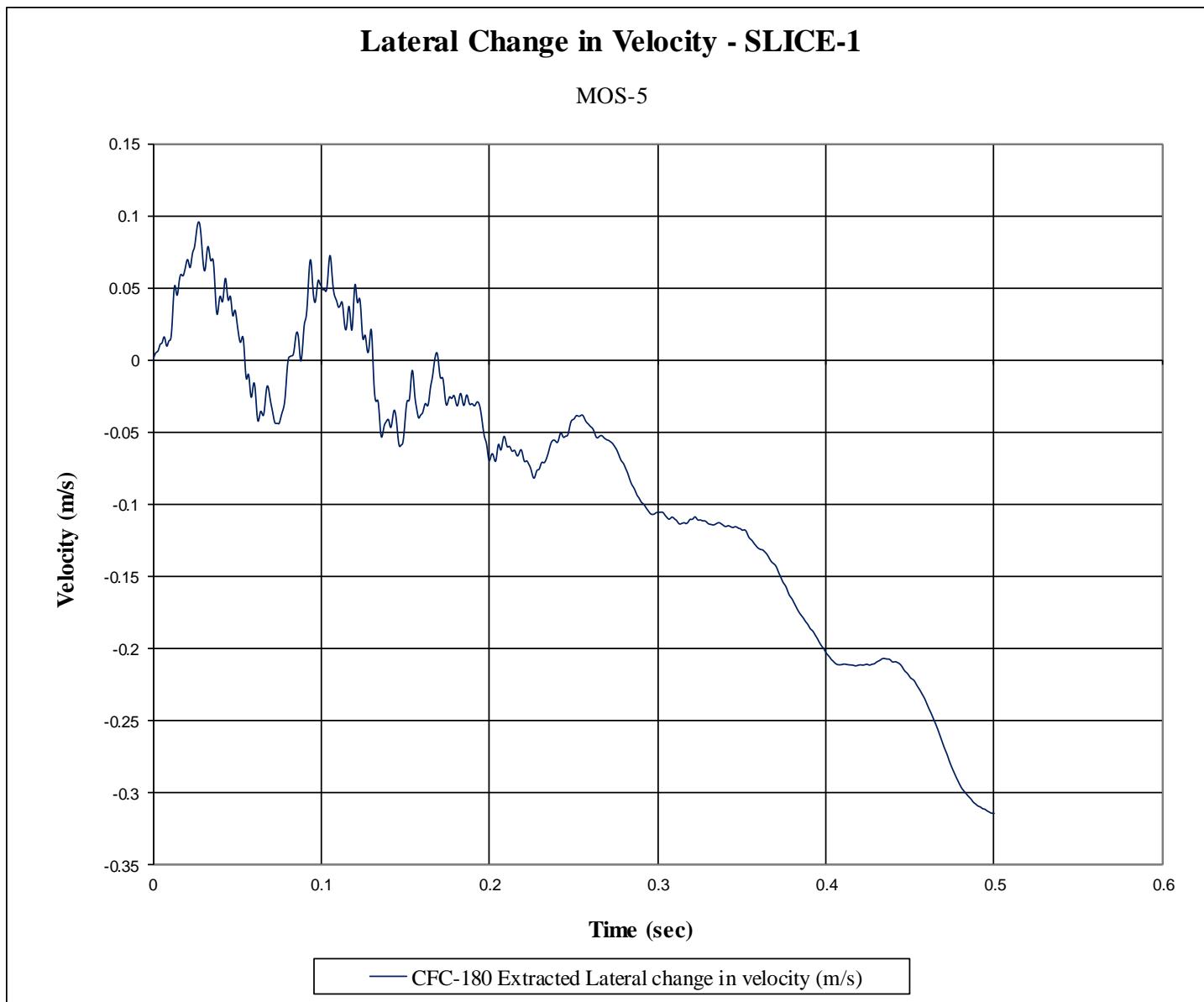


Figure E-5. Lateral Occupant Impact Velocity (SLICE-1), Test No. MOS-5

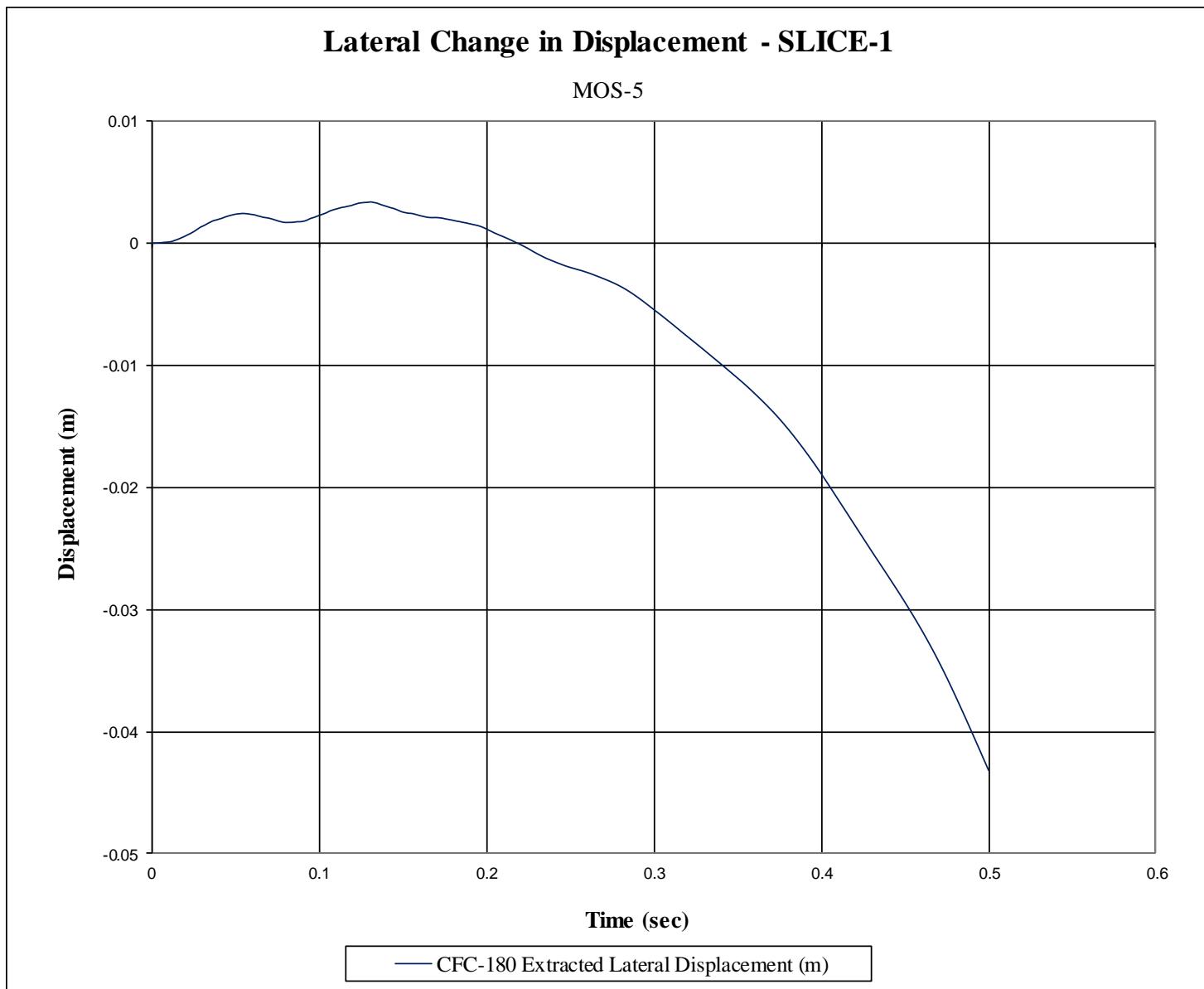


Figure E-6. Lateral Occupant Displacement (SLICE-1), Test No. MOS-5

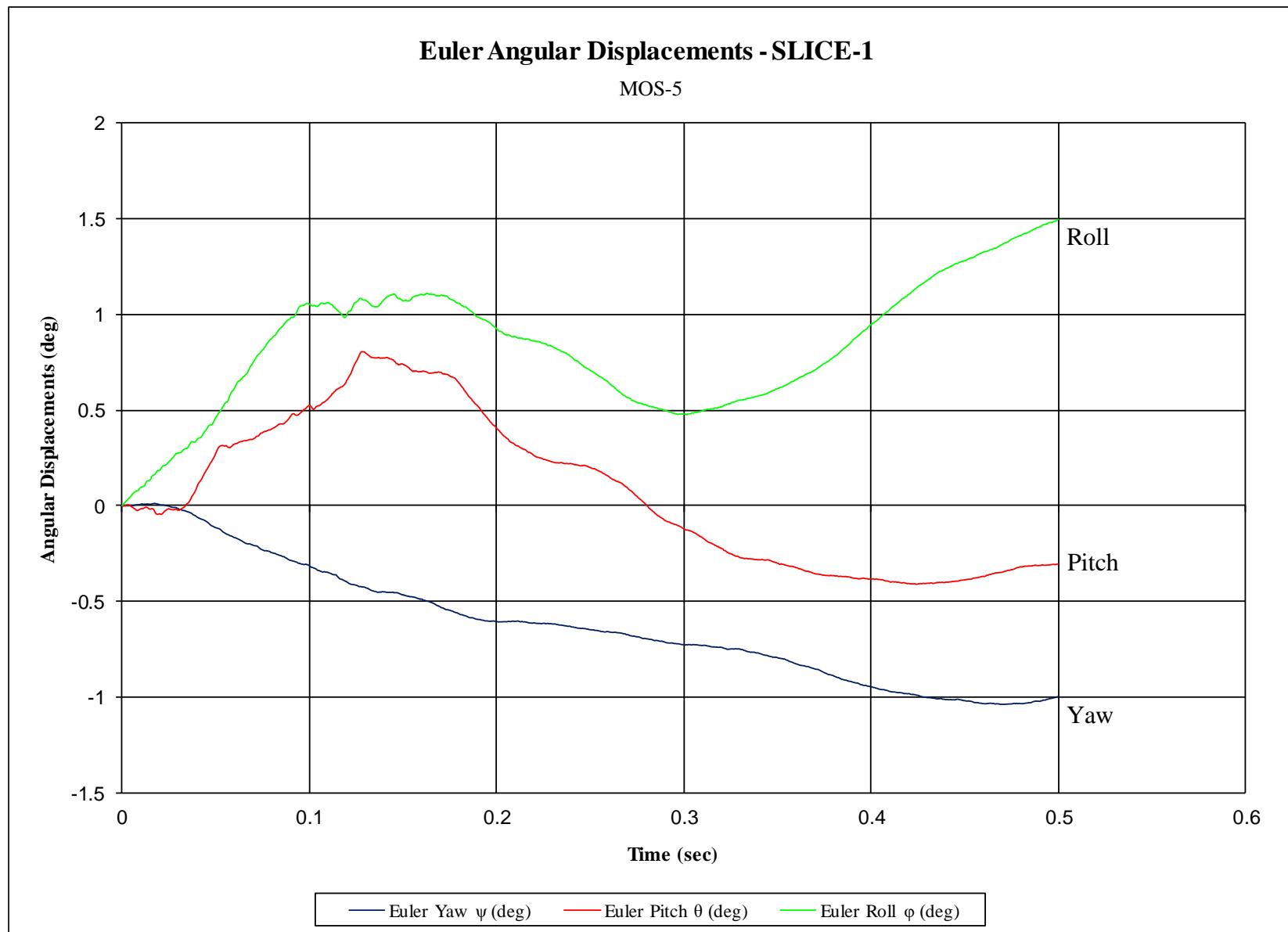


Figure E-7. Vehicle Angular Displacements (SLICE-1), Test No. MOS-5

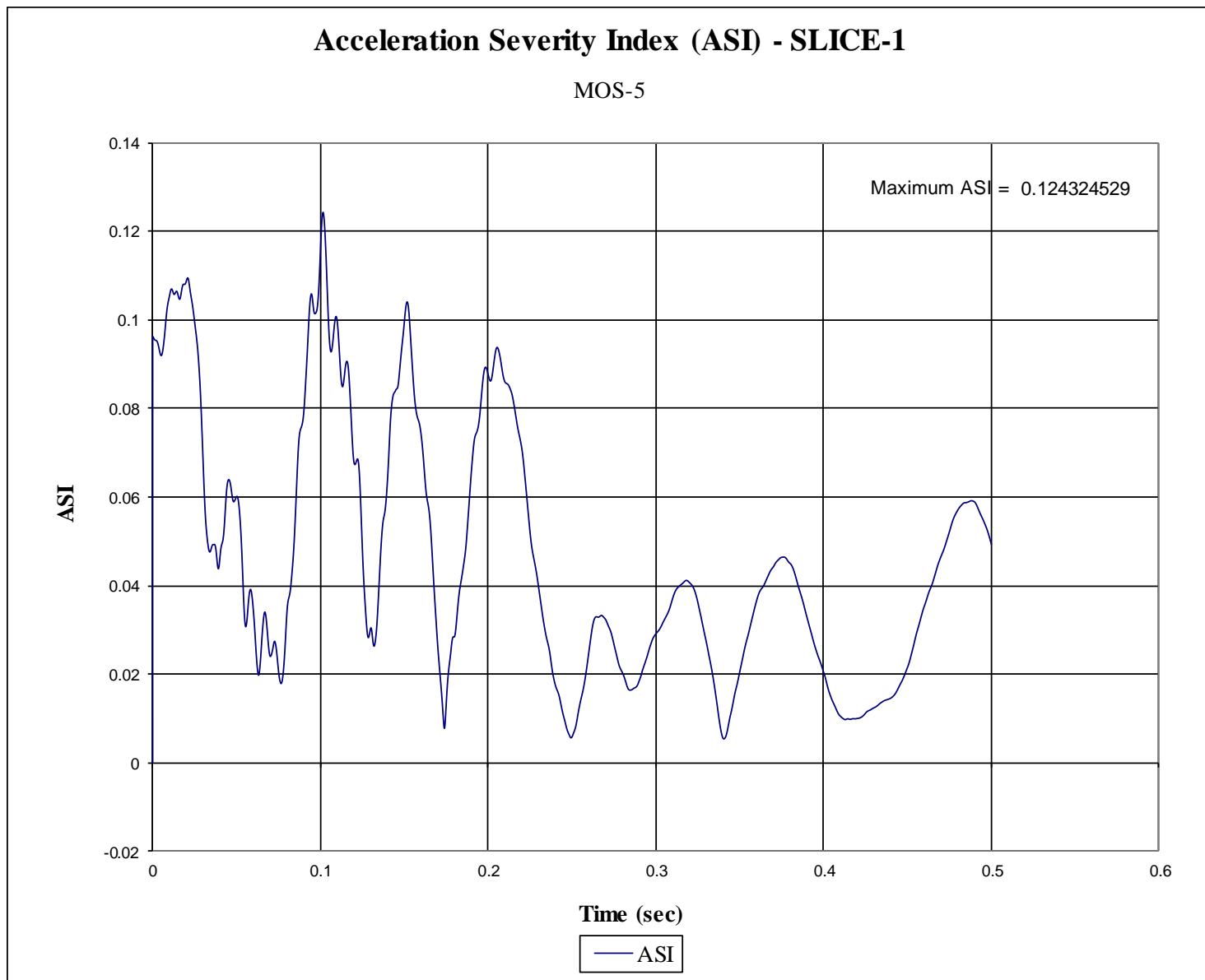


Figure E-8. Acceleration Severity Index (SLICE-1), Test No. MOS-5

891

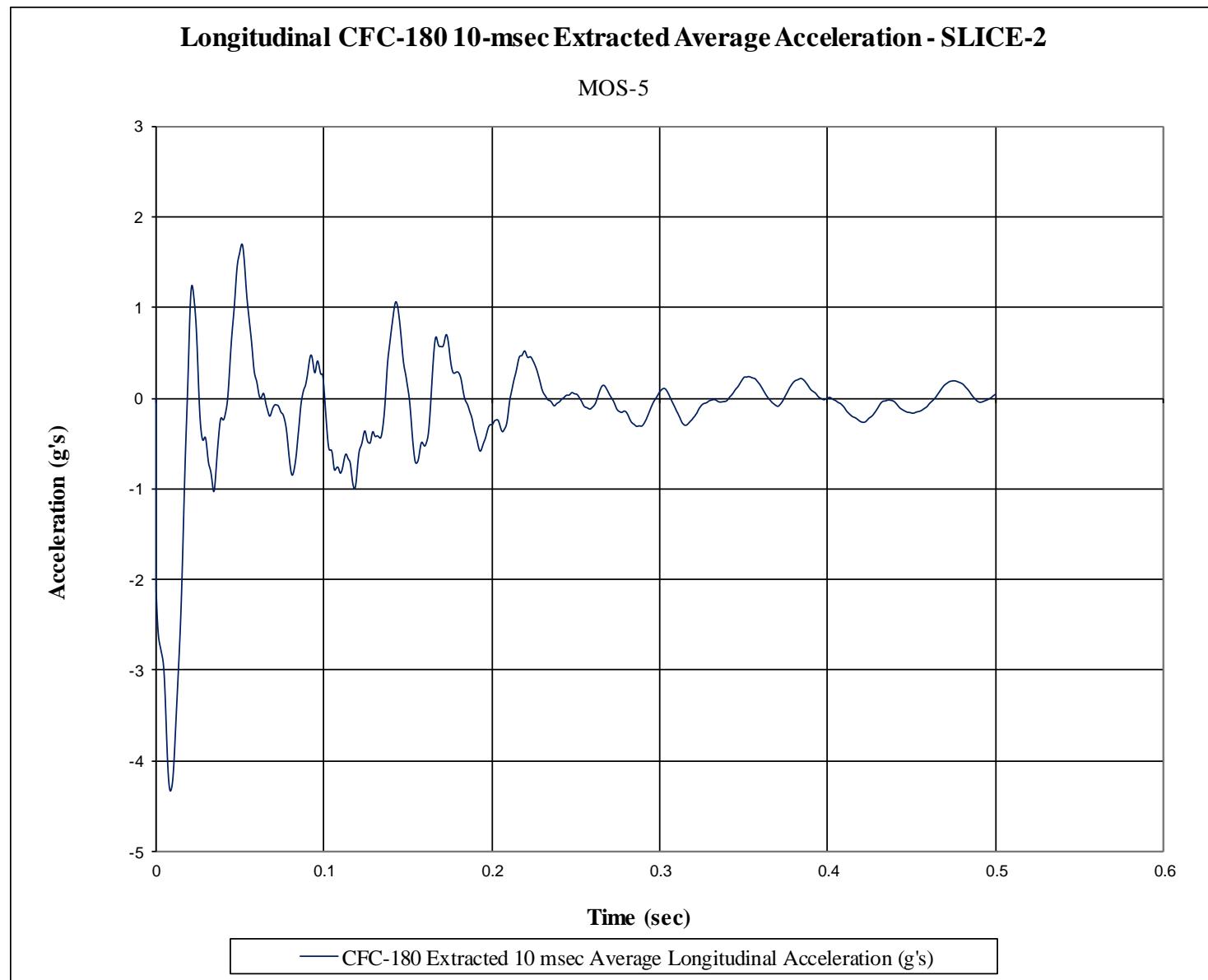


Figure E-9. 10-ms Average Longitudinal Deceleration (SLICE-2), Test No. MOS-5

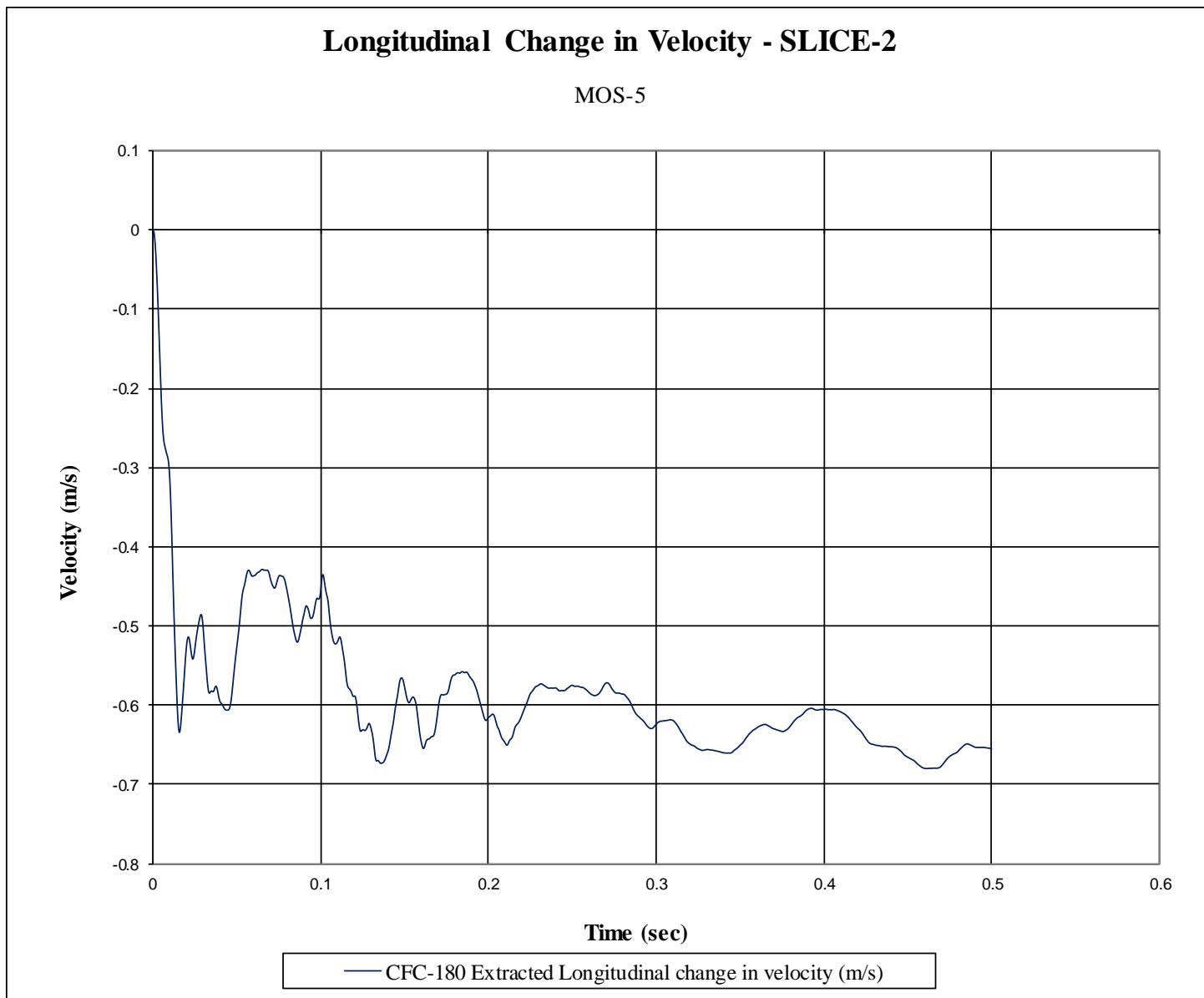


Figure E-10. Longitudinal Occupant Impact Velocity (SLICE-2), Test No. MOS-5

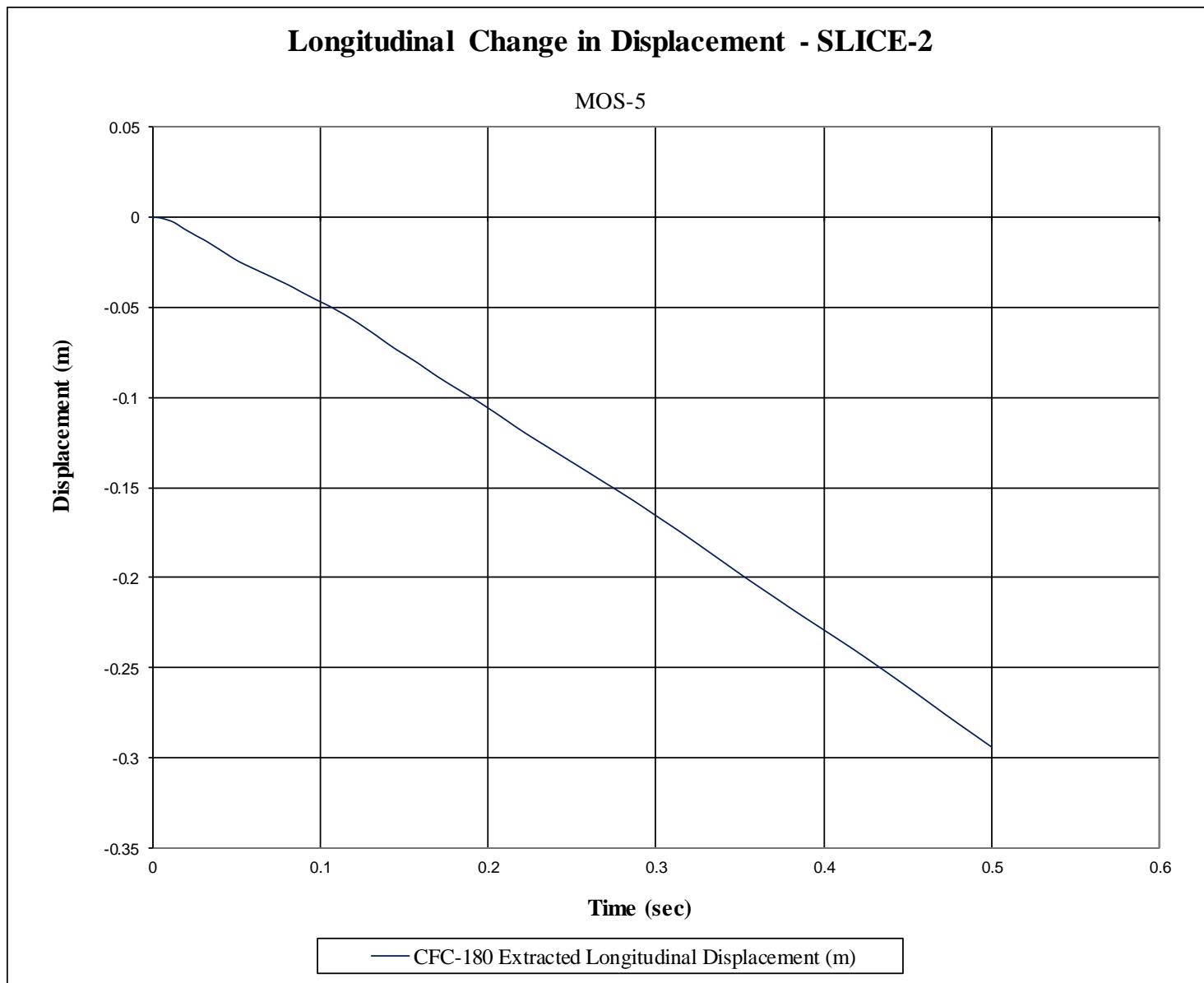


Figure E-11. Longitudinal Occupant Displacement (SLICE-2), Test No. MOS-5

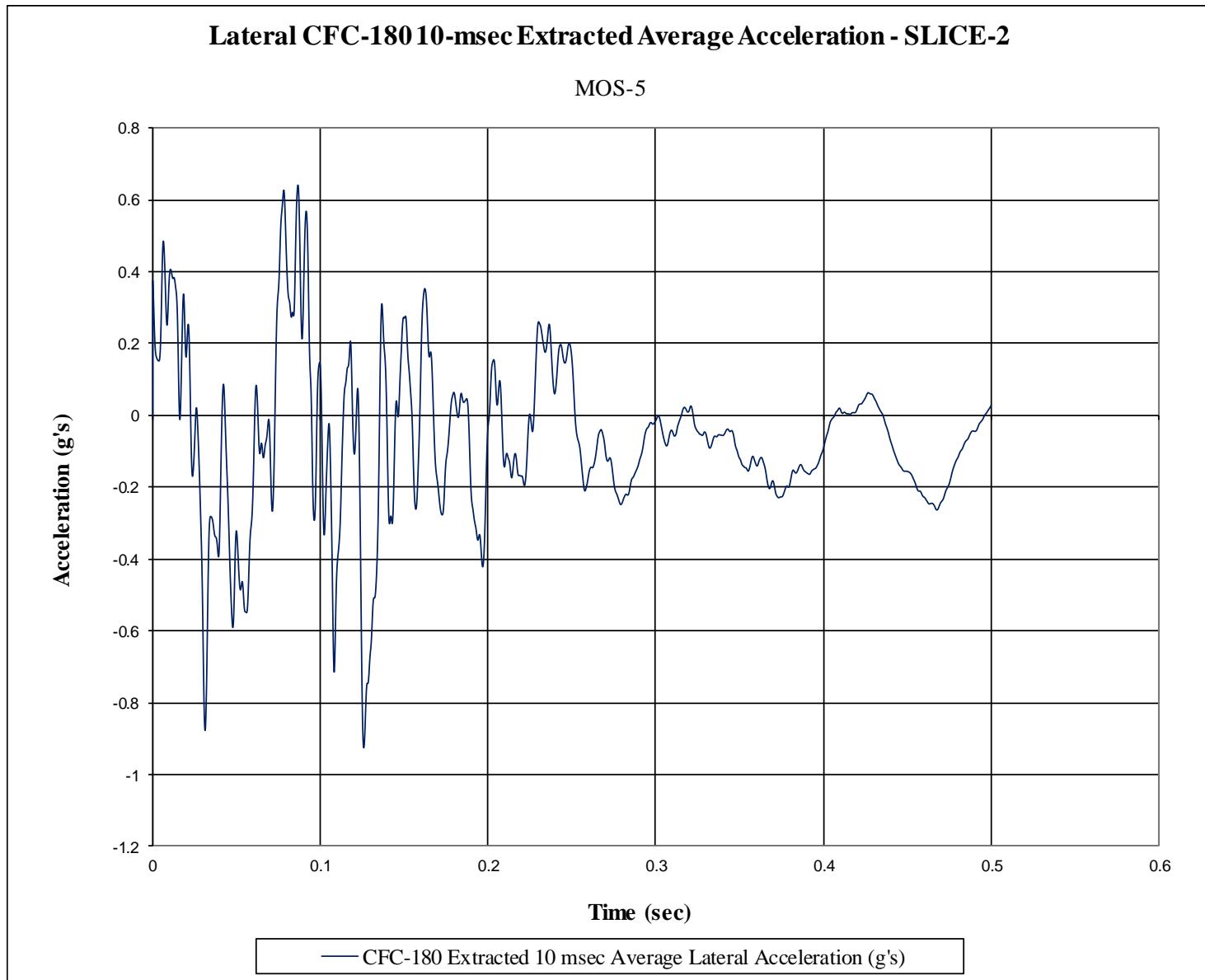


Figure E-12. 10-ms Average Lateral Deceleration (SLICE-2), Test No. MOS-5

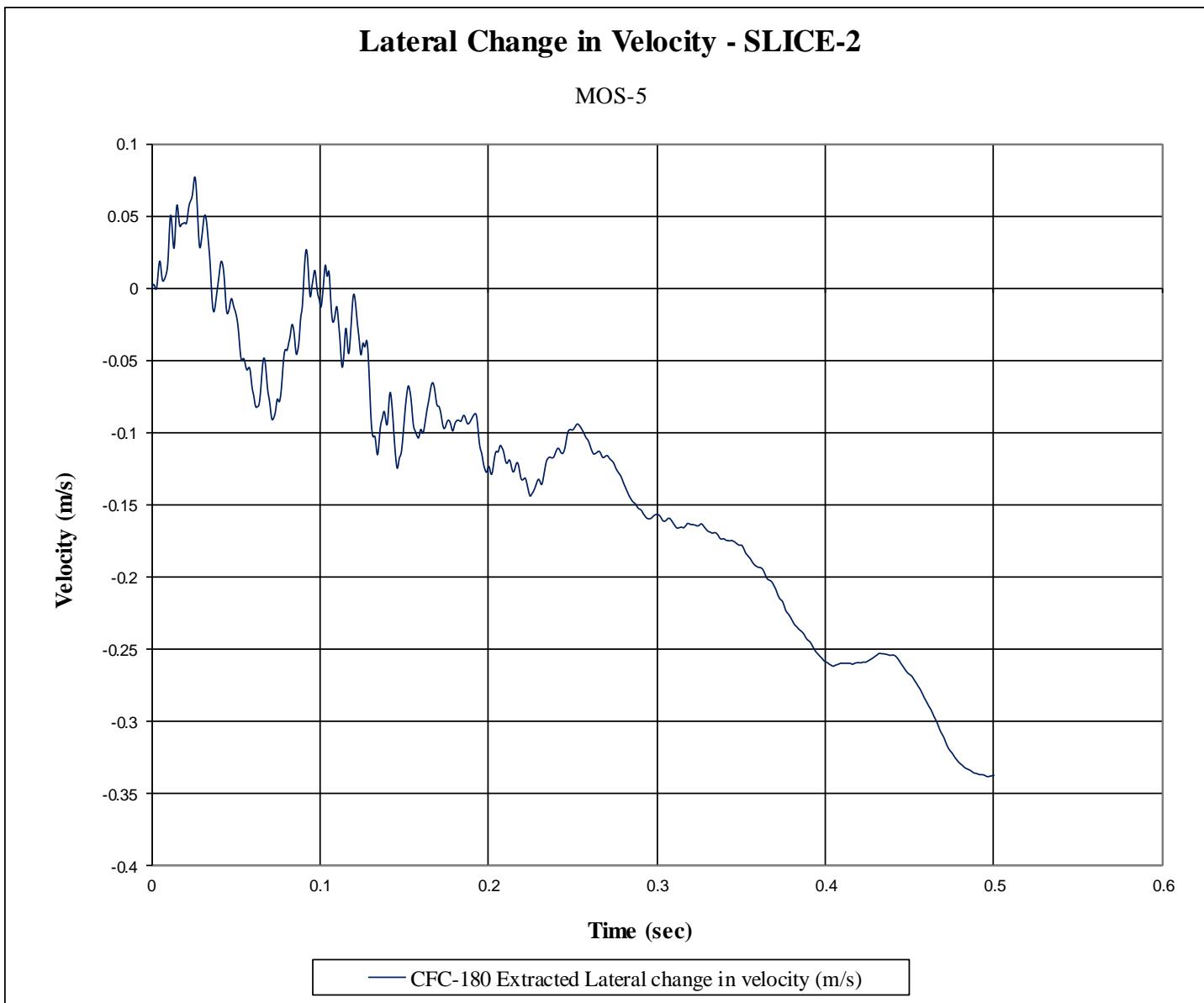


Figure E-13. Lateral Occupant Impact Velocity (SLICE-2), Test No. MOS-5

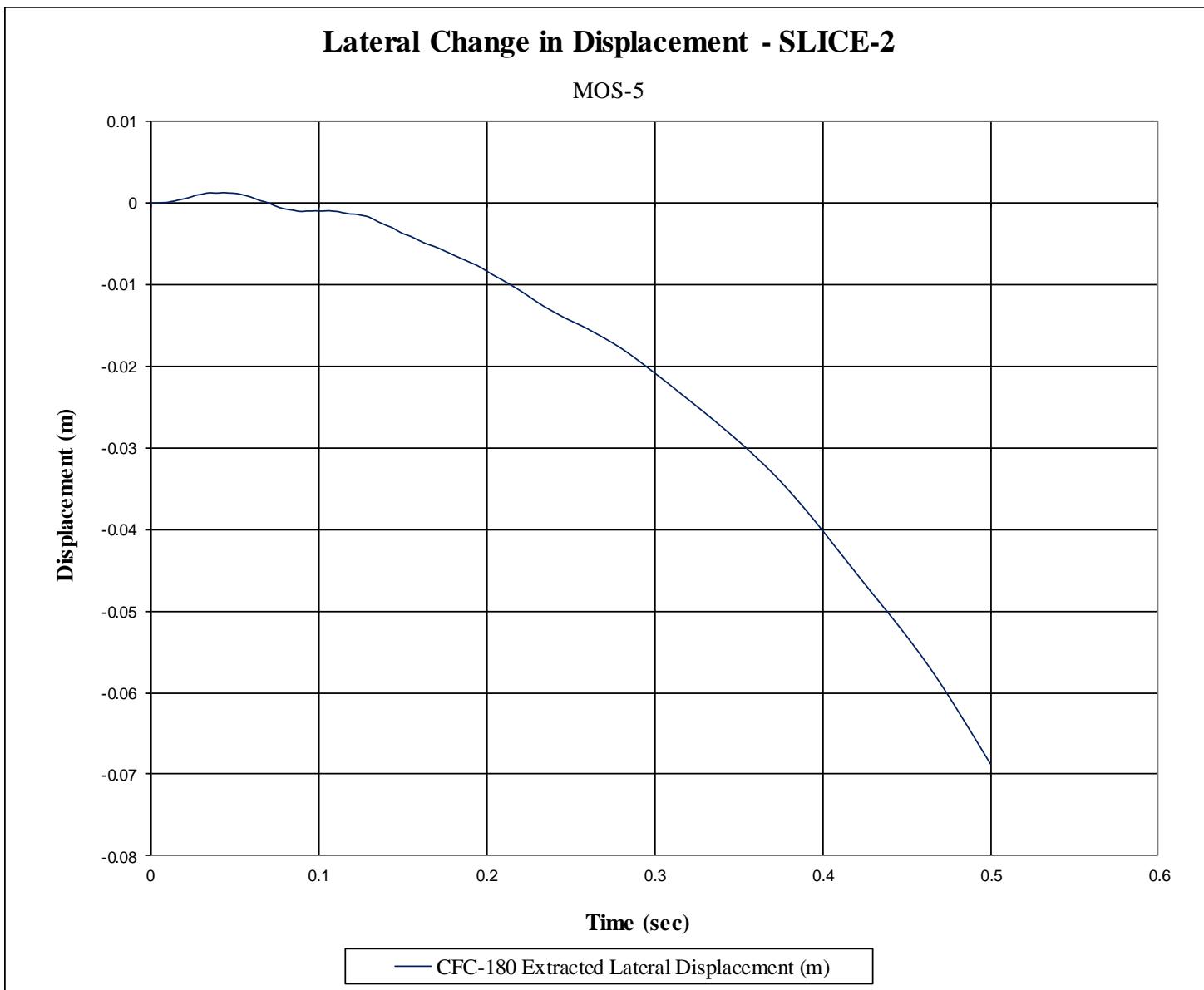


Figure E-14. Lateral Occupant Displacement (SLICE-2), Test No. MOS-5

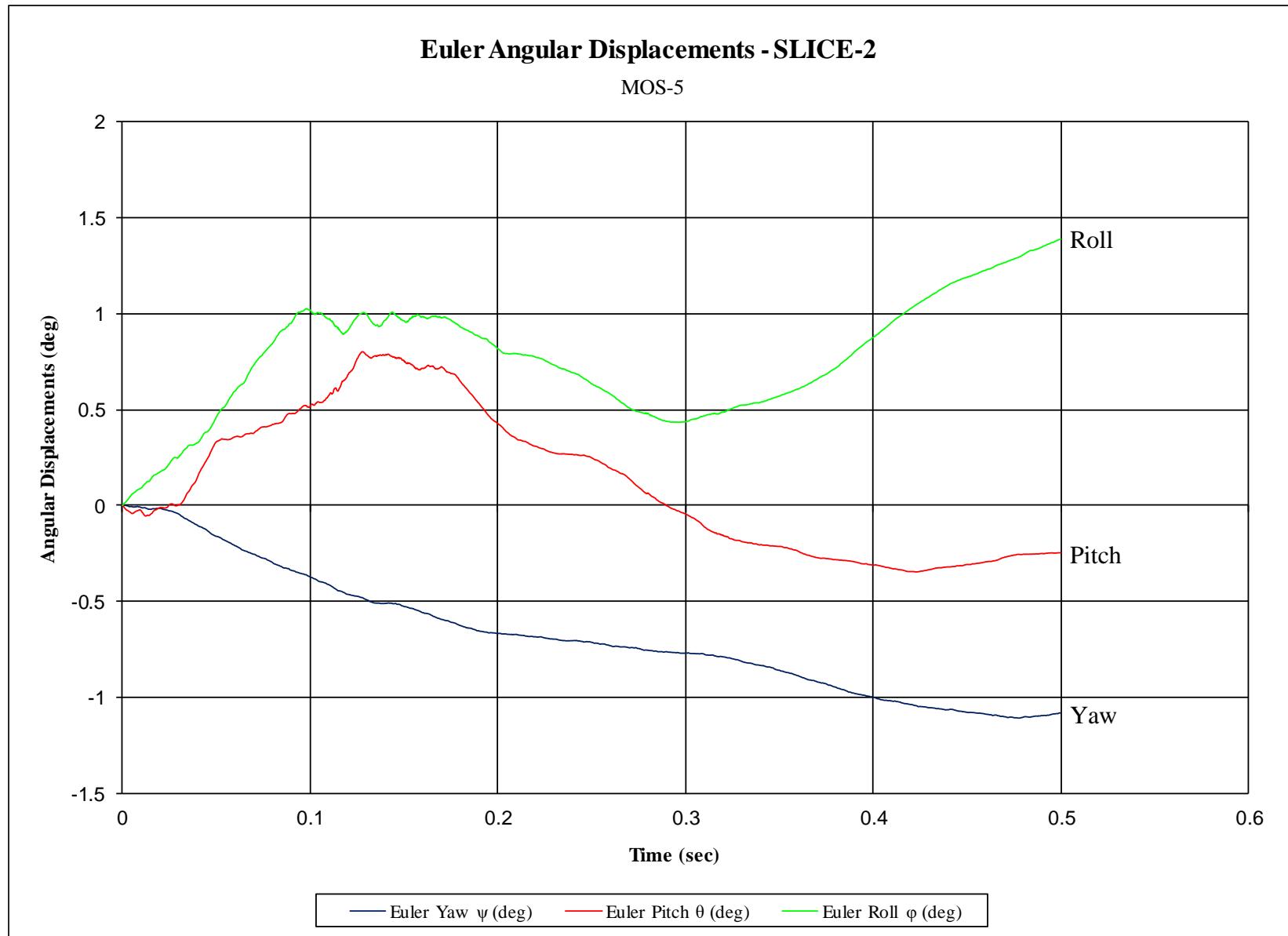


Figure E-15. Vehicle Angular Displacements (SLICE-2), Test No. MOS-5

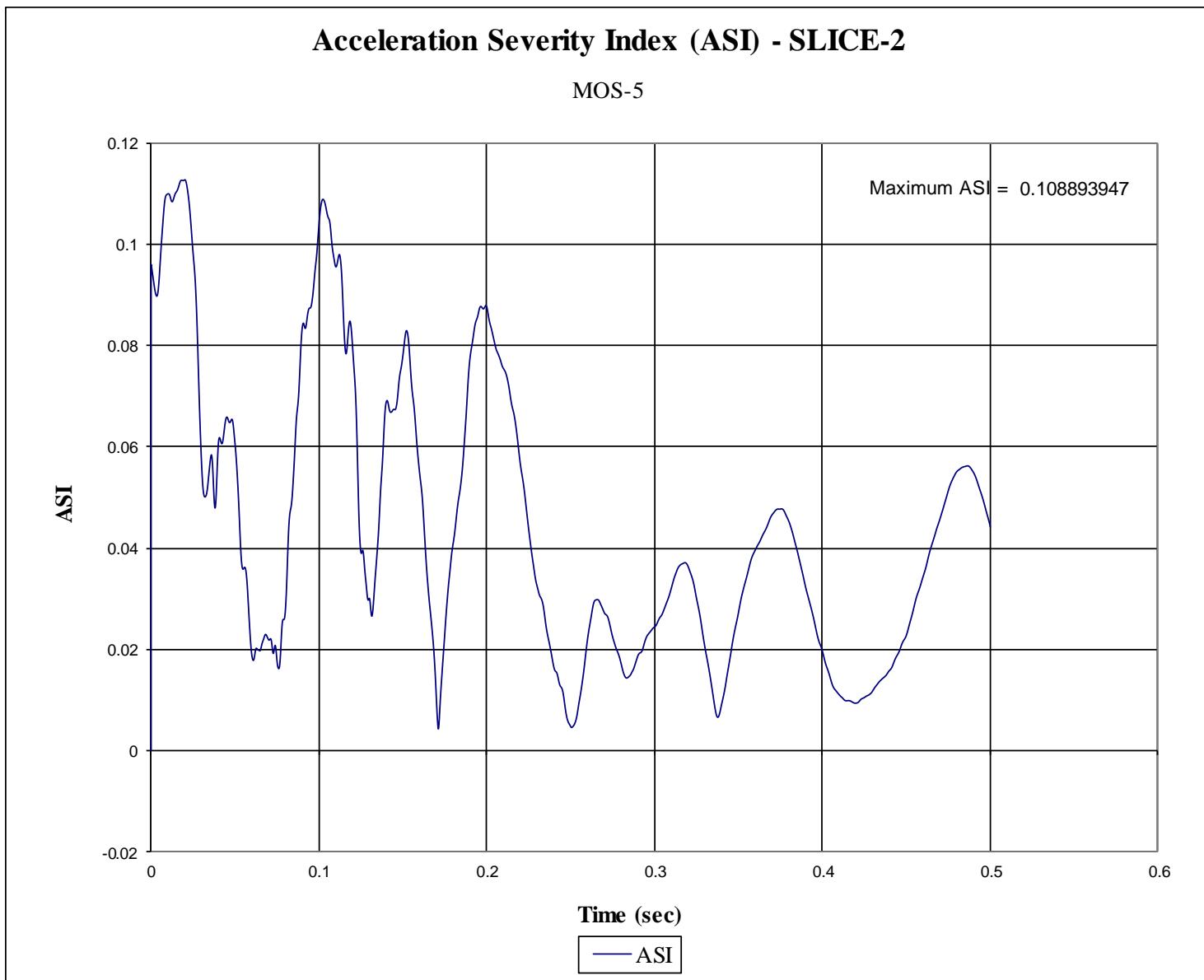


Figure E-16. Acceleration Severity Index (SLICE-2), Test No. MOS-5

Appendix F. Accelerometer and Rate Transducer Data Plots, Test No. MOS-6

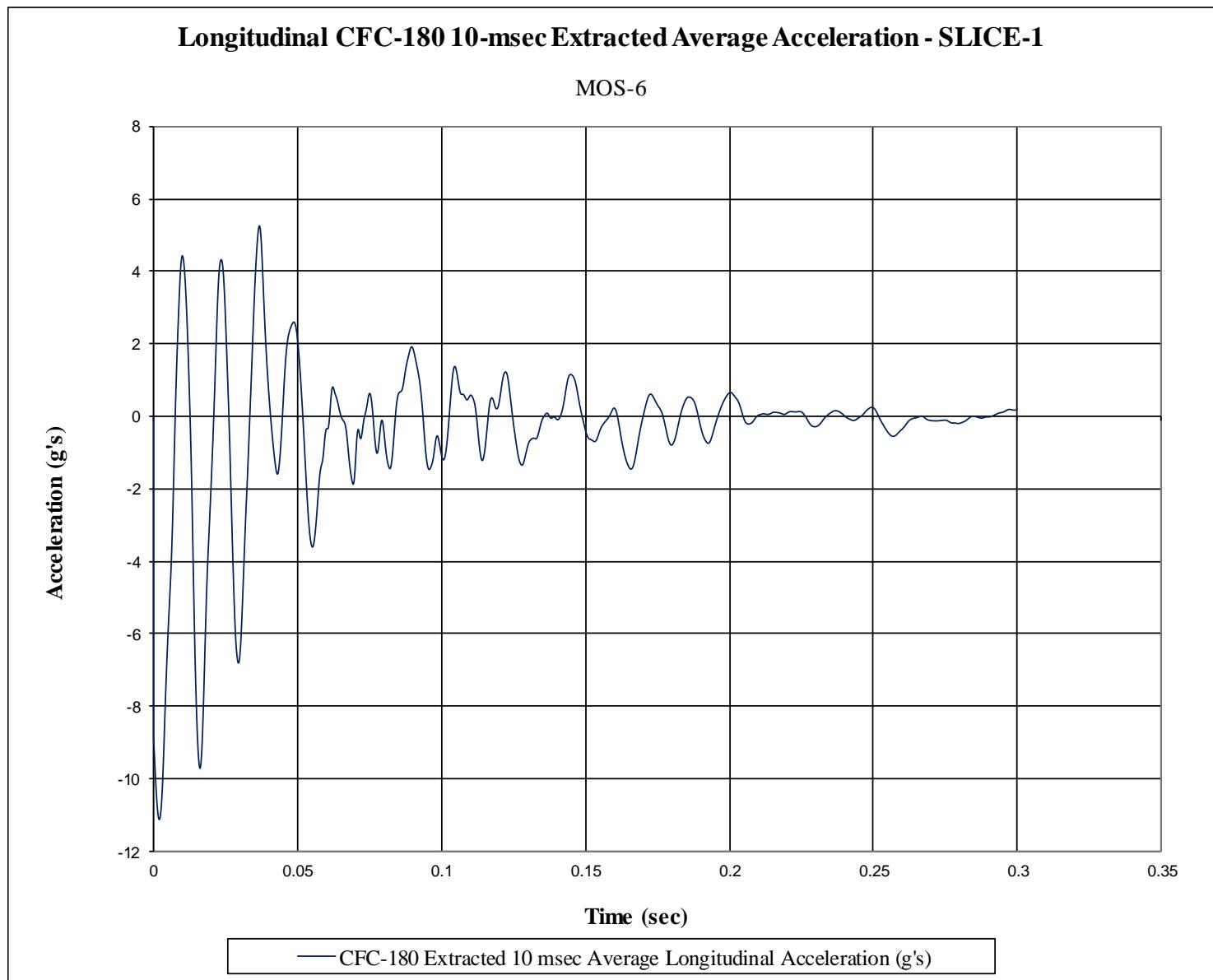


Figure F-1. 10-ms Average Longitudinal Deceleration (SLICE-1), Test No. MOS-6

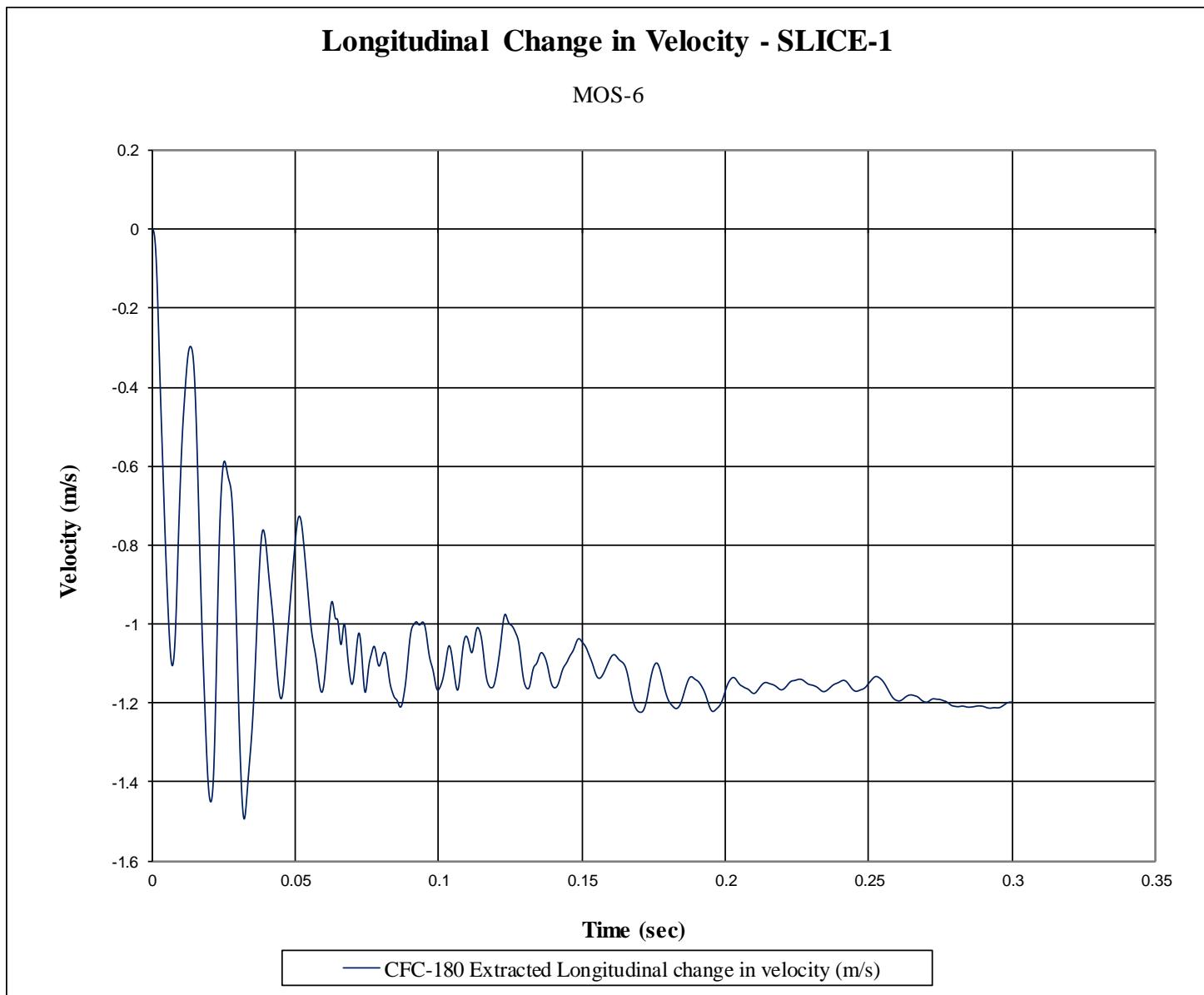


Figure F-2. Longitudinal Occupant Impact Velocity (SLICE-1), Test No. MOS-6

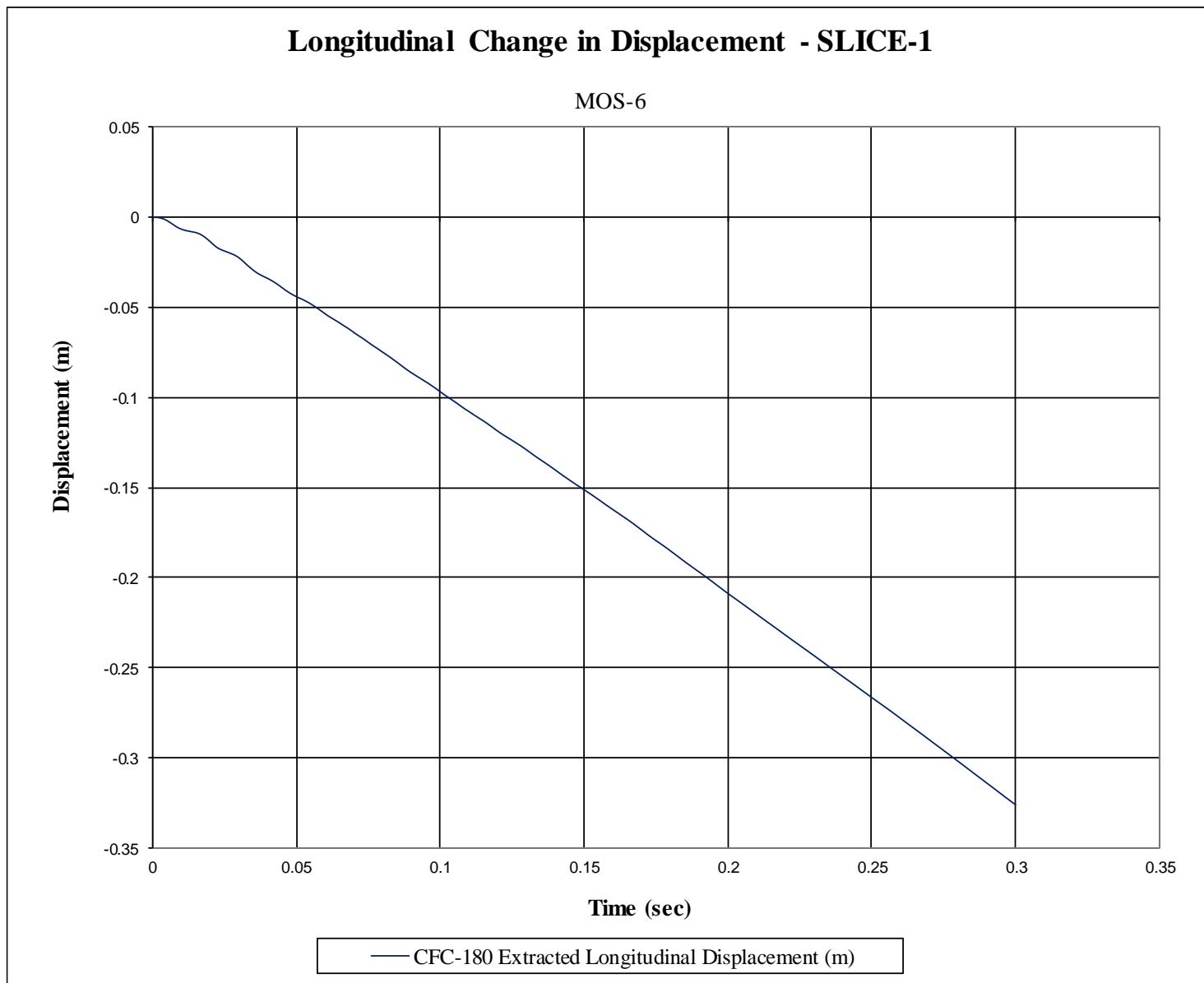


Figure F-3. Longitudinal Occupant Displacement (SLICE-1), Test No. MOS-6

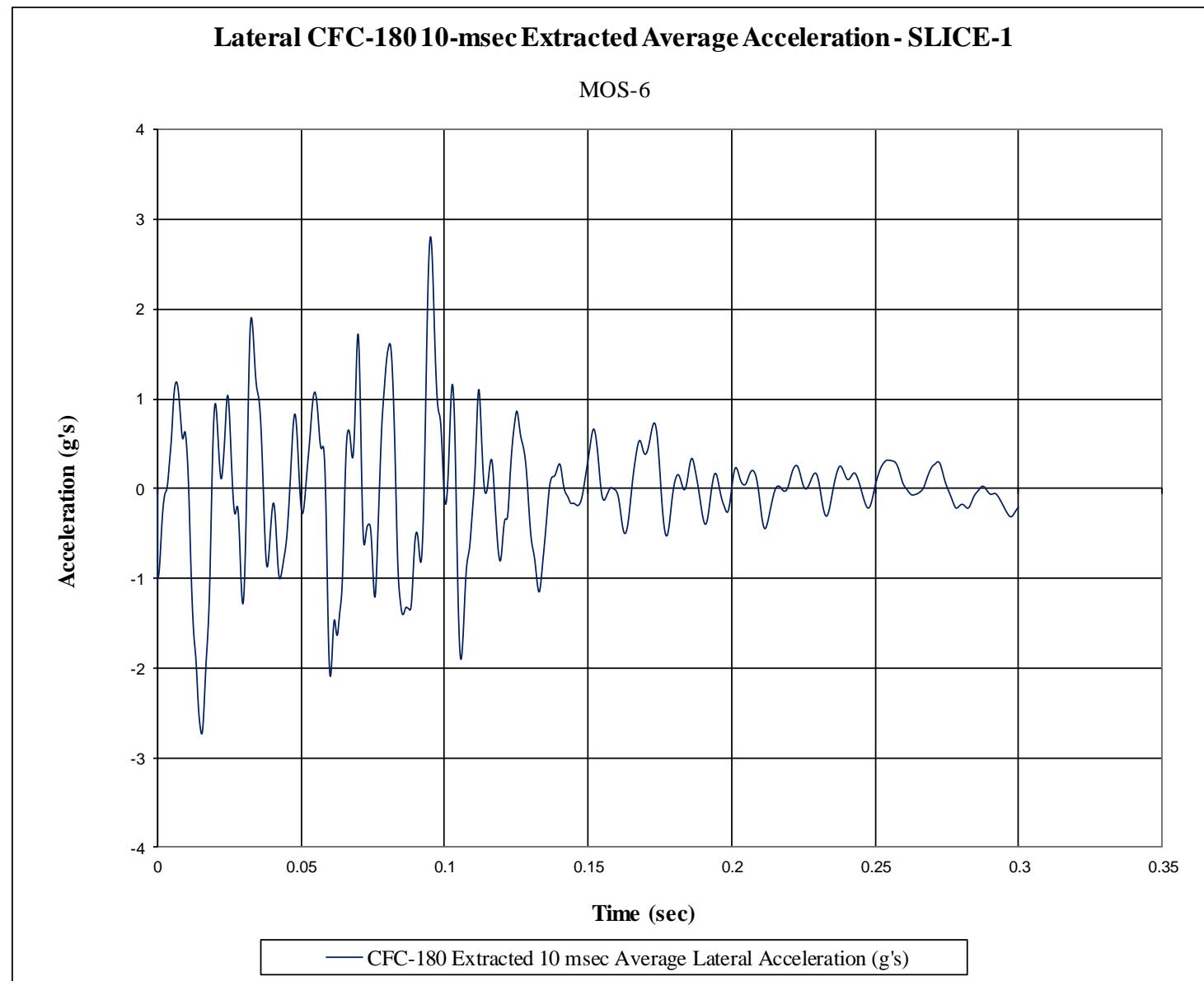


Figure F-4. 10-ms Average Lateral Deceleration (SLICE-1), Test No. MOS-6

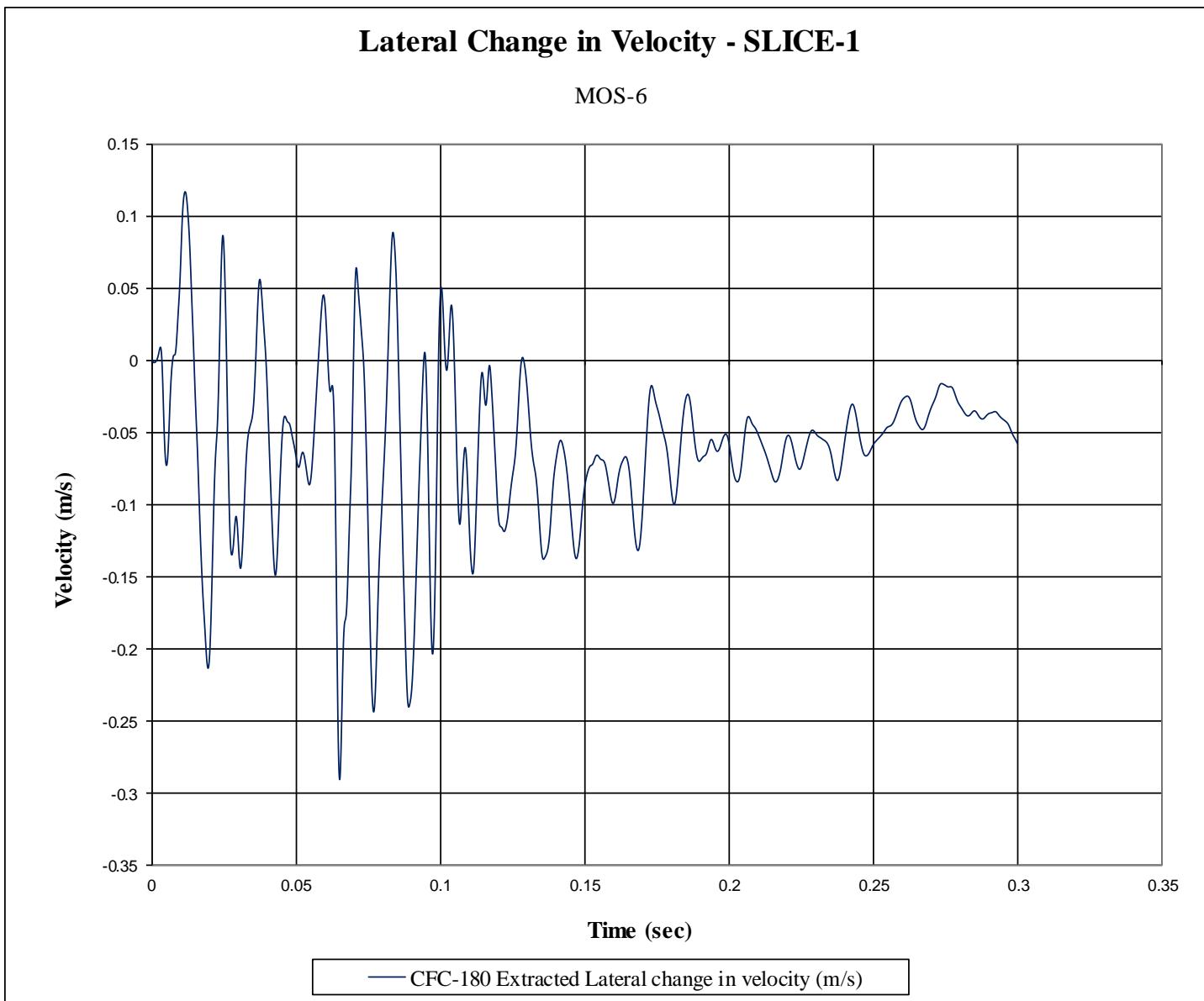


Figure F-5. Lateral Occupant Impact Velocity (SLICE-1), Test No. MOS-6

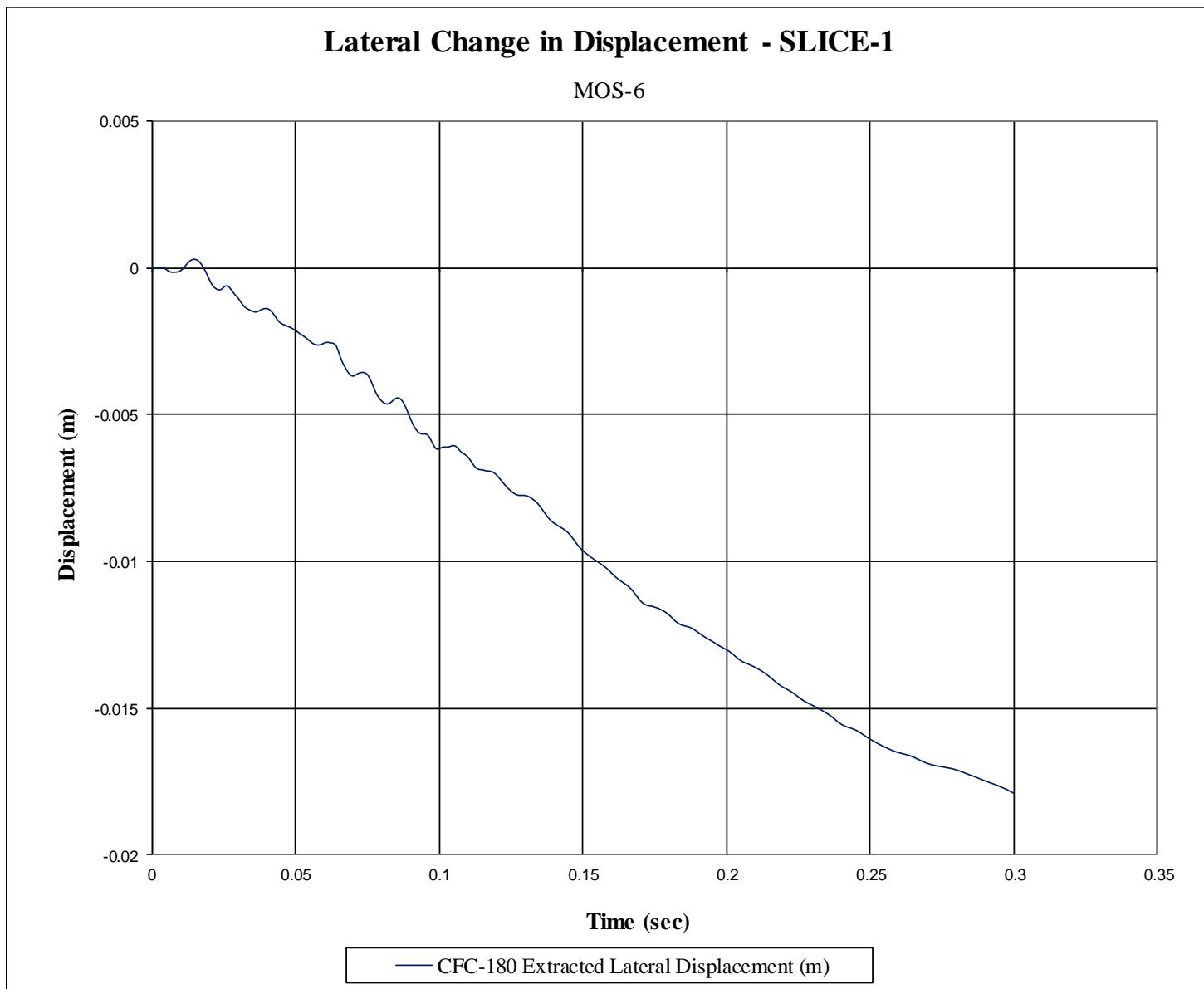


Figure F-6. Lateral Occupant Displacement (SLICE-1), Test No. MOS-6

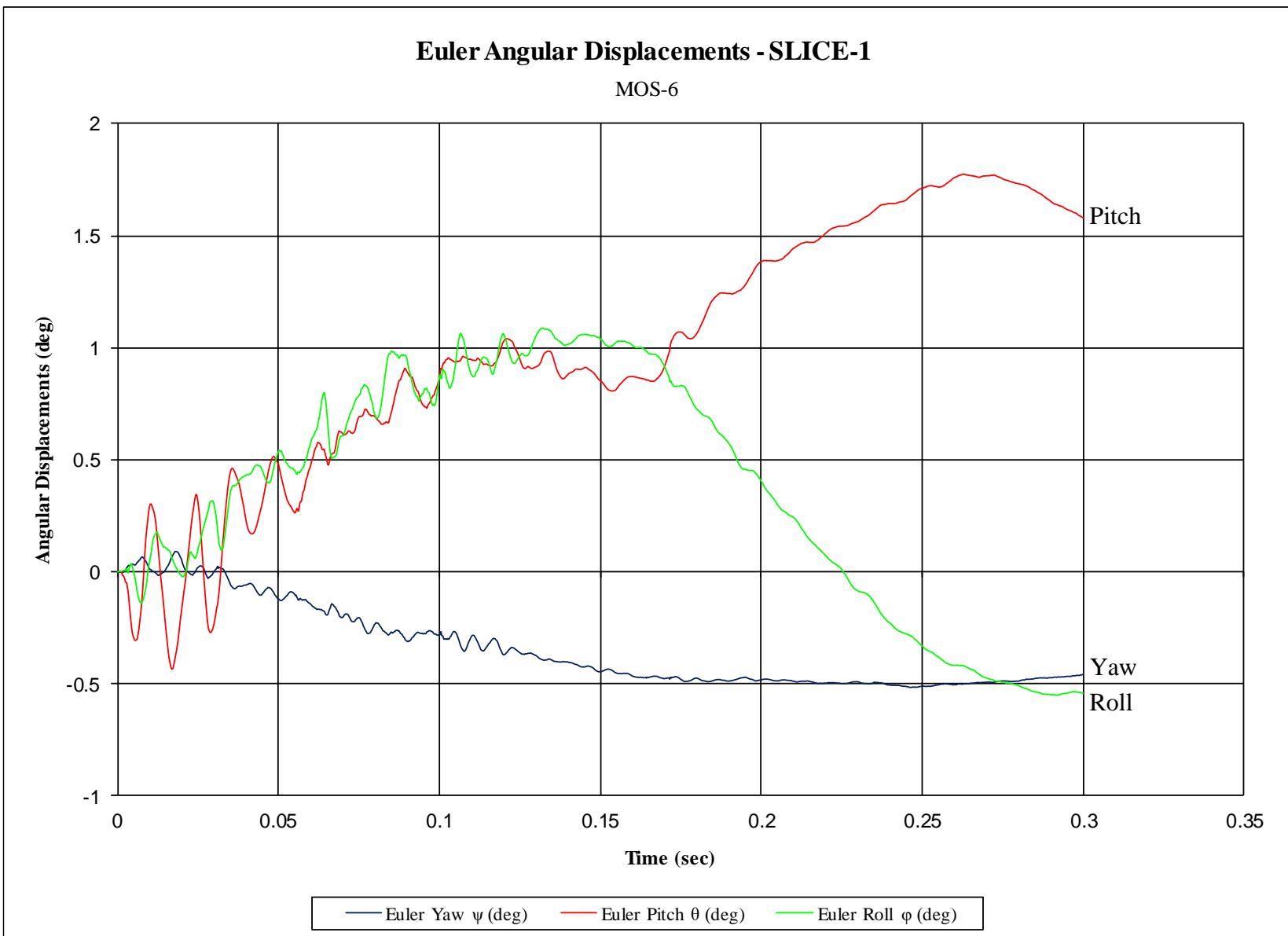


Figure F-7. Vehicle Angular Displacements (SLICE-1), Test No. MOS-6

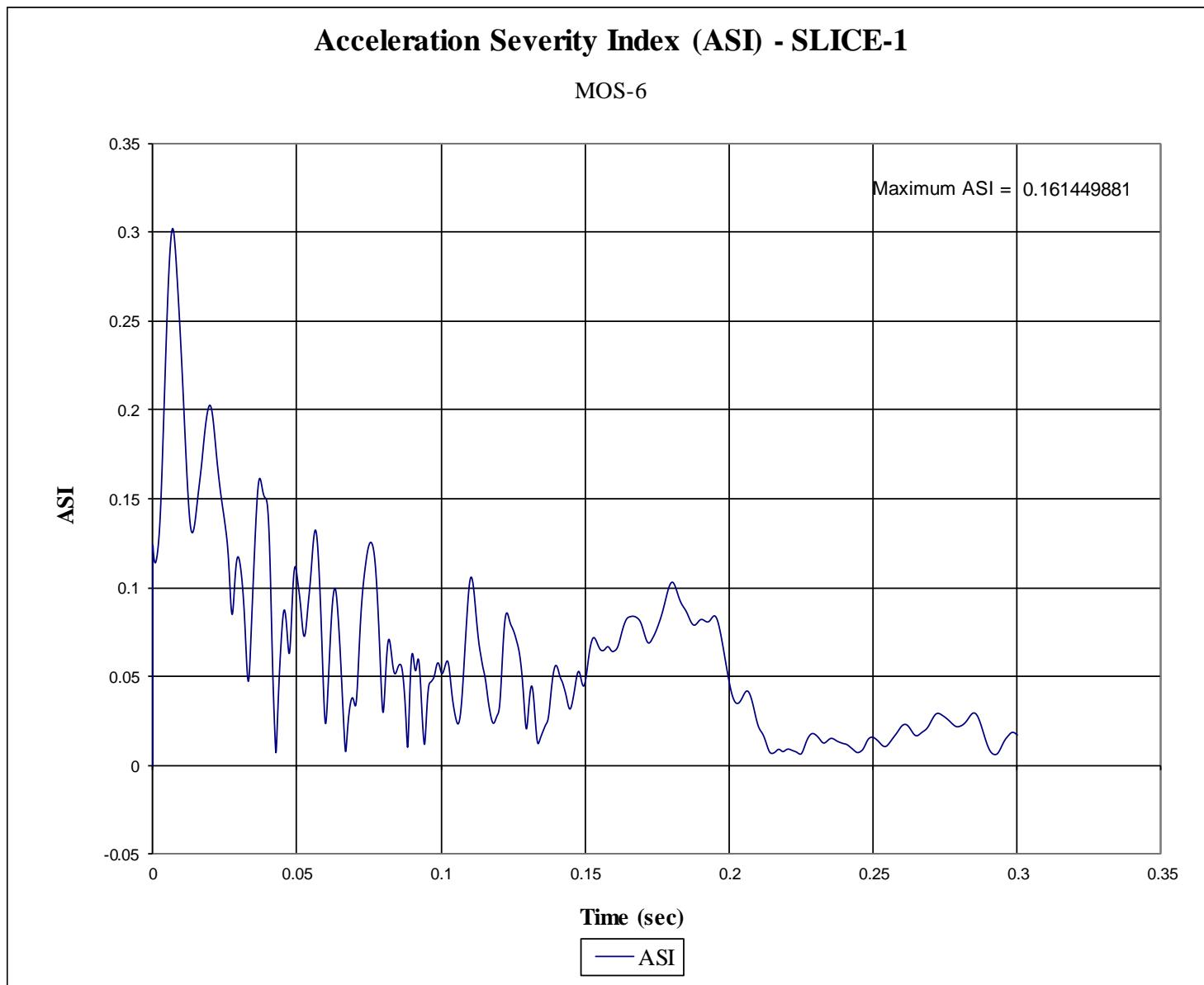


Figure F-8. Acceleration Severity Index (SLICE-1), Test No. MOS-6

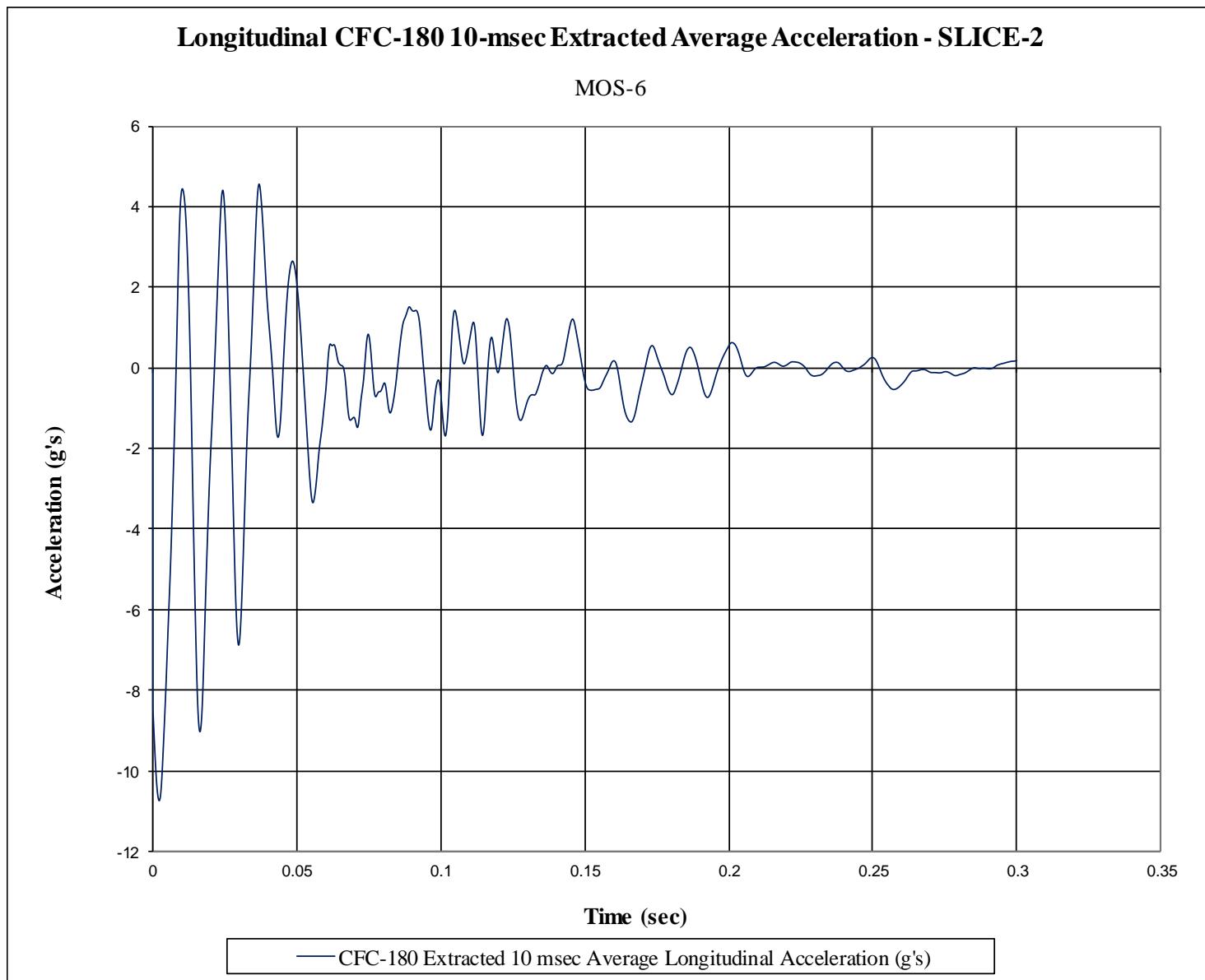


Figure F-9. 10-ms Average Longitudinal Deceleration (SLICE-2), Test No. MOS-6

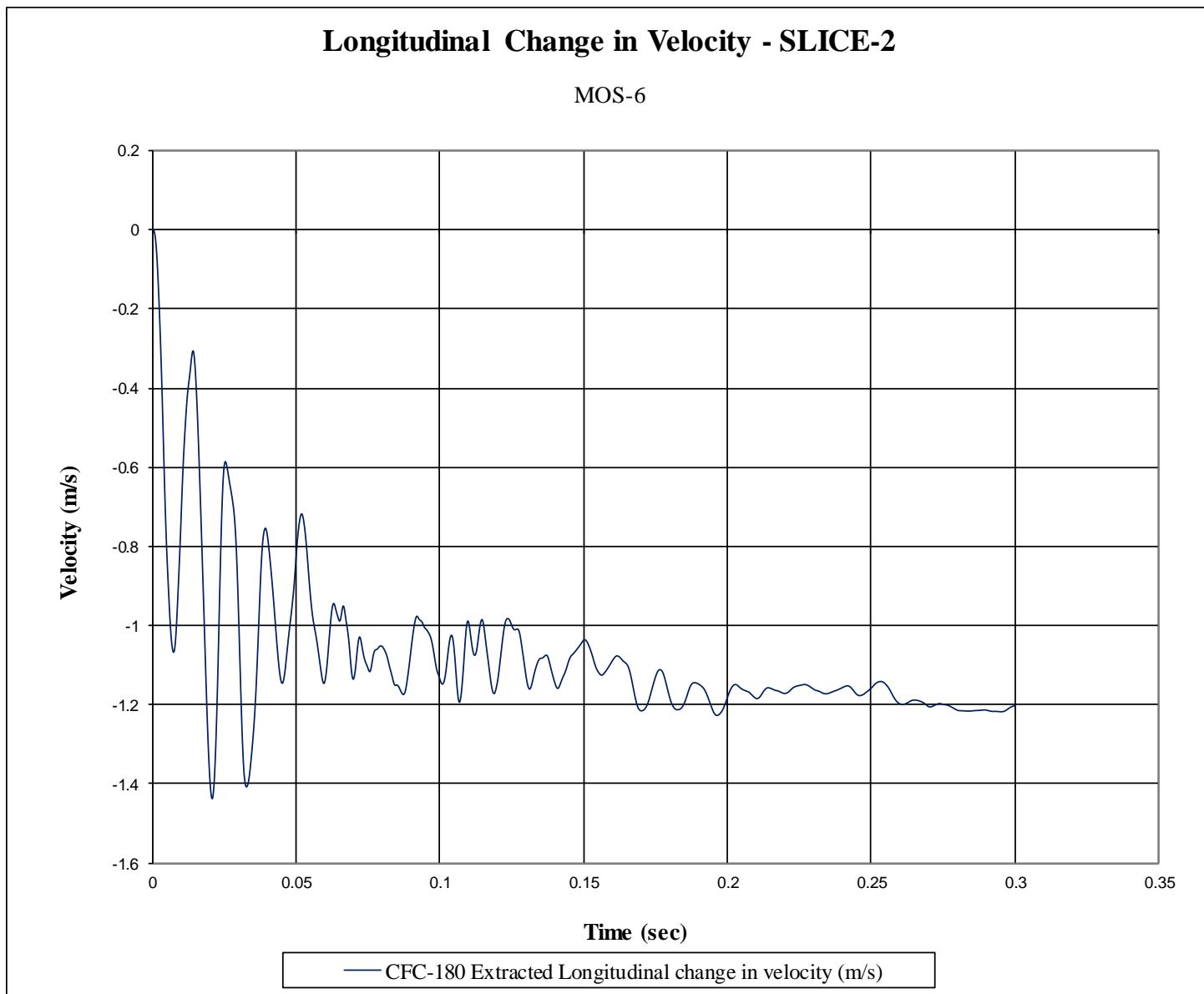


Figure F-10. Longitudinal Occupant Impact Velocity (SLICE-2), Test No. MOS-6

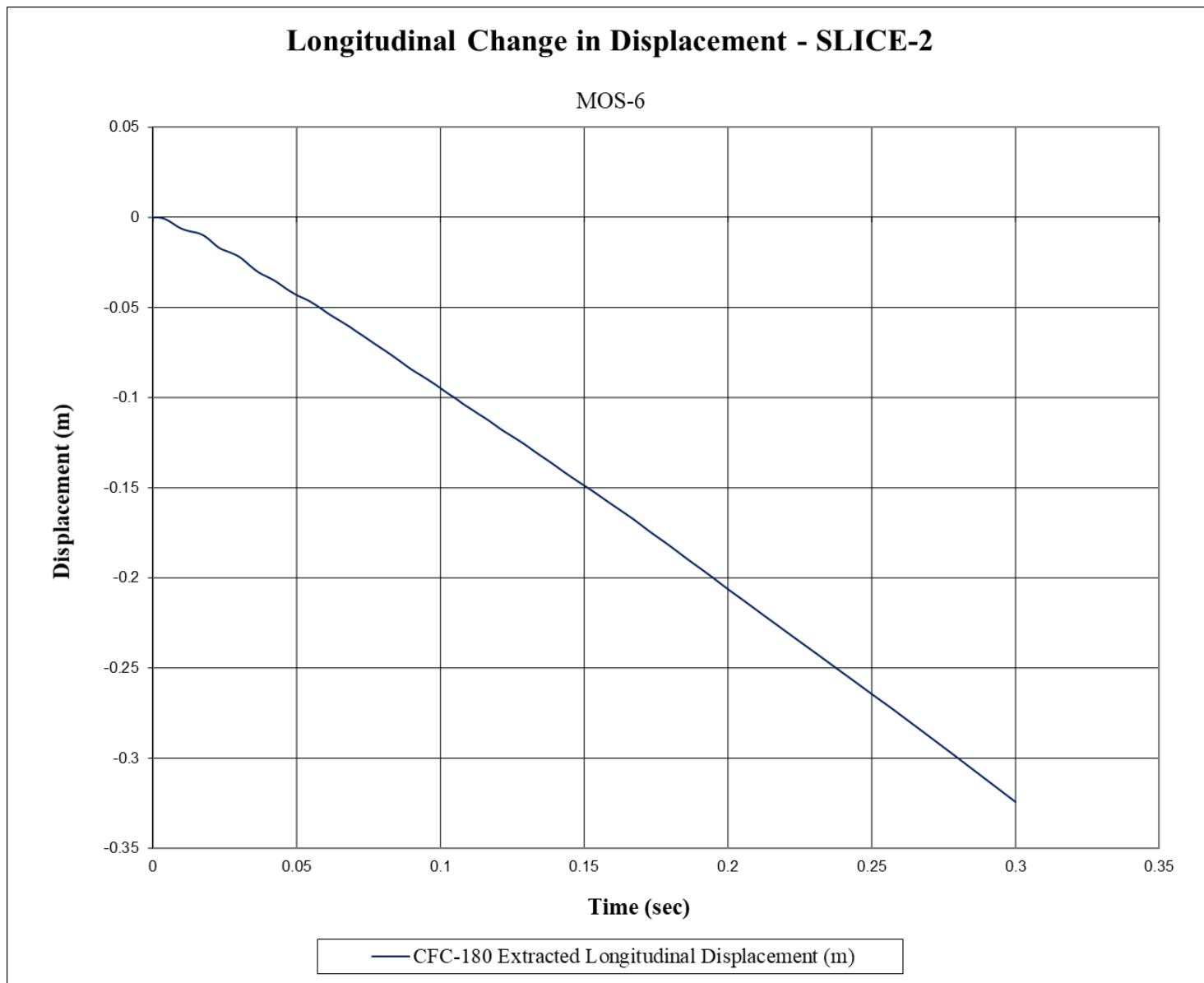


Figure F-11. Longitudinal Occupant Displacement (SLICE-2), Test No. MOS-6

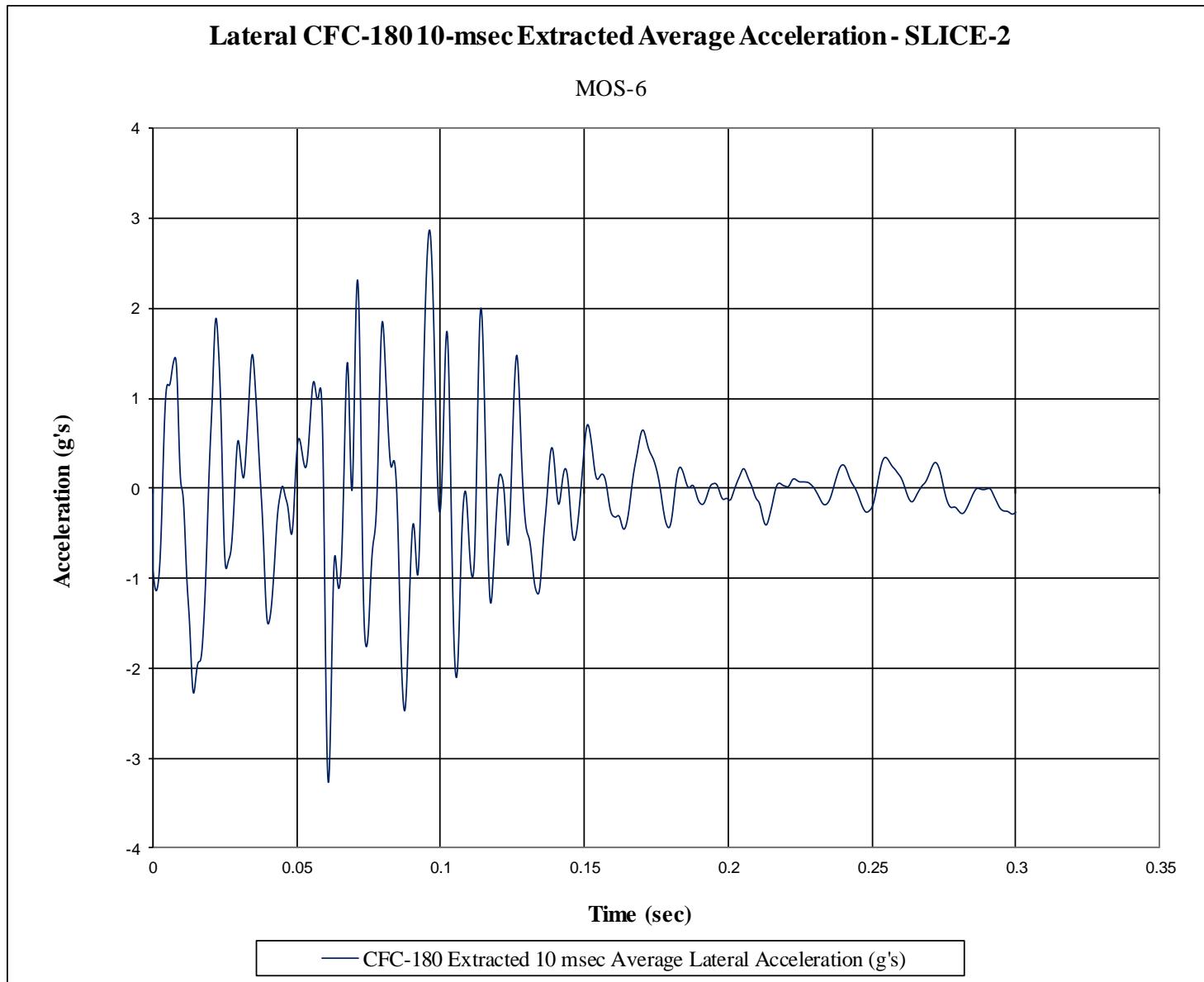


Figure F-12. 10-ms Average Lateral Deceleration (SLICE-2), Test No. MOS-6

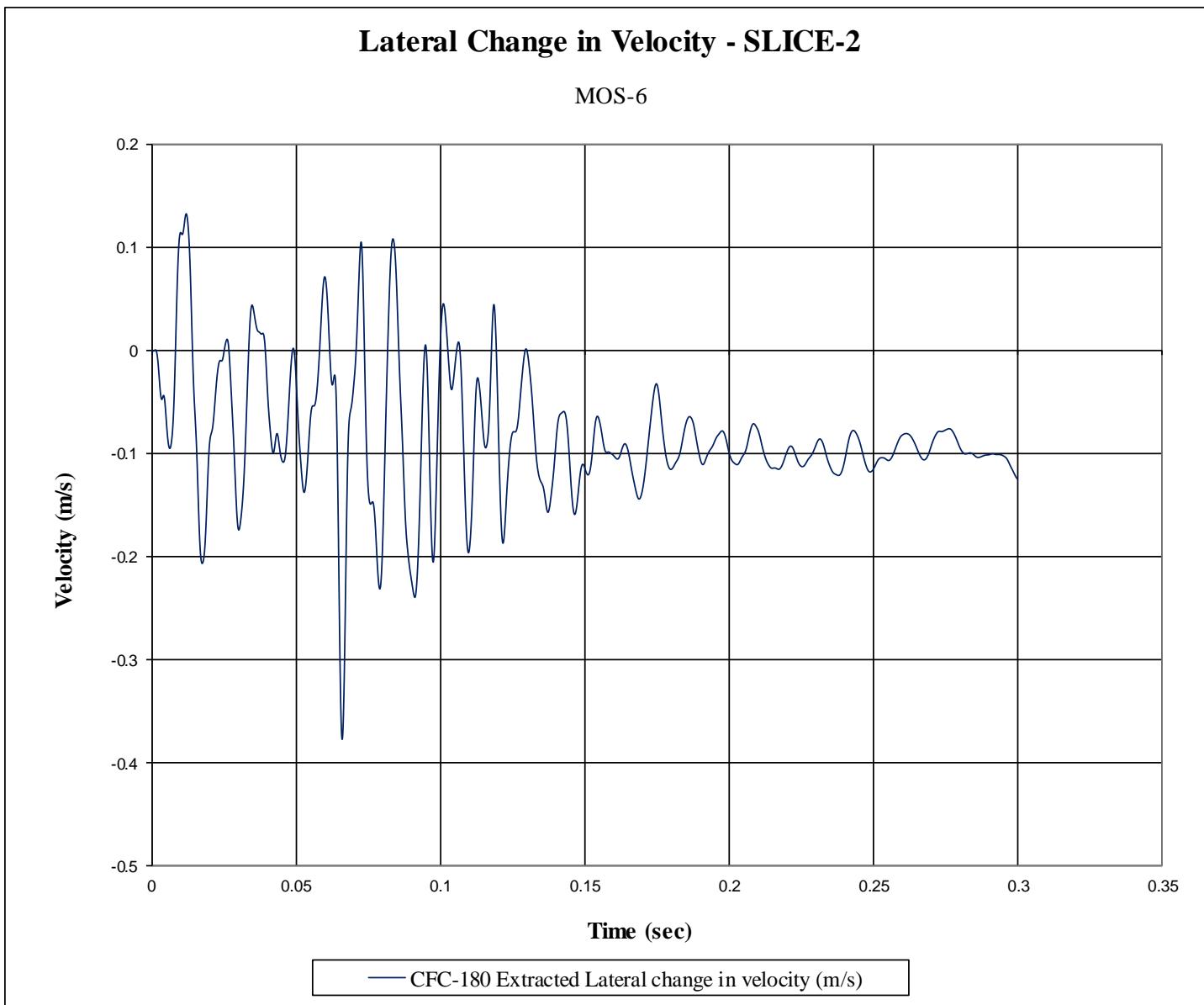


Figure F-13. Lateral Occupant Impact Velocity (SLICE-2), Test No. MOS-6

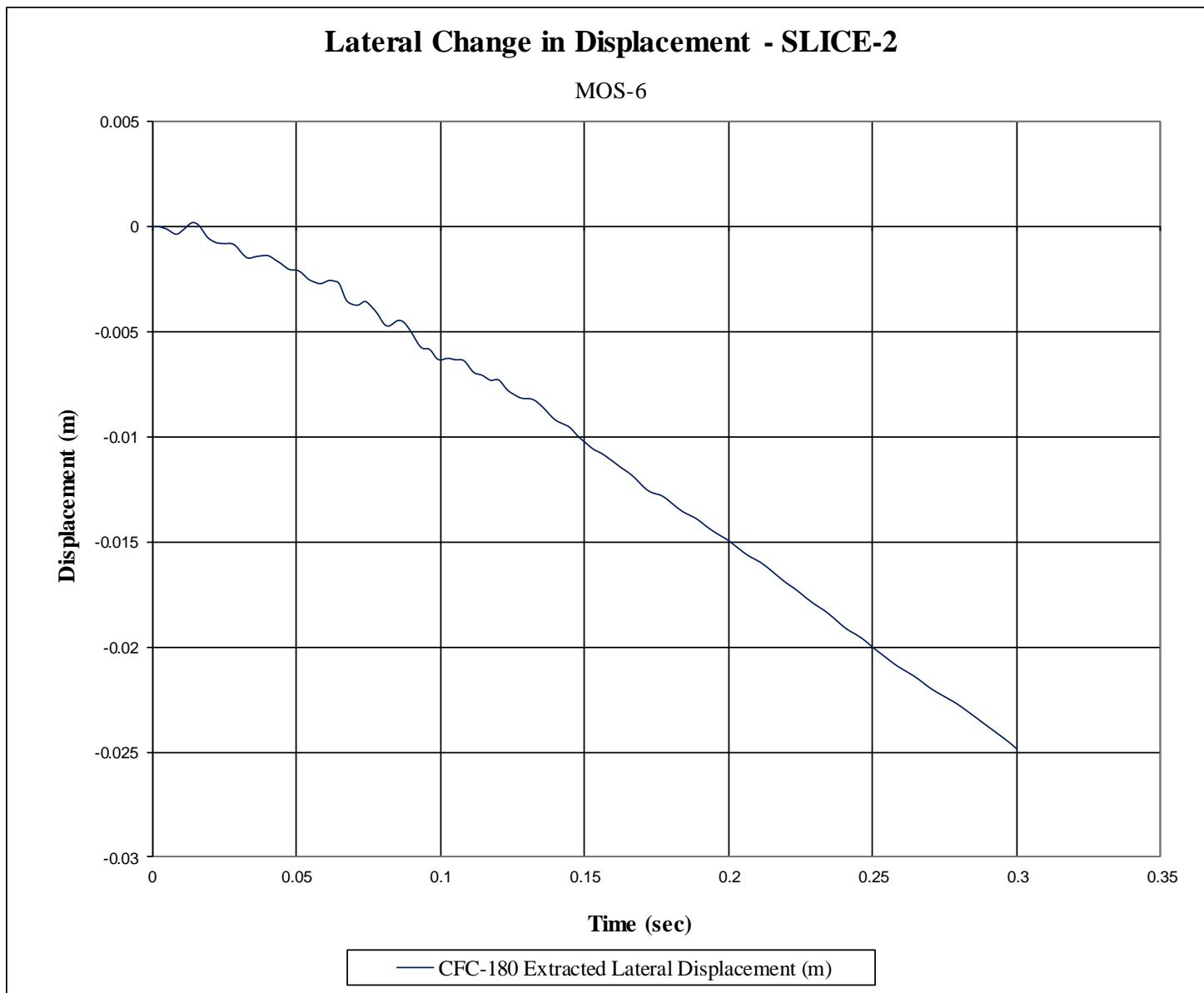


Figure F-14. Lateral Occupant Displacement (SLICE-2), Test No. MOS-6

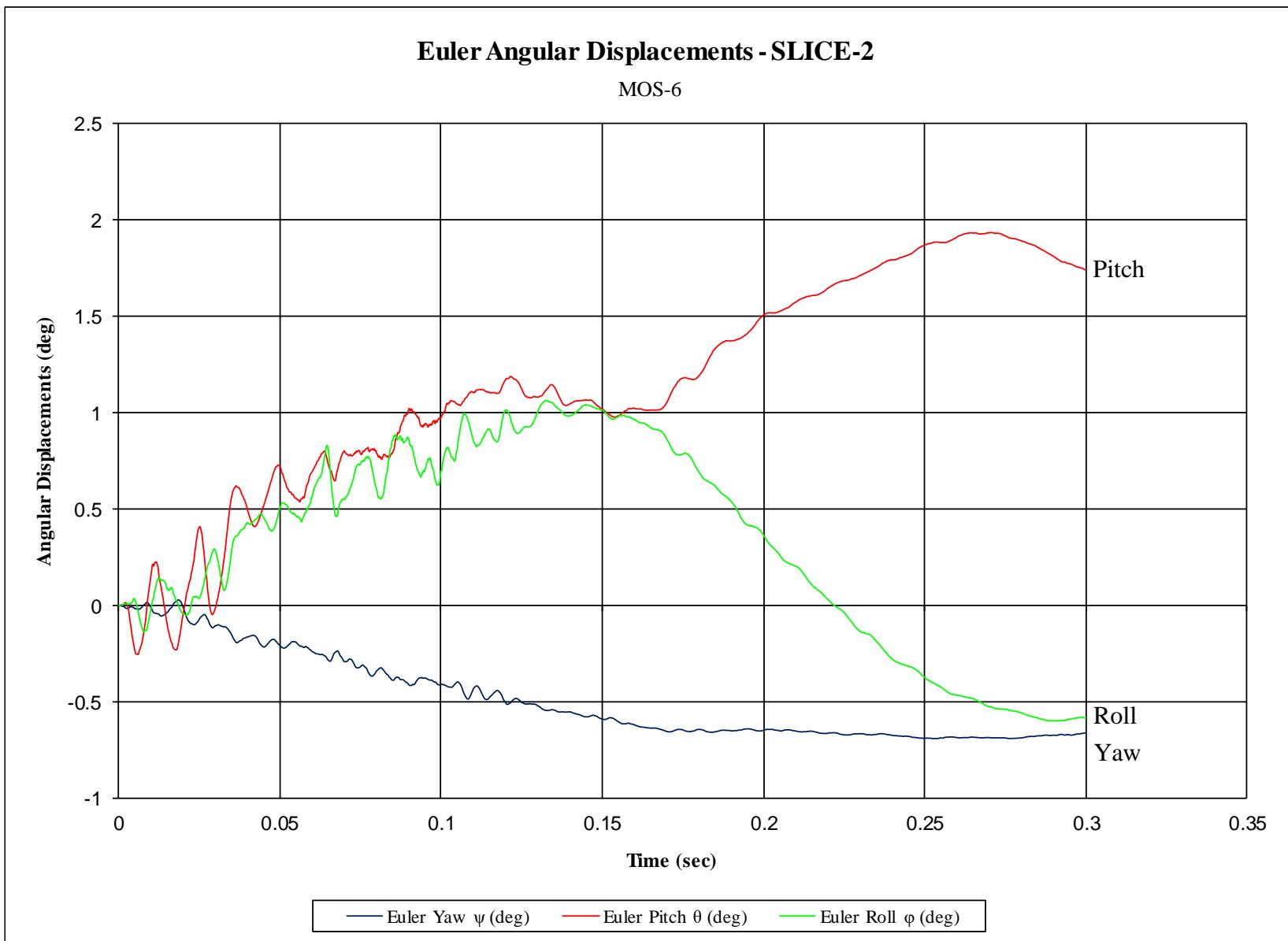


Figure F-15. Vehicle Angular Displacements (SLICE-2), Test No. MOS-6

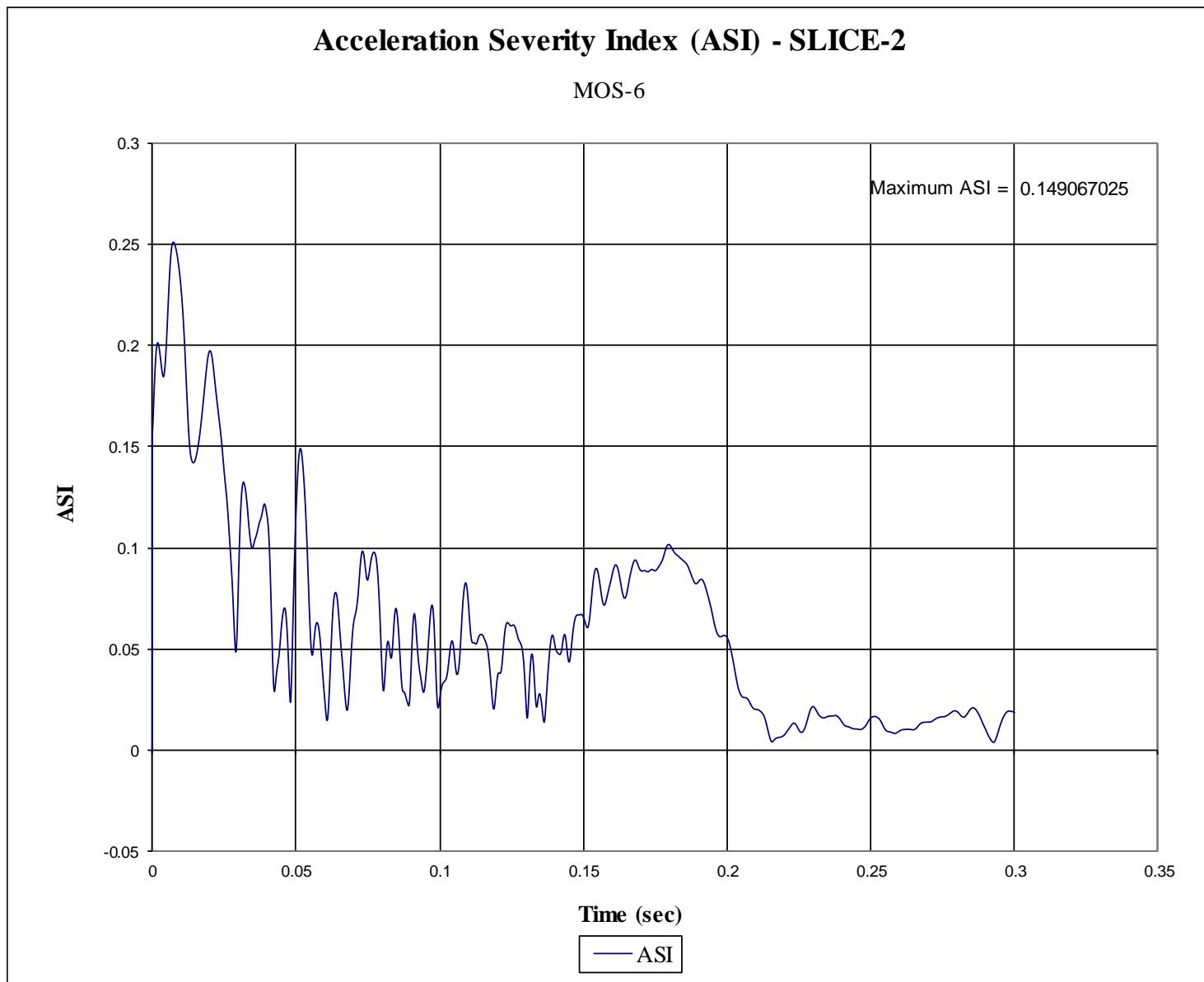


Figure F-16. Acceleration Severity Index (SLICE-2), Test No. MOS-6

Appendix G. Accelerometer and Rate Transducer Data Plots, Test No. MOS-7

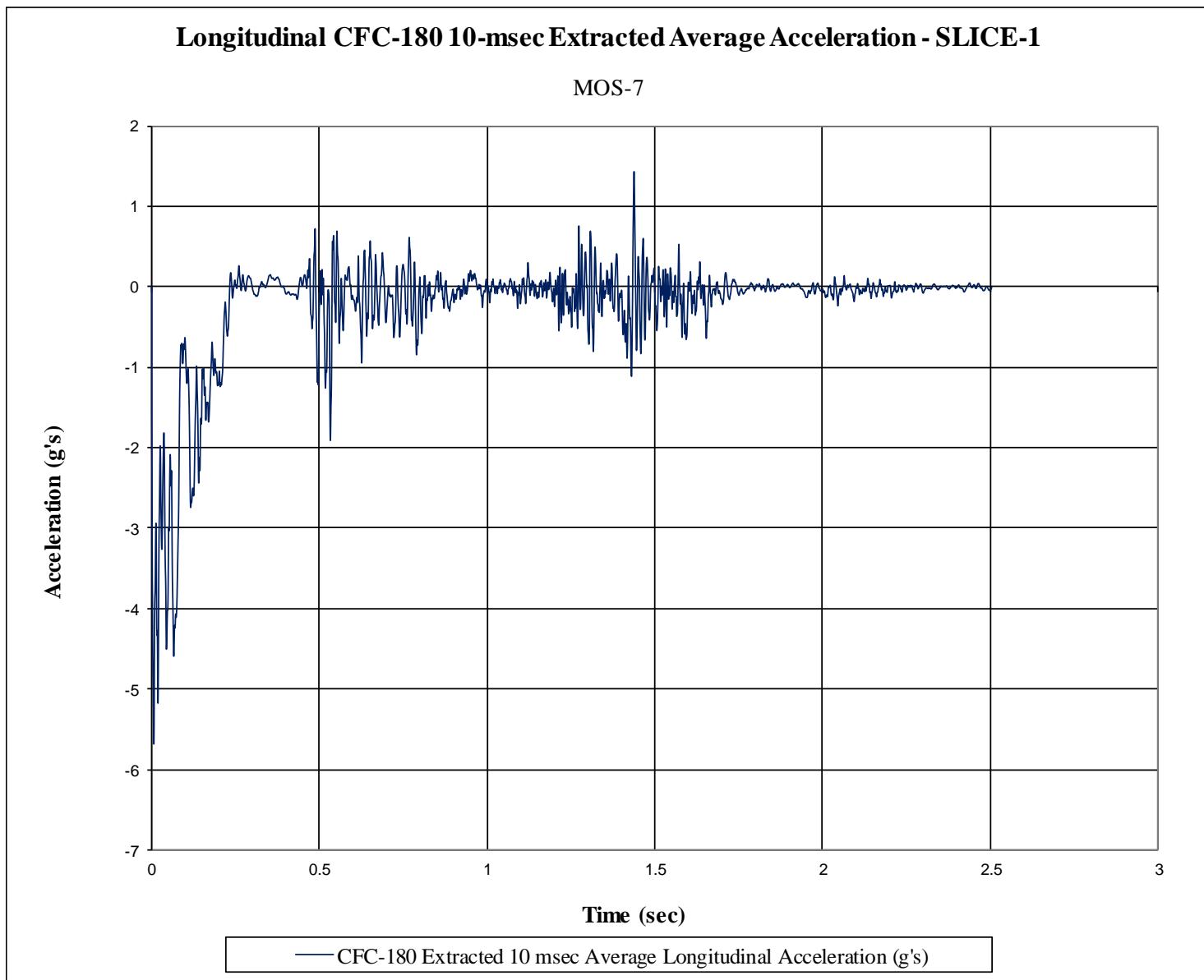


Figure G-1. 10-ms Average Longitudinal Deceleration (SLICE-1), Test No. MOS-7

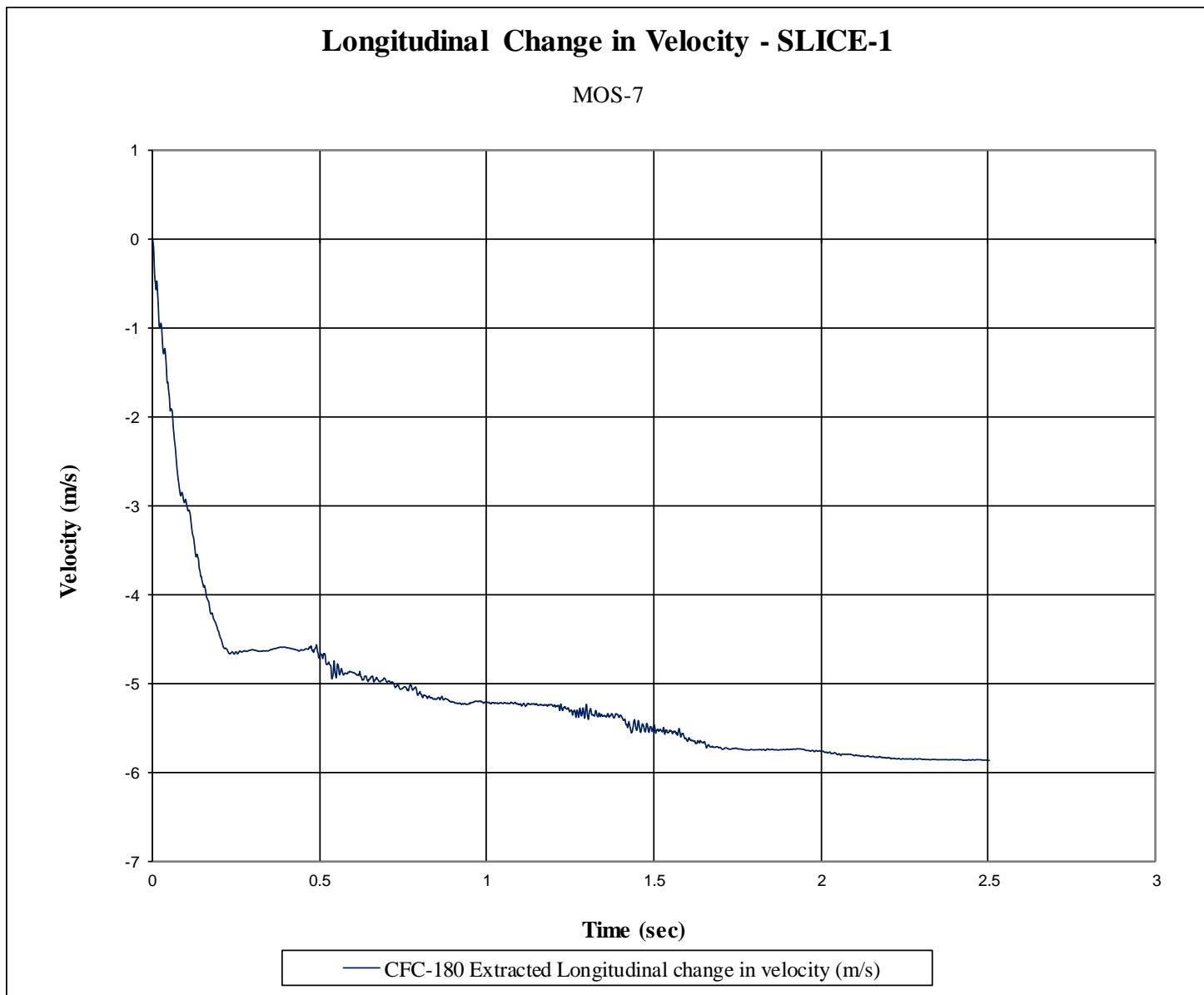


Figure G-2. Longitudinal Occupant Impact Velocity (SLICE-1), Test No. MOS-7

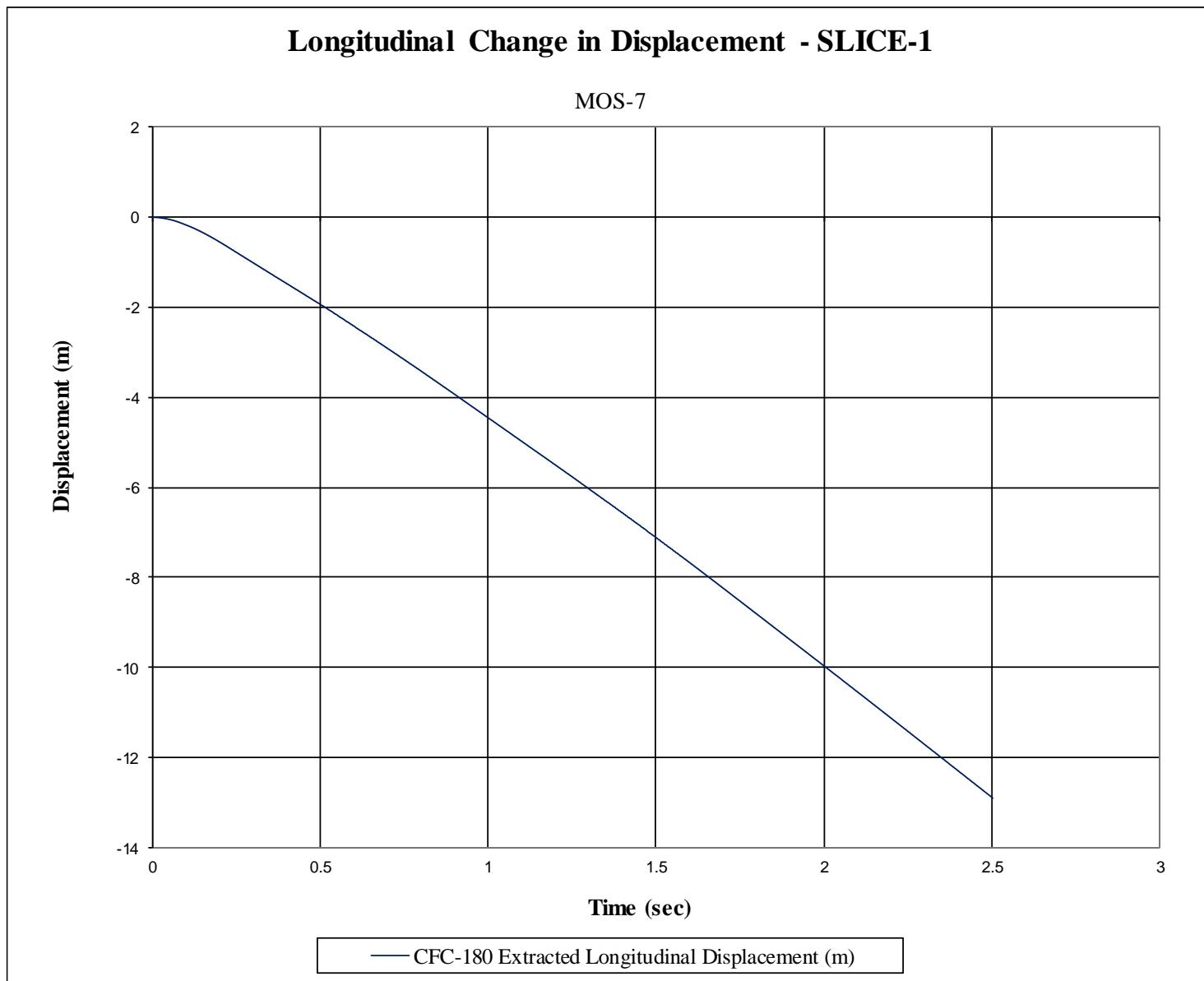


Figure G-3. Longitudinal Occupant Displacement (SLICE-1), Test No. MOS-7

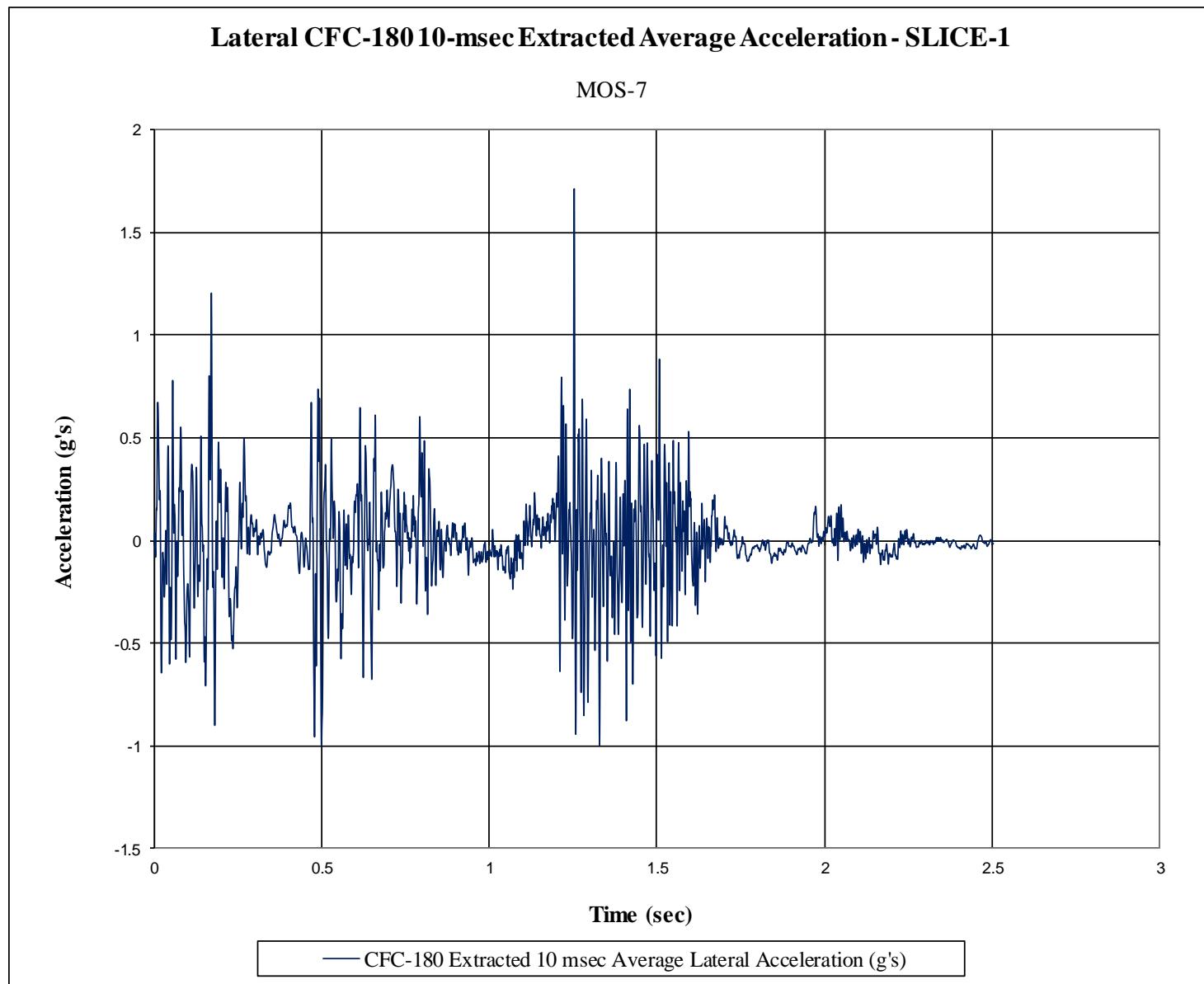


Figure G-4. 10-ms Average Lateral Deceleration (SLICE-1), Test No. MOS-7

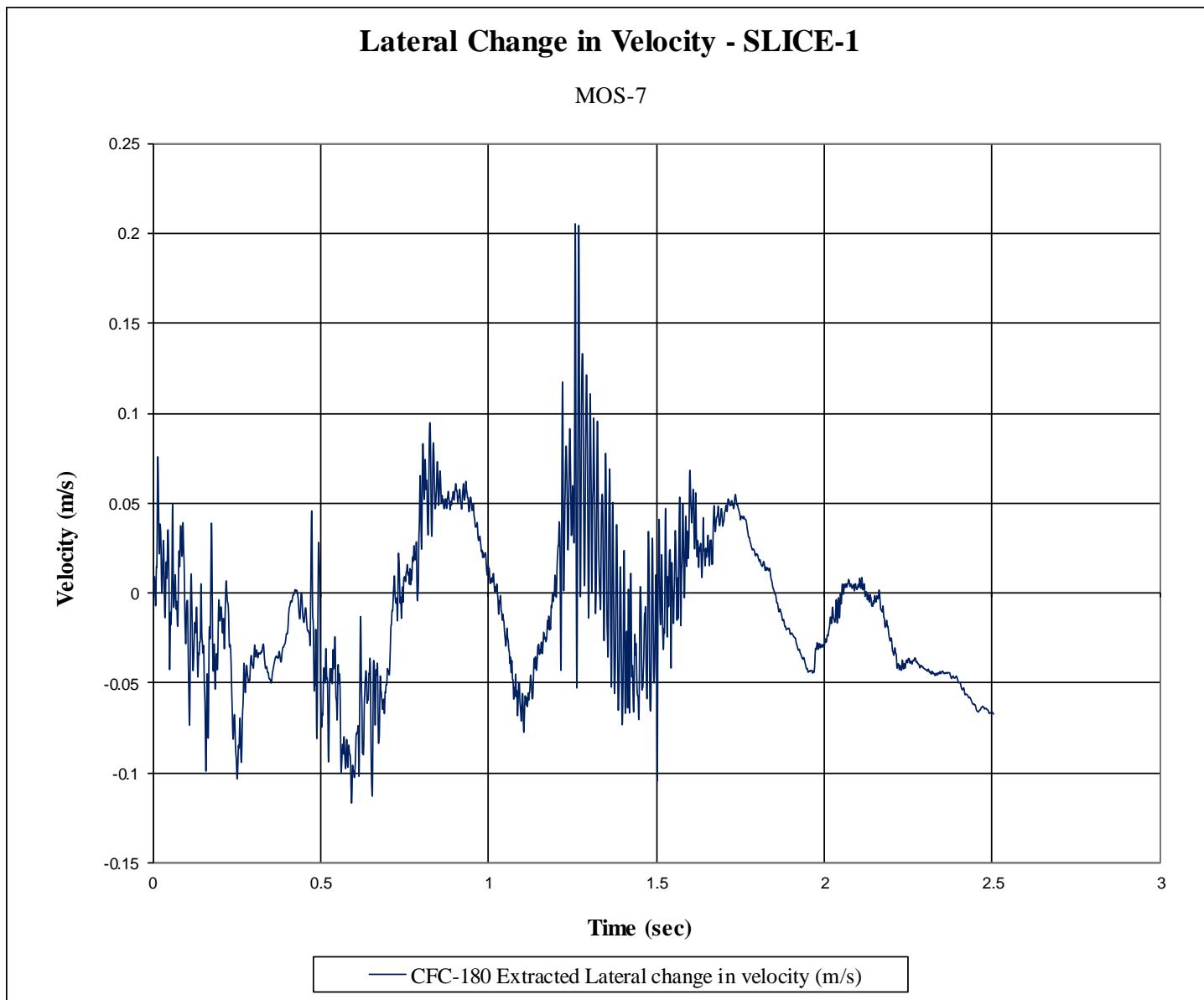


Figure G-5. Lateral Occupant Impact Velocity (SLICE-1), Test No. MOS-7

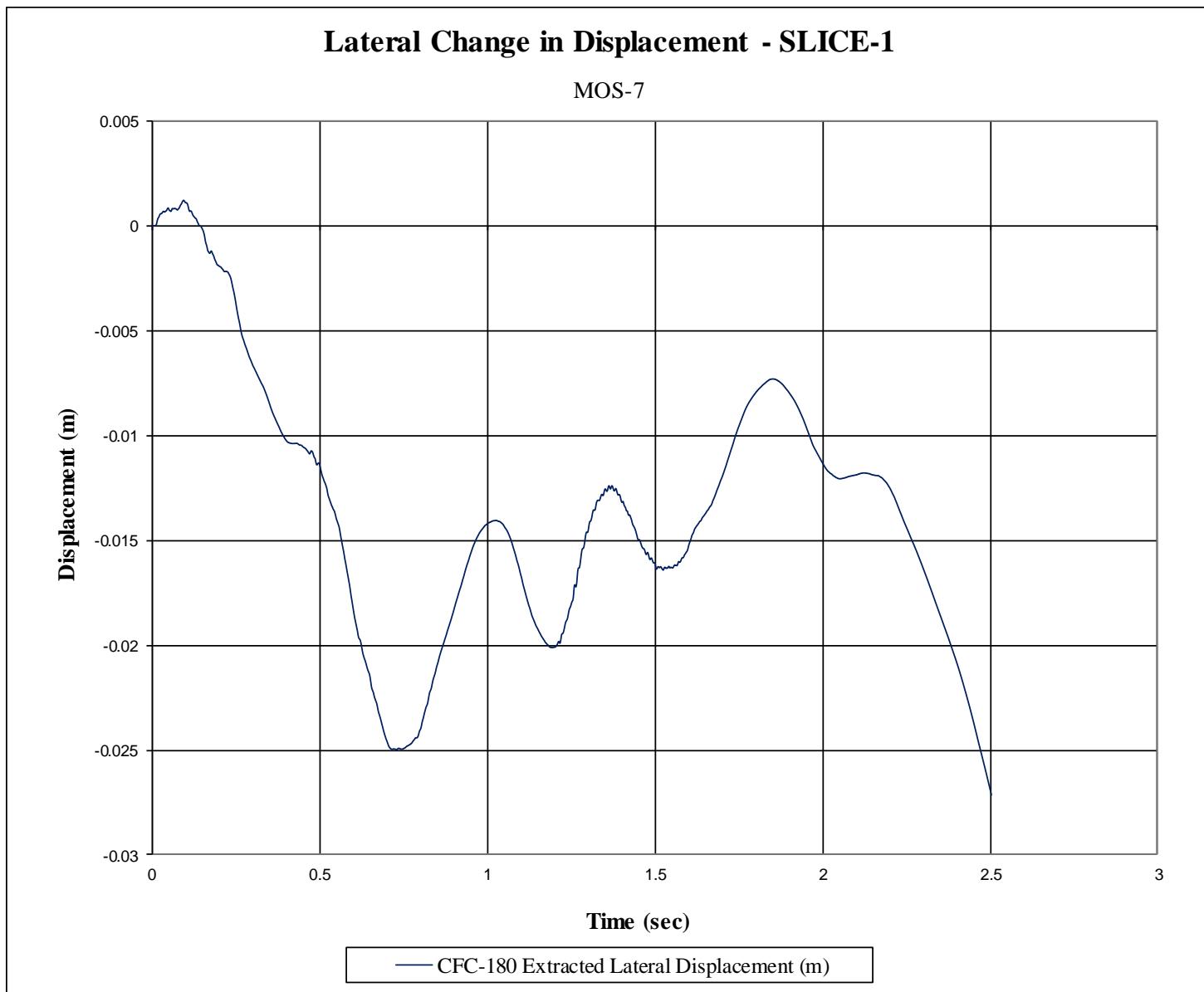


Figure G-6. Lateral Occupant Displacement (SLICE-1), Test No. MOS-7

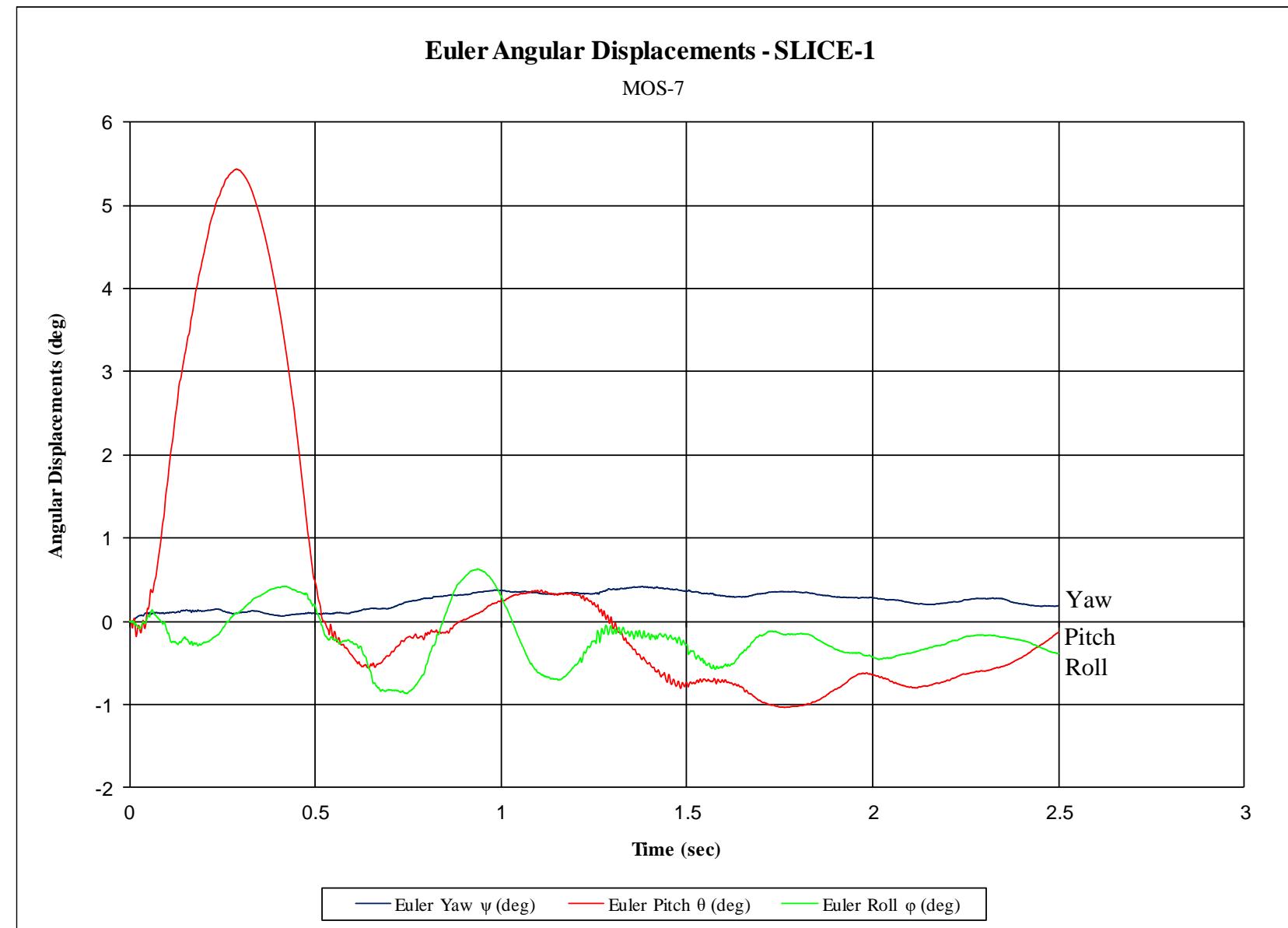


Figure G-7. Vehicle Angular Displacements (SLICE-1), Test No. MOS-7

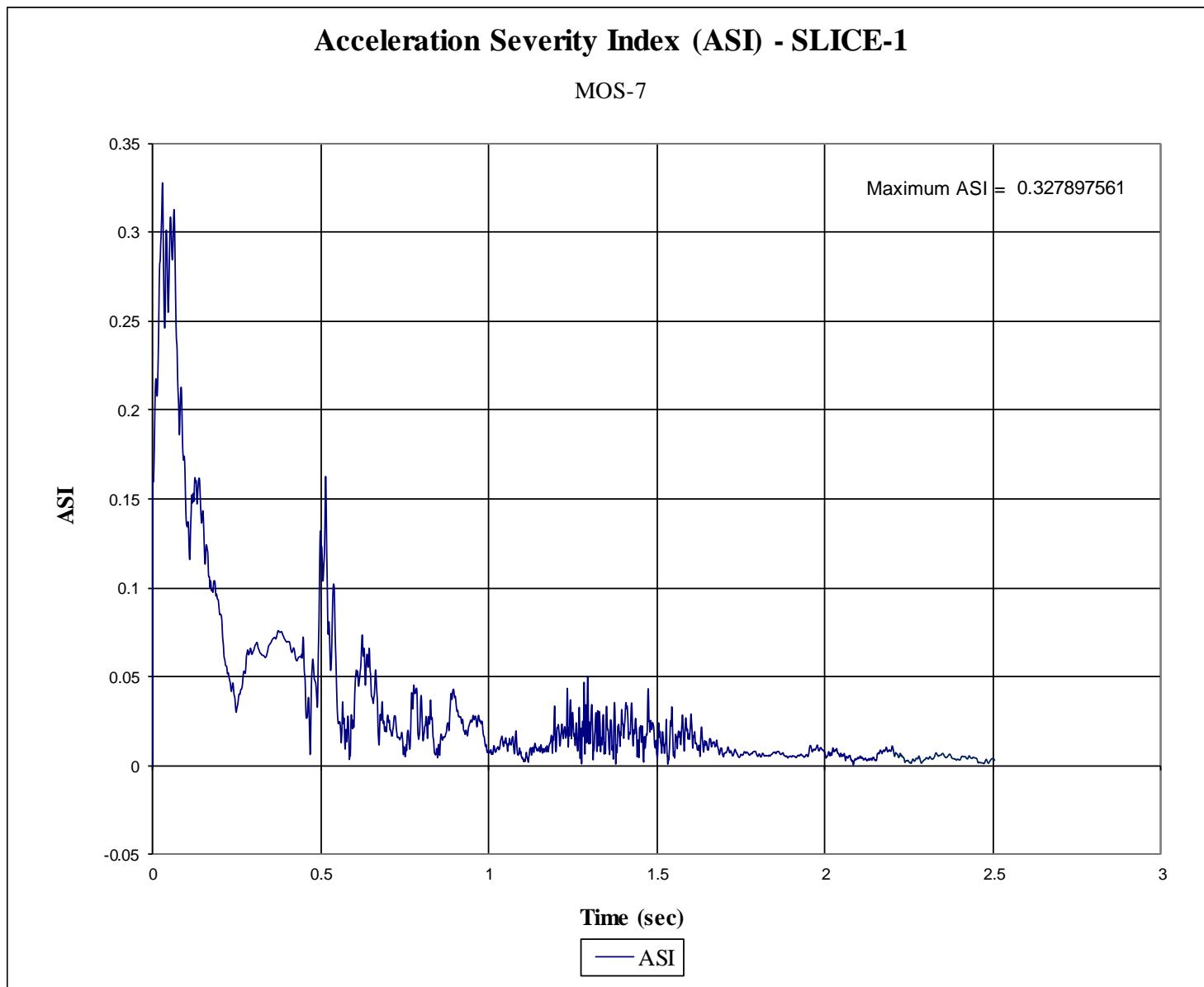


Figure G-8. Acceleration Severity Index (SLICE-1), Test No. MOS-7

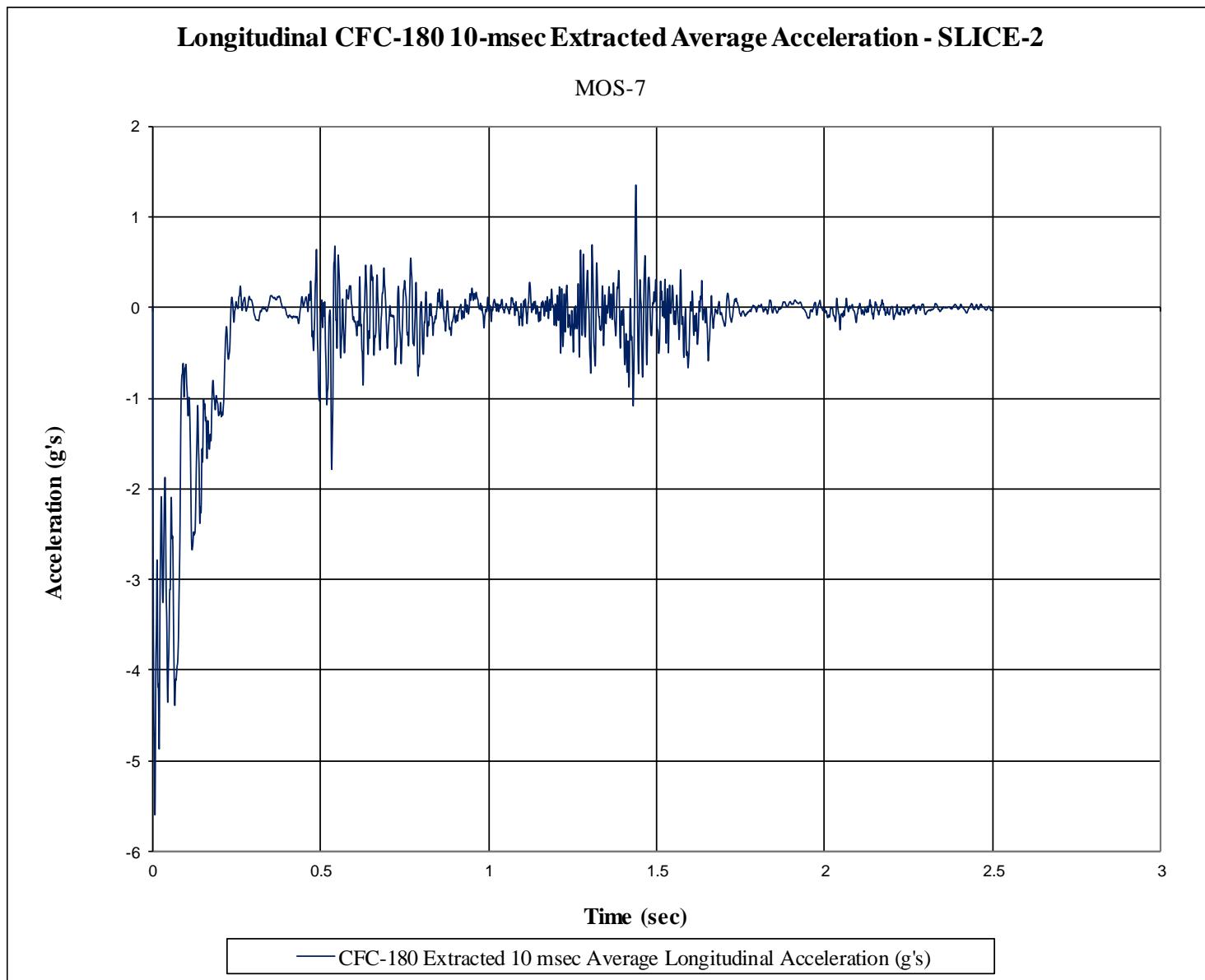


Figure G-9. 10-ms Average Longitudinal Deceleration (SLICE-2), Test No. MOS-7

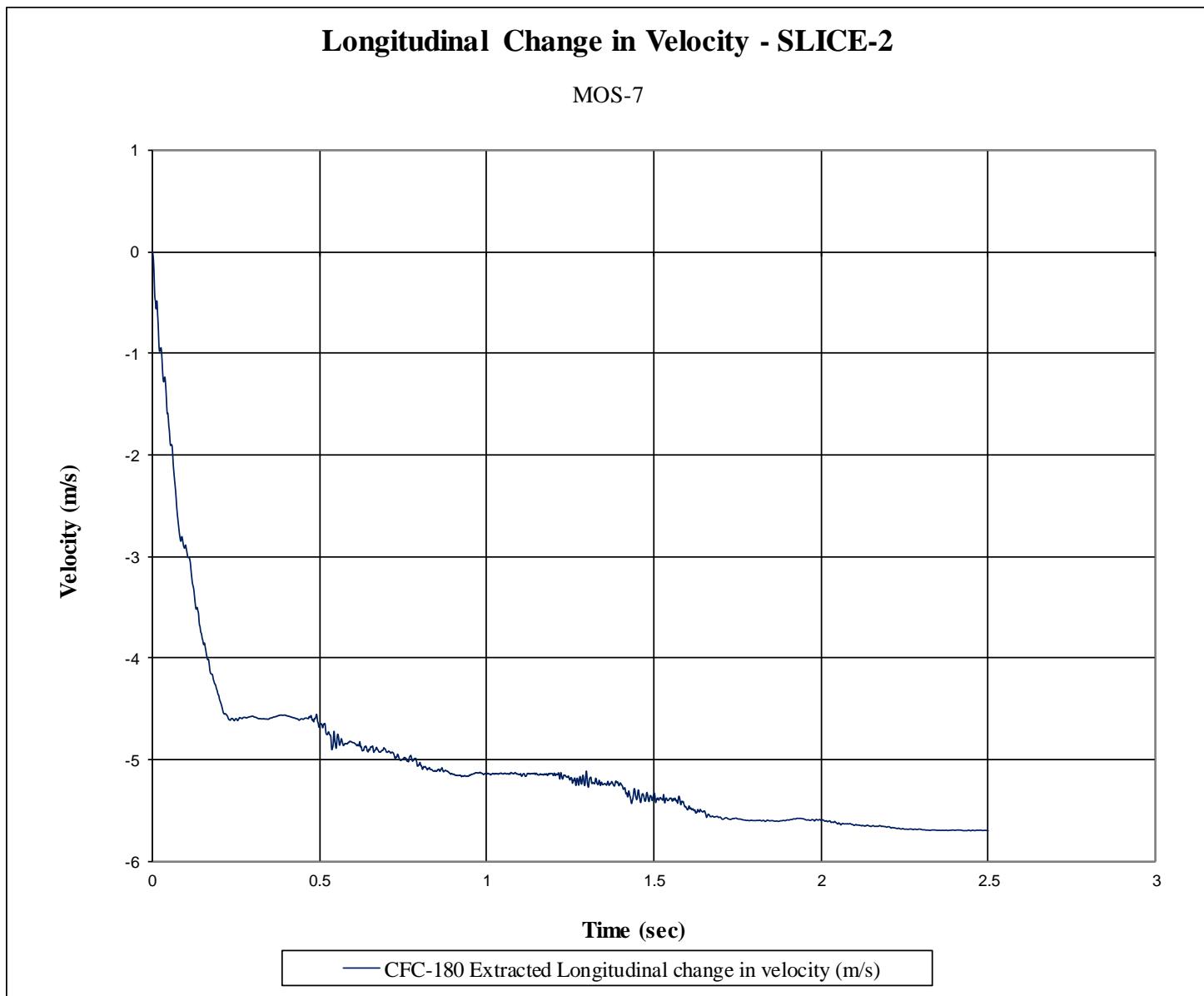


Figure G-10. Longitudinal Occupant Impact Velocity (SLICE-2), Test No. MOS-7

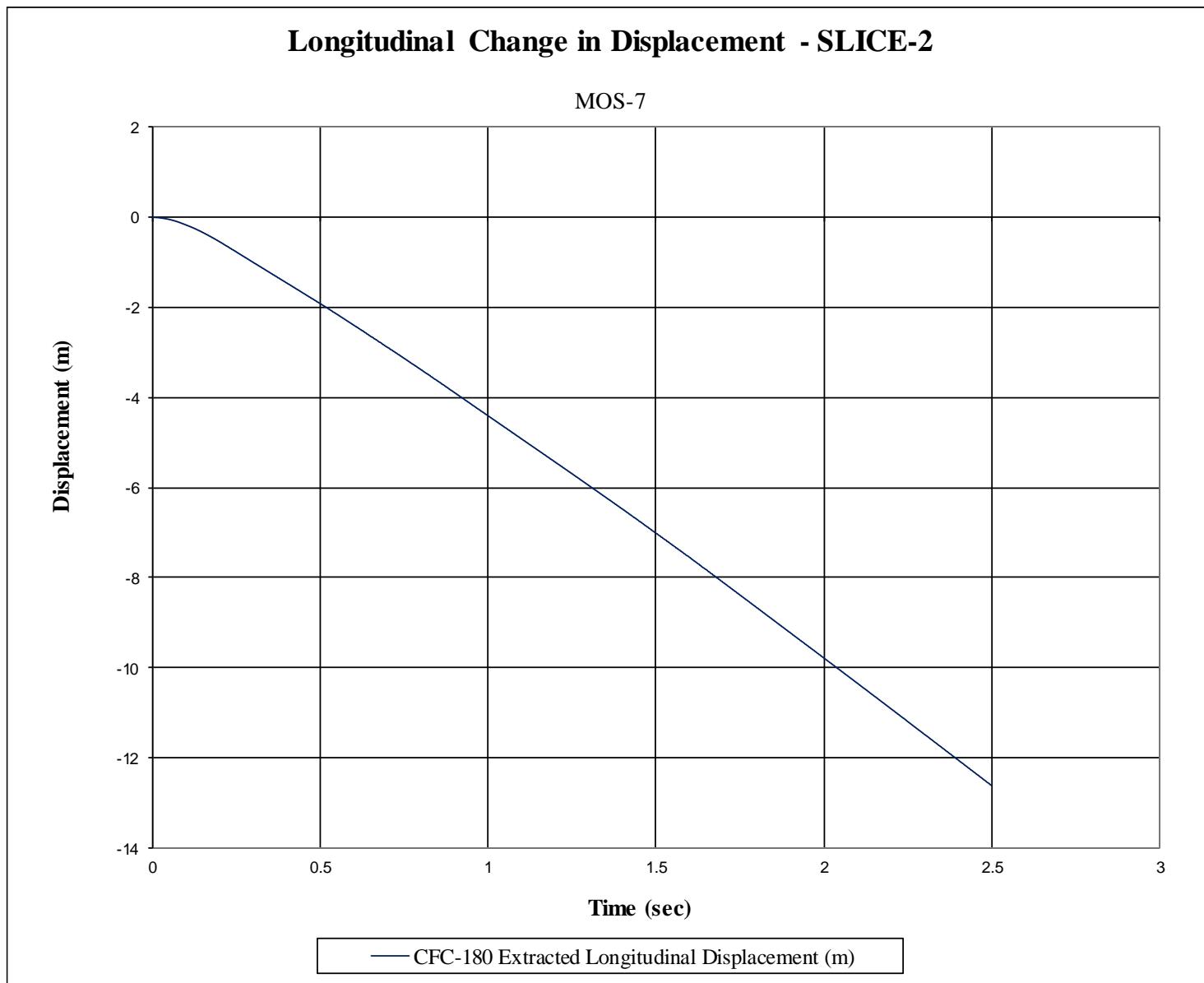


Figure G-11. Longitudinal Occupant Displacement (SLICE-2), Test No. MOS-7

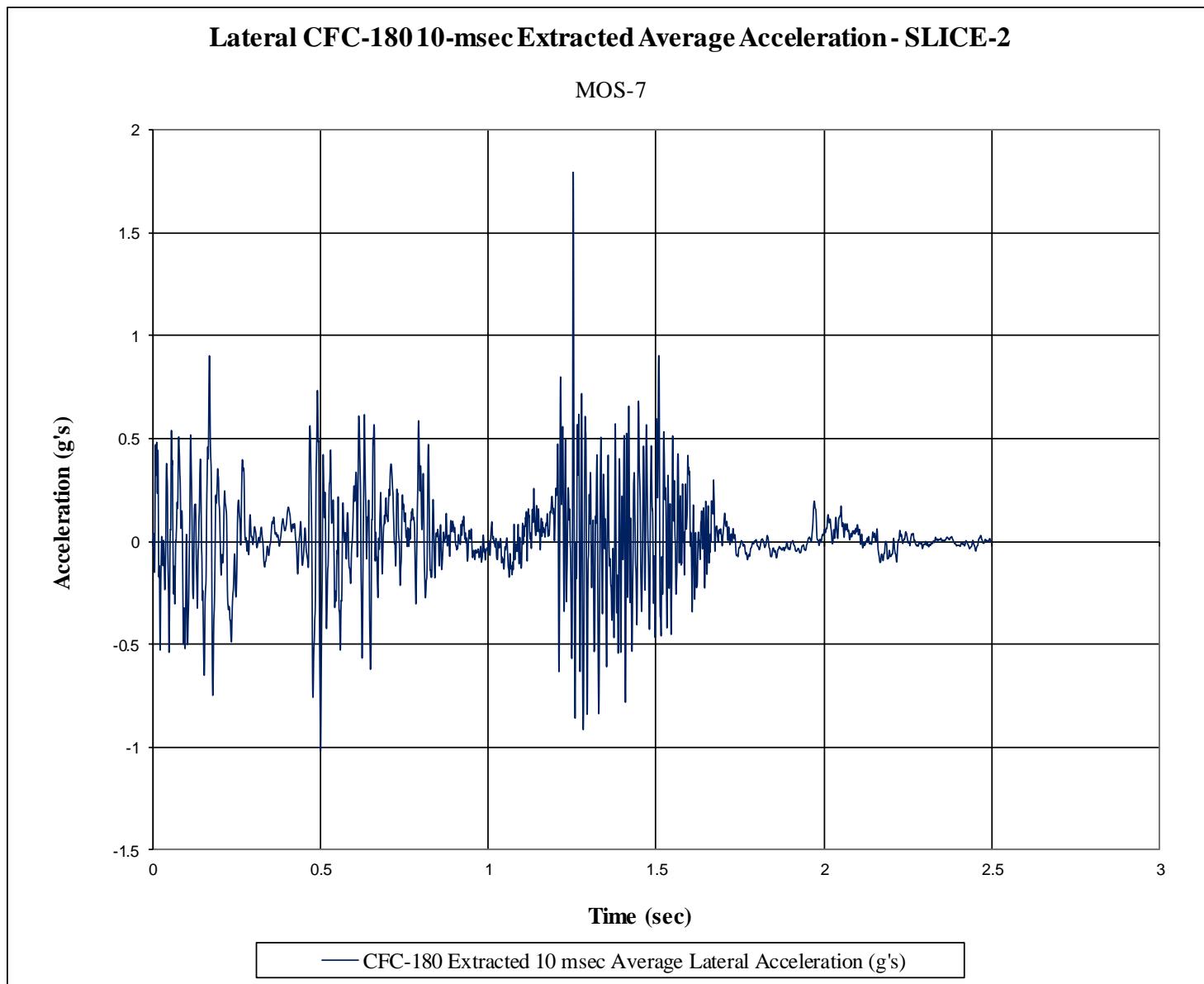


Figure G-12. 10-ms Average Lateral Deceleration (SLICE-2), Test No. MOS-7

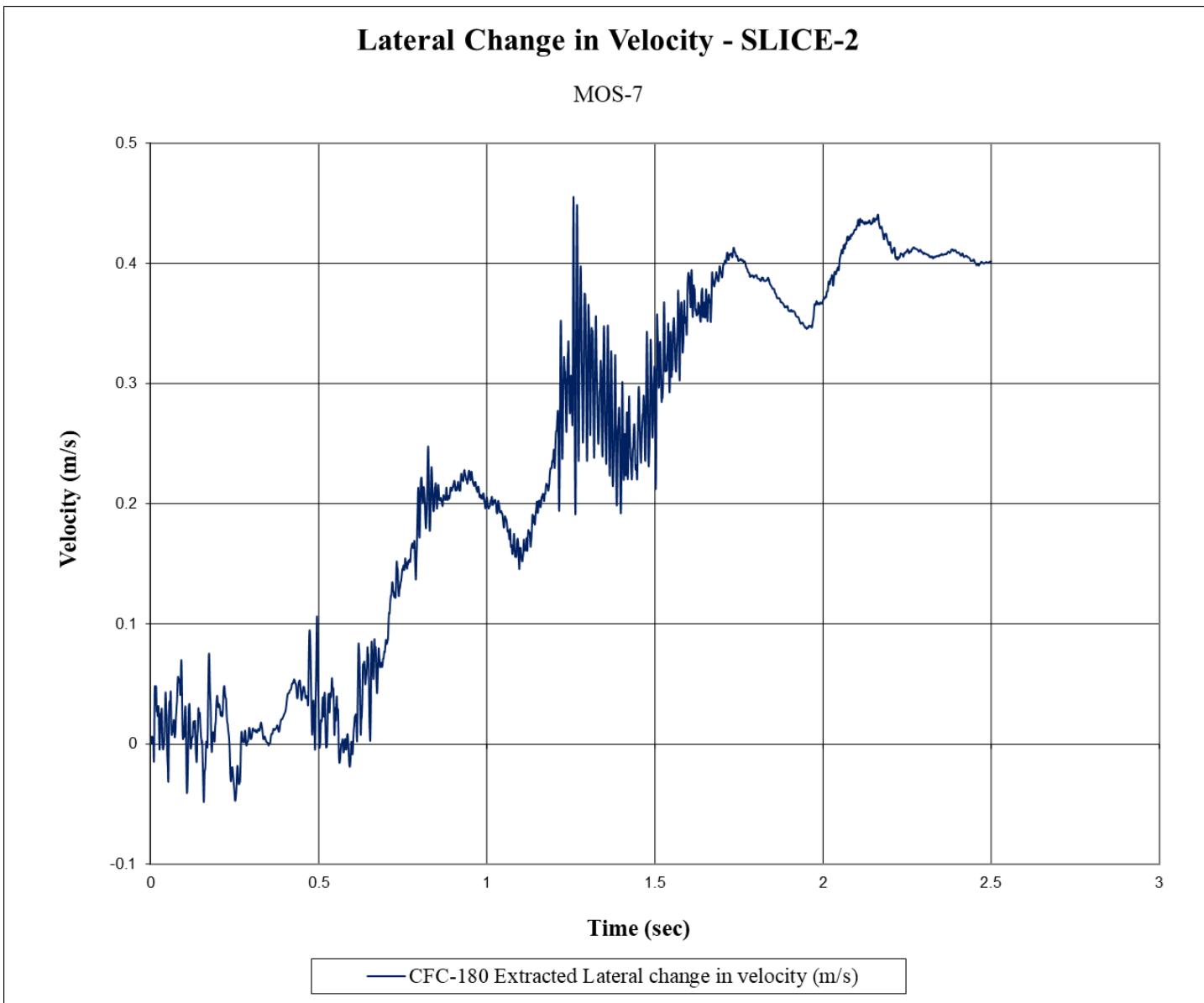


Figure G-13. Lateral Occupant Impact Velocity (SLICE-2), Test No. MOS-7

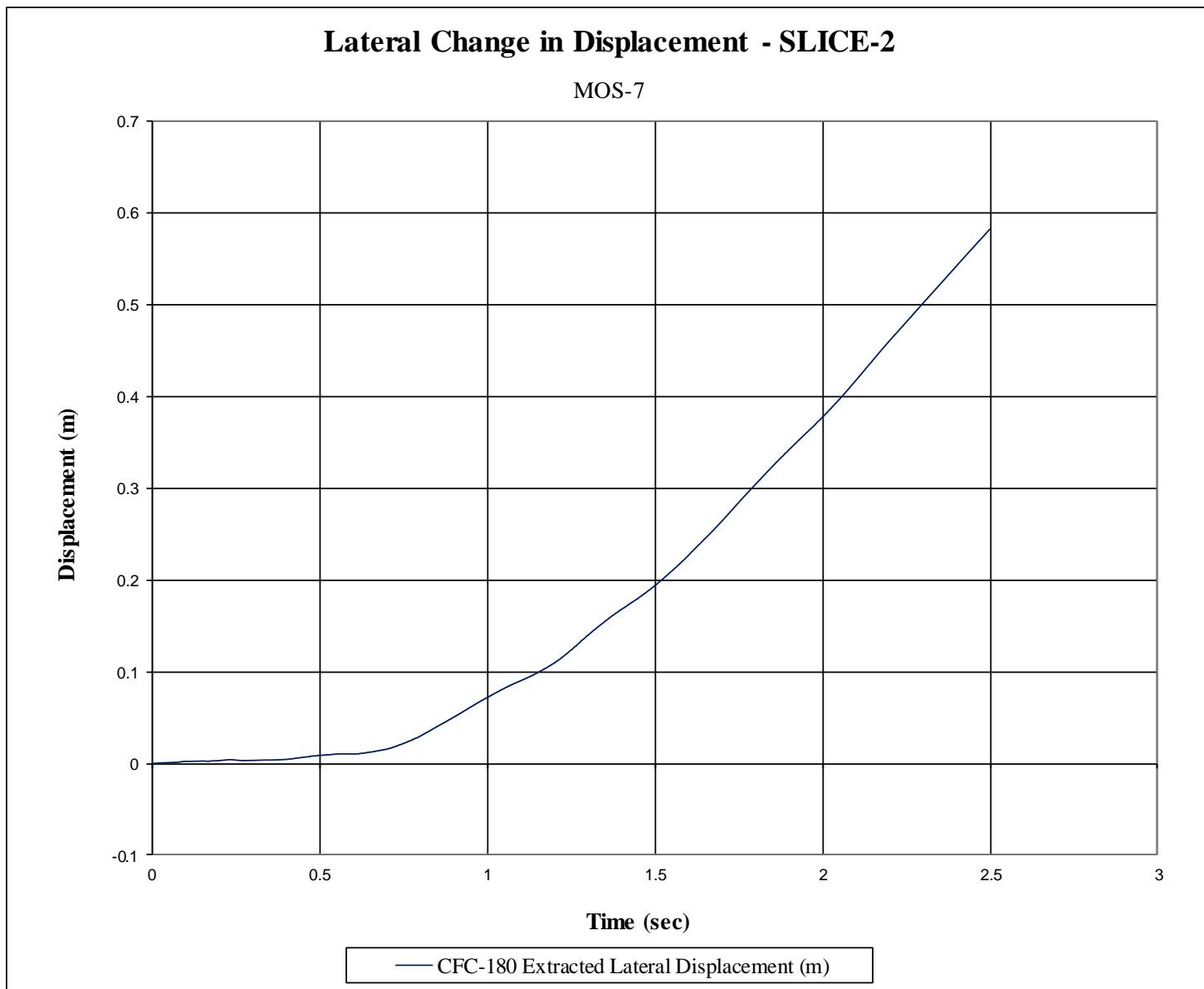


Figure G-14. Lateral Occupant Displacement (SLICE-2), Test No. MOS-7

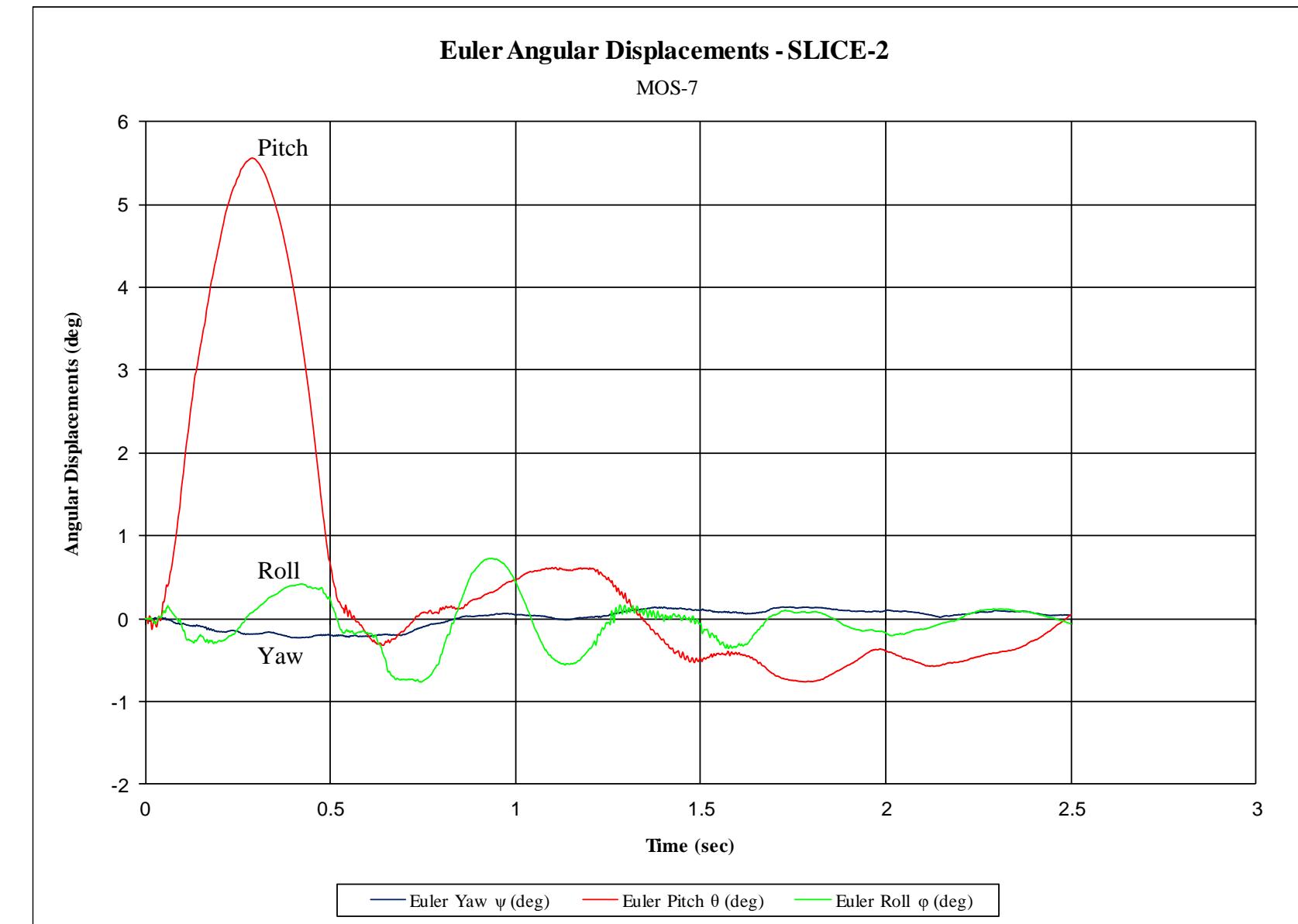


Figure G-15. Vehicle Angular Displacements (SLICE-2), Test No. MOS-7

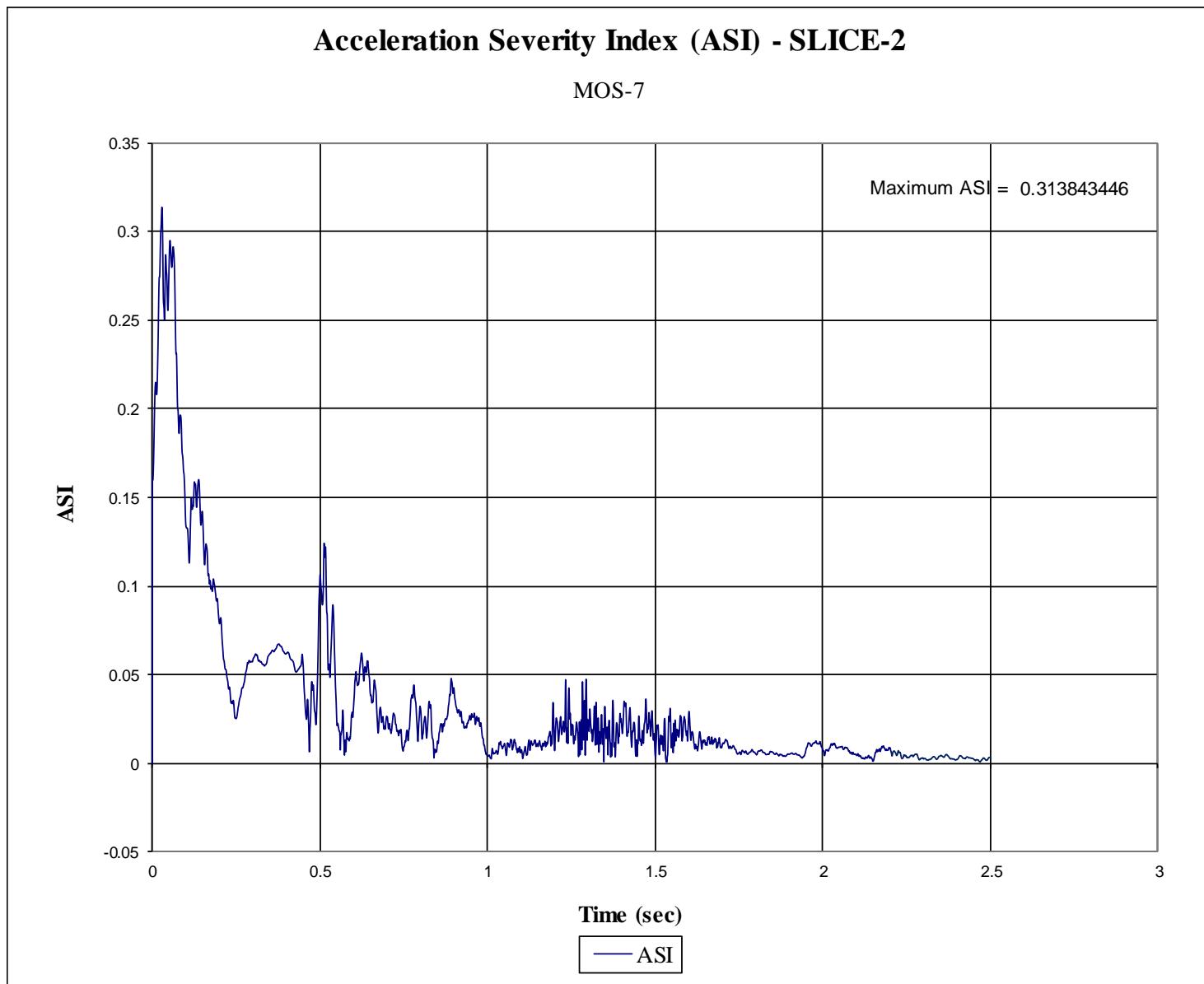


Figure G-16. Acceleration Severity Index (SLICE-2), Test No. MOS-7

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